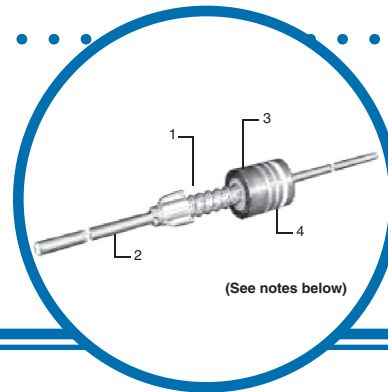


General Purpose Failsafe Molded Wirewound Resistor



SPH/SPF Series

- SPF is fusible
- $\pm 5\%$, $\pm 10\%$ tolerance
- 0.1 ohm to 2400 ohms
- Weldable and solderable leads
- 2 watt rated with 1 watt dimensions
- Drop-in replacement for BWH/BWF
- Lead free, RoHS compliant construction available
- TCR's as low as ± 150 ppm/ $^{\circ}\text{C}$ standard (custom TC's available)



Electrical Data

| IRC Type | | SPH | SPF |
|--|-------------------------|---|---|
| EIA RS-344 Style | | CRU2 | CRU2 |
| MIL-R-11 Style | | RC32/RC42 | RC32/RC42 |
| Resistance - Std. | | 0.1 Ω to 2400 Ω | 0.1 Ω to 1000 Ω |
| Tolerance - Std. | | $\pm 5\%$, $\pm 10\%$ | $\pm 5\%$, $\pm 10\%$ |
| Power Rating | | 2 watt @ 70 $^{\circ}\text{C}$ 1 watt @ 115 $^{\circ}\text{C}$ Derating to 0 @ 160 $^{\circ}\text{C}$ | 2 watt @ 70 $^{\circ}\text{C}$ 1 watt @ 115 $^{\circ}\text{C}$ Derating to 0 @ 160 $^{\circ}\text{C}$ |
| Max. Continuous Working Voltage | | $\sqrt{\text{PR}}$ | $\sqrt{\text{PR}}$ |
| Min. Insulation Resistance | Dry Wet | 10,000 Meg 100 Meg | 10,000 Meg 100 Meg |
| Min. Dielectric Withstanding Volts (RMS) | ATM Reduced Pressure | 1000V 625V | 1000V 625V |
| Hotspot Temperature Rise | | 145 $^{\circ}\text{C}$ @ 2 watts | 145 $^{\circ}\text{C}$ @ 2 watts |
| Typical Load Life | | 5% | 5% |
| Current Noise | | Negligible | Negligible |

1. Resistive Element

All resistor types have resistance alloy winding on a braided fiberglass substrate. Intermediate silicone coatings are used to enhance processibility and to provide protection to the resistive element.

2. Termination

The SPH and SPF resistors are terminated using an alloy coated copper flashed steel lead welded to a cap of the same material. This termination assembly is mechanically crimped, utilizing an improved crimp design, to the resistive element.

3. Encapsulation

The SPH and the SPF are encapsulated utilizing a compression molded phenolic plastic material. The SPF has a flame resistance coating applied over the resistive element to provide flammability protection when destructive overloads may occur.

4. Marking

All products are marked utilizing heat and solvent resistant color code bands consistent with EIA/MIL requirements. The first band is double width to designate wirewound construction. A fifth band, blue in color, is used for flameproof identification.

General Note

IRC reserves the right to make changes in product specification without notice or liability. All information is subject to IRC's own data and is considered accurate at time of going to print.

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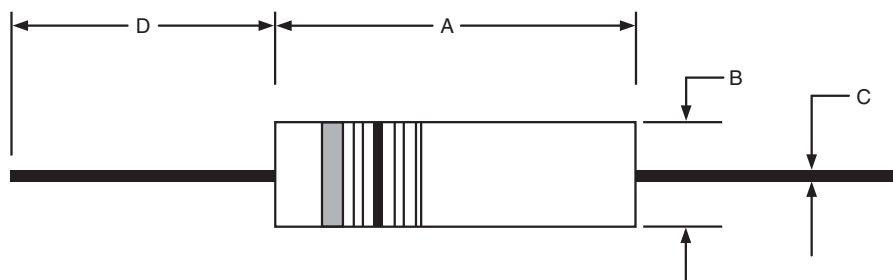
General Purpose Failsafe Molded Wirewound Resistor



Environmental Data

| Test | SPH | SPF |
|---------------------------------------|---|--|
| Temperature Coefficient (ppm)* | 0.1Ω - 0.16Ω ± 1000 0.18Ω - 0.68Ω ± 800 0.75Ω - 2400Ω ± 400 | 0.10Ω ± 1700 0.11Ω - 0.16Ω ± 1000 0.18Ω - 0.68Ω ± 800 0.75Ω - 1000Ω ± 400 |
| Dielectric Withstanding Voltage (RMS) | 1000V | 1000V |
| Momentary Overload | 5% | 5% |
| Low Temperature Operation | 5% | 5% |
| Temperature Cycle | 5% | 5% |
| Humidity | 5% | 5% |
| Load Life | 5% | 5% |
| Terminal Strength | 5% | 5% |
| Resistance to Solder Heat | 5% | 5% |
| Solderability | No Failures | No Failures |

Physical Data



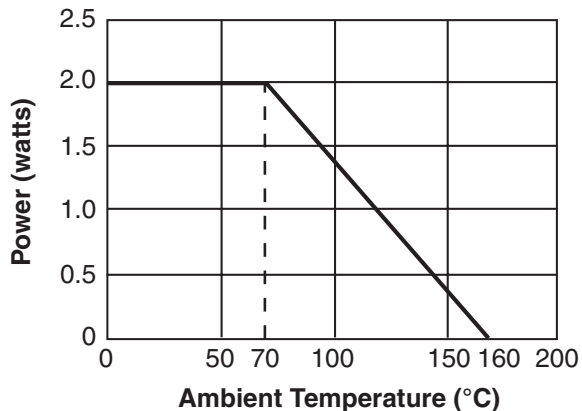
Dimensions (Inches and (mm))

| IRC Type | A | B | C | D |
|----------|--------------------------------|--------------------------------|---------------------------------|------------------------------|
| SPH | 0.562 ± 0.010 (14.3 ± 0.25) | 0.225 ± 0.008 (5.72 ± 0.20) | 0.032 ± 0.002 (0.813 ± 0.05) | 1.50 ± 0.126 (38.1 ± 3.2) |
| SPF | 0.562 ± 0.010 (14.3 ± 0.25) | 0.225 ± 0.008 (5.72 ± 0.20) | 0.032 ± 0.002 (0.813 ± 0.05) | 1.50 ± 0.126 (38.1 ± 3.2) |

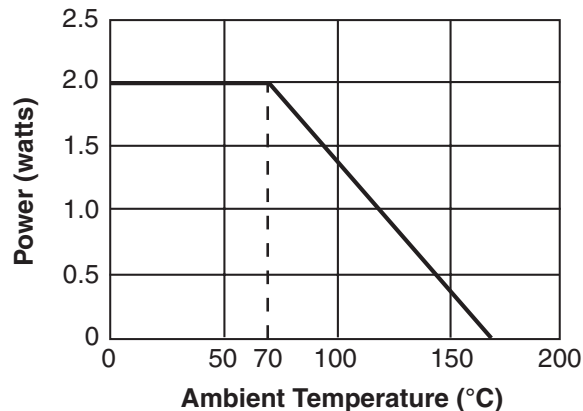
General Purpose Failsafe Molded Wirewound Resistor



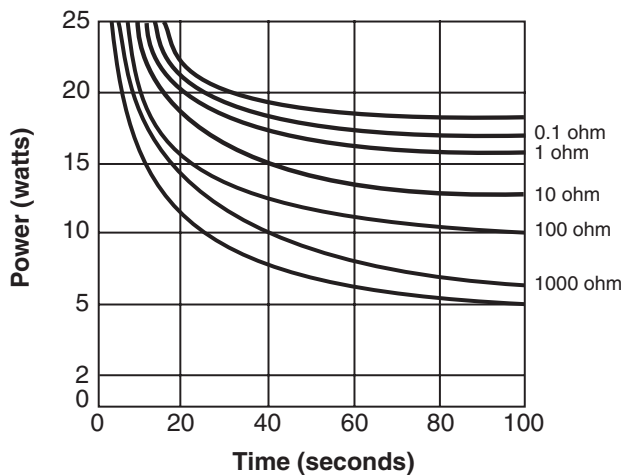
SPH Power Derating Curve



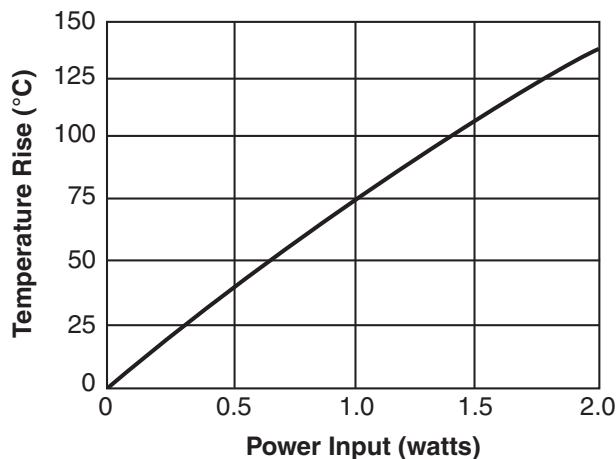
SPF Power Derating Curve



SPF Typical Fusing



SPH and SPF Temperature Rise Chart



Ordering Data

