Trimmer Potentiometers



SMD Sealed Type 3mm Size PVG3 Series

■ Features

- Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 2. Driver plate with cross-slot is suitable for automatic adjustment.
- Rotor with large diameter and deep groove improves driver insertion.
- 4. J-hook, Gull wing terminal shape. Rear and through hole terminal shape.
- 5. 3mm and 4mm land pattern can be used without change. (Gull wing is suitable for 4mm size land pattern.)
- 6. Heat resistance performance enables high temperature peak re-flow soldering.
- To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

■ Applications

1. Small sensors 2

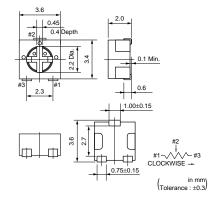
2. Optical Transceiver Module

3. Copier 4. Printer

5. Compact Power Supply 6. Wireless Radio module

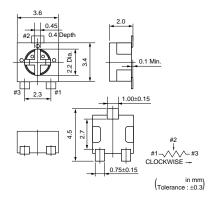


PVG3A



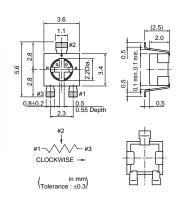


PVG3G





PVG3K



Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PVG3□100C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	10ohm ±20%	±150ppm/°C
PVG3□200C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10)	20ohm ±20%	±150ppm/°C
PVG3□500C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	50ohm ±20%	±150ppm/°C
PVG3□101C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	100ohm ±20%	±150ppm/°C
PVG3□201C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	200ohm ±20%	±150ppm/°C
PVG3□501C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	500ohm ±20%	±150ppm/°C
PVG3□102C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	1k ohm ±20%	±150ppm/°C
PVG3□202C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	2k ohm ±20%	±150ppm/°C
PVG3□502C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	5k ohm ±20%	±150ppm/°C
PVG3□103C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	10k ohm ±20%	±150ppm/°C
PVG3□203C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	20k ohm ±20%	±150ppm/°C
PVG3□503C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	50k ohm ±20%	±150ppm/°C

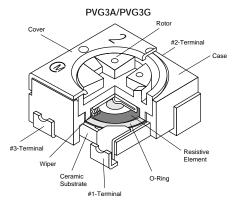
Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PVG3□104C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	100k ohm ±20%	±150ppm/°C
PVG3□204C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	200k ohm ±20%	±150ppm/°C
PVG3□504C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	500k ohm ±20%	±150ppm/°C
PVG3□105C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	1M ohm ±20%	±150ppm/°C
PVG3□205C01	0.25W(70°C)	Reflow/Soldering Iron	1(210°±10°)	2M ohm ±20%	±150ppm/°C

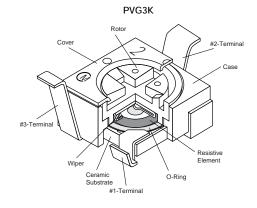
The blank column is filled with the code of adjustment direction and lead type A (top, J-hook), G (top, gull-wing), or K (rear).

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PVG3□100A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	10 ohm±20%	±250	
PVG3□200A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	20 ohm±20%	±250	
PVG3□500A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	50 ohm±20%	±250	
PVG3□101A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	100 ohm±20%	±250	
PVG3□201A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	200 ohm±20%	±100	
PVG3□501A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	500 ohm±20%	±100	
PVG3□102A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	1k ohm±20%	±100	
PVG3□202A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	2k ohm±20%	±100	Non Standard
PVG3□502A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	5k ohm±20%	±100	Product
PVG3□103A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	10k ohm±20%	±100	(Cd included)
PVG3□203A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	20k ohm±20%	±100	
PVG3□503A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	50k ohm±20%	±100	
PVG3□104A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	100k ohm±20%	±100	
PVG3□204A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	200k ohm±20%	±100	
PVG3□504A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	500k ohm±20%	±100	
PVG3□105A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	1M ohm±20%	±100	
PVG3□205A01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	2M ohm±20%	±100	

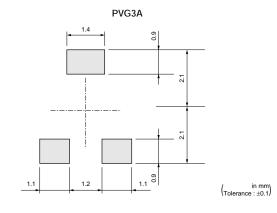
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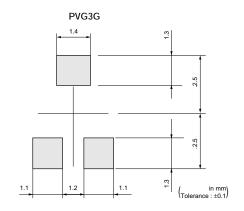
■ Construction





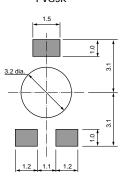
■ Standard Land Pattern





■ Standard Land Pattern

PVG3K



(Tolerance : +0.1

■ Characteristics

Characteristics	
Tomporatura Cuala	ΔTR ±2%
Temperature Cycle	ΔV.S.S ±1%
	ΔTR ±2%
Humidity	ΔV.S.S ±1%
	IR 10Mohm min.
Vibration (20C)	ΔTR ±1%
Vibration (20G)	ΔV.S.S ±1%
Shock (100G)	ΔTR ±1%
SHOCK (100G)	ΔV.S.S ±1%
Temperature Load Life	ΔTR $\pm 3\%$ or 3ohm max., whichever is greater
Temperature Load Life	ΔV.S.S ±1%
Low Temperature Exposure	ΔTR $\pm 2\%$
Low reinperature Exposure	ΔV.S.S ±2%
High Temperature Exposure	ΔTR ±3%
	ΔV.S.S ±2%
Rotational Life (50cycles)	ΔTR R \leq 100ohm \cdots ±3% or 2ohm max., whichever is greater
Rotational Life (500 ycles)	R>100kohm ··· +0/-10%

 $\begin{array}{lll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S & : Voltage \ Setting \ Stability \\ IR & : Insulation \ Resistance R \\ R & : Standard \ Total \ Resistance \end{array}$

PVG3 Series Notice

■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%RH.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- 6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior

The trimmer potentiometer should not be used under

the following environmental conditions:

- (1) Corrosive gaseous atmosphere (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty / dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- 2. The maximum input voltage to a trimmer potentiometer should not exceed (P.R)^1/2 or the maximum operating voltage, whichever is smaller.
- 3. The maximum input current to a trimmer potentiometer should not exceed (P/R)^1/2 or the allowable wiper current, whichever is smaller.

■ Notice (Soldering and Mounting)

- 1. Soldering
- (1) Standard soldering condition
 - (a) Reflow soldering:

Refer to the standard temperature profile.

(b) Soldering iron

Temperature of tip: 400 deg. C max.

Soldering time : 3 sec. max. Diameter of tip : 2mm dia. max. Wattage of iron : 30W max.

Before using other soldering conditions more than those listed above, please consult with a Murata factory representative prior to using. If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

- (2) Cannot be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- (4) Apply the appropriate amount of solder paste. If the amount of solder paste applied to the land is insufficient, the required adhesive strength cannot be obtained. If an excessive amount of solder paste is applied, solder bridging or flux overflow to the resistive element surface can occur.

2. Mounting

- (1) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (2) Do not apply excessive force (preferably 4.9N (Ref.; 500gf) max.), when the trimmer potentiometer is mounted to the PCB.
- (3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (4) In chip placers, the size of the cylindrical pick-up nozzle should be outer dimension 2.5-3.0mm dia. and inner dimension 2.0-2.5mm dia..
- 3. Cleaning

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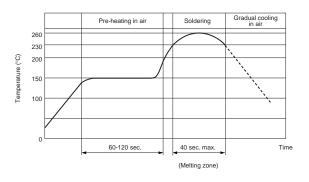
- (1) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.
- (2) Less than 3 minutes of total cleaning time by dipping, vapor and ultra-sonic method.
- (3) In case of ultra-sonic cleaning method, cleaning conditions should be as follows.
 - (a) Power: 600W (67lit.) max.
 - (b) Frequency: 28kHz
 - (c) Temperature: Ambient temperature Due to ultra-sonic cleaning equipment's peculiar self-resonance point and that cleaning compatibility usually depends on the jig

PVG3 Series Notice

Continued from the preceding page

construction and/or the cleaning condition such as the depth of immersion, please check the cleaning equipment to determine the suitable

■ Reflow Soldering Standard Profile



conditions. If the condition is not suitable, the trimmer potentiometer may deviate from specified characteristics.

■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot.
 - * Recommended screwdriver for manual adjustment TORAY INDUSTRIES, INC.: SA-2225 (Murata P/N: KMDR070)
 - * Recommended screwdriver bit for automatic adjustment

TORAY INDUSTRIES, INC.: JB-2225 (Mutata P/N: KMBT070)

We can supply the screwdrivers above. If you place order, please specify the Murata P/N.

■ Notice (Other)

- 1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

- 2. Don't apply more than 9.8N (Ref.; 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence.
- 3. When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref.; 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
- 4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series").



SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

The following describes trimmer potentiometer testing conducted by Murata Manufacturing Co., Ltd. in accordance with MIL-R-22097 (Military specification for variable resistors, non-wirewound) and MIL-STD-202 (Test methods for electronic and electrical component parts).

No.	Item			Test Methods						
		Measure total resistance between the resistance element and terminals (#1 and #3) with the contact arm positioned against a stop. The positioning of the contact arm and terminal should be the same for subsequent total resistance measurements on the same device. Use the test voltage specified in Table 1 for total resistance measurements. This voltage should be used for all subsequent total resistance measurements.								
		Total Resistance,		mum Tes	st					
1	Total Resistance	Nominal (ohm) 10≦R≦100	VOI	tage (V) 1.0						
		100 <r≦1k< td=""><td></td><td>3.0</td><td></td><td></td><td></td><td></td></r≦1k<>		3.0						
		1k <r≦10k< td=""><td></td><td>10.0</td><td></td><td></td><td></td><td></td></r≦10k<>		10.0						
		10k <r≦100k< td=""><td></td><td>30.0</td><td></td><td></td><td></td><td></td></r≦100k<>		30.0						
		100k <r< td=""><td></td><td>100.0</td><td></td><td></td><td></td><td></td></r<>		100.0						
		Table 1: Total resis	stance te	st voltag	e 					
2	Residual Resistance	between the contact at wise limit of mechanical	rm and thal	ne corres and mea	ponding end ter sure the resistar	minal. The ice betwee	n, position the co	al travel and measure the resistance on the contact arm at the extreme clock- ntact arm and the corresponding end ter- urrent of the resistance element is not		
		adjustment rotor (screvangle (number of turns contact resistance variwhere the contact arm adjustment rotor (screvangle)	w) should s) for a to ation is o moves f w) should n. The tes	d be rotar stal of 6 co observed from the fi d be such st current	ted in both directlycles. Only the lat least twice in termination, on on that the adjustrations used should followed.	tions through ast 3 cycle the same or off, the re ment rotor	gh 90% or should location, esistance (screw) or should be seen to	t shown in Figure 1, or its equivalent. The of the actual effective-electrical rotational I count in determining whether or not a exclusive of the roll-on or roll-off points e element. The rate of rotation of the completes 1 cycle for 5 seconds minimum in Table 2 unless otherwise limited by		
2	Contact Resistance	R (ohm)	Starice	Test C	Current			#1 Rx #3 Oscilloscope		
3	Variation	R≦100			mA	Constant Current Source (Test current shown in Table2) Proofread Resistance				
		100 <r<500 500≦R<1k</r<500 			mA					
		1k≦R<2k			nA		Ľ	Amplifier		
		2k≦R<50k		1r	nA	Rx : Trimmer Potentiometer Oscilloscope bandwidth :100Hz to 50kHz				
		50k≦R<200k)μA					
		200k≦R<1M 1M≦R<2M			<u>)μΑ</u> μΑ		Fig	ure 1: CRV measuring circuit		
		2M≦R			µA					
		Table 2: Test	t current	for CRV						
4	Temperature Coefficient of Resistance	utes. Temperature coefficients TCR= $\frac{R_2 - R_1}{R_1 (T_2 - T_1)}$ \Rightarrow $T_1 : Reference T_2 : Test tem$	efficient of < 10 ⁶ (ppose tempe perature ce at refe	or resistar orn/°C) rature in in degre erence te	degrees celsius es celsius emperature ohm		-	nperatures (see Table 3) for 30-45 min- ng formula.		
		Sequence	1*	2	3	4*	5	6		
		Temperature (°C)	+25	-15	Min. operating	+25	+65	Max. operating		
		Note*: Reference temp			Temperature			Temperature		
			3.0.010	Table 3	3: Test temperat	ures				
		adequate DC test pote	ntial sho	uld be ap	oplied between t	erminal #1	and tern	ical rotational angle (number of turns). An ninal #3. The voltage between terminal #1 uld be measured and applied to the		
5	Voltage Setting Stability	Voltage setting stability	$y = \left(\frac{e'}{E} - \frac{e'}{E}\right)$	<u>e</u>)×100	0 (%)					
		e : Before test (The voltage betwe e': After test	en termii	nal #1 an	d terminal #2)		#1 0	₩2		
		(The voltage betwe	en termii	nal #1 an	d terminal #2)		-	e—————————————————————————————————————		
		E: The voltage between						Figure 2		





SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

Continued from the preceding page.

No.	Item	Test Methods				
		The trimmer potentiometer should be subjected to Table 4 temperature for 5 cycles. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1~2 hours.				
6	Temperature Cycle	Sequence 1 2 3 4 Temp. (°C) PV2 series PV22 series PVF2 series -25±3 -55±3 +25±2 +150±3 +160±3 +160±3 +25±2 +160±3 +160±3 Time (min.) 30 5 max. 30 5 max.				
		Table 4: One cycle of temperature cycle.				
7	Humidity	1) PVC6, PV12, PV32, PV34 PVM4A Deaded in a chamber at a temperature of 40±2°C and a humidity of 90-95% without loading for 250±8 hours (500±12 hours for PVM4A DO1 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours. 2) PVF2 series The trimmer potentiometer should be placed in a chamber at 60±2°C and 90-95% without loading for 1000±12 hours. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours. 2) PVG3 series The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours. 2) PVG3, PVG5, PV01, PV22, PV23, PV36, PV37 series The trimmer potentiometer should be subjected Figure-3 the programmed humidity environment for 10 cycle. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours. MIL-STD-202 METHOD 106 MI				
8	Vibration	1) PV series The trimmer potentiometer should be vibrated throughout the frequency range at the 20G level. A complete frequency range, 10Hz to 2000Hz and back, should be made within 15 minutes for a total of 4 sweeps in each of the three axis direction for a total of 12 sweeps. 2) PVF2 series The trimmer potentiometer should be subjected to vibration at 0.3 inch amplitude. The frequency should be varied uniformly between the approximate limits of 10Hz and 55Hz. This motion should be applied for period of 2 hours in each of 3 mutually perpendicular directions (total of 6 hours).				
9	Shock	1) PV series The trimmer potentiometer should be shocked at the 100G (50G for PV22 and PV23 series) level and should be subjected to 4 shocks in each of the three axis directions for a total of 12 shocks. 2) PVM4A Dol series The trimmer potentiometer should be shocked at the 100G level and should be subjected to 3 shocks in each of the six axis directions for a total of 18 shocks.				
10	Temperature Road Life	Full rated continuous working voltage not exceeding the maximum rated voltage should be applied intermittently between terminal #1 and terminal #3 of the trimmer potentiometer, 1.5 hours on and 0.5 hours off, for a total of 1000±12 hours, at a temperature of 70±2°C (85±2°C for PV01 and PV37 series, 50±2°C for PVF2 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.				
11	High Temperature Exposure (Except for PVF2)	The trimmer potentiometer should be placed in a chamber at a temperature of 125±3°C (150±3°C for PV22 series) 250±8 hours without loading. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.				
12	Low Temperature Exposure (Except for PVF2 and PVM4A DD1)	The trimmer potentiometer should be placed in a chamber at a temperature of -55±3°C for 1 hours without loading. Full rated continuous working voltage not exceeding the maximum rated voltage should be applied for 45 minutes. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for approximately 24 hours.				

SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

Continued from the preceding page.

No.	Item	Test Methods
13	Low Temperature Operation (Only for PVF2 and PVM4A DD01)	The trimmer potentiometer should be placed in a chamber at a temperature of -25±3°C (-55±3°C for PVM4A D01 series) 48±4 hours without loading. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1-2 hours
14	Rotational Life	1)PV series Full rated continuous working voltage not exceeding the maximum rated voltage should be applied with the circuit shown in the figure. The adjustment rotor (screw) should be continuously cycled through not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for total of 200 cycles. End Terminal Resistor 1 End Terminal Resistor 2 End Terminal Find Terminal Resistor 2 End Terminal Find Ter
		2) PVG3, PVG5 series The adjustment rotor (screw) should be continuously cycled though not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for a total of 50 (100 for PVG5) cycles, without loading.
		3) PVF2, PVM4A DD01 series The wiper should be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 100 cycles continuously.



Angle Sensing Potentiometer Specifications and Test Methods

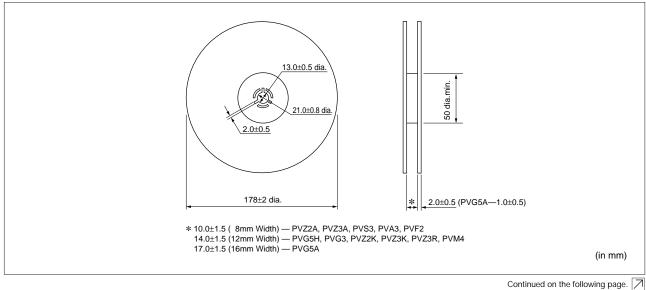
No.	Item	Test Methods
1	Linearity	Independent linearity should vary no more than ±2% within ±160° to 50% voltage ratio. Taper : linear, 100%/333.3° Measured with the circuit as below (Figure 1). Output voltage ratio (%) V (1-2) V (1-3) X100 Output voltage ratio (%) Figure 1 Connection Impedance : 1M ohm min. Output (#2) Rotational angle (°)
2	Temperature Coefficient of Resistance	The rotary position sensor should be subjected to each of the following temperatures (see Table 1) for 30-45 minutes. Temperature coefficient of resistance should be applied to the following formula. $TCR = \frac{R_2 - R_1}{R_1 \left(tz - t_1\right)} \times 10^6 \left(\text{ppm/°C}\right)$ $t_1 : \text{Reference temperature in degrees celsius}$ $t_2 : \text{Test temperature in degrees celsius}$ $R_1 : \text{Resistance at reference temperature in ohm}$ $R_2 : \text{Resistance at test temperature in ohm}$ $\frac{\text{Sequence}}{\text{Temperature}} \stackrel{*1}{\text{1}} \frac{2}{\text{1}} \stackrel{*3}{\text{1}} \frac{4}{\text{1}}$ $\frac{\text{Temperature}}{\text{Temperature}} \stackrel{\text{(°C)}}{\text{1}} + 25 \frac{1}{\text{1}} + 45 \frac{1}{\text{1}}$ $\text{Note *: Reference temperature}}$
3	Temperature Cycle (Thermal Shock)	The rotary position sensor should be subjected to Table 2 temperature for 5 cycles. Then, the rotary position sensor should be kept in the dry box for 24 +8/-0 hrs. Sequence 1 2 3 4 Temperature (°C) -40±3 +25±2 +85±3 +25±2 Time (min.) 30 5 max. 30 5 max. Table 2: One cycle of temperature cycle
4	Humidity	The rotary position sensor should be stored in a chamber at temperature of +60±2°C and relative Humidity of 90-95% for 250±8 hrs. After removing from the chamber, the rotary position sensor should be kept in the dry box for 24 +8/-0 hours.
5	Vibration	The rotary position sensor should be tested under the condition of the amplitude of 1.5mm, the frequency range from 10 to 55Hz (should be traversed in approximately one minute) and 2 hours in each of 3 mutually perpendicular directions (total 6 hours). Then, the rotary position sensor should be kept in the dry box for 1-2 hrs.
6	Shock	The rotary position sensor should be tested under the condition of the peak acceleration 20G max. in half-sine wave and 5 shocks in each of 3 mutually perpendicular directions (total 15 shocks). Then, the rotary position sensor should be kept in the dry box for 1-2 hrs.
7	Humidity Load Life	Full rated continuous working voltage not exceeding 5Vdc should be applied intermittently between terminal #1 and terminal #3 of the rotary position sensor, 1.5 hours on and 0.5 hours off, for 96±4 hours in total in a chamber at a temperature of +40±2°C and relative humidity of 90-95%. After removing from the chamber, the rotary position sensor should be kept in the dry box for 24 +8/-0 hours.
8	High Temp. Exposure	The rotary position sensor should be stored in a chamber at the temperature of +85±3°C without loading for 250±8 hours. After removing from the chamber, the rotary position sensor should be kept in the dry box for 24 +8/-0 hours.
9	Low Temp. Exposure	The rotary position sensor should be stored in a chamber at the temperature of -40±3°C without loading for 168±4 hours. After removing from the chamber, the rotary position sensor should be kept in the dry box for 24 +8/-0 hours.
10	Rotational Life	The adjustment rotor should be continuously rotated within ±160° of effective electrical rotational angle, at the rate of one cycle for 6 seconds for 1 Million cycles under the condition of +25±2°C of temperature without loading.



■ Minimum Quantity

Dort Number			Minimum Quantity (p	ocs.)		
Part Number	ø180mm reel	ø330mm reel	Ammo Pack	Magazine	Bulk	Tray
PVZ2A	3000	12000	_	_	1000	_
PVZ2K	3000	_	_	_	1000	_
PVZ3A	2000	8000	_	_	1000	_
PVZ3K/R	1500	_	_	_	1000	_
PVS3	2500	8000	_	_	500	_
PVA3	2000	8000	_	_	500	_
PVG3A/G	1000	_	_	_	500	_
PVG3K	500	_	_	_	_	_
PVM4	500	3000	_	_	500	_
PVF2A	500	_	_	_	100	_
PVG5A	250	_	_	_	50	_
PVG5H	500	_	_	_	50	_
PV01W	_	_	_	50	_	_
PV01P	_	_	_	50	_	_
PV01X	_	_	_	50	_	_
PVC6A/D/G/H/E	_	_	_	50	50	_
PVC6M/Q	_	_	1000	50	50	_
PV34	_	_	_	_	100	_
PV32	_	_	_	_	100	_
PV23/12	_	_	_	_	50	_
PV22	_	_	_	_	30	_
PV36W	_	_	1000	50	50	_
PV36Y	_	_	_	50	50	_
PV36X	_	_	1000	40	50	_
PV36Z/P	_	_	_	40	50	_
PV37Y/Z	_	_	1000	_	50	_
PV37W/X/P	_	_	_	_	50	_
PVS1A	_	1000	_	_	50	_
PVS1L	_	_	_	_	_	1000

■ Dimensions of Reel

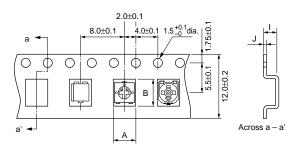




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■ Dimensions of Plastic Tape

PVG3A / PVG3G / PVM4 / PVG5H

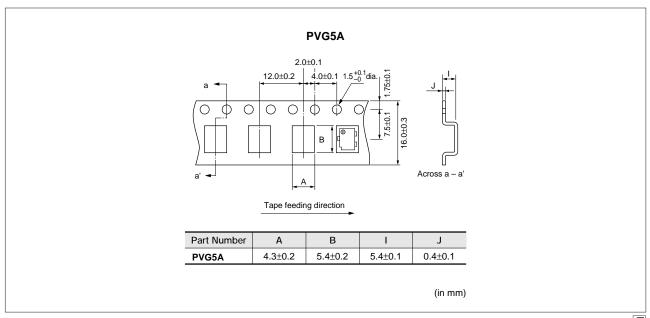


Tape feeding direction

Part Number	Α	В	I	J
PVG3A	40104	4.0±0.1	2.1+0.1	0.010.4
PVG3G	4.0±0.1	4.9±0.1	2.1±0.1	0.3±0.1
PVM4	4.5±0.2	5.5±0.2	2.15±0.1	0.3±0.1
PVG5H	5.4±0.2	5.8±0.2	4.0±0.1	0.4±0.1

[•] The side containing terminals #1 and #3 faces the plastic tape pilot holes (except PVG3).

(in mm)



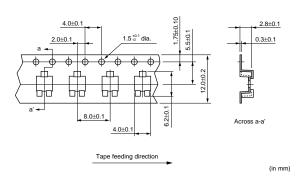


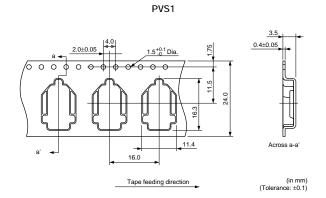


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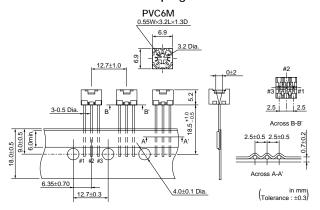
■ Dimensions of Plastic Tape

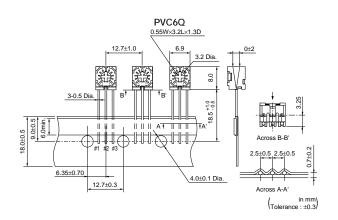
PVG3K

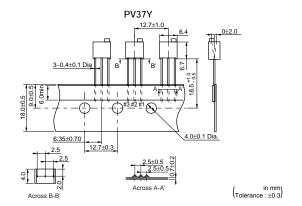


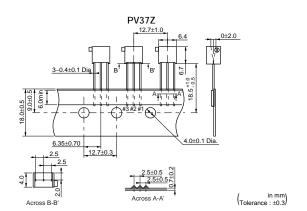


■ Dimensions of Radial Taping





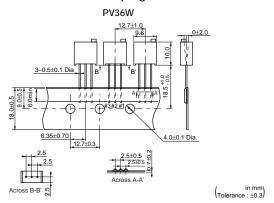


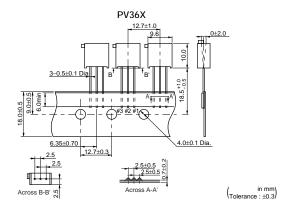




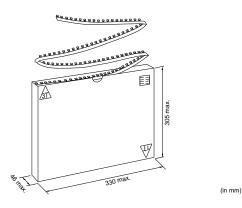
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■ Dimensions of Radial Taping

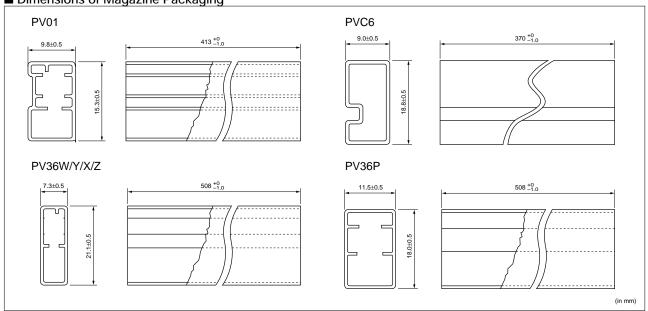




■ Dimensions of Ammo Pack



■ Dimensions of Magazine Packaging



Recommended Adjustment Tools/Qualified Standards

■ Recommended Adjustment Tools

Trimmer Potentiometer Series	Manufacturers	Model Number	MURATA Model Number	Blade
PVZ2	MURATA MFG.	KMDR090	KMDR090	- Minus (round edge)
PVZ2A_A04	VESSEL MFG.	No.9000+0×30	KMDR150	+ Cross
PVZ3	VESSEL MFG.	No.9000+1.7×30	KMDR080	+ Cross
PVZ3	TORAY INDUSTRIES, INC.	SA-2225	KMDR070	- Minus (round edge)
PVA3	VESSEL MFG.	No.9000+1.7×30	KMDR080	+ Cross
PVAS	TORAY INDUSTRIES, INC.	SA-2225	KMDR070	- Minus (round edge)
PVS3	TORAY INDUSTRIES, INC.	SA-2225	KMDR070	- Minus (round edge)
PVG3	TORAY INDUSTRIES, INC.	SA-2225	KMDR070	- Minus (round edge)
PVM4	VESSEL MFG.	No.9000-2.6×30	KMDR120	- Minus
PVG5	VESSEL MFG.	No.9000-1.3×30	KMDR130	- Minus
PVG5	ENGINEER INC.	DA-54		- Minus
PVC6	VESSEL MFG.	No.9000+0×30	KMDR150	+ Cross
PVC6	TORAY INDUSTRIES, INC.	SA-2225	KMDR070	- Minus (round edge)
	VESSEL MFG.	No.9000-1.8×30	KMDR110	- Minus
others	ENCINEED INC	DA-40	KMDR180	- Minus (both ends)
	ENGINEER INC.	DA-55		- Minus

■ For Automatic Adjustment

Trimmer Potentiometer Series	Manufacturers	Model Number	MURATA Model Number	Blade
PVZ3 PVA3 PVS3 PVG3	TORAY INDUSTRIES, INC.	JB-2225	KMBT070	– Minus (round edge)
DVOC.	VESSEL MFG.	No.CA-10	KMBT090	+ Cross
PVC6	TORAY INDUSTRIES, INC.	JB-2225	KMBT070	- Minus (round edge)

■ Qualified Standards

The products listed here have been produced by the QS9000 and ISO9001 certified factory.

The product here have been produced by the decede and receder continue factory.			
MURATA FACTORY	Qualified Date	Standard	Qualified Number
Sabae Murata Mfg.Co.,Ltd.	August 14, 1997	UNDERWRITERS LABORATORIES INC.	A5704
Wuxi Murata Electronis Co.,Ltd.	May 12, 1999	UNDERWRITERS LABORATORIES INC.	A7924

^{*} No ODCs (Ozone Depleting Chemicals) are used on all Murata's trimmer potentiometers.



♠ Note:

Murata products should not be used or sold for use in the development, production, stockpiling or utilization of any conventional weapons or mass-destructive weapons (nuclear weapons, chemical or biological weapons, or missiles), or any other weapons.

For products which are controlled items subject to the "Foreign Exchange and Foreign Trade Law" of Japan, the export license specified by the law is required for export.

- 2. Please contact our sales representatives or product engineers before using the products in this catalog for the applications listed below, which require especially high reliability for the prevention of defects which might directly damage to a third party's life, body or property, or when one of our products is intended for use in applications other than those specified in this catalog.
 - 1 Aircraft equipment
- 2 Aerospace equipment
- 3 Undersea equipment (5) Medical equipment
- Power plant equipment
- (7) Traffic signal equipment
- 6 Transportation equipment (vehicles, trains, ships, etc.)
- 8 Disaster prevention / crime prevention equipment
- 9 Data-processing equipment
- (1) Application of similar complexity and/or reliability requirements to the applications listed in the above
- 3. Product specifications in this catalog are as of April 2004. They are subject to change or our products in it may be discontinued without advance notice. Please check with our sales representatives or product engineers before ordering. If there are any questions, please contact our sales representatives or product
- 4. Please read rating and \(\Delta CAUTION \) (for storage, operating, rating, soldering, mounting and handling) in this catalog to prevent smoking and/or burning, etc.
- 5. This catalog has only typical specifications because there is no space for detailed specifications. Therefore, please approve our product specifications or transact the approval sheet for product specifications before ordering.
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- 7. No ozone depleting substances (ODS) under the Montreal Protocol are used in our manufacturing process.

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http://www.murata.com/

2-26-10, Tenjin Nagaokakyo-shi, Kyoto 617-8555, Japan Phone: 81-75-951-9111

International Division 3-29-12, Shibuya, Shibuya-ku, Tokyo 150-0002, Japan Phone: 81-3-5469-6123 Fax: 81-3-5469-6155 E-mail: intl@murata.co.jp