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LOC	DIST	REV	DESCRIPTION	DATE	BY	APP'D
E	B	F	LTR			
		-	SEE SHEET 1	-	-	-

COMPONENTS

ITEM NO.	DESCRIPTION	QTY	UNIT
	MAIN BODY (ITEM 1,3,4,6,7 & 8)		
	CENTRE CONTACT (ITEM 2)		
	PUSHER SLEEVE (ITEM 9)		
	CRIMP FERRULES (ITEM 5 & 10)		

ASSEMBLY INSTRUCTION

STEP	DESCRIPTION	DIAGRAMS
STEP 1	1. SLIDE METAL CRIMP FERRULE OVER CABLE	
STEP 2	1. STRIP CABLE TO DIMENSIONS AS SHOWN	
STEP 3	1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1.	
STEP 4	1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.	
STEP 5	1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN.	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG: J SANDWELL 16JUN04 CHK: S PARLOW 15OCT04 APPR: F WHEELER-KING 15OCT04 PRODUCT SPEC: 108-3435 APPLICATION SPEC: SEE SHEET 2 WEIGHT: - CUSTOMER DRAWING	<b>Tyco Electronics</b> Tyco Electronics Corporation Bideford, UK, EX39 4HE <b>BNC STRAIGHT PLUG HEX CRIMP</b> 50 OHM - SIZE: A2 CASE CODE: 00779 DRAWING NO: 1634500 SCALE: NTS SHEET: 2 OF 2 REV: C
DIMENSIONS: mm	TO DIMENSIONS UNLESS OTHERWISE SPECIFIED 0 PLC 1 PLC 2 PLC 3 PLC 4 PLS ANGLES	RESTRICTED TO: -	
MATERIAL: SEE TABLE	FINISH: SEE TABLE		

AMP 1471-9 REV 31MM2000

1634500

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