## FC SERIES RATIO SETTER

## DATA SHEET

The FC series ratio setter is used to set ratio for ratio control, and its set point signal is transmitted to a controller.

This instrument uses a solid state indicator and a pushbutton operation system to provide reliable monitoring and operating functions.

It also accepts a thermocouple, a resistance bulb and a 4 to 20 mA DC input optionally.

## FEATURES

1. High reliability

This instrument is designed with few mechanical parts. It is mainly composed of electronic parts such as a solid state indicator which was formerly consisted of mechanical parts.
2. International standards

This instrument is compact in size, conforming to international standards IEC. It operates on 24 V DC power to deliver 1 to 5V DC signals as recommended by IEC standards.
100 and 200V AC power are also available for convenience of operation.
3. Front panel operation

Process values and set points can be read accurately with digital indications on panel front. Various parameter settings and setting operations are also possible from the front panel of the instrument.

FUNCTIONAL DIAGRAM


## SPECIFICATIONS

## 1. Ratio computing function Computing formula



Ratio factor and ratio bias:
Setting range; -327.6 to $327.67 \%$
Computation cycle:
0.1 sec .
2. Input signal
(1) Process value input signal:

One input selectable from the following

| Voltage input signal | $0$ | 1 to 5V DC | Input resistance, $1 \mathrm{M} \Omega$ or more | Allow. error $\pm 0.2 \% / F S^{*}$ |
| :---: | :---: | :---: | :---: | :---: |
| Current input signal |  | 4 to 20 mA DC | $24 \mathrm{~V} \pm 2 \mathrm{~V}$ DC can be supplied to transmitter in case of AC power supply approx. 35 mA | Allow. error $\pm 0.2 \% / F S^{*}$ |
| Thermocouple input |  | Type <br> J: 0 to $600^{\circ} \mathrm{C}$ <br> K: 0 to $1200^{\circ} \mathrm{C}$ <br> E: 0 to $800^{\circ} \mathrm{C}$ <br> R: 0 to $1600^{\circ} \mathrm{C}$ | 10 mV DC span or more cold junction compensation comprised | Allow. error $\pm 0.5 \% / F S^{*}$ |
| Resistance bulb input |  | JPt100/Pt100 <br> -50 to $500^{\circ} \mathrm{C}$ | $50^{\circ} \mathrm{C}$ span or more | Allow. error $\pm 0.5 \% / F S *$ |

Note: *FS: Full scale
(2) Analog input signal: 1 point

| External set <br> point | CAS | 1 to 5 V DC | Input resistance, $1 \mathrm{M} \Omega$ or more <br> Allow. error $\pm 0.2 \% / \mathrm{FS}$ |
| :--- | :--- | :--- | :--- |

(3) Digital input signal: 1 point

| Remote <br> acknowledge <br> signal | R-ACK | Contact input <br> (photo-coupler <br> insulation) | ON OV, OFF 24V <br> (input current, approx. <br> $11 \mathrm{~mA} / 24 \mathrm{~V}$ DC) |
| :--- | :--- | :--- | :--- |

(4) Pulse width or pulse number input signal:

1 set (eithre one)

| Pulse width input <br> signal |  |  | ON OV, OFF 24V <br> (input current, approx. <br> Contact input <br> (photo-coupler |
| :--- | :--- | :--- | :--- |
| Pulse number in- <br> put signal | $\mathrm{PI}_{-}$ | (insulation) <br> ins DC |  |

## 3. Output signal

(1) Analog output signal: 4 points

| Compensated process <br> value signal | KPV |  |  |
| :--- | :--- | :--- | :--- |
| Ratio output signal | SV | 1 to 5V DC | Output resistance, $1 \Omega$ <br> or less <br> Allow. error $\pm 0.2 \% / F S$ |
| Set point output SO  <br> Squared set point <br> output SO 2  |  |  |  |

(2) Digital output signal: 5 points

| Fault output | FLT | Open-collector output (photocoupler insulation) | Output rating, $30 \mathrm{~V} \times 0.1 \mathrm{~A}$ DC max. |
| :---: | :---: | :---: | :---: |
| High alarm output | H |  |  |
| Low alarm output | L |  |  |
| Local mode output | LS |  |  |
| Remote request | R-REQ |  |  |

4. Indication, setting, operating functions
(1) Bargraph indication

|  | PV indicator | SV indicator | SO indicator |
| :--- | :--- | :--- | :--- |
| Indication method | LED (red) | LED (green) | LED (red) |
| No. of segments | $101+2$ | $51+2$ |  |
| Range | 0 to $100 \%$, linear | $2 \% /$ FS |  |
| Resolution | $1 \% /$ FS | 50 mm |  |
| Scale length | 100 mm | 0 to $100 \%$ bargraph indication, <br> 0 to 100\% reverse bargraph indication, <br> dot indication, -50 to +50\% deviation indication |  |
| Indicating mode |  |  |  |

(2) Operation mode indication Indicating method:

LED (green)
Green: L, R
(3) Numerical value indication, setting Indication method:

LED (red), name in 3 digits + numerical value in 5 digits (negative sign included)
Contents of indication: Process value (industrial value), set point (industrial value), high/low alarm, etc. Indication contents are selectable by $\mathrm{F} / \mathrm{S}$, $\triangle, \nabla$ keys on front panel.
Setting method: By using $\mathrm{F} / \mathrm{S}, \triangle, \boxed{\nabla}, \Delta, \boxed{S T}$ keys on front panel
(4) Setting functions

Fixed value setting method:
By using of $\boldsymbol{\Delta}, \boldsymbol{\nabla}$ pushbuttons on front panel.
Setting speed, approx. 40 sec/FS
Remote setting method:
By use of external set point signal
(voltage or pulse input)
Tracking speed setting range; 0 to 900 sec/FS
(5) Operation mode changeover

By using of $R / L$ pushbutton on front panel.

| $R \rightarrow L$ changeover | Balanceless bumpless |  |
| :--- | :--- | :--- |
| $R \leftarrow L$ changeover | Voltage signal* | Balance bumpless |
|  | Pulse width signal | Balanceless bumpless |

Note: * Balanceless bumpless by setting tracking speed

## 5. Power failure processing function

Power failure detection:
Setting output held at power failure detection.
During power failure:
Operating parameters backed up by capacitor up to 5 minutes. Initial value of set point is stored in non-volatile memory (lasts 10 years expected at ambient temperature of $50^{\circ} \mathrm{C}$ or less).

Power failure recovery:
Initial or continuous start mode can be set within 5 minutes of power failure. Recovery from power failure lasting longer than 5 minutes is done by initial. Note: ** Control mode at initialzation can be registered
L: Local mode or R: Remote mode

## 6. Self-diagnosis functions

## Computing circuit abnormality:

FLT lamp lights, FLT contact output "ON". Manual operation output possible
Input/output signal abnormality:
FLT lamp lights, FLT contact output "ON", computation stops, operating output held
Fault contents indication:
Cause of fault is indicated numerically on numerical indicator on front panel

## 7. Transmission functions

(1) Transmission items

Supervisory items:
PNG $\rightarrow$ host
Process value, set point, control output, operation mode, alarm information, fault information, various limiter values, constants, etc.
Setting operation items:

$$
\text { Host } \rightarrow \text { PNG }
$$

Set point, control output, operation mode, various limiter values, constants, etc.
(2) Transmission setting inhibit:

Parameter setting enable/inhibit can be designated by transmission from the host. Designation is done by keys on the front panel.
(3) Communication interface
(a) T-link: Private interface

Transmission speed: 500 Kbps
No. of units connectable: 32 max.
Transmission distance: 1 km max.
Transmission form: Multi-drop
Control method: I/O transmission and message
(b) RS-422A/485: Universal interface

Transmission speed: 2400, 4800, 9600 or 19200bps configurable
No. of units connectable: 31 max.
Transmission distance: 1 km max.
Transmission form: Multi-drop
Control method: Polling/selecting
(c) CC data line: Private interface

Transmission speed: 19.2 Kbps (fixed)
No. of units connectable: 15 max.
Transmission distance: 500m max.
Transmission form: Multi-drop
Control method: Polling/selecting

## 8. Other functions

Data protective function by pass code

## 9. Operating conditions

Power supply: Select from 3 types 24 V DC (20 to 30V DC) 100 V AC ( 85 to $132 / 47$ to 63 Hz AC ) 200 V AC (187 to $264 \mathrm{~V} / 47$ to 63 Hz AC)
Power consumption:
Approx. 11W (DC)
Approx. 20VA (AC)

Dielectric strength:
1500 V AC, 1 min.
Insulation resistance:
500 V DC, $100 \mathrm{M} \Omega$ or more
Ambient temperature:

$$
0 \text { to } 50^{\circ} \mathrm{C}
$$

Ambient humidity:
90\% RH or less
Enclosure: Steel case
Rating plate (Name plate):
$100(\mathrm{H}) \times 70(\mathrm{~W}) \mathrm{mm}$, white acryl
Dimensions: $144(H) \times 72(W) \times 391$ (D) mm, IEC
(DIN) standard
Mass $\{$ weight : Approx. 2.9 kg
Mounting method:
Flush with indoor mounting; vertical mounting.
Mountable on tilted surface, angle " $\alpha$ "


Finish color: Munsell N 1.5 for both front panel and case
Scope of delivery: Setter and mounting bracket Item to be ordered separately:

Communication cable (type PNZ)

## CODE SYMBOLS

|  <br> \| |  | $5-0$ | Description |
| :---: | :---: | :---: | :---: |
|  |  |  | Process value input signal <br> 1 to 5 V DC <br> 4 to 20 mA DC <br> $\left.\begin{array}{l}\begin{array}{l}J \text { thermocouple } \\ K \text { thermocouple } \\ E \text { thermocouple } \\ R \text { thermocouple }\end{array}\end{array}\right\} \begin{aligned} & 10 \mathrm{mV} \text { DC span or } \\ & \begin{array}{l}\text { more, with cold } \\ \text { junction compen- } \\ \text { sation }\end{array}\end{aligned}$ <br> Resistance bulb, JPt 100,3 -wire, $50^{\circ} \mathrm{C}$ <br> span or more <br> Resitance bulb, Pt100, 3-wire, $50^{\circ} \mathrm{C}$ <br> span or more |
|  | $\begin{array}{\|c\|} A \\ B \end{array}$ |  | Setting method L type R-L type |
|  |  | 1  <br> 1 $\ldots$ <br> 2  <br> 3 $:$ <br>   <br>   <br>   | Power supply 24 V DC ( 20 to 30 V DC) 100 V AC ( 85 to $132 \mathrm{~V} / 47$ to 63 Hz AC$)$ 200 V AC ( 187 to $264 \mathrm{~V} / 47$ to 63 Hz AC$)$ |
|  |  |  | Transmission function <br> None <br> T-link <br> RS-422A <br> RS-485 <br> CC data line |

Note: Symbols for resistance bulb are as follows.
JPt100.....JIS C 1604-1981
Pt100.....IEC Pub 751-1983
(Selection of JPt100/Pt100 possible by front
key operation)

## OUTLINE DIAGRAM (Unit:mm)



## CONNECTION DIAGRAM

## Block terminals (M4 screw)



Note: * Symbols for AC instrument power are VPO, PCO, approx. 24V DC (0.1A max.) output.

Connections for process value input terminal block


## COMMUNICATION CONNECTOR


$\triangle$ Caution on Safety
*Before using this product, be sure to read its instruction manual in advance.

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