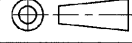


**DO NOT SCALE**  
DIMENSIONS IN mm

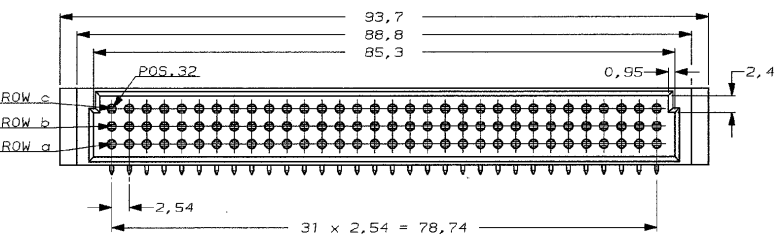
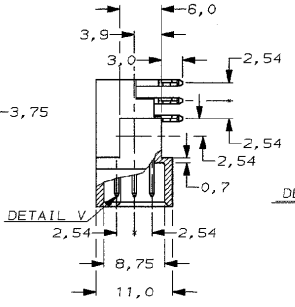
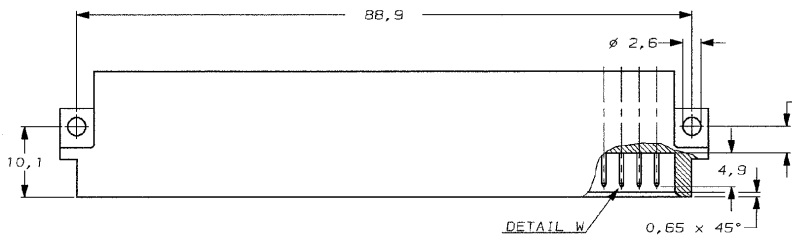
**METRIC**

THIRD ANGLE  
PROJECTION



P.C.S. HOLE DIM. ACTION PIN

DRILLED HOLE	1,15 ± 0,025 mm
PIN TIPS	0,54 to 1,09 mm
AFTER REFLOW	0,31 to 0,95 mm
Sn-Pb	0,025 to 0,075 mm
Sn-Pb-free	0,024 to 0,070 mm



ROW c	XX
ROW b	XX
ROW a	XX

AN ASTERISK ,,X'' DENOTES A CONTACT.

**NOTES:**

- ⚠ MATERIAL:  
-HOUSING: THERMOPL.-POLYESTER  
          COLOUR : GREY  
-CONTACTS: PHOSPHORBRONZE
- ⚠ PLATING CONTACT :  
-1 : 1,25 µm Au OVER 1,25 µm Ni AT  
      CONNECTOR MATING SIDE.  
      2,54 µm Sn/Pb OVER 1,25 µm Ni AT ACTION-PIN AREA.
- 4 : 0,8µm Au OVER 1,25 µm Ni AT CONNECTOR  
      MATING SIDE.  
      2,54 µm Sn/Pb OVER 1,25 µm Ni AT ACTION-PIN AREA.
- 7 : 2,0 µm Au OVER 1,25 µm Ni AT  
      CONNECTOR MATING SIDE.  
      2,54 µm Sn/Pb OVER 1,25 µm Ni AT ACTION-PIN AREA.
- 8 : 0,4µm Au OVER 1,25 µm Ni AT CONNECTOR  
      MATING SIDE.  
      2,54 µm Sn/Pb OVER 1,25 µm Ni AT ACTION-PIN AREA.
- 9 : SAME AS -4 EXCEPT WITHOUT Sn/Pb.

OBSOLETE	SEE NOTE	SEE NOTE	215605-9
OBSOLETE	SEE NOTE	SEE NOTE	215605-8
OBSOLETE	SEE NOTE	SEE NOTE	215605-7
	SEE NOTE	SEE NOTE	215605-4
	SEE NOTE	SEE NOTE	215605-1
	SEE NOTE		PARTNUMBER

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				THIS DRAWING IS UNPUBLISHED		RELEASED FOR PUBLICATION: -19-	
D	EH-1254-96	J.G.	J.G.	13-06-97	<b>AMP</b> AMP-HOLLAND B.V. 's-Hertogenbosch, The Netherlands.		
C	EH-0927-95	J9	RVL	03-09-95			
B	H-8830	DK	RVL	04-07-91	NAME 96 POS. DIN 41612 TYPE C-MALE CONN. WITH ACTION PIN FOR 1,6 P.C.B. THK'S.		
LTR.	REVISION RECORD	DR.	CHK.	DATE	DWG.No.	REV.LTR.	SHEET
DATE:	16-12-96	DATE:	16-12-96	DATE:	C-215605	D	1 OF 1