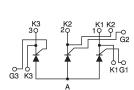
THYRISTOR MODULE (NON-ISOLATED TYPE) PWB80A

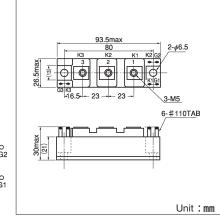


PWB80A is a Thyristor module suitable for low voltage, 3 phase recifier applications.

- IT(AV) 80A (each device)
- High Surge Current 2500 A (60Hz)
- Easy Construction
- Non-isolated. Mounting base as common Anode terminal

(Applications) Welding power Supply Various DC power Supply





Maximum Ratings

Symbol	Item	Ratings		Linit
		PWB80A30	PWB80A40	Unit
VRRM	Repetitive Peak Reverse Voltage	300	400	V
VRSM	Non-Repetitive Peak Reverse Voltage	360	480	V
VDRM	Repetitive Peak Off-State Voltage	300	400	V

Symbol		Item	Conditions	Ratings	Unit
T (AV)	Average On	-State Current	Single phase, half wave, 180° conduction, Tc: 116℃	80	Α
T(RMS)	R.M.S. On-S	State Current	Single phase, half wave, 180° conduction, Tc: 116℃	125	Α
TSM	Surge On-S	tate Current	¹ / ₂ cycle, 50Hz/60Hz, peak value, non-repetitive	2280/2500	Α
l²t	l²t			26000	A ² S
Рдм	Peak Gate Power Dissipation			10	W
Pg (AV)	Average Gate Power Dissipation		1	W	
FGM	Peak Gate Current			3	А
VFGM	Peak Gate Voltage(Forward)			10	V
VRGM	Peak Gate Voltage(Reverse)			5	V
di⁄dt	Critical Rate of Rise of On-State Current		IG=200mA,Tj=25°C,VD= $\frac{1}{2}$ VDRM,dIG/dt=1A/ μ s	50	A/µs
Tj	Operating Junction Temperature		· · · · · · · · · · · · · · · · · · ·	-30~+150	ĉ
Tstg	Storage Ter	nperature		-30~+125	°C
	Mounting	Mounting (M6)	Recommended Value 2.5~3.9 (25~40)	4.7 (48)	N·m
	torque	Terminal (M5)	Recommended Value 1.5~2.5 (15~25)	2.7 (28)	(kgf•cm)
	Mass	, , , , , , , , , , , , , , , , , , ,		170	g

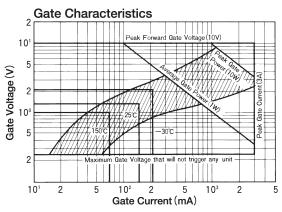
Electrical Characteristics

Symbol	Item	Conditions	Ratings	Unit
IDRM	Repetitive Peak Off-State Current, max.	at V _{DRM} , single phase, half wave, Tj=150℃	12	mA
RRM	Repetitive Peak Reverse Current, max.	at VDRM, single phase, half wave, Tj=150℃	12	mA
Vтм	Peak On-State Voltage, max	On-State Current 240A, Tj=25 °C Inst. measurement	1.20	V
Igt ∕Vgt	Gate Trigger Current/Voltage, max.	Tj=25℃, I⊤=1A, V□=6V	150/2	mA/V
Vgd	Non-Trigger Gate, Voltage. min.	Тј=150°С, VD=½VDRM	0.25	V
tgt	Turn On Time, max.	IT=80A, Ig=200mA, Tj=25 °C, VD=1/2VDRM, dIg/dt=1A/μs	10	μs
dv∕dt	Critical Rate of Rise of Off-State Voltage, min.	Тj=150°С, Vb=²∕₃VbRм, Exponential wave.	50	V/µs
Ін	Holding Current, typ.	Tj=25℃	100	mA
Rth(j-c)	Thermal Impedance, max.	Junction to case (1/3 Module)	0.35	°C/W

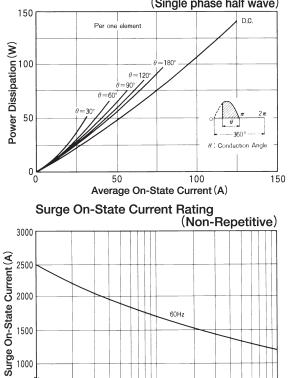
55







Average On-State Current Vs Power Dissipation (Single phase half wave)



20

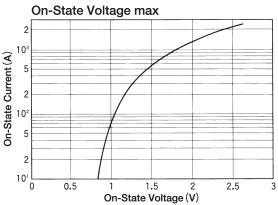
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Time (cycles)

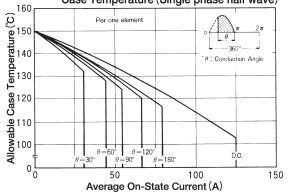
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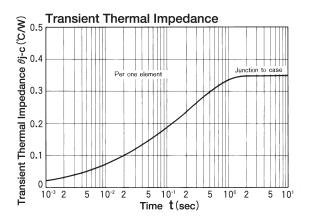
50

100



Average On-State Current Vs Maximum Allowable Case Temperature (Single phase half wave)





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1

2

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