

# FC SERIES RATIO SETTER

## DATA SHEET

The FC series ratio setter is used to set ratio for ratio control, and its set point signal is transmitted to a controller.

This instrument uses a solid state indicator and a pushbutton operation system to provide reliable monitoring and operating functions.

It also accepts a thermocouple, a resistance bulb and a 4 to 20mA DC input optionally.

# FEATURES

#### 1. High reliability

This instrument is designed with few mechanical parts. It is mainly composed of electronic parts such as a solid state indicator which was formerly consisted of mechanical parts.

2. International standards

This instrument is compact in size, conforming to international standards IEC. It operates on 24V DC power to deliver 1 to 5V DC signals as recommended by IEC standards.

100 and 200V AC power are also available for convenience of operation.

3. Front panel operation

Process values and set points can be read accurately with digital indications on panel front. Various parameter settings and setting operations are also possible from the front panel of the instrument.





# FUNCTIONAL DIAGRAM

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## PNG1

## PNG1

## SPECIFICATIONS

#### 1. Ratio computing function Computing formula



#### Ratio factor and ratio bias:

Setting range; -327.6 to 327.67% Computation cycle:

0.1 sec.

#### 2. Input signal

(1) Process value input signal: One input selectable from the following

Voltage in- put signal		1 to 5V DC	Input resistance, $1M\Omega$ or more	Allow. error ±0.2%/FS*
Current in- put signal	I_+	4 to 20mA DC	24V ±2V DC can be supplied to transmitter in case of AC power supply approx. 35mA	Allow. error ±0.2%/FS*
Thermocou- ple input	I_ I_	Type J: 0 to 600°C K: 0 to 1200°C E: 0 to 800°C R: 0 to 1600°C	10mV DC span or more cold junction compen- sation comprised	Allow. error ±0.5%/FS*
Resistance bulb input		JPt100/Pt100 –50 to 500°C	50°C span or more	Allow. error ±0.5%/FS*

Note: \*FS: Full scale

#### (2) Analog input signal: 1 point

point Allow. error ±0.2%/FS	External set point	CAS	1 to 5V DC	Input resistance, $1M\Omega$ or more Allow. error $\pm 0.2\%/FS$
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#### (3) Digital input signal: 1 point

Remote	R-ACK	Contact input	ON 0V, OFF 24V
acknowledge		(photo-coupler	( input current, approx.
signal		insulation)	11mA/24V DC)
signai		insulation)	TITTA/24V DC/

#### (4) Pulse width or pulse number input signal: 1 set (eithre one)

	-		
Pulse width input signal	PI_ PI_	Contact input (photo-coupler insulation)	ON 0V, OFF 24V ( input current, approx. 11mA/24V DC)
Pulse number in- put signal			ON 0V, OFF 24V ( approx. 11mA/24V DC), max. input frequency 500Hz

## 3. Output signal

#### (1) Analog output signal: 4 points

Compensated process value signal	KPV	1 to 5V DC	Output resistance, 1Ω or less Allow. error ±0.2%/FS
Ratio output signal	SV		
Set point output	SO		
Squared set point output	SO2		

#### (2) Digital output signal: 5 points

Fault output	FLT	Open-collector output (photo- coupler insulation)		
High alarm output	Н		Output rating, 30V x 0.1A DC max.	
Low alarm output	L			
Local mode output	LS			
Remote request	R-REQ			

# 4. Indication, setting, operating functions (1) Bargraph indication

	PV indicator	SV indicator	SO indicator
Indication method	LED (red)	LED (green)	LED (red)
No. of segments	101 + 2		51 + 2
Range	0 to 100%, linear		
Resolution	1 %/FS		2%/FS
Scale length	100mm		50mm
Indicating mode	0 to 100% bargraph indication, 0 to 100% reverse bargraph indication, dot indication, -50 to +50% deviation indication		

## (2) Operation mode indication

Indicating method:

LED (green)

Green: L, R

# (3) Numerical value indication, setting Indication method:

LED (red), name in 3 digits + numerical

value in 5 digits (negative sign included)

### Contents of indication:

Process value (industrial value), set point (industrial value), high/low alarm, etc. Indication contents are selectable by F/S, △, ▽ keys on front panel.

Setting method: By using F/S,  $\square$ ,  $\square$ ,  $\square$ ,  $\square$ , ST keys on front panel

## (4) Setting functions

Fixed value setting method:

By using of **(**, **v**) pushbuttons on front panel.

Setting speed, approx. 40 sec/FS

#### Remote setting method:

By use of external set point signal (voltage or pulse input) Tracking speed setting range; 0 to 900 sec/FS

#### (5) Operation mode changeover

By using of R/L pushbutton on front panel.

R ➡ L changeover	Balanceless bumpless	
B 🗕 L changeover	Voltage signal*	Balance bumpless
	Pulse width signal	Balanceless bumpless

Note: \* Balanceless bumpless by setting tracking speed

#### 5. Power failure processing function

#### Power failure detection:

Setting output held at power failure detection.

#### During power failure:

Operating parameters backed up by capacitor up to 5 minutes. Initial value of set point is stored in non-volatile memory (lasts 10 years expected at ambient temperature of 50° C or less).

#### Power failure recovery:

Initial or continuous start mode can be set within 5 minutes of power failure. Recovery from power failure lasting longer than 5 minutes is done by initial. Note: \*\* Control mode at initialzation can be registered

L: Local mode or R: Remote mode

## 6. Self-diagnosis functions

#### Computing circuit abnormality:

FLT lamp lights, FLT contact output "ON". Manual operation output possible

#### Input/output signal abnormality:

FLT lamp lights, FLT contact output "ON", computation stops, operating output held

#### Fault contents indication:

Cause of fault is indicated numerically on numerical indicator on front panel

#### 7. Transmission functions

#### (1) Transmission items

Supervisory items:

#### PNG 🗕 host

Process value, set point, control output, operation mode, alarm information, fault information, various limiter values, constants, etc.

#### Setting operation items:

#### Host → PNG

Set point, control output, operation mode, various limiter values, constants, etc.

#### (2) Transmission setting inhibit:

Parameter setting enable/inhibit can be designated by transmission from the host. Designation is done by keys on the front panel.

- (3) Communication interface
- (a) T-link: Private interface
   Transmission speed: 500Kbps
   No. of units connectable: 32 max.
   Transmission distance: 1km max.
  - Transmission form: Multi-drop

Control method: I/O transmission and message

(b) RS-422A/485: Universal interface Transmission speed: 2400, 4800, 9600 or 19200bps configurable

No. of units connectable: 31 max. Transmission distance: 1km max. Transmission form: Multi-drop Control method: Polling/selecting

 (c) CC data line: Private interface Transmission speed: 19.2Kbps (fixed) No. of units connectable: 15 max. Transmission distance: 500m max. Transmission form: Multi-drop Control method: Polling/selecting

#### 8. Other functions

Data protective function by pass code

#### 9. Operating conditions

 Power supply:
 Select from 3 types

 24V DC (20 to 30V DC)
 100V AC (85 to 132/47 to 63Hz AC)

 200V AC (187 to 264V/47 to 63Hz AC)

#### Power consumption:

Approx. 11W (DC) Approx. 20VA (AC) Dielectric strength:

1500V AC, 1 min.

Insulation resistance:

500V DC, 100M $\Omega$  or more

Ambient temperature: 0 to 50°C

0 10 50 0

Ambient humidity: 90% RH or less

Enclosure: Steel case

Rating plate (Name plate):

 100 (H) x 70 (W) mm, white acryl

 Dimensions:
 144 (H) x 72 (W) x 391 (D) mm, IEC

(DIN) standard

Mass {weight}: Approx. 2.9kg

Mounting method:

Flush with indoor mounting; vertical mounting. Mountable on tilted surface, angle "a"



Finish color: Munsell N 1.5 for both front panel and case

Scope of delivery: Setter and mounting bracket Item to be ordered separately:

Communication cable (type PNZ)

## CODE SYMBOLS



Note: Symbols for resistance bulb are as follows. JPt100.....JIS C 1604-1981 Pt100.....IEC Pub 751-1983 (Selection of JPt100/Pt100 possible by front key operation)

# OUTLINE DIAGRAM (Unit:mm)



# **CONNECTION DIAGRAM**

Block terminals (M4 screw)



Note: \* Symbols for AC instrument power are VPO, PCO, approx. 24V DC (0.1A max.) output.

## Connections for process value input terminal block



# **COMMUNICATION CONNECTOR**



▲ Caution on Safety
\*Before using this product, be sure to read its instruction manual in advance.

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