## APPLICATION NOTES

A V A I L A B L E AN3 • AN7 • AN8 • AN15 • AN16 • AN25 • AN29 • AN30 • AN35 • AN36 • AN39 • AN56 • AN69



## 256 Bit

# X24C44

## 16 x 16 Bit

## Serial Nonvolatile Static RAM

## FEATURES

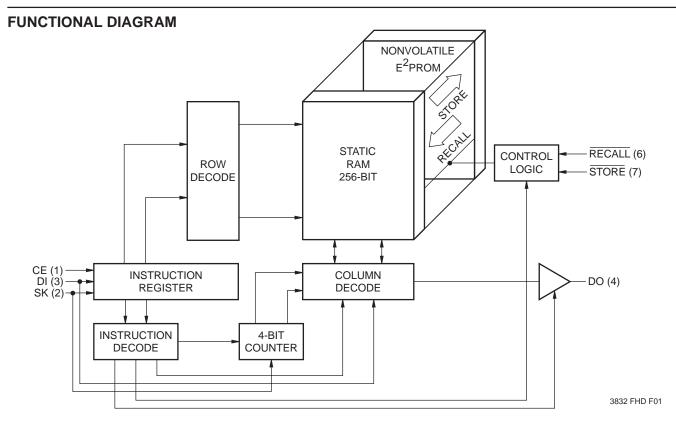
- Advanced CMOS Version of Xicor's X2444
- 16 x 16 Organization
- Single 5 Volt Supply
- Ideal for use with Single Chip Microcomputers —Static Timing
  - -Minimum I/O Interface
  - —Serial Port Compatible (COPS<sup>™</sup>, 8051) —Easily Interfaced to Microcontroller Ports
- Software and Hardware Control of Nonvolatile Functions
- Auto Recall on Power-Up
- TTL and CMOS Compatible
- Low Power Dissipation —Active Current: 10mA Maximum
  - -Standby Current: 50µA Maximum
- 8-Lead PDIP, Cerdip, and 8-Lead SOIC Packages
- High Reliability
  - -Store Cycles: 1,000,000
  - —Data Retention: 100 Years

## DESCRIPTION

The Xicor X24C44 is a serial 256 bit NOVRAM featuring a static RAM configured 16 x 16, overlaid bit-by-bit with a nonvolatile E<sup>2</sup>PROM array. The X24C44 is fabricated with Xicor's Advanced CMOS Floating Gate technology.

The Xicor NOVRAM design allows data to be transferred between the two memory arrays by means of software commands or external hardware inputs. A store operation (RAM data to E<sup>2</sup>PROM) is completed in 5ms or less and a recall operation (E<sup>2</sup>PROM data to RAM) is completed in 2µs or less.

Xicor NOVRAMs are designed for unlimited write operations to RAM, either from the host or recalls from  $E^2PROM$  and a minimum 1,000,000 store operations. Inherent data retention is specified to be greater than 100 years.



COPS is a trademark of National Semiconductor Corp.

© Xicor, Inc. 1991, 1995, 1996 Patents Pending 3832-1.5 6/19/96 T2/C1/D1 NS

## **PIN DESCRIPTIONS**

## Chip Enable (CE)

The Chip Enable input must be HIGH to enable all read/ write operations. CE must remain HIGH following a Read or Write command until the data transfer is complete. CE LOW places the X24C44 in the low power standby mode and resets the instruction register. Therefore, CE must be brought LOW after the completion of an operation in order to reset the instruction register in preparation for the next command.

## Serial Clock (SK)

The Serial Clock input is used to clock all data into and out of the device.

## Data In (DI)

Data In is the serial data input.

## Data Out (DO)

Data Out is the serial data output. It is in the high impedance state except during data output cycles in response to a READ instruction.

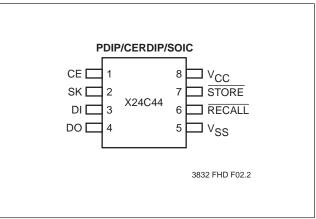
## STORE

STORE LOW will initiate an internal transfer of data from RAM to the E<sup>2</sup>PROM array.

## RECALL

RECALL LOW will initiate an internal transfer of data from E<sup>2</sup>PROM to the RAM array.

## **PIN CONFIGURATION**



#### **PIN NAMES**

Symbol	Description
CE	Chip Enable
SK	Serial Clock
DI	Serial Data In
DO	Serial Data Out
RECALL	Recall Input
STORE	Store Input
V <sub>CC</sub>	+5V
V <sub>SS</sub>	Ground

3832 PGM T01

## **DEVICE OPERATION**

The X24C44 contains an 8-bit instruction register. It is accessed via the DI input, with data being clocked in on the rising edge of SK. CE must be HIGH during the entire data transfer operation.

Table 1. contains a list of the instructions and their operation codes. The most significant bit (MSB) of all instructions is a logic one (HIGH), bits 6 through 3 are either RAM address bits (A) or don't cares (X) and bits 2 through 0 are the operation codes. The X24C44 requires the instruction to be shifted in with the MSB first.

After CE is HIGH, the X24C44 will not begin to interpret the data stream until a logic "1" has been shifted in on DI. Therefore, CE may be brought HIGH with SK running and DI LOW. DI must then go HIGH to indicate the start condition of an instruction before the X24C44 will begin any action.

In addition, the SK clock is totally static. The user can completely stop the clock and data shifting will be stopped. Restarting the clock will resume shifting of data.

#### RCL and RECALL

Either a software RCL instruction or a LOW on the RECALL input will initiate a transfer of E<sup>2</sup>PROM data into RAM. This software or hardware recall operation sets an internal "previous recall" latch. This latch is reset upon power-up and must be intentionally set by the user to enable any write or store operations. Although a recall operation is performed upon power-up, the previous recall latch is not set by this operation.

#### WRDS and WREN

Internally the X24C44 contains a "write enable" latch. This latch must be set for either writes to the RAM or store

operations to the E<sup>2</sup>PROM. The WREN instruction sets the latch and the WRDS instruction resets the latch, disabling both RAM writes and E<sup>2</sup>PROM stores, effectively protecting the nonvolatile data from corruption. The write enable latch is automatically reset on power-up.

## STO and STORE

Either the software STO instruction or a LOW on the STORE input will initiate a transfer of data from RAM to E<sup>2</sup>PROM. In order to safeguard against unwanted store operations, the following conditions must be true:

- STO instruction issued or STORE input is LOW.
- The internal "write enable" latch must be set (WREN instruction issued).
- The "previous recall" latch must be set (either a software or hardware recall operation).

Once the store cycle is initiated, all other device functions are inhibited. Upon completion of the store cycle, the write enable latch is reset. Refer to Figure 4 for a state diagram description of enabling/disabling conditions for store operations.

#### WRITE

The WRITE instruction contains the 4-bit address of the word to be written. The write instruction is immediately followed by the 16-bit word to be written. CE must remain HIGH during the entire operation. CE must go LOW before the next rising edge of SK. If CE is brought LOW prematurely (after the instruction but before 16 bits of data are transferred), the instruction register will be reset and the data that was shifted-in will be written to RAM.

If CE is kept HIGH for more than 24 SK clock cycles (8-bit instruction plus 16-bit data), the data already shifted-in will be overwritten.

Instruction	Format, I <sub>2</sub> I <sub>1</sub> I <sub>0</sub>	Operation	
WRDS (Figure 3)	1XXXX000	Reset Write Enable Latch (Disables Writes and Stores)	
STO (Figure 3)	1XXXX001	Store RAM Data in E <sup>2</sup> PROM	
Reserved	1XXXX010	N/A	
WRITE (Figure 2)	1AAAA011	Write Data into RAM Address AAAA	
WREN (Figure 3)	1XXXX100	Set Write Enable Latch (Enables Writes and Stores)	
RCL (Figure 3)	1XXXX101	Recall E <sup>2</sup> PROM Data into RAM	
READ (Figure 1)	1AAAA11X	Read Data from RAM Address AAAA	

#### Table 1. Instruction Set

X = Don't Care

A = Address

3832 PGM T13

## READ

The READ instruction contains the 4-bit address of the word to be accessed. Unlike the other six instructions,  $I_0$  of the instruction word is a "don't care". This provides two advantages. In a design that ties both DI and DO together, the absence of an eighth bit in the instruction allows the host time to convert an I/O line from an output to an input. Secondly, it allows for valid data output during the ninth SK clock cycle.

D0, the first bit output during a read operation, is truncated. That is, it is internally clocked by the falling edge of the eighth SK clock; whereas, all succeeding bits are clocked by the rising edge of SK (refer to Read Cycle Diagram).

#### LOW POWER MODE

When CE is LOW, non-critical internal devices are powered-down, placing the device in the standby power mode, thereby minimizing power consumption.

#### SLEEP

Because the X24C44 is a low power CMOS device, the SLEEP instruction implemented on the first generation NMOS device has been deleted. For systems converting from the X2444 to the X24C44 the software need not be changed; the instruction will be ignored.

## WRITE PROTECTION

The X24C44 provides two software write protection mechanisms to prevent inadvertent stores of unknown data.

## **Power-Up Condition**

Upon power-up the "write enable" latch is in the reset state, disabling any store operation.

## **Unknown Data Store**

The "previous recall" latch must be set after power-up. It may be set only by performing a software or hardware recall operation, which assures that data in all RAM locations is valid.

#### SYSTEM CONSIDERATIONS

#### **Power-Up Recall**

The X24C44 performs a power-up recall that transfers the E<sup>2</sup>PROM contents to the RAM array. Although the data may be read from the RAM array, this recall does not set the "previous recall" latch. During this power-up recall operation, all commands are ignored. Therefore, the host should delay any operations with the X24C44 a minimum of  $t_{PUR}$  after V<sub>CC</sub> is stable.

#### **Power-Down Data Protection**

Because the X24C44 is a 5V only nonvolatile memory device it may be susceptible to inadvertent stores to the E<sup>2</sup>PROM array during power-down cycles. Power-up cycles are not a problem because the "previous recall" latch and "write enable" latch are reset, preventing any possible corruption of E<sup>2</sup>PROM data.

#### **Software Power-Down Protection**

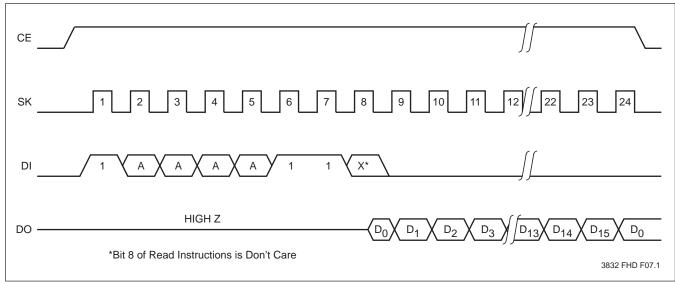
If the STORE and RECALL pins are tied to  $V_{CC}$  through a pull-up resistor and only software operations are performed to initiate stores, there is little likelihood of an inadvertent store. However, if these two lines are under microprocessor control, positive action should be employed to negate the possibility of these control lines bouncing and generating an unwanted store. The safest method is to issue the WRDS command after a write sequence and also following store operations. Note: an internal store may take up to 5ms; therefore, the host microprocessor should delay 5ms after initiating the store prior to issuing the WRDS command.

#### Hardware Power-Down Protection

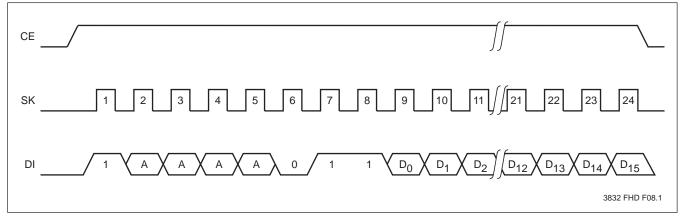
(when the "write enable" latch and "previous recall" latch are not in the reset state):

Holding either RECALL LOW, CE LOW or STORE HIGH during power-down will prevent an inadvertent store.

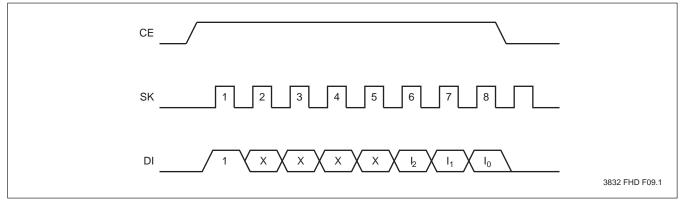




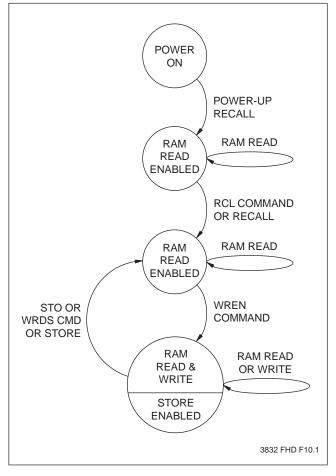
## Figure 2. RAM Write



## Figure 3. Non-Data Operations



## Figure 4. X24C44 State Diagram



#### **ABSOLUTE MAXIMUM RATINGS\***

Temperature under Bias–65°C to +135°C
Storage Temperature –65°C to +150°C
Voltage on any Pin with
Respect to V <sub>SS</sub> 1V to +7V
D.C. Output Current5mA
Lead Temperature
(Soldering, 10 seconds) 300°C

#### **RECOMMENDED OPERATING CONDITIONS**

Temperature	Min.	Max.	
Commercial	0°C	+70°C	
Industrial	_40°C	+85°C	
Military	–55°C	+125°C	
3832 PGM 1			

#### \*COMMENT

Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and the functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Supply Voltage	Limits
X24C44	5V ±10%
	3832 PGM T03.1

**D.C. OPERATING CHARACTERISTICS** (Over recommended operating conditions unless otherwise specified.)

		Limits			
Symbol	Parameter	Min.	Max.	Units	Test Conditions
I <sub>CC</sub>	V <sub>CC</sub> Supply Current (TTL Inputs)		10	mA	SK = $0.4V/2.4V$ Levels @ 1MHz, DO = Open, All Other Inputs = $V_{IH}$
I <sub>SB1</sub>	V <sub>CC</sub> Standby Current (TTL Inputs)		1	mA	DO = Open, CE = $V_{IL}$ , All Other Inputs = $V_{IH}$
I <sub>SB2</sub>	V <sub>CC</sub> Standby Current (CMOS Inputs)		50	μA	DO = Open, CE = $V_{SS}$ All Other Inputs = $V_{CC} - 0.3V$
ILI	Input Load Current		10	μA	$V_{IN} = V_{SS}$ to $V_{CC}$
I <sub>LO</sub>	Output Leakage Current		10	μA	$V_{OUT} = V_{SS}$ to $V_{CC}$
V <sub>IL</sub> (1)	Input LOW Voltage	-1	0.8	V	
V <sub>IH</sub> (1)	Input HIGH Voltage	2	V <sub>CC</sub> + 1	V	
V <sub>OL</sub>	Output LOW Voltage		0.4	V	$I_{OL} = 4.2 \text{mA}$
V <sub>OH</sub>	Output HIGH Voltage	2.4		V	$I_{OH} = -2mA$
					3832 PGM T04.3

#### ENDURANCE AND DATA RETENTION

Parameter	Min.	Units
Endurance	100,000	Data Changes Per Bit
Store Cycles	1,000,000	Store Cycles
Data Retention	100	Years

3832 PGM T05

## **CAPACITANCE** $T_A = +25^{\circ}C$ , f = 1MHz, $V_{CC} = 5V$

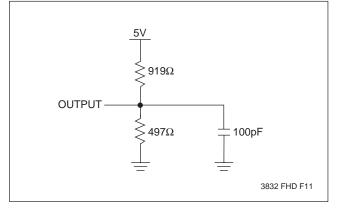
Symbol	Parameter		Units	Test Conditions
C <sub>OUT</sub> <sup>(2)</sup>	Output Capacitance	8	pF	$V_{OUT} = 0V$
C <sub>IN</sub> <sup>(2)</sup>	Input Capacitance	6	pF	$V_{IN} = 0V$

3832 PGM T06.1

Notes: (1)  $V_{IL}$  min. and  $V_{IH}$  max. are for reference only and are not tested.

(2) This parameter is periodically sampled and not 100% tested.

## EQUIVALENT A.C. LOAD CIRCUIT



#### A.C. CONDITIONS OF TEST

Input Pulse Levels	0V to 3V
Input Rise and Fall Times	10ns
Input and Output Timing Levels	1.5V
	3832 PGM T07.1

A.C. CHARACTERISTICS (Over the recommended operating conditions unless otherwise specified.)

Symbol	Parameter	Min.	Max.	Units
F <sub>SK</sub> <sup>(3)</sup>	SK Frequency		1	MHz
t <sub>SKH</sub>	SK Positive Pulse Width	400		ns
t <sub>SKL</sub>	SK Negative Pulse Width	400		ns
t <sub>DS</sub>	Data Setup Time	400		ns
t <sub>DH</sub>	Data Hold Time	80		ns
t <sub>PD1</sub>	SK to Data Bit 0 Valid		375	ns
t <sub>PD</sub>	SK to Data Valid		375	ns
tz	Chip Enable to Output High Z		1	μs
t <sub>CES</sub>	Chip Enable Setup	800		ns
t <sub>CEH</sub>	Chip Enable Hold	350		ns
t <sub>CDS</sub>	Chip Deselect	800		ns

#### Read and Write Cycle Limits

3832 PGM T08.1

## **POWER-UP TIMING**

Symbol	Parameter	Max.	Units
t <sub>PUR</sub> <sup>(4)</sup>	Power-up to Read Operation	200	μs
t <sub>PUW</sub> <sup>(4)</sup>	t <sub>PUW</sub> <sup>(4)</sup> Power-up to Write or Store Operation		ms

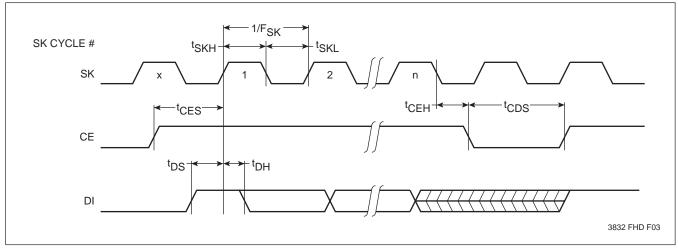
3832 PGM T09

**Notes:** (3) SK rise and fall times must be less than 50ns.

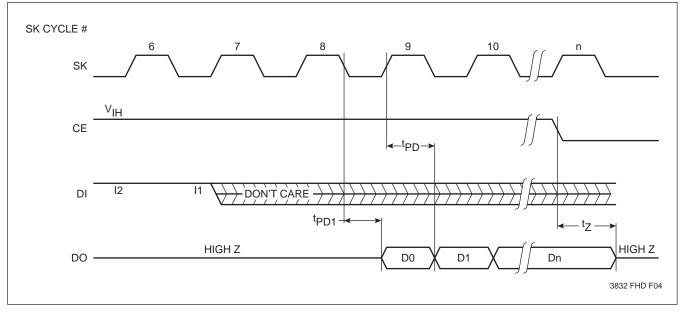
(4) t<sub>PUR</sub> and t<sub>PUW</sub> are the delays required from the time V<sub>CC</sub> is stable until the specified operation can be initiated. These parameters are periodically sampled and not 100% tested.

## X24C44

## Write Cycle



## **Read Cycle**



9

## NONVOLATILE OPERATIONS

Operation	STORE	RECALL	Software Instruction	Write Enable Latch State	Previous Recall Latch State
Hardware Recall	1	0	NOP <sup>(5)</sup>	Х	Х
Software Recall	1	1	RCL	Х	Х
Hardware Store	0	1	NOP(5)	SET	SET
Software Store	1	1	STO	SET	SET

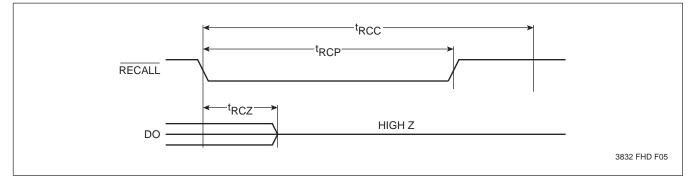
3832 PGM T10

## **ARRAY RECALL LIMITS**

Symbol	Parameter	Min.	Max.	Units
t <sub>RCC</sub>	Recall Cycle Time	2		μs
t <sub>RCP</sub>	Recall Pulse Width <sup>(6)</sup>	500		ns
t <sub>RCZ</sub>	Recall to Output in High Z		500	ns

3832 PGM T11

## **Recall Timing**

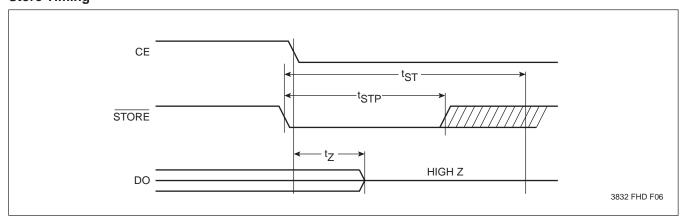


Notes: (5) NOP designates when the X24C44 is not currently executing an instruction.
(6) Recall rise time must be <10μs.</li>

## STORE CYCLE LIMITS

Symbol	Parameter	Min.	Тур.(7)	Max.	Units
t <sub>ST</sub>	Store Time		2	5	ms
t <sub>STP</sub>	Store Pulse Width	200			ns
tz	CE to Output in High Z			1	μs
V <sub>CC</sub>	Store Inhibit		3		V
			•		3832 PGM T12

Store Timing

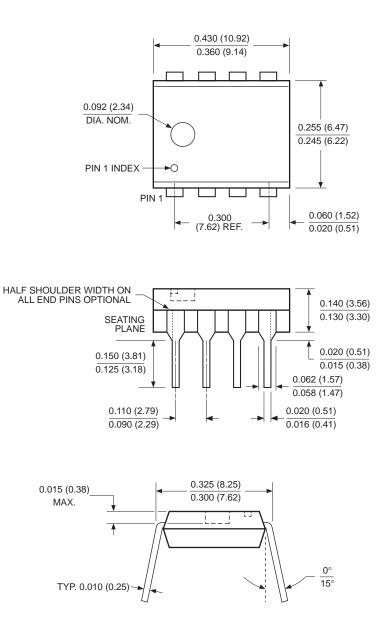


Note: (7) Typical values are for  $T_A = 25^{\circ}C$  and nominal supply voltage.

## SYMBOL TABLE

WAVEFORM	INPUTS	OUTPUTS
	Must be steady	Will be steady
	May change from LOW to HIGH	Will change from LOW to HIGH
	May change from HIGH to LOW	Will change from HIGH to LOW
	Don't Care: Changes Allowed	Changing: State Not Known
	N/A	Center Line is High Impedance

#### **PACKAGING INFORMATION**

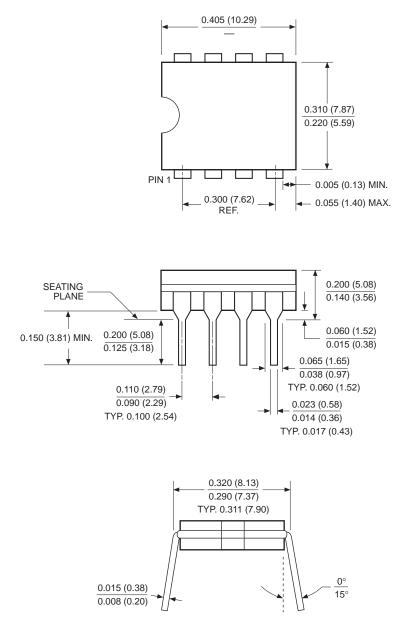


## 8-LEAD PLASTIC DUAL IN-LINE PACKAGE TYPE P

#### NOTE: ALL DIMENSIONS IN INCHES (IN PARENTHESES IN MILLIMETERS)

3926 FHD F01

## PACKAGING INFORMATION



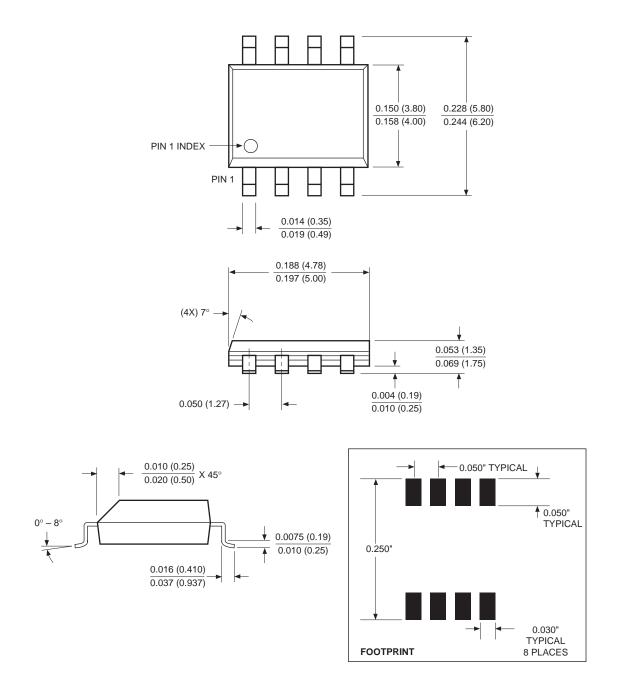
## 8-LEAD HERMETIC DUAL IN-LINE PACKAGE TYPE D

NOTE: ALL DIMENSIONS IN INCHES (IN PARENTHESES IN MILLIMETERS)

3926 FHD F05

## **PACKAGING INFORMATION**

## 8-LEAD PLASTIC SMALL OUTLINE GULL WING PACKAGE TYPE S

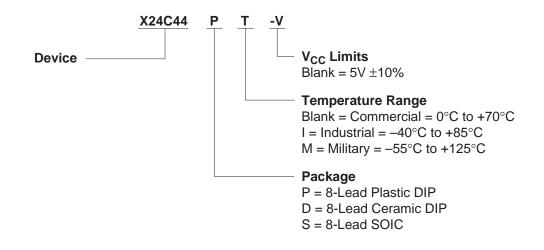


#### NOTE: ALL DIMENSIONS IN INCHES (IN PARENTHESES IN MILLIMETERS)

3926 FHD F22.1

## X24C44

#### **ORDERING INFORMATION**



#### LIMITED WARRANTY

Devices sold by Xicor, Inc. are covered by the warranty and patent indemnification provisions appearing in its Terms of Sale only. Xicor, Inc. makes no warranty, express, statutory, implied, or by description regarding the information set forth herein or regarding the freedom of the described devices from patent infringement. Xicor, Inc. makes no warranty of merchantability or fitness tor any purpose. Xicor, Inc. reserves the right to discontinue production and change specifications and prices at any time and without notice.

Xicor, Inc. assumes no responsibility for the use of any circuitry other than circuitry embodied in a Xicor, Inc. product. No other circuits, patents, licenses are implied.

#### **US. PATENTS**

Xicor products are covered by one or more of the following U.S. Patents: 4,263,664; 4,274,012; 4,300,212; 4,314,265; 4,326,134; 4,393,481; 4,404,475; 4,450,402; 4,486,769; 4,488,060; 4,520,461; 4,533,846; 4,599,706; 4,617,652; 4,668,932; 4,752,912; 4,829,482; 4,874,967; 4,883,976. Foreign patents and additional patents pending.

#### LIFE RELATED POLICY

In situations where semiconductor component failure may endanger life, system designers using this product should design the system with appropriate error detection and correction, redundancy and back-up features to prevent such an occurrence.

Xicor's products are not authorized for use as critical components in life support devices or systems.

- 1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and whose failure to perform, when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury to the user.
- 2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its satety or effectiveness.