

Features

- 2,048 × 2,048 channel non-blocking switching at 8.192 Mb/s
- Per-channel variable or constant throughput delay
- Automatic identification of ST-BUS/GCI interfaces
- Accept ST-BUS streams of 2.048 Mb/s, 4.096 Mb/s or 8.192 Mb/s
- Automatic frame offset delay measurement
- Per-stream frame delay offset programming
- Per-channel high impedance output control
- Per-channel message mode
- Control interface compatible to Motorola non-multiplexed CPUs
- Connection memory block programming
- IEEE-1149.1 (JTAG) Test Port

Ordering Information

MT90820AP	84 Pin PLCC	Tubes
MT90820AL	100 Pin MQFP	Trays
MT90820APR	84 Pin PLCC	Tape & Reel
MT90820AL1	100 Pin MQFP*	Trays
MT90820AP1	84 Pin PLCC*	Tubes
MT90820APR1	84 Pin PLCC*	Tape & Reel

*Pb Free Matte Tin

-40°C to +85°C

Applications

- Medium and large switching platforms
- CTI application
- Voice/data multiplexer
- Digital cross connects
- ST-BUS/GCI interface functions
- Support IEEE 802.9a standard

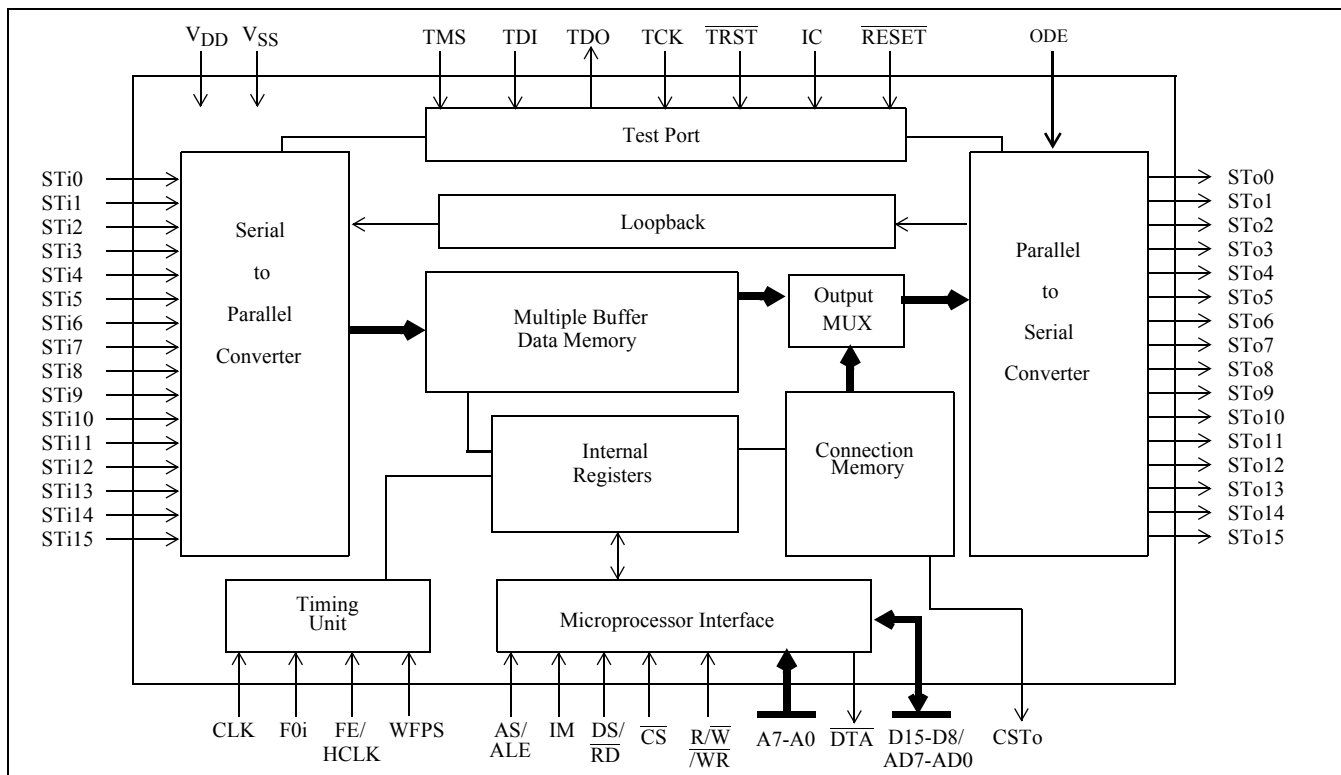


Figure 1 - Functional Block Diagram

Description

The MT90820 Large Digital Switch has a non-blocking switch capacity of 2,048 x 2,048 channels at a serial bit rate of 8.192 Mb/s, 1,024 x 1,024 channels at 4.096 Mb/s and 512 x 512 channels at 2.048 Mb/s. The device has many features that are programmable on per stream or per channel basis, including message mode, input offset delay and high impedance output control.

Per stream input delay control is particularly useful for managing large multi-chip switches that transport both voice channel and concatenated data channels.

In addition, input stream can be individually calibrated for input frame offset using a dedicated pin.

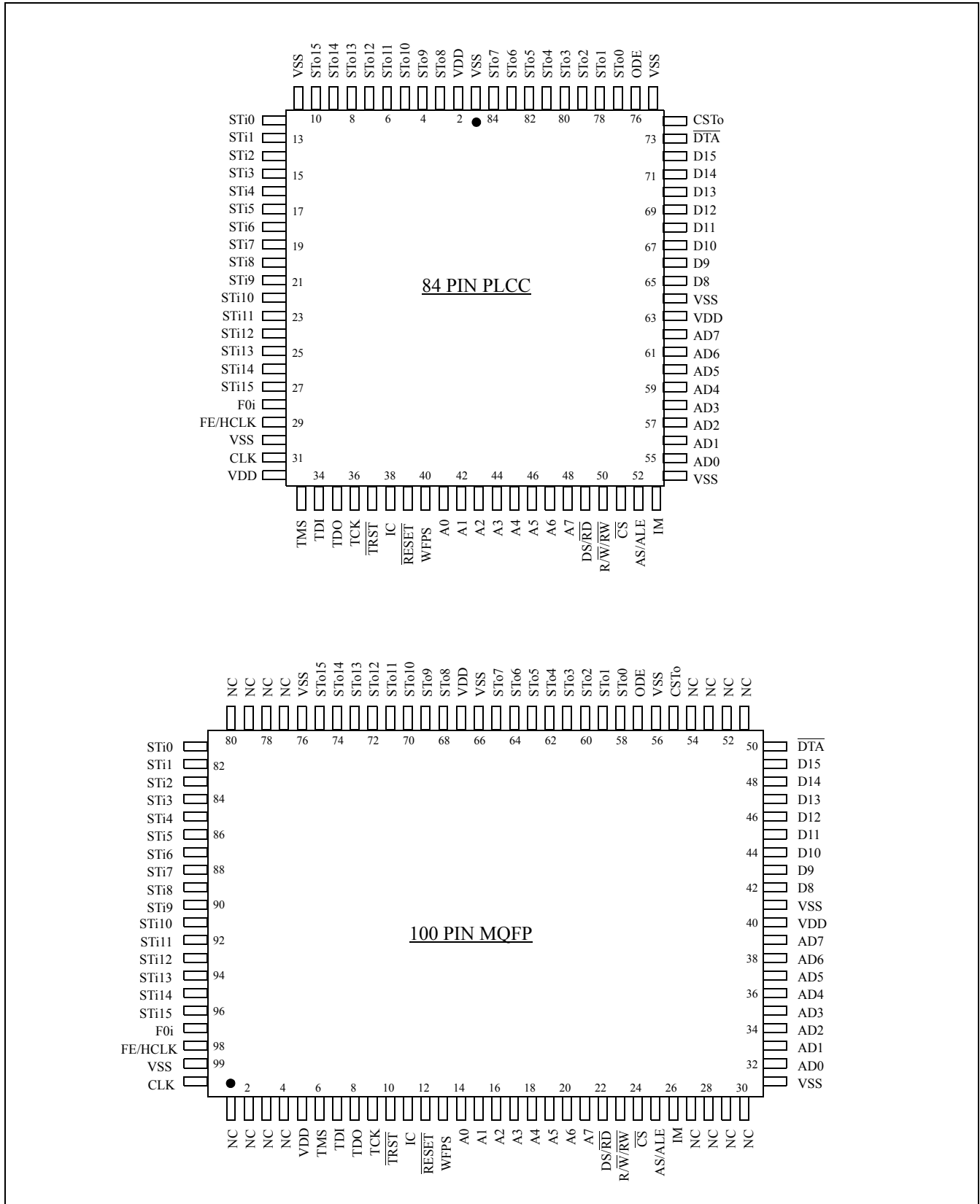


Figure 2 - Pin Connections

Pin Description

Pin #		Name	Description
84 PLCC	100 MQFP		
1, 11, 30, 54, 64, 75	31, 41, 56, 66, 76, 99	V _{SS}	Ground.
2, 32, 63	5, 40, 67	V _{DD}	+5 Volt Power Supply.
3 - 10	68-75	STo8 - 15	ST-BUS Output 8 to 15 (Three-state Outputs): Serial data Output stream. These streams may have data rates of 2.048, 4.096 or 8.192 Mb/s, depending upon the value programmed at bits DR0 - 1 in the IMS register.
12 - 27	81-96	STi0 - 15	ST-BUS Input 0 to 15 (Inputs): Serial data input stream. These streams may have data rates of 2.048, 4.096 or 8.192 Mb/s, depending upon the value programmed at bits DR0 - 1 in the IMS register.
28	97	F0i	Frame Pulse (Input): When the WFPS pin is low, this input accepts and automatically identifies frame synchronization signals formatted according to ST-BUS and GCI specifications. When the WFPS pin is high, this pin accepts a negative frame pulse which conforms to WFPS formats.
29	98	FE/HCLK	Frame Evaluation / HCLK Clock (Input): When the WFPS pin is low, this pin is the frame measurement input. When the WFPS pin is high, the HCLK (4.096 MHz clock) is required for frame alignment in the wide frame pulse (WFP) mode.
31	100	CLK	Clock (Input): Serial clock for shifting data in/out on the serial streams (STi/o 0 - 15). Depending upon the value programmed at bits DR0 - 1 in the IMS register, this input accepts a 4.096, 8.192 or 16.384 MHz clock.
33	6	TMS	Test Mode Select (Input): JTAG signal that controls the state transitions of the TAP controller. This pin is pulled high by an internal pull-up when not driven.
34	7	TDI	Test Serial Data In (Input): JTAG serial test instructions and data are shifted in on this pin. This pin is pulled high by an internal pull-up when not driven.
35	8	TDO	Test Serial Data Out (Output): JTAG serial data is output on this pin on the falling edge of TCK. This pin is held in high impedance state when JTAG scan is not enable.
36	9	TCK	Test Clock (Input): Provides the clock to the JTAG test logic. This pin is pulled high by an internal pull-up when not driven.
37	10	$\overline{\text{TRST}}$	Test Reset (Input): Asynchronously initializes the JTAG TAP controller by putting it in the Test-Logic-Reset state. This pin is pulled by an internal pull-up when not driven. This pin should be pulsed low on power-up, or held low, to ensure that the MT90820 is in the normal functional mode.
38	11	IC	Internal Connection (Input): Connect to V _{SS} for normal operation. This pin must be low for the MT90820 to function normally and to comply with IEEE 1149 (JTAG) boundary scan requirements. This pin is pulled low internally when not driven.

Pin Description

Pin #		Name	Description
84 PLCC	100 MQFP		
39	12	$\overline{\text{RESET}}$	Device Reset (Schmitt Trigger Input): This input (active LOW) puts the MT90820 in its reset state that clears the device internal counters, registers and brings ST0 - 15 and microport data outputs to a high impedance state. The time constant for a power up reset circuit must be a minimum of five times the rise time of the power supply. In normal operation, the $\overline{\text{RESET}}$ pin must be held low for a minimum of 100 nsec to reset the device.
40	13	WFPS	Wide Frame Pulse Select (Input): When 1, enables the wide frame pulse (WFP) Frame Alignment interface. When 0, the device operates in ST-BUS/GCI mode.
41 - 48	14-21	A0 - A7	Address 0 - 7 (Input): When non-multiplexed CPU bus operation is selected, these lines provide the A0 - A7 address lines to the internal memories.
49	22	DS/ $\overline{\text{RD}}$	Data Strobe / Read (Input): For multiplexed bus operation, this input is DS. This active high DS input works in conjunction with $\overline{\text{CS}}$ to enable the read and write operations. For Motorola non-multiplexed CPU bus operation, this input is DS. This active low input works in conjunction with $\overline{\text{CS}}$ to enable the read and write operations. For multiplexed bus operation, this input is $\overline{\text{RD}}$. This active low input sets the data bus lines (AD0-AD7, D8-D15) as outputs.
50	23	R/ $\overline{\text{W}}$ / $\overline{\text{WR}}$	Read/Write / Write (Input): In the cases of Motorola non-multiplexed and multiplexed bus operations, this input is R/W. This input controls the direction of the data bus lines (AD0 - AD7, D8-D15) during a microprocessor access. For multiplexed bus operation, this input is $\overline{\text{WR}}$. This active low input is used with $\overline{\text{RD}}$ to control the data bus (AD0 - 7) lines as inputs.
51	24	$\overline{\text{CS}}$	Chip Select (Input): Active low input used by a microprocessor to activate the microprocessor port of MT90820.
52	25	AS/ALE	Address Strobe or Latch Enable (Input): This input is used if multiplexed bus operation is selected via the IM input pin. For Motorola non-multiplexed bus operation, connect this pin to ground. This pin is pulled low by an internal pull-down when not driven.
53	26	IM	CPU Interface Mode (input): When IM is high, the microprocessor port is in the multiplexed mode. When IM is low, the microprocessor port is in non-multiplexed mode. This pin is pulled low by an internal pull-down when not driven.
55 - 62	32-39	AD0 - 7	Address/Data Bus 0 to 7 (Bidirectional): These pins are the eight least significant data bits of the microprocessor port. In multiplexed mode, these pins are also the input address bits of the microprocessor port.
65 - 72	42-49	D8 - 15	Data Bus 8-15 (Bidirectional): These pins are the eight most significant data bits of the microprocessor port.
73	50	$\overline{\text{DTA}}$	Data Transfer Acknowledgement (Active Low Output): Indicates that a data bus transfer is complete. When the bus cycle ends, this pin drives HIGH and then tri-states, allowing for faster bus cycles with a weaker pull-up resistor. A pull-up resistor is required to hold a HIGH level when the pin is tri-stated.
74	55	CSTo	Control Output (Output). This is a 4.096, 8.192 or 16.384 Mb/s output containing 512, 1024 or 2048 bits per frame respectively. The level of each bit is determined by the CSTo bit in the connection memory. See External Drive Control Section.

Pin Description

Pin #		Name	Description
84 PLCC	100 MQFP		
76	57	ODE	Output Drive Enable (Input): This is the output enable control for the ST0 to ST15 serial outputs. When ODE input is low and the OSB bit of the IMS register is low, ST0-15 are in a high impedance state. If this input is high, the ST0-15 output drivers are enabled. However, each channel may still be put into a high impedance state by using the per channel control bit in the connection memory.
77 - 84	58-65	ST0 - 7	Data Stream Output 0 to 7 (Three-state Outputs): Serial data Output stream. These streams have selectable data rates of 2.048, 4.096 or 8.192 Mb/s.
-	1 - 4, 27 - 30, 51 - 54 77 - 80	NC	No connection.

Device Overview

The MT90820 Large Digital Switch is capable of switching up to 2,048 × 2,048 channels. The MT90820 is designed to switch 64 kbit/s PCM or N × 64 kbit/s data. The device maintains frame integrity in data applications and minimum throughput delay for voice applications on a per channel basis.

The serial input streams of the MT90820 can have a bit rate of 2.048, 4.096 or 8.192 Mbit/s and are arranged in 125 μs wide frames, which contain 32, 64 or 128 channels, respectively. The data rates on input and output streams are identical.

By using Zarlink's message mode capability, the microprocessor can access input and output time-slots on a per channel basis. This feature is useful for transferring control and status information for external circuits or other ST-BUS devices. The MT90820 automatically identifies the polarity of the frame synchronization input signal and configures its serial streams to be compatible to either ST-BUS or GCI formats.

Two different microprocessor bus interfaces can be selected through the Input Mode pin (IM): Non-multiplexed or Multiplexed. These interfaces provide compatibility with multiplexed and Motorola non-multiplexed buses.

The frame offset calibration function allows users to measure the frame offset delay using a frame evaluation pin (FE). The input offset delay can be programmed for individual streams using internal frame input offset registers, see Table 11.

The internal loopback allows the ST-BUS output data to be looped around to the ST-BUS inputs for diagnostic purposes.

Functional Description

A functional Block Diagram of the MT90820 is shown in Figure 1.

Data and Connection Memory

For all data rates, the received serial data is converted to parallel format by internal serial-to-parallel converters and stored sequentially in the data memory. Depending upon the selected operation programmed in the interface mode select (IMS) register, the useable data memory may be as large as 2,048 bytes. The sequential addressing of the data memory is performed by an internal counter, which is reset by the input 8 kHz frame pulse (F0i) to mark the frame boundaries of the incoming serial data streams.

Data to be output on the serial streams may come from either the data memory or connection memory. Locations in the connection memory are associated with particular ST-BUS output channels. When a channel is due to be transmitted on an ST-BUS output, the data for this channel can be switched either from an ST-BUS input in connection mode, or from the lower half of the connection memory in message mode. Data destined for a particular channel on a serial output stream is read from the data memory or connection memory during the previous channel time-slot. This allows enough time for memory access and parallel-to-serial conversion.

Connection and Message Modes

In the connection mode, the addresses of the input source data for all output channels are stored in the connection memory. The connection memory is mapped in such a way that each location corresponds to an output channel on the output streams. For details on the use of the source address data (CAB and SAB bits), see Table 13 and Table 14. Once the source address bits are programmed by the microprocessor, the contents of the data memory at the selected address are transferred to the parallel-to-serial converters and then onto an ST-BUS output stream.

By having several output channels connected to the same input source channel, data can be broadcasted from one input channel to several output channels.

In message mode, the microprocessor writes data to the connection memory locations corresponding to the output stream and channel number. The lower half (8 least significant bits) of the connection memory content is transferred directly to the parallel-to-serial converter. This data will be output on the ST-BUS streams in every frame until the data is changed by the microprocessor.

The five most significant bits of the connection memory controls the following for an output channel: message or connection mode, constant or variable delay, enables/tristate the ST-BUS output drivers and enables/disable the loopback function. In addition, one of these bits allows the user to control the CSto output.

If an output channel is set to a high-impedance state through the connection memory, the ST-BUS output will be in a high impedance state for the duration of that channel. In addition to the per-channel control, all channels on the ST-BUS outputs can be placed in a high impedance state by either pulling the ODE input pin low or programming the output stand by (OSB) bit in the interface mode selection register to low. This action overrides the individual per-channel programming by the connection memory bits.

The connection memory data can be accessed via the microprocessor interface through the D0 to D15 pins. The addressing of the device internal registers, data and connection memories is performed through the address input pins and the Memory Select (MS) bit of the control register. For details on device addressing, see Software Control and Control Register bits description (Table 4, Tables 6 and 7).

Serial Data Interface Timing

The master clock frequency must always be twice the data rate. The master clock (CLK) must be either at 4.096, 8.192 or 16.384 MHz for serial data rate of 2.048, 4.096 or 8.192 Mb/s respectively. The input and output stream data rates will always be identical.

The MT90820 provides two different interface timing modes controlled by the WFPS pin. If the WFPS pin is low, the MT90820 is in ST-BUS/GCI mode. If the WFPS pin is high, the MT90820 is in the wide frame pulse (WFP) frame alignment mode.

In ST-BUS/GCI mode, the input 8 kHz frame pulse can be in either ST-BUS or GCI format. The MT90820 automatically detects the presence of an input frame pulse and identifies it as either ST-BUS or GCI. In ST-BUS format, every second falling edge of the master clock marks a bit boundary and the data is clocked in on the rising edge of CLK, three quarters of the way into the bit cell. In GCI format, every second rising edge of the master clock marks the bit boundary and data is clocked in on the falling edge of CLK at three quarters of the way into the bit cell, see Figure 12.

Wide Frame Pulse (WFP) Frame Alignment Timing

When the device is in WFP frame alignment mode, the CLK input must be at 16.384 MHz, the FE/HCLK input is 4.096 MHz and the 8 kHz frame pulse is in ST-BUS format. The timing relationship between CLK, HCLK and the frame pulse is defined in Figure 12.

When WFPS pin is high, the frame alignment evaluation feature is disabled, but the frame input offset registers may still be programmed to compensate for the varying frame delays on the serial input streams.

Switching Configurations

The MT90820 maximum non-blocking switching configurations is determined by the data rates selected for the serial inputs and outputs. The switching configuration is selected by two DR bits in the IMS register. See Table 8 and Table 9.

2.048 Mb/s Serial Links (DR0=0, DR1=0)

When the 2.048 Mb/s data rate is selected, the device is configured with 16-input/16-output data streams each having 32 64 Kbit/s channels each. This mode requires a CLK of 4.094 MHz and allows a maximum non-blocking capacity of 512 x 512 channels.

4.096 Mb/s Serial Links (DR0=1, DR1=0)

When the 4.096 Mb/s data rate is selected, the device is configured with 16-input/16-output data streams each having 64 64 Kbit/s channels each. This mode requires a CLK of 8.192 MHz and allows a maximum non-blocking capacity of 1,024 x 1,024 channels.

8.192 Mb/s Serial Links (DR0=0, DR1=1)

When the 8.192 Mb/s data rate is selected, the device is configured with 16-input/16-output data streams each having 128 64 Kbit/s channels each. This mode requires a CLK of 16.384 MHz and allows a maximum non-blocking capacity of 2,048 x 2,048 channels. Table 1 summarizes the switching configurations and the relationship between different serial data rates and the master clock frequencies.

Serial Interface Data Rate	Master Clock Required (MHz)	Matrix Channel Capacity
2 Mb/s	4.096	512 x 512
4 Mb/s	8.192	1,024 x 1,024
8 Mb/s	16.384	2,048 x 2,048

Table 1 - Switching Configuration

Input Frame Offset Selection

Input frame offset selection allows the channel alignment of individual input streams to be offset with respect to the output stream channel alignment (i.e., F0i). This feature is useful in compensating for variable path delays caused by serial backplanes of variable lengths, which may be implemented in large centralized and distributed switching systems.

Each input stream can have its own delay offset value by programming the frame input offset (FOR) registers. Possible adjustment can range up to +4 master clock (CLK) periods forward with resolution of 1/2 clock period. The output frame offset cannot be offset or adjusted. See Figure 4, Table 11 and Table 12 for delay offset programming.

Serial Input Frame Alignment Evaluation

The MT90820 provides the frame evaluation (FE) input to determine different data input delays with respect to the frame pulse F0i.

A measurement cycle is started by setting the start frame evaluation (SFE) bit low for at least one frame. Then the evaluation starts when the SFE bit in the IMS register is changed from low to high. Two frames later, the complete frame evaluation (CFE) bit of the frame alignment register (FAR) changes from low to high to signal that a valid offset measurement is ready to be read from bits 0 to 11 of the FAR register. The SFE bit must be set to zero before a new measurement cycle started.

In ST-BUS mode, the falling edge of the frame measurement signal (FE) is evaluated against the falling edge of the ST-BUS frame pulse. In GCI mode, the rising edge of FE is evaluated against the rising edge of the GCI frame pulse. See Table 10 & Figure 3 for the description of the frame alignment register.

This feature is not available when the WFP Frame Alignment mode is enabled (i.e., when the WFPS pin is connected to VDD).

Memory Block Programming

The MT90820 provides users with the capability of initializing the entire connection memory block in two frames. Bits 11 to 15 of every connection memory location will be programmed with the pattern stored in bits 5 to 9 of the IMS register.

The block programming mode is enabled by setting the memory block program (MBP) bit of the control register high. When the block programming enable (BPE) bit of the IMS register is set to high, the block programming data will be loaded into the bits 11 to 15 of every connection memory location. The other connection memory bits (bit 0 to bit 10) are loaded with zeros. When the memory block programming is complete, the device resets the BPE bit to zero.

Loopback Control

The loopback control (LPBK) bit of each connection memory location allows the ST-BUS output data to be looped backed internally to the ST-BUS input for diagnostic purposes.

If the LPBK bit is high, the associated ST-BUS output channel data is internally looped back to the ST-BUS input channel (i.e., data from ST0 *n* channel *m* will appear in STi *n* channel *m*). Note: when LPBK is activated in channel *m* ST0 *n*+1 (for *n* even) or ST0 *n*-1 (for *n* odd), the data from channel *m* of STi *n* will be switched to channel *m* ST0 *n*. The associated frame delay offset register must be set to zero for proper operation of the per-channel loopback function. If the LPBK bit is low, the per-channel loopback feature is disabled and the device will function normally.

Delay Through the MT90820

The switching of information from the input serial streams to the output serial streams results in a throughput delay. The device can be programmed to perform time-slot interchange functions with different throughput delay capabilities on the per-channel basis. For voice application, select variable throughput delay to ensure minimum

delay between input and output data. In wideband data applications, select constant throughput delay to maintain the frame integrity of the information through the switch.

The delay through the device varies according to the type of throughput delay selected in the $\overline{V/C}$ bit of the connection memory.

Variable Delay Mode ($\overline{V/C}$ bit = 0)

The delay in this mode is dependent only on the combination of source and destination channels and is independent of input and output streams. The minimum delay achievable in the MT90820 is three time-slots. When the input channel data is switched to the same output channel (channel n , frame p), it will be output in the following frame (channel n , frame $p+1$). The same frame delay occurs if the input channel n is switched to output channel $n+1$ or $n+2$. When input channel n is switched to output channel $n+3, n+4, \dots$, the new output data will appear in the same frame. Table 2 shows the possible delays for the MT90820 in the variable delay mode.

Constant Delay Mode ($\overline{V/C}$ bit = 1)

In this mode, frame integrity is maintained in all switching configurations by making use of a multiple data memory buffer. Input channel data is written into the data memory buffers during frame n will be read out during frame $n+2$.

In the MT90820, the minimum throughput delay achievable in the constant delay mode will be one frame. For example, in 2 Mb/s mode, when input time-slot 31 is switched to output time-slot 0. The maximum delay of 94 time-slots of delay occurs when time-slot 0 in a frame is switched to time-slot 31 in the frame. See Table 3.

Input Rate	Delay for Variable Throughput Delay Mode (m - output channel number) (n - input channel number)		
	$m < n$	$m = n, n+1, n+2$	$m > n+2$
2.048 Mb/s	$32 - (n-m)$ time-slots	$m-n + 32$ time-slots	$m-n$ time-slots
4.096 Mb/s	$64 - (n-m)$ time-slots	$m-n + 64$ time-slots	$m-n$ time-slots
8.192 Mb/s	$128 - (n-m)$ time-slots	$m-n + 128$ time-slots	$m-n$ time-slots

Table 2 - Variable Throughput Delay Value

Input Rate	Delay for Constant Throughput Delay Mode (m - output channel number) (n - input channel number)
2.048 Mb/s	$32 + (32 - n) + (m - 1)$ time-slots
4.096 Mb/s	$64 + (64 - n) + (m - 1)$ time-slots
8.192 Mb/s	$128 + (128 - n) + (m - 1)$ time-slots

Table 3 - Constant Throughput Delay Value

Microprocessor Interface

The MT90820 provides a parallel microprocessor interface for non-multiplexed or multiplexed bus structures. This interface is compatible with Motorola non-multiplexed and multiplexed buses.

If the IM pin is low, the MT90820 microprocessor interface assumes Motorola non-multiplexed bus mode. If the IM pin is high, the device micro-processor interface accepts two different timing modes (mode1 and mode2) which allows direct connection to multiplexed microprocessors.

The microprocessor interface automatically identifies the type of micro-processor bus connected to the MT90820. This circuit uses the level of the $\overline{DS/RD}$ input pin at the rising edge of AS/ALE to identify the appropriate bus timing connected to the MT90820. If $\overline{DS/RD}$ is low at the rising edge of AS/ALE, then the mode 1 multiplexed timing is selected. If $\overline{DS/RD}$ is high at the rising edge of AS/ALE, then the mode 2 multiplexed bus timing is selected.

For multiplexed operation, the required signals are the 8-bit data and address (AD0-AD7), 8-bit Data ($\overline{D8-D15}$), Address strobe/Address latch enable (AS/ALE), Data strobe/Read (DS/RD), Read/Write /Write (R/W / WR), Chip select (CS) and Data transfer acknowledge (\overline{DTA}). See Figure 13 and Figure 14 for multiplexed parallel microport timing.

For the Motorola non-multiplexed bus, the required signals are the 16-bit data bus (AD0-AD7, D8-D15), 8-bit address bus (A0-A7) and 4 control lines (CS, DS, R/W and \overline{DTA}). See Figure 15 for Motorola non-multiplexed microport timing.

The MT90820 microport provides access to the internal registers, connection and data memories. All locations provide read/write access except for the data memory and the frame alignment register which are read only.

Memory Mapping

The address bus on the microprocessor interface selects the internal registers and memories of the MT90820. If the A7 address input is low, then the control (CR), interface mode selection (IMS), frame alignment (FAR) and frame input offset (FOR) registers are addressed by A6 to A0 according to Table 4.

If the A7 is high, then the remaining address input lines are used to select memory subsections of up to 128 locations corresponding to the maximum number of channels per input or output stream. The address input lines and the stream address bits (STA) of the control register allow access to the entire data and connection memories.

The control and IMS registers together control all the major functions of the device. The IMS register should be programmed immediately after system power-up to establish the desired switching configuration as explained in the Serial Data Interface Timing and Switching Configurations sections.

The control register is used to control switching operations in the MT90820. It selects the internal memory locations that specify the input and output channels selected for switching.

The data in the control register consists of the memory block programming bit (MBP), the memory select bit (MS) and the stream address bits (STA). The memory block programming bit allows users to program the entire connection memory block, (see Memory Block Programming section). The memory select bit controls the selection of the connection memory or the data Memory. The stream address bits define an internal memory subsections corresponding to input or output ST-BUS streams.

The data in the IMS register consists of block programming bits (BPD0-BPD4), block programming enable bit (BPE), output stand by bit (OSB), start frame evaluation bit (SFE) and data rate selection bits (DR0, DR1). The block programming and the block programming enable bits allows users to program the entire connection memory, (see Memory Block Programming section). If the ODE pin is low, the OSB bit enables (if high) or disables (if low) all ST-BUS output drivers. If the ODE pin is high, the contents of the OSB bit is ignored and all ST-BUS output drivers are enabled.

Connection Memory Control

The contents of the CSTo bit of each connection memory location are output on the CSTo pin once every frame. The CSTo pin is a 4.096, 8.192 or 16.384 Mb/s output, which carries 512, 1,024 or 2,048 bits, respectively. If the CSTo bit is set high, the corresponding bit on the CSTo output is transmitted high. If the CSTo bit is low, the corresponding bit on the CSTo output is transmitted low. The contents of the CSTo bits of the connection memory are transmitted sequentially on to the CSTo pin and are synchronous with the data rates on the other ST-BUS streams.

The CSTo bit is output one channel before the corresponding channel on the ST-BUS. For example, in 2 Mb/s mode, the contents of the CSTo bit in position 0 (STo0, CH0) of the connection memory is output on the first clock

cycle of channel 31 through CSto pin. The contents of the CSto bit in position 32 (STo1, CH0) of the connection memory is output on the second clock cycle of channel 31 via CSto pin.

If the ODE pin or the OSB bit is high, the OE bit of each connection memory location enables (if high) or disables (if low) the output drivers for an individual ST-BUS output stream and channel. See Table 5 for detail.

The message channel (MC) bit of the connection memory enables (if high) an associated ST-BUS output channel in message mode. If the MC bit is low, the contents of the stream address bit (SAB) and the channel address bit (CAB) of the connection memory defines the source information (stream and channel) of the time-slot that will be switched to the output. When message mode is enabled, only the lower half (8 least significant bits) of the connection memory is transferred to the ST-BUS outputs.

Bit \bar{V}/C (Variable/Constant Delay) of each connection memory location allows the per-channel selection between variable and constant throughput delay modes.

If the LPBK bit is high, the associated ST-BUS output channel data is internally looped back to the ST-BUS input channel (i.e., data from STo n channel m will appear in STi n channel m). Note: when LPBK is activated in channel m STo $n+1$ (for n even) or STo $n-1$ (for n odd), the data from channel m of STi n will be switched to channel m STo n . The associated frame delay offset register must be set to zero for proper operation of the per-channel loopback function. If the LPBK bit is low, the per-channel loopback feature is disabled and the device will function normally.

Initialization of the MT90820

After power up, the contents of the connection memory can be in any state. The ODE pin should be held low after power up to keep all ST-BUS outputs in a high impedance state until the microprocessor has initialized the switching matrix.

During the microprocessor initialization routine, the microprocessor should program the desired active paths through the switch, and put all other channels into a high impedance state. This procedure prevents two ST-BUS outputs from driving the same stream simultaneously. When this process is complete, the microprocessor controlling the matrices can bring the ODE pin or OSB bit high to relinquish the high impedance state control to the OE bit in the connection memory.

A7 (Note 1)	A6	A5	A4	A3	A2	A1	A0	Location
0	0	0	0	0	0	0	0	Control Register, CR
0	0	0	0	0	0	0	1	Interface Mode Selection Register, IMS
0	0	0	0	0	0	1	0	Frame Alignment Register, FAR
0	0	0	0	0	0	1	1	Frame Input Offset Register 0, FOR0
0	0	0	0	0	1	0	0	Frame Input Offset Register 1, FOR1
0	0	0	0	0	1	0	1	Frame Input Offset Register 2, FOR2
0	0	0	0	0	1	1	0	Frame Input Offset Register 3, FOR3
1	0	0	0	0	0	0	0	Ch 0
1	0	0	0	0	0	0	1	Ch 1
1	0	0
1	0	0	1	1	1	1	0	Ch 30
1	0	0	1	1	1	1	1	Ch 31

(Note 2)

A7 (Note 1)	A6	A5	A4	A3	A2	A1	A0	Location
1	0	1	0	0	0	0	0	Ch 32
1	0	1	0	0	0	0	1	Ch 33
1	0	1
1	0	1	1	1	1	1	0	Ch 62
1	0	1	1	1	1	1	1	Ch 63
(Note 3)								
1	1	0	0	0	0	0	0	Ch 64
1	1	0	0	0	0	0	1	Ch 65
1	1
1	1	1	1	1	1	1	0	Ch 126
1	1	1	1	1	1	1	1	Ch 127
(Note 4)								

Notes:

1. Bit A7 must be high for access to data and connection memory positions. Bit A7 must be low for access to registers.
2. Channels 0 to 31 are used when serial interface is at 2 Mb/s mode.
3. Channels 0 to 63 are used when serial interface is at 4 Mb/s mode.
4. Channels 0 to 127 are used when serial interface is at 8 Mb/s mode.

Table 4 - Internal Register and Address Memory Mapping

OE bit in Connection Memory	ODE pin	OSB bit in IMS register	ST-BUS Output Driver Status
0	Don't Care	Don't Care	Per Channel High Impedance
1	0	0	High Impedance
1	0	1	Enable
1	1	0	Enable
1	1	1	Enable

Table 5 - Output High Impedance Control

Read/Write Address: 00 _H ,															
Reset Value: 0000 _H .															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	0	0	0	0	MBP	MS	STA3	STA2	STA1	STA0
Bit	Name	Description													
15 - 6	Unused	Must be zero for normal operation.													
5	MBP	Memory Block Program. When 1, the connection memory block programming feature is ready for the programming of Connection Memory high bits, bit 11 to bit 15. When 0, this feature is disabled.													
4	MS	Memory Select. When 0, connection memory is selected for read or write operations. When 1, the data memory is selected for read operations and connection memory is selected for write operations. (No microprocessor write operation is allowed for the data memory.)													

Read/Write Address: 00 _H ,															
Reset Value: 0000 _H .															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	0	0	0	0	MBP	MS	STA3	STA2	STA1	STA0

Bit	Name	Description
3 - 0	STA3-0	Stream Address Bits. The binary value expressed by these bits refers to the input or output data stream, which corresponds to the subsection of memory made accessible for subsequent operations. (STA3 = MSB, STA0 = LSB)

Table 6 - Control (CR) Register Bits

Input/Output Data Rate	Valid Address Lines
2.048 Mb/s	A4, A3, A2, A1, A0
4.096 Mb/s	A5, A4, A3, A2, A1, A0
8.192 Mb/s	A6, A5, A4, A3, A2, A1, A0

Table 7 - Valid Address Lines for Different Bit Rates

Read/Write Address: 01 _H ,															
Reset Value: 0000 _H .															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	BPD 4	BPD 3	BPD 2	BPD 1	BPD 0	BPE	OSB	SFE	DR1	DR0

Bit	Name	Description
15-10	Unused	Must be zero for normal operation.
9-5	BPD4-0	Block Programming Data. These bits carry the value to be loaded into the connection memory block whenever the memory block programming feature is activated. After the MBP bit in the control register is set to 1 and the BPE bit is set to 1, the contents of the bits BPD4- 0 are loaded into bit 15 to bit 11 of the connection memory. Bit 10 to bit 0 of the connection memory are set to 0.
4	BPE	Begin Block programming Enable. A zero to one transition of this bit enables the memory block programming function. The BPE and BPD4-0 bits in the IMS register have to be defined in the same write operation. Once the BPE bit is set high, the device requires two frames to complete the block programming. After the programming function has finished, the BPE bit returns to zero to indicate the operation is completed. When the BPE = 1, the BPE or MBP can be set to 0 to abort the programming operation. When BPE = 1, the other bits in the IMS register must not be changed for two frames to ensure proper operation.

Read/Write Address: 01 _H ,															
Reset Value: 0000 _H .															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	BPD 4	BPD 3	BPD 2	BPD 1	BPD 0	BPE	OSB	SFE	DR1	DR0
Bit	Name	Description													
3	OSB	Output Stand By. When ODE = 0 and OSB = 0, the output drivers of ST0 to ST15 are in high impedance mode. When ODE = 0 and OSB = 1, the output driver of ST0 to ST15 function normally. When ODE = 1, ST0 to ST15 output drivers function normally.													
2	SFE	Start Frame Evaluation. A zero to one transition in this bit starts the frame evaluation procedure. When the CFE bit in the FAR register changes from zero to one, the evaluation procedure stops. To start another frame evaluation cycle, set this bit to zero for at least one frame.													
1 - 0	DR1-0	Data Rate Select. Input/Output data rate selection. See Table 9 for detailed programming.													

Table 8 - Interface Mode Selection (IMS) Register Bits

DR1	DR0	Data Rate Selected	Master Clock Required
0	0	2.048 Mb/s	4.096 MHz
0	1	4.096 Mb/s	8.192 MHz
1	0	8.192 Mb/s	16.384 MHz
1	1	Reserved	Reserved

Table 9 - Serial Data Rate Selection (16 input x 16 output)

Read Address: 02 _H ,															
Reset Value: 0000 _H .															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	CFE	FD11	FD10	FD9	FD8	FD7	FD6	FD5	FD4	FD3	FD2	FD1	FD0
Bit	Name	Description													
15 - 13	Unused	Must be zero for normal operation.													
12	CFE	Complete Frame Evaluation. When CFE = 1, the frame evaluation is completed and bits FD10 to FD0 bits contains a valid frame alignment offset. This bit is reset to zero, when SFE bit in the IMS register is changed from 1 to 0.													
11	FD11	Frame Delay Bit 11. The falling edge of FE (or rising edge for GCI mode) is sampled during the CLK-high phase (FD11 = 1) or during the CLK-low phase (FD11 = 0). This bit allows the measurement resolution to 1/2 CLK cycle.													

Read Address:		02 _H ,														
Reset Value:		0000 _H .														
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	0	0	0	CFE	FD11	FD10	FD9	FD8	FD7	FD6	FD5	FD4	FD3	FD2	FD1	FD0

Bit	Name	Description
10 - 0	FD10-0	Frame Delay Bits. The binary value expressed in these bits refers to the measured input offset value. These bits are reset to zero when the SFE bit of the IMS register changes from 1 to 0. (FD10 = MSB, FD0 = LSB)

Table 10 - Frame Alignment (FAR) Register Bits

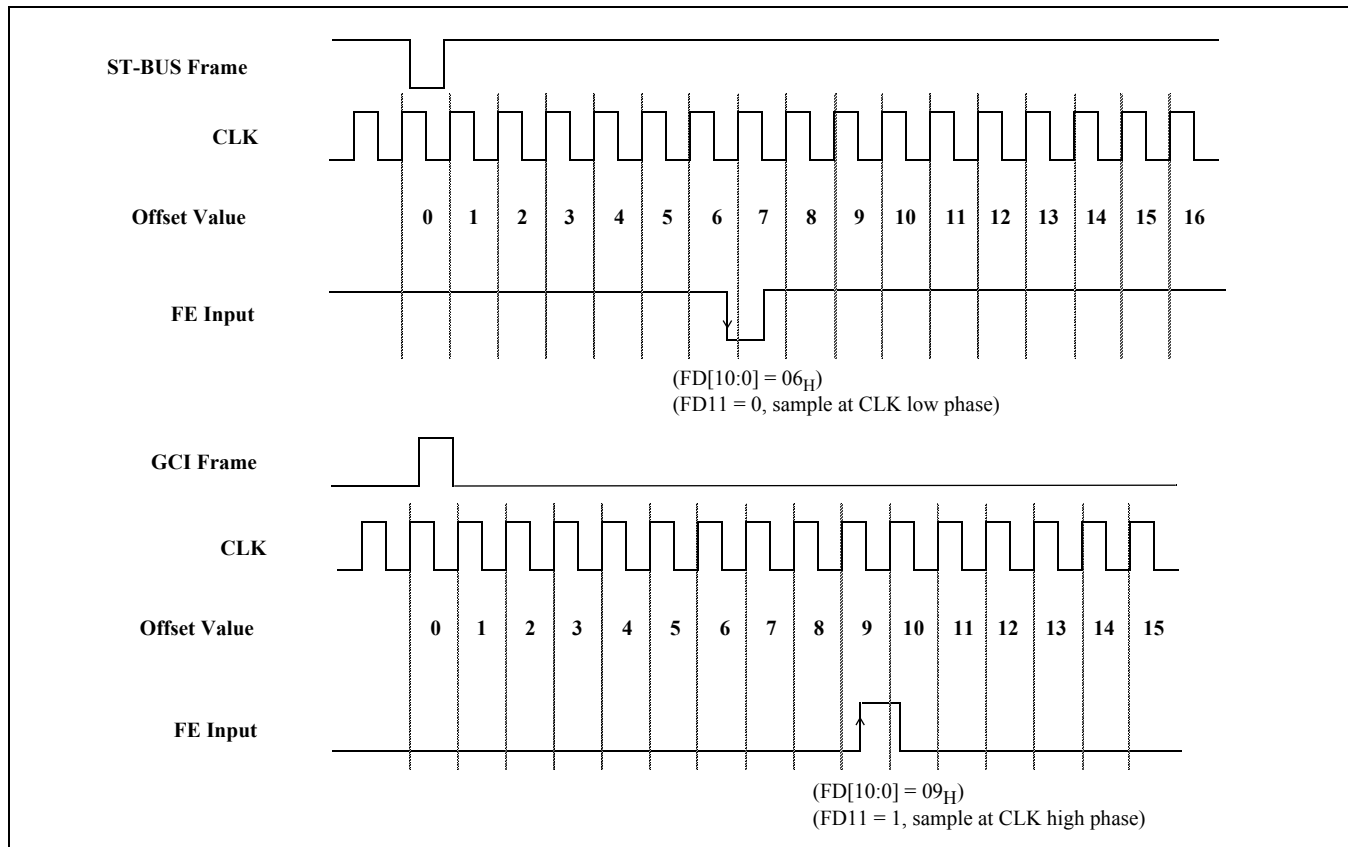
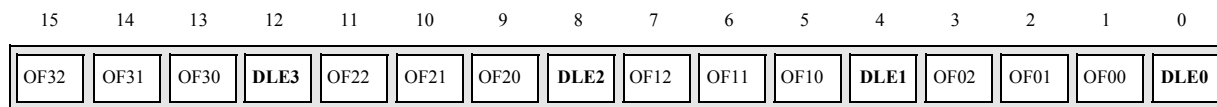
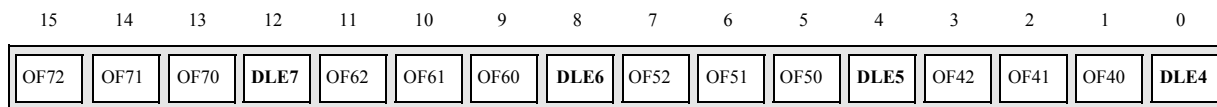


Figure 3 - Example for Frame Alignment Measurement

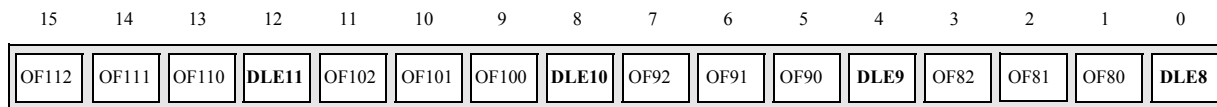
Read/Write Address: 03_H for FOR0 register,
 04_H for FOR1 register,
 05_H for FOR2 register,
 06_H for FOR3 register,
 Reset value: 0000_H for all FOR registers.



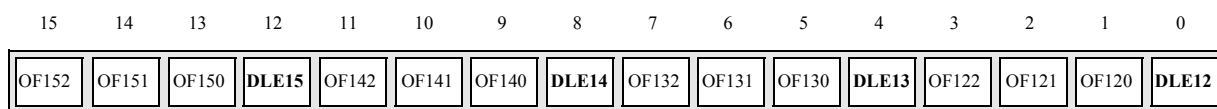
FOR0 register



FOR1 register



FOR2 register



FOR3 register

Name (Note 1)	Description
OFn2, OFn1, OFn0	Offset Bits 2,1 & 0. These three bits define how long the serial interface receiver takes to recognize and store bit 0 from the STi input pin: i.e., to start a new frame. The input frame offset can be selected to +4 clock periods from the point where the external frame pulse input signal is applied to the F0i input of the device. See Figure 4.
DLEn	Data Latch Edge. ST-BUS mode: DLEn =0, if clock rising edge is at the 3/4 point of the bit cell. DLEn =1, if when clock falling edge is at the 3/4 of the bit cell. GCI mode: DLEn =0, if clock falling edge is at the 3/4 point of the bit cell. DLEn =1, if when clock rising edge is at the 3/4 of the bit cell.

Note 1: n denotes an input stream number from 0 to 15.

Table 11 - Frame Input Offset (FOR) Register Bits

Input Stream Offset	Measurement Result from Frame Delay Bits				Corresponding Offset Bits			
	FD11	FD2	FD1	FD0	OFn2	OFn1	OFn0	DLEn
No clock period shift (Default)	1	0	0	0	0	0	0	0

Input Stream Offset	Measurement Result from Frame Delay Bits				Corresponding Offset Bits			
	FD11	FD2	FD1	FD0	OFn2	OFn1	OFn0	DLEn
+ 0.5 clock period shift	0	0	0	0	0	0	0	1
+1.0 clock period shift	1	0	0	1	0	0	1	0
+1.5 clock period shift	0	0	0	1	0	0	1	1
+2.0 clock period shift	1	0	1	0	0	1	0	0
+2.5 clock period shift	0	0	1	0	0	1	0	1
+3.0 clock period shift	1	0	1	1	0	1	1	0
+3.5 clock period shift	0	0	1	1	0	1	1	1
+4.0 clock period shift	1	1	0	0	1	0	0	0
+4.5 clock period shift	0	1	0	0	1	0	0	1

Table 12 - Offset Bits (OFn2, OFn1, OFn0, DLEn) & Frame Delay Bits (FD11, FD2-0)

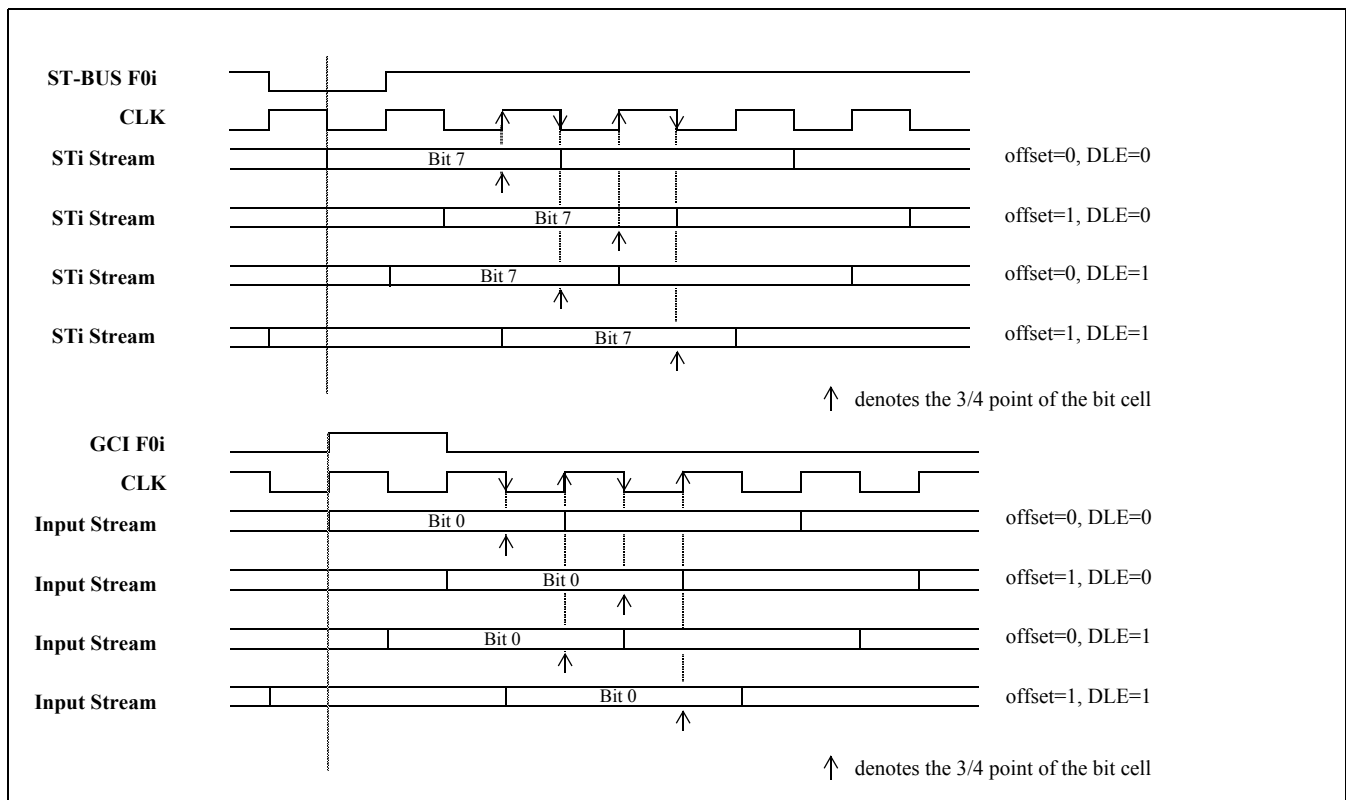


Figure 4 - Examples for Input Offset Delay Timing

Bit	Name	Description
15	LPBK	Per Channel Loopback. When 1, the STi n channel m data comes from the STo n channel m. For proper per channel loopback operations, set the delay offset register bits OFn[2:0] to zero for the streams which are in the loopback mode. Refer to the section Loopback Control or Connection Memory Control for more details.
14	\bar{V}/C	Variable /Constant Throughput Delay. This bit is used to select between the variable (low) and the constant delay (high) modes on a per-channel basis.
13	MC	Message Channel. When 1, the contents of the connection memory are output on the corresponding output channel and stream. Only the lower byte (bit 7 - bit 0) will be output to the ST-BUS output pins. When 0, the contents of the connection memory are the data memory address of the switched input channel and stream.
12	CSTo	Control ST-BUS output. This bit is output on the CSTo pin one channel early. The CSTo bit for stream 0 is output first.
11	OE	Output Enable. This bit enables the ST-BUS output drivers on a per-channel basis. When 1, the output driver functions normally. When 0, the output driver is in a high-impedance state.
10 - 8, 7 (Note 1)	SAB3-0	Source Stream Address Bits. The binary value is the number of the data stream for the source of the connection.
6 - 0 (Note 1)	CAB6-0	Source Channel Address Bits. The binary value is the number of the channel for the source of the connection.

Note 1: If bit 13 (MC) of the corresponding connection memory location is 1 (device in message mode), then these entire 8 bits (SAB0, CAB6 - CAB0) are output on the output channel and stream associated with this location.

Table 13 - Connection Memory Bits

Data Rate	CAB Bits Used to Determine the Source Channel of the Connection
2.048 Mb/s	CAB4 to CAB0 (32 channel/input stream)
4.096 Mb/s	CAB5 to CAB0 (64 channel/input stream)
8.192 Mb/s	CAB6 to CAB0 (128 channel/input stream)

Table 14 - CAB Bits Programming for Different Data Rates

JTAG Support

The MT90820 JTAG interface conforms to the Boundary-Scan standard IEEE1149.1. This standard specifies a design-for-testability technique called Boundary-Scan test (BST). The operation of the boundary-scan circuitry is controlled by an external test access port (TAP) Controller.

Test Access Port (TAP)

The Test Access Port (TAP) provides access to the many test functions of the MT90820. It consists of three input pins and one output pin. The following pins are from the TAP.

- **Test Clock Input (TCK)**
TCK provides the clock for the test logic. The TCK does not interfere with any on-chip clock and thus remain independent. The TCK permits shifting of test data into or out of the Boundary-Scan register cells concurrently with the operation of the device and without interfering with the on-chip logic.
- **Test Mode Select Input (TMS)**
The logic signals received at the TMS input are interpreted by the TAP Controller to control the test operations. The TMS signals are sampled at the rising edge of the TCK pulse. This pin is internally pulled to V_{dd} when it is not driven from an external source.
- **Test Data Input (TDI)**
Serial input data applied to this port is fed either into the instruction register or into a test data register, depending on the sequence previously applied to the TMS input. Both registers are described in a subsequent section. The received input data is sampled at the rising edge of TCK pulses. This pin is internally pulled to V_{dd} when it is not driven from an external source.
- **Test Data Output (TDO)**
Depending on the sequence previously applied to the TMS input, the contents of either the instruction register or data register are serially shifted out towards the TDO. The data out of the TDO is clocked on the falling edge of the TCK pulses. When no data is shifted through the boundary scan cells, the TDO driver is set to a high impedance state.
- **Test Reset ($\overline{\text{TRST}}$)**
Reset the JTAG scan structure. This pin is internally pulled to V_{DD}.

Instruction Register

In accordance with the IEEE 1149.1 standard, the MT90820 uses public instructions. The MT90820 JTAG Interface contains a two-bit instruction register. Instructions are serially loaded into the instruction register from the TDI when the TAP Controller is in its shifted-IR state. Subsequently, the instructions are decoded to achieve two basic functions: to select the test data register that may operate while the instruction is current, and to define the serial test data register path, which is used to shift data between TDI and DO during data register scanning.

Test Data Register

As specified in IEEE 1149.1, the MT90820 JTAG Interface contains two test data registers:

- **The Boundary-Scan register**
The Boundary-Scan register consists of a series of Boundary-Scan cells arranged to form a scan path around the boundary of the MT90820 core logic.
- **The Bypass Register**
The Bypass register is a single stage shift register that provides a one-bit path from TDI to its TDO.

The MT90820 boundary scan register contains 118 bits. Bit 0 in Table 15 Boundary Scan Register is the first bit clocked out. All tristate enable bits are active high.

Device Pin	Boundary Scan Bit 0 to Bit 117		
	Tristate Control	Output Scan Cell	Input Scan Cell
STo7	0	1	
STo6	2	3	
STo5	4	5	
STo4	6	7	
STo3	8	9	
STo2	10	11	
STo1	12	13	
STo0	14	15	
ODE			16
CSTo	17	18	
\overline{DTA}		19	
D15	20	21	22
D14	23	24	25
D13	26	27	28
D12	29	30	31
D11	32	33	34
D10	35	36	37
D9	38	39	40
D8	41	42	43
AD7	44	45	46
AD6	47	48	49
AD5	50	51	52
AD4	53	54	55
AD3	56	57	58
AD2	59	60	61
AD1	62	63	64
AD0	65	66	67
IM			68
AS/ALE			69
\overline{CS}			70
R \overline{W} / \overline{WR}			71
DS/ \overline{RD}			72
A7			73
A6			74
A5			75
A4			76
A3			77
A2			78
A1			79
A0			80
WFPS			81
\overline{RESET}			82

Table 15 - Boundary Scan Register Bits

Device Pin	Boundary Scan Bit 0 to Bit 117		
	Tristate Control	Output Scan Cell	Input Scan Cell
CLK			83
FE/HCLK			84
F0i			85
STi15			86
STi14			87
STi13			88
STi12			89
STi11			90
STi10			91
STi9			92
STi8			93
STi7			94
STi6			95
STi5			96
STi4			97
STi3			98
STi2			99
STi1			100
STi0			101
STo15	102	103	
STo14	104	105	
STo13	106	107	
STo12	108	109	
STo11	110	111	
STo10	112	113	
STo9	114	115	
STo8	116	117	

Table 15 - Boundary Scan Register Bits

Applications

Switch Matrix Architectures

The MT90820 is an ideal device for medium to large size switch matrices. Applications where voice and grouped data channels are transported within the same frame, the voice samples have to be time interchanged with a minimum delay while maintaining the integrity of grouped data. To ensure the integrity of grouped data during switching and to provide a minimum delay for voice connections, the MT90820 provides the per-channel selection between variable and constant throughput delay. This can be selected by the V/C bit of the Connection Memory. Figure 5 illustrates how four MT90820 devices can be used to form non-blocking switches up to 4096 channels with data rate of 8.192 Mb/s.

Serial Input Frame Alignment Evaluation

The MT90820 is capable of performing frame alignment evaluation. The frame pulse under evaluation is connected to the FE (frame measurement) pin. An external multiplexer is required to selected one of the frame pulses related to the different input streams. Figure 6 gives an example of performing measurement for 16 frame pulses can be performed.

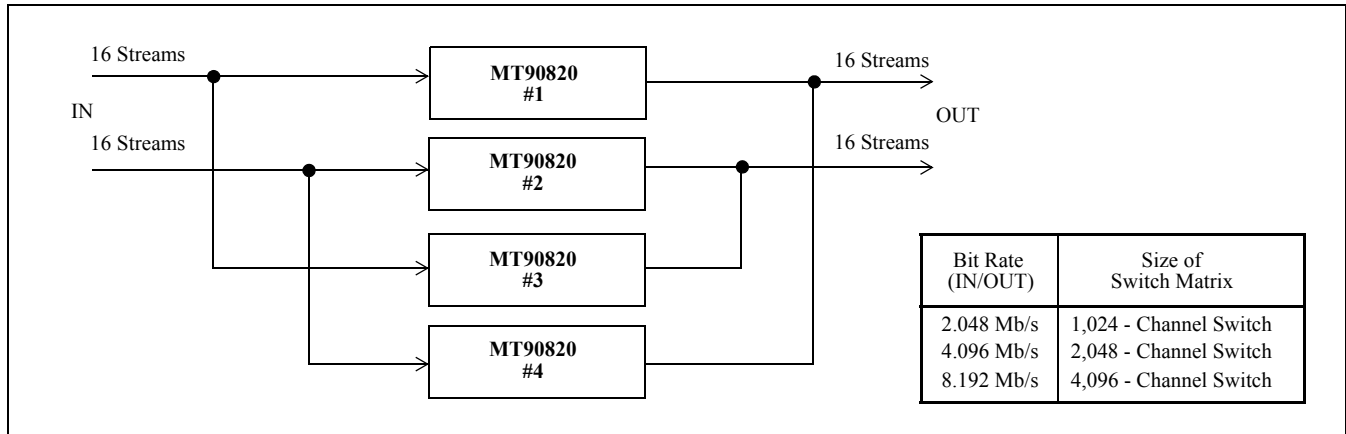


Figure 5 - Switch Matrix with Serial Stream at Various Bit Rates

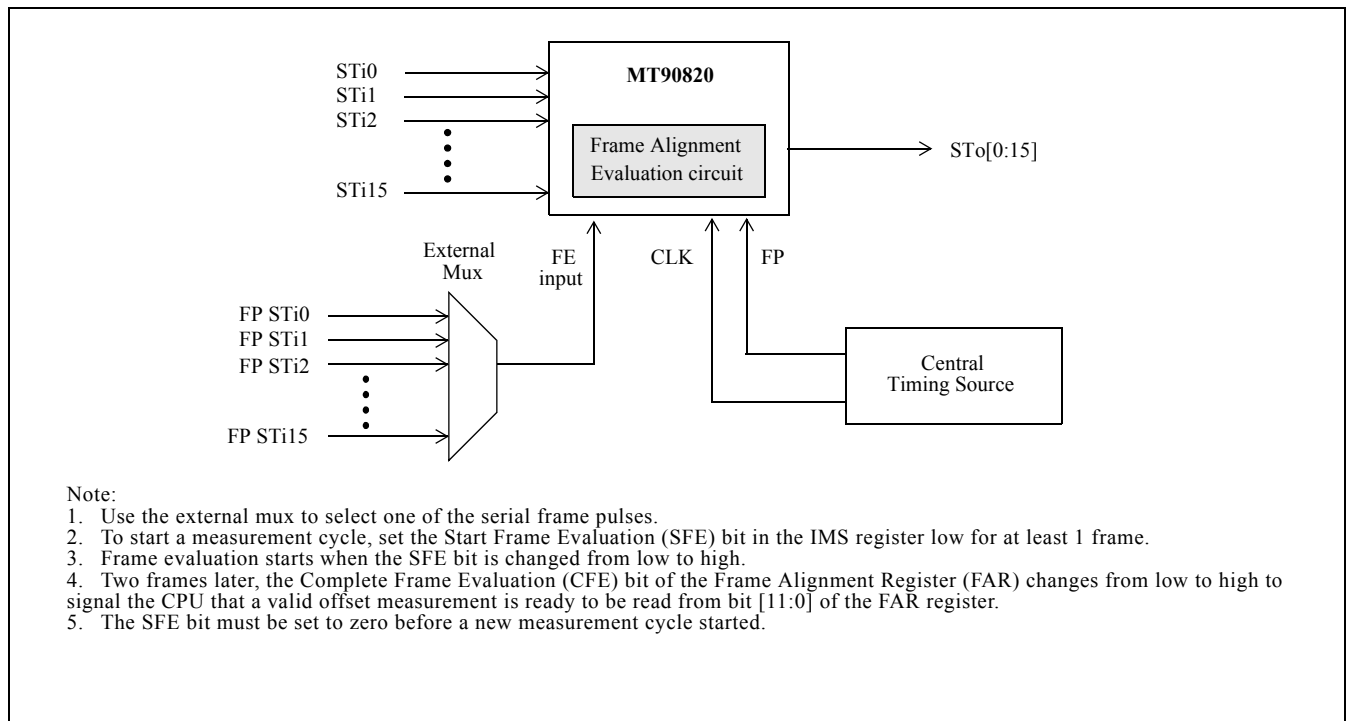


Figure 6 - Serial Input Frame Alignment Evaluation for Various Frame Pulses

Wide Frame Pulse (WFP) Frame Alignment Mode

When the device is the wide frame pulse mode, the device can operate in the HMVIP and MVIP-90 environment if the input data streams are sampled at 3/4 bit time. When input data stream are sampled at half-bit time as specified in the HMVIP and MVIP-90 standard, the device can only operate with data rate of 2 Mb/s. Refer to the ST-BUS output delay parameter, t_{SOD} , as specified in the AC Electrical Characteristic table.

The MT90820 is designed to accept a common frame pulse F0i, the 4.096 MHz and 16.384 MHz clocks required by the HMVIP standards. To enable the Width Frame Pulse Frame Alignment Mode, the WFPS pin has to be set to HIGH and the DR1 and DR0 bits set for 8.192 MB/s data rate operation.

Digital Access Cross-Connect System

Figure 7 illustrates how the MT90820 can be used to construct, for example, a 256 E1/T1 digital access cross-connect system (DACs). The system consists of 32 trunk cards each having eight E1 or T1 trunk interfaces for a total of 256 trunks. The central switching block is constructed from 16 MT90820 devices.

Figure 8 shows how an 8,192 x 8,192 channel switch can be constructed from 4,096 x 4,096 channel switch modules. Figure 5 shows the implementation of the 4,096 x 4,096 channel switch modules from four MT90820 devices. Therefore, 16 MT90820 devices are required to realize an 8,192 x 8,192 non-blocking switch module with 64 input and 64 output streams. Each stream has 128 channels per frame for a data rate of 8.192 Mb/s.

Figure 9 shows an eight-stream trunk card block diagram. The MT8986 Multi-rate Digital Switch are used to concentrate the 32-channel 2.048 Mb/s ST-BUS (DSTi and DSTo) streams at each E1/T1 trunk onto four 128-channel 8.192 Mb/s streams.

It will take 256 MT8986 devices to implement the switching matrix of using 32-channel 2.048 Mb/s ST-BUS streams in a square (16 x 16) configuration. A large saving in component cost and board area can be achieved by using 128-channel 8.192 Mb/s streams. That is, the same capacity can be achieved using 64 MT8986 devices + 16 MT90820 devices for a total of 80 devices.

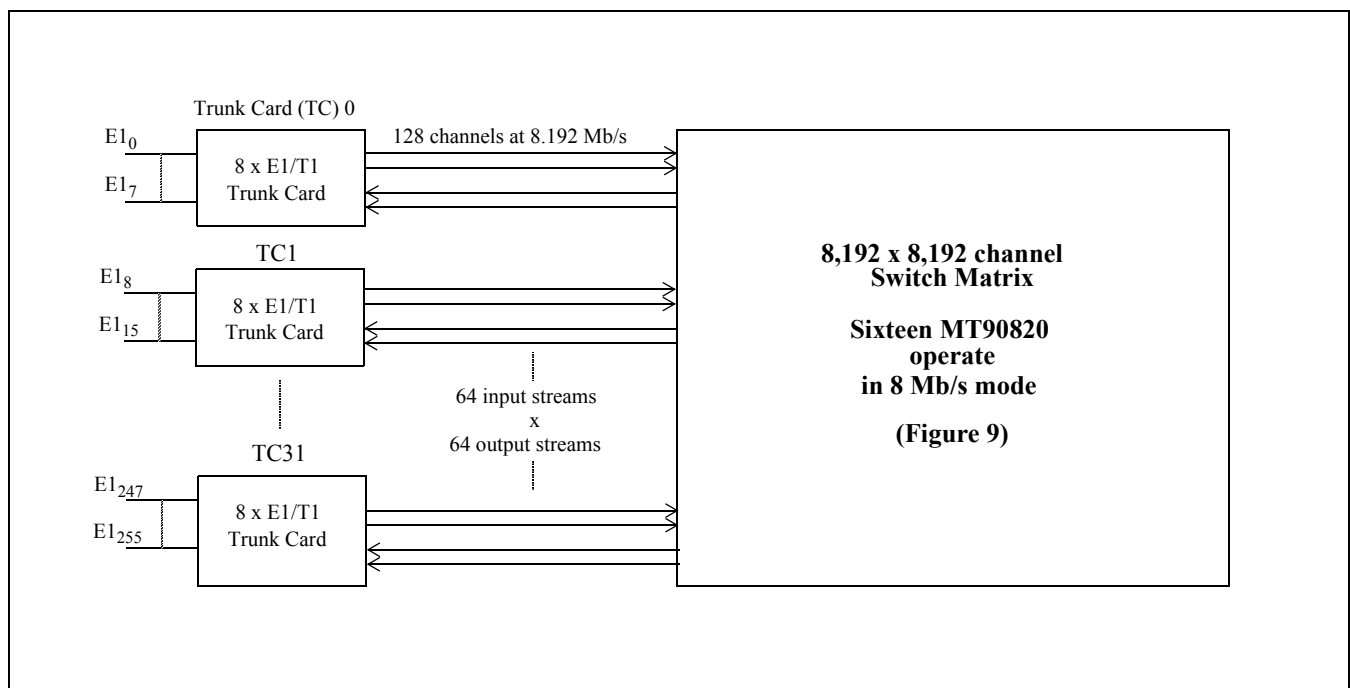


Figure 7 - 256 E1/T1 Digital Access Cross-Connect System (DACs)

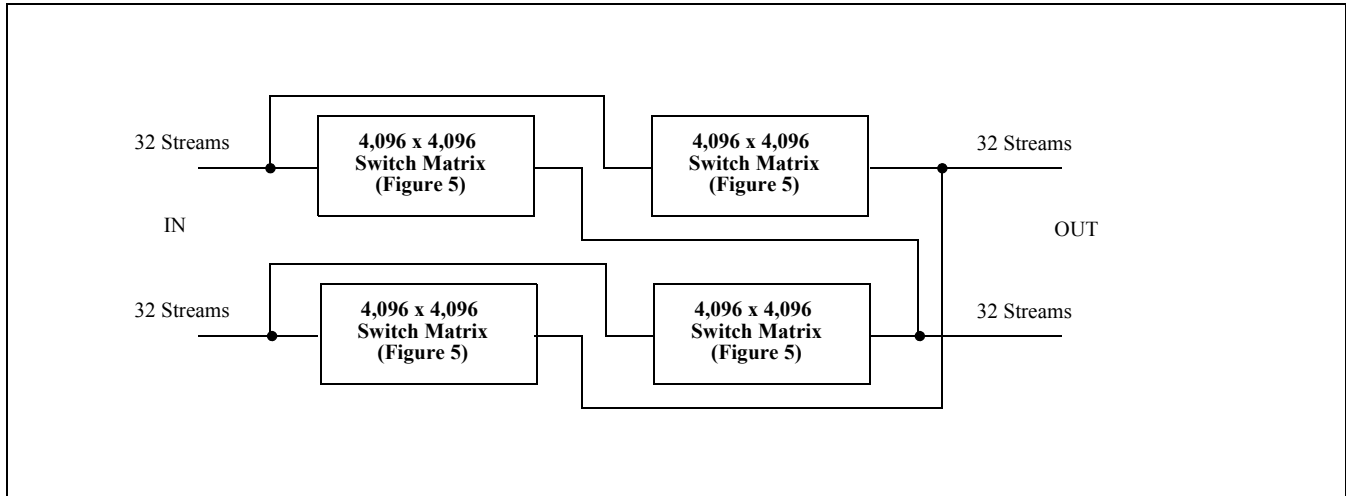


Figure 8 - 8,192 x 8,192 Channel Switch Matrix

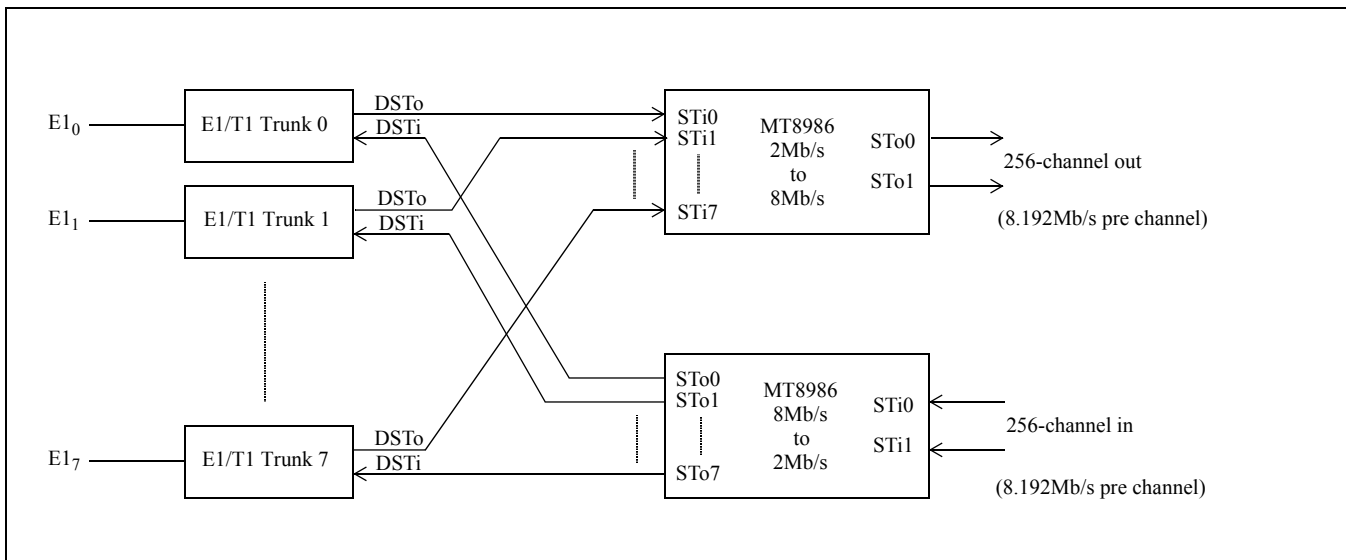


Figure 9 - Trunk Card Block Diagram

Absolute Maximum Ratings*

	Parameter	Symbol	Min.	Max.	Units
1	Supply Voltage	V _{DD}		6.0	V
2	Voltage on any pin I/O (other than supply pins)	V _I	V _{SS} - 0.3	V _{DD} + 0.3	V
3	Continuous Current at digital outputs	I _o		20	mA
4	Package power dissipation (PLCC & PQFP)	P _D		2	W
5	Storage temperature	T _S	- 65	+125	°C

* Exceeding these values may cause permanent damage. Functional operation under these conditions is not implied.

Recommended Operating Conditions - Voltages are with respect to ground (V_{SS}) unless otherwise stated.

	Characteristics	Sym.	Min.	Typ.	Max.	Units	Test Conditions
1	Operating Temperature	T_{OP}	-40		+85	°C	
2	Positive Supply	V_{DD}	4.75		5.25	V	
3	Input High Voltage	V_{IH}	2.4		V_{DD}	V	400 mV noise margin
4	Input Low Voltage	V_{IL}	V_{SS}		0.4	V	400 mV noise margin

DC Electrical Characteristics - Voltages are with respect to ground (V_{SS}) unless otherwise stated.

		Characteristics	Sym.	Min.	Typ.	Max.	Units	Test Conditions	
1	I N P U T S	Supply Current	I_{DD}			50	mA	Output unloaded	
						@ 2 Mb/s			
						@ 4 Mb/s			
		@ 8 Mb/s				170	mA		
2		Input High Voltage	V_{IH}	2.0			V		
3		Input Low Voltage	V_{IL}			0.8	V		
4		Input Leakage (input pins)	I_{IL}			15	μA	$0 \leq V \leq V_{DD}$ See Note 1	
		Input Leakage (bi-directional pins)	I_{BL}			50	μA		
5		Input Pin Capacitance	C_I			10	pF		
6	O U T P U T S	Output High Voltage	V_{OH}	2.4			V	$I_{OH} = 10\text{mA}$	
7		Output Low Voltage	V_{OL}			0.4	V	$I_{OL} = 10\text{mA}$	
8		High Impedance Leakage	I_{OZ}				5	μA	$0 < V < V_{DD}$ See Note 1
9		Output Pin Capacitance	C_O				10	pF	

Note 1: Maximum leakage on pins (output or I/O pins in high impedance state) is over an applied voltage (V)

AC Electrical Characteristics - Timing Parameter Measurement Voltage Levels

	Characteristics	Sym.	Level	Units	Conditions
1	TTL Threshold	V_{TT}	1.5	V	
2	TTL Rise/Fall Threshold Voltage High	V_{HM}	2.0	V	
3	TTL Rise/Fall Threshold Voltage Low	V_{LM}	0.8	V	

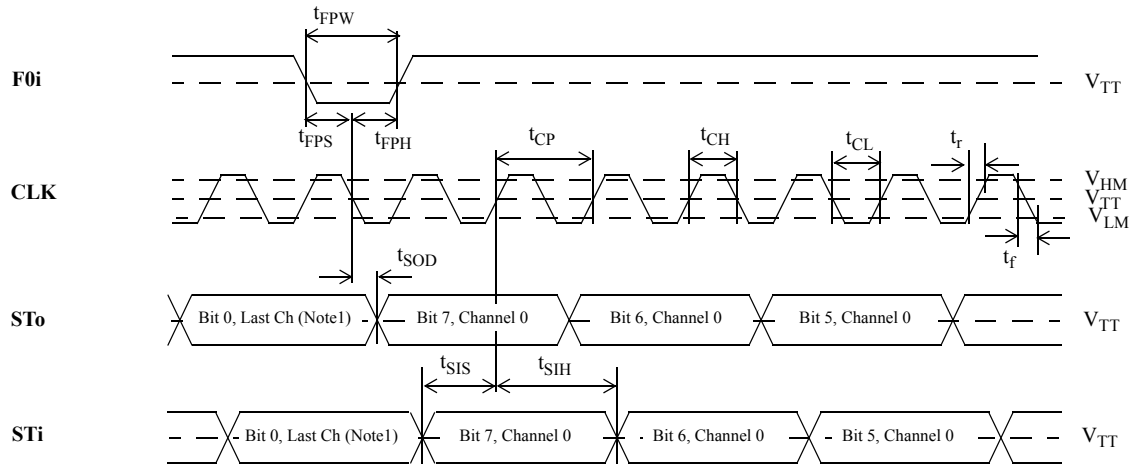
AC Electrical Characteristics - Frame Pulse and CLK

	Characteristic	Sym.	Min.	Typ.	Max.	Units	Notes
1	Frame pulse width (ST-BUS, GCI) Bit rate = 2.048 Mb/s Bit rate = 4.096 Mb/s Bit rate = 8.192 Mb/s	t_{FPW}	26 26 26		295 145 80	ns ns ns	WFPS Pin = 0
2	Frame Pulse Setup time before CLK falling (ST-BUS or GCI)	t_{FPS}	10			ns	WFPS Pin = 0
3	Frame Pulse Hold Time from CLK falling (ST-BUS or GCI)	t_{FPH}	16			ns	WFPS Pin = 0
4	CLK Period Bit rate = 2.048 Mb/s Bit rate = 4.096 Mb/s Bit rate = 8.192 Mb/s	t_{CP}	190 110 55		300 150 70	ns ns ns	WFPS Pin = 0
5	CLK Pulse Width High Bit rate = 2.048 Mb/s Bit rate = 4.096 Mb/s Bit rate = 8.192 Mb/s	t_{CH}	85 50 20		150 75 40	ns ns ns	WFPS Pin = 0
6	CLK Pulse Width Low Bit rate = 2.048 Mb/s Bit rate = 4.096 Mb/s Bit rate = 8.192 Mb/s	t_{CL}	85 50 20		150 75 40	ns ns ns	WFPS Pin = 0
7	Clock Rise/Fall Time	t_r, t_f			10	ns	
8	Wide frame pulse width Bit rate = 8.192 Mb/s	$t_{HF PW}$	195		295	ns	WFPS Pin = 1
9	Frame Pulse Setup Time before HCLK falling	t_{HFPS}	10		150	ns	WFPS Pin = 1
10	Frame Pulse Hold Time from HCLK falling	t_{HFPH}	20		150	ns	WFPS Pin = 1
11	HCLK (4.096MHz) Period Bit rate = 8.192 Mb/s	t_{HCP}	190		300	ns	WFPS Pin = 1
12	HCLK (4.096MHz) Pulse Width High Bit rate = 8.192 Mb/s	t_{HCH}	85		150	ns	WFPS Pin = 1
13	HCLK (4.096MHz) Pulse Width Low Bit rate = 8.192 Mb/s	t_{HCL}	85		150	ns	WFPS Pin = 1
14	HCLK Rise/Fall Time	t_{Hr}, t_{Hf}			10	ns	
15	Delay between falling edge of HCLK and falling edge of CLK	t_{DIF}	-10		10	ns	WFPS Pin = 0 or 1

AC Electrical Characteristics - Serial Streams for ST-BUS and GCI Backplanes

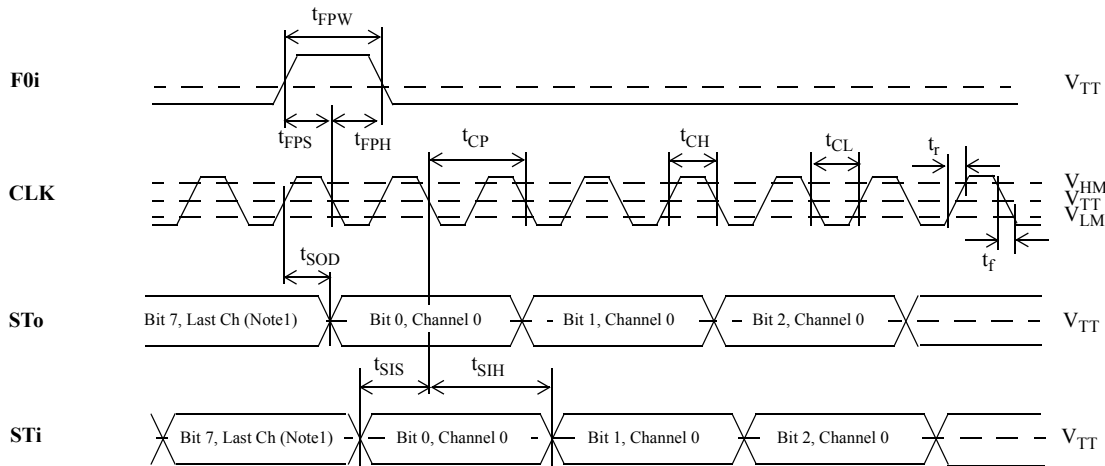
	Characteristic	Sym.	Min.	Typ.	Max.	Units	Test Conditions
1	Sti Set-up Time	t_{SIS}	0			ns	
2	Sti Hold Time	t_{SIH}	20			ns	
3	Sto Delay - Active to Active @ 2.048 Mb/s mode @ 4.096 Mb/s mode @ 8.192 Mb/s mode @ 8.192 Mb/s mode	t_{SOD}			58 58 58 39	ns ns ns ns	$C_L=200pF$ $C_L=200pF$ $C_L=200pF$ $C_L=30pF$
4	STo delay - Active to High-Z 2.048 Mb/s mode 4.096 Mb/s mode 8.192 Mb/s mode	t_{DZ}			37 37 37	ns ns ns	$R_L=1K, C_L=200pF$, See Note 1 $R_L=1K, C_L=200pF$, See Note 1 $R_L=1K, C_L=200pF$, See Note 1
5	Sto delay - High-Z to Active 2.048 Mb/s mode 4.096 Mb/s mode 8.192 Mb/s mode	t_{ZD}			37 37 37	ns ns ns	$R_L=1K, C_L=200pF$, See Note 1 $R_L=1K, C_L=200pF$, See Note 1 $R_L=1K, C_L=200pF$, See Note 1
6	Output Driver Enable (ODE) Delay 2.048 Mb/s mode 4.096 Mb/s mode 8.192 Mb/s mode	t_{ODE}			37 37 37	ns ns ns	$R_L=1K, C_L=200pF$, See Note 1 $R_L=1K, C_L=200pF$, See Note 1 $R_L=1K, C_L=200pF$, See Note 1
7	CSTo Output Delay 2.048 Mb/s mode 4.096 Mb/s mode 8.192 Mb/s mode	t_{XCD}			58 58 58	ns ns ns	$C_L=200pF$ $C_L=200pF$ $C_L=200pF$

Note 1: High Impedance is measured by pulling to the appropriate rail with R_L , with timing corrected to cancel time taken to discharge C_L .



Note 1:
 2.048 Mb/s mode, last channel = ch 31,
 4.196 Mb/s mode, last channel = ch 63,
 8.192 Mb/s mode, last channel = ch 127.

Figure 10 - ST-BUS Timing for 2.048 Mb/s and High Speed Serial Interface at 4.096 Mb/s or 8.192 Mb/s, when WFPS pin = 0.



Note 1:
 2Mb/s mode, last channel = ch 31,
 4Mb/s mode, last channel = ch 63,
 8Mb/s mode, last channel = ch 127

Figure 11 - GCI Timing at 2.048 Mb/s and High Speed Serial Interface at 4.096 Mb/s or 8.192 Mb/s, when WFPS pin = 0

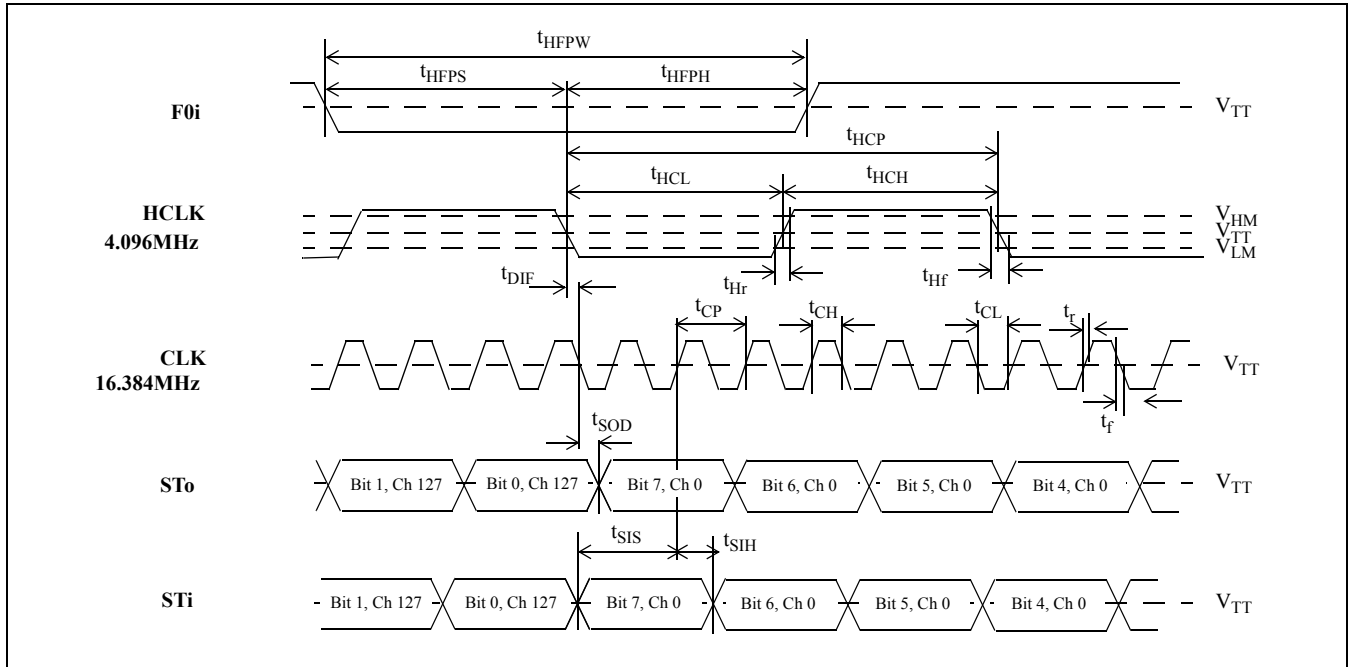


Figure 12 - WFP Bus Timing for High Speed Serial Interface (8.192Mb/s), when WFPS pin = 1

Note 1: High Impedance is measured by pulling to the appropriate rail with R_L , with timing corrected to cancel time taken to discharge C_L .

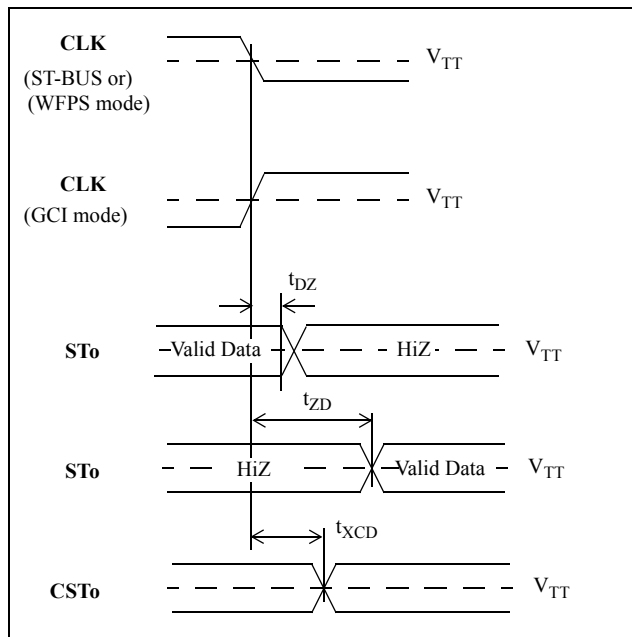


Figure 13 - Serial Output and External Control

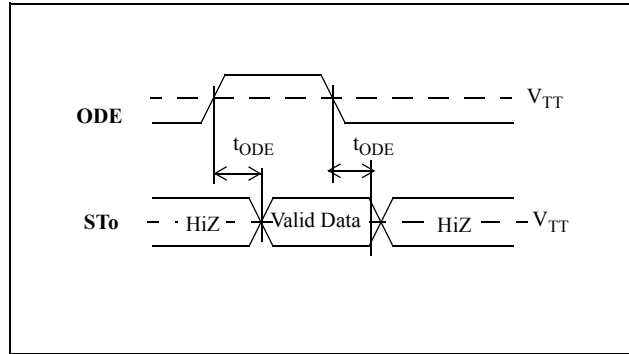


Figure 14 - Output Driver Enable (ODE)

AC Electrical Characteristics - Multiplexed Bus Timing (Mode 1)

	Characteristics	Sym.	Min.	Typ.	Max.	Units	Test Conditions
1	ALE pulse width	t_{ALW}	20			ns	
2	Address setup from ALE falling	t_{ADS}	10			ns	
3	Address hold from ALE falling	t_{ADH}	10			ns	
4	\overline{RD} active after ALE falling	t_{ALRD}	10			ns	
5	Data setup from \overline{DTA} Low on Read	t_{DDR}	10			ns	$C_L=150\text{pF}$
6	\overline{CS} hold after $\overline{RD}/\overline{WR}$	t_{CSRW}	0			ns	
7	\overline{RD} pulse width (fast read)	t_{RW}		80		ns	
8	\overline{CS} setup from \overline{RD}	t_{CSR}	0			ns	
9	Data hold after \overline{RD}	t_{DHR}	10		75	ns	$C_L=150\text{pF}$, $R_L=1\text{K}$, Note 1.
10	\overline{WR} pulse width (fast write)	t_{WW}		90		ns	
11	\overline{WR} delay after ALE falling	t_{ALWR}	10			ns	
12	\overline{CS} setup from \overline{WR}	t_{CSW}	0			ns	
13	Data setup from \overline{WR} (fast write)	t_{DSW}	90			ns	
14	Valid Data Delay on write (slow write)	t_{SWD}			122	ns	
15	Data hold after \overline{WR} inactive	t_{DHW}	10			ns	
16	Acknowledgment Delay: Reading/Writing Registers Reading/Writing Memory, @ 2Mb/s @ 4Mb/s @ 8Mb/s	t_{AKD}			55/60 760/780 400/420 220/240	ns ns ns ns	$C_L=150\text{pF}$ $C_L=150\text{pF}$ $C_L=150\text{pF}$ $C_L=150\text{pF}$
17	Acknowledgment Hold Time	t_{AKH}		45	80	ns	$C_L=150\text{pF}$, $R_L=1\text{K}$, Note 1.

Note 1: High Impedance is measured by pulling to the appropriate rail with R_L , with timing corrected to cancel time taken to discharge C_L .

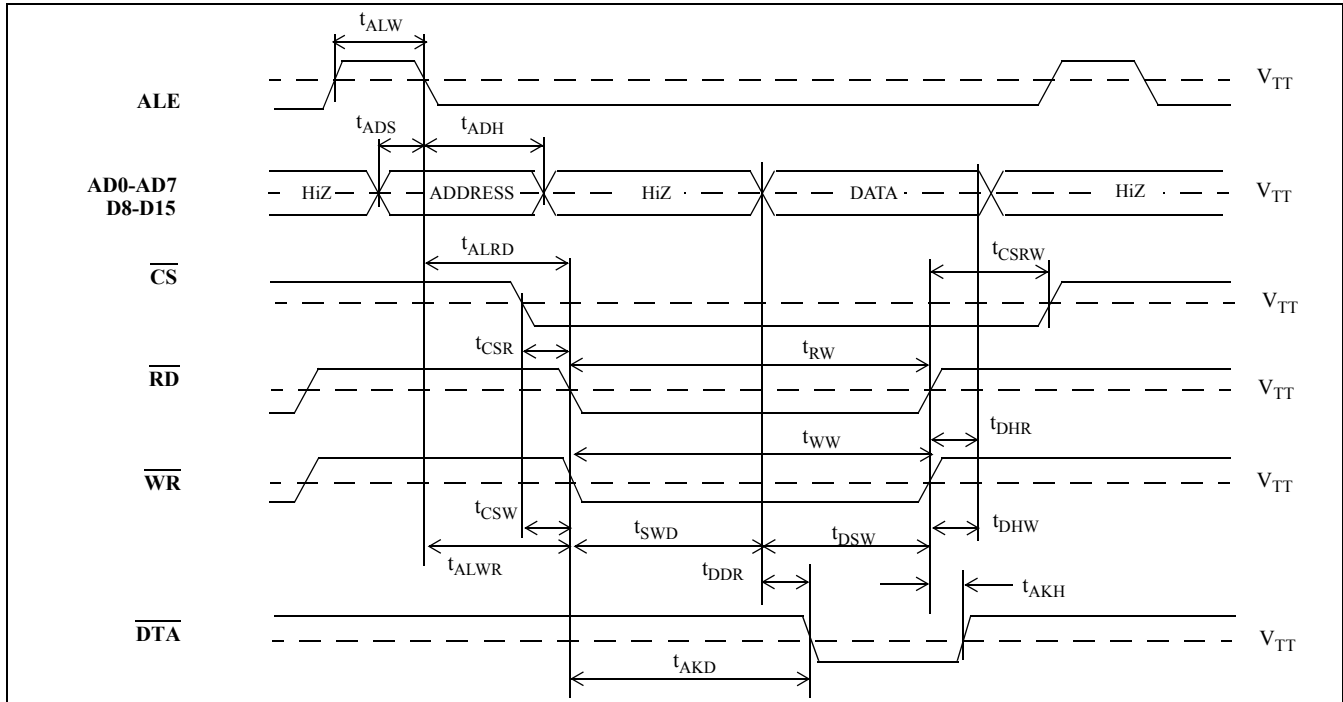


Figure 15 - Multiplexed Bus Timing (Mode 1)

AC Electrical Characteristics - Multiplexed Bus Timing (Mode 2)

	Characteristics	Sym.	Min.	Typ.	Max.	Units	Test Conditions
1	AS pulse width	t _{ASW}	80			ns	
2	Address setup from AS falling	t _{ADS}	10			ns	
3	Address hold from AS falling	t _{ADH}	10			ns	
4	Data setup from DTA Low on Read	t _{DDR}	10			ns	C _L =150pF
5	CS hold after DS falling	t _{CSH}	0			ns	
6	CS setup from DS rising	t _{CSS}	0			ns	
7	Data hold after write	t _{DHW}	10			ns	
8	Data setup from DS - Write (fast write)	t _{DWS}	25			ns	
9	Valid Data Delay on write (slow write)	t _{SWD}			122	ns	
10	R/W setup from DS rising	t _{RWS}	60			ns	
11	R/W hold after DS falling	t _{RWH}	10			ns	
12	Data hold after read	t _{DHR}	10	50	75	ns	C _L =150pF, R _L =1K, Note 1
13	DS delay after AS falling	t _{DSH}	10			ns	
14	Acknowledgment Delay: Reading/Writing Registers Reading/Writing Memory, @ 2Mb/s @ 4Mb/s @ 8Mb/s	t _{AKD}			55/60 760/780 400/420 220/240	ns ns ns ns	C _L =150pF C _L =150pF C _L =150pF C _L =150pF
15	Acknowledgment Hold Time	t _{AKH}		45	80	ns	C _L =150pF, R _L =1K, Note 1

Note 1. High Impedance is measured by pulling to the appropriate rail with R_L, with timing corrected to cancel time taken to discharge C_L.

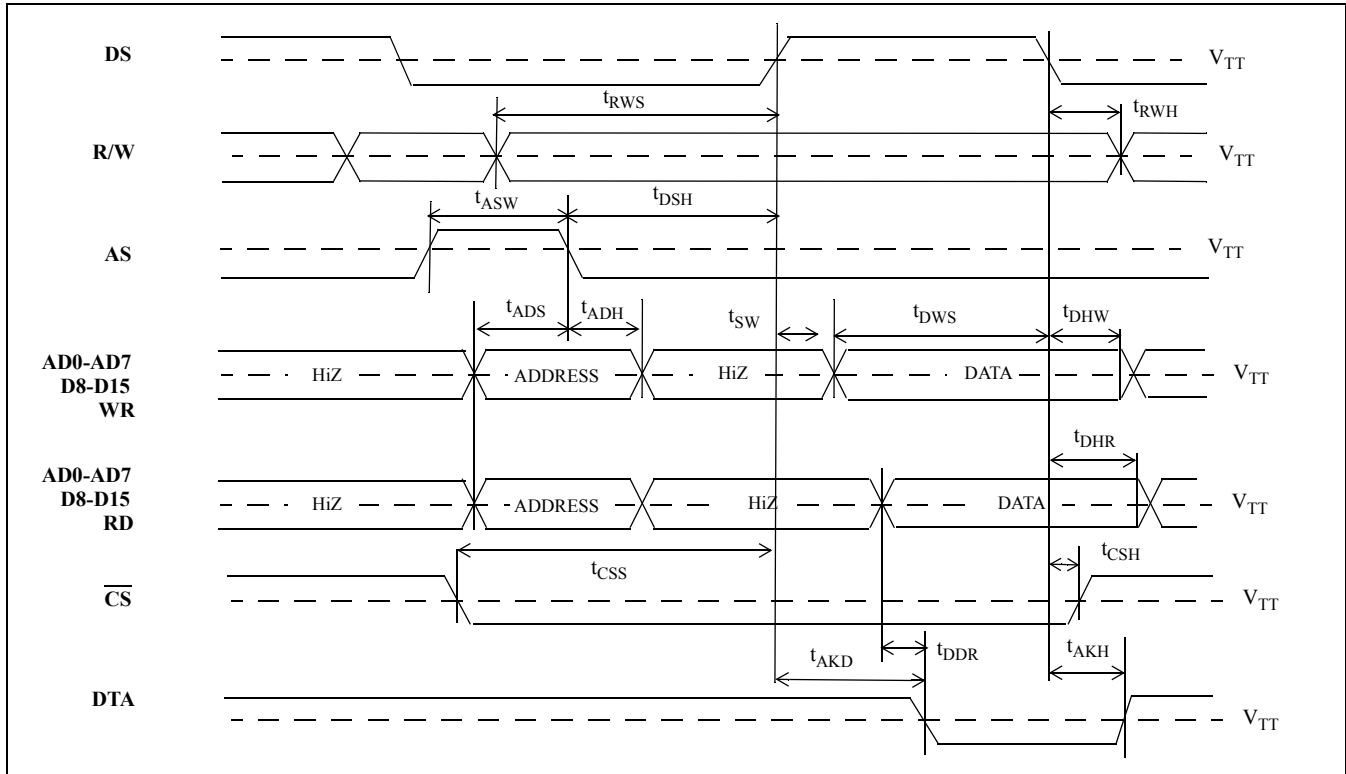


Figure 16 - Multiplexed Bus Timing (Mode2)

AC Electrical Characteristics - Motorola Non-Multiplexed Bus Mode

	Characteristics	Sym.	Min.	Typ.	Max.	Units	Test Conditions
1	\overline{CS} setup from DS falling	t_{CSS}	0			ns	
2	R/\overline{W} setup from DS falling	t_{RWS}	10			ns	
3	Address setup from DS falling	t_{ADS}	2			ns	
4	\overline{CS} hold after DS rising	t_{CSH}	0			ns	
5	R/\overline{W} hold after DS rising	t_{RWH}	5			ns	
6	Address hold after DS rising	t_{ADH}	5			ns	
7	Data setup from \overline{DTA} Low on Read	t_{DDR}	0			ns	$C_L=150pF$
8	Data hold on read	t_{DHR}	10	50	75	ns	$C_L=150pF, R_L=1K$ Note 1
9	Data setup on write (fast write)	t_{DSW}	20			ns	
10	Valid Data Delay on write (slow write)	t_{SWD}			122	ns	
11	Data hold on write	t_{DHW}	8			ns	
12	Acknowledgment Delay: Reading/Writing Registers Reading/Writing Memory, @ 2Mb/s @ 4Mb/s @ 8Mb/s	t_{AKD}			55/60 760/780 400/420 220/240	ns ns ns ns	$C_L=150pF$ $C_L=150pF$ $C_L=150pF$ $C_L=150pF$
13	Acknowledgment Hold Time	t_{AKH}		45	80	ns	$C_L=150pF, R_L=1K,$ Note 1

Note 1: High Impedance is measured by pulling to the appropriate rail with R_L , with timing corrected to cancel time taken to discharge C_L .

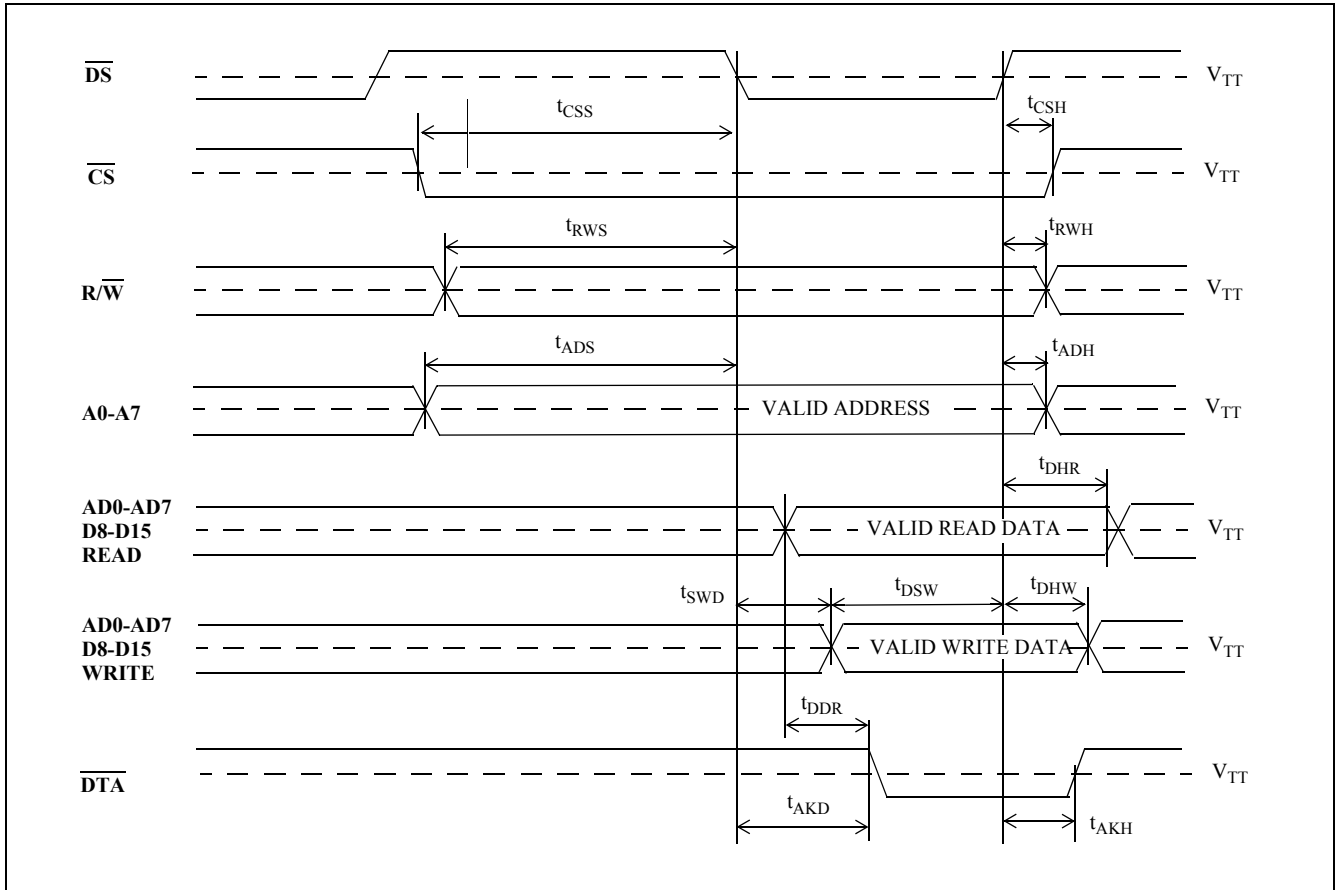
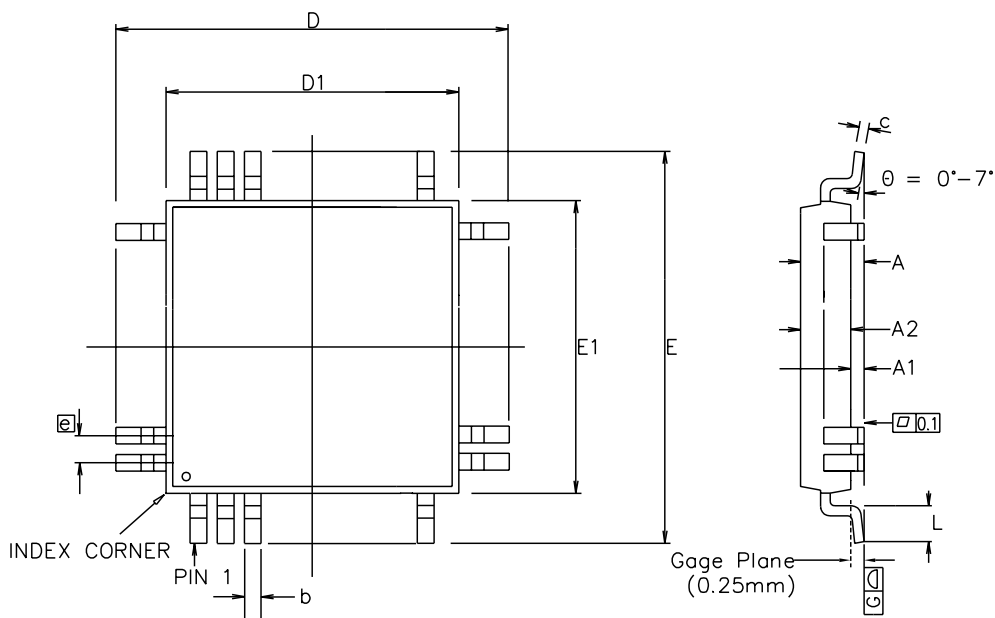


Figure 17 - Motorola Non-Multiplexed Bus Timing




Symbol	Control Dimensions in millimetres		Altern. Dimensions in inches	
	MIN	MAX	MIN	MAX
A	---	3.40	---	0.134
A1	0.25	---	0.010	---
A2	2.55	3.05	0.100	0.120
D	23.90	BSC	0.941	BSC
D1	20.00	BSC	0.787	BSC
E	17.90	BSC	0.705	BSC
E1	14.00	BSC	0.551	BSC
L	0.73	1.03	0.029	0.041
e	0.65	BSC	0.026	BSC
b	0.22	0.38	0.009	0.015
c	0.11	0.23	0.004	0.009
Pin features				
N	100			
ND	30			
NE	20			
NOTE	RECTANGULAR			

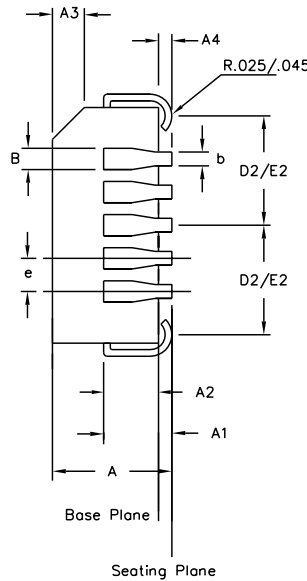
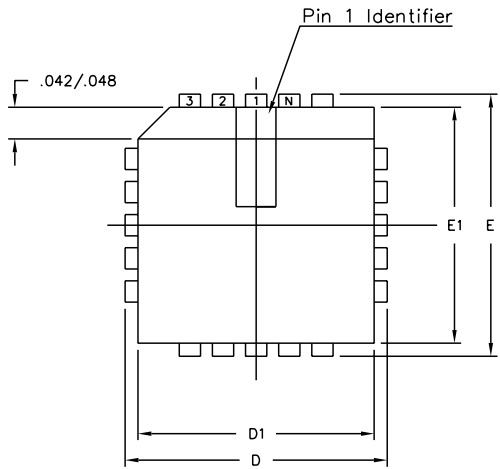
Conforms to JEDEC MO-112 CC-1 Iss. B

Notes:

1. Pin 1 indicator may be a corner chamfer, dot or both.
2. Controlling dimensions are in millimeters.
3. The top package body size may be smaller than the bottom package body size by a max. of 0.15 mm.
4. Dimension D1 and E1 do not include mould protusion.
5. Dimension b does not include dambar protrusion.
6. Coplanarity, measured at seating plane G, to be 0.10 mm max.

This drawing supersedes 418/ED/51210/005 (Swindon)

© Zarlink Semiconductor 2002 All rights reserved.					 ZARLINK SEMICONDUCTOR	Package Code	QB
ISSUE	2	3	4	5		Previous package codes	Package Outline for 100 lead MQFP (14 x 20 x 2.8mm) 3.9mm Footprint
ACN	203201	204759	207063	212834		GP / L	
DATE	200ct97	24Jun98	1Jul99	21May02			
APPRD.							GPD00241



Symbol	Control Dimensions in inches		Altern. Dimensions in millimetres	
	MIN	MAX	MIN	MAX
A	0.165	0.180	4.19	4.57
A1	0.090	0.120	2.29	3.05
A2	0.059	0.080	1.57	2.11
A3	0.042	0.056	1.07	1.42
A4	0.020	-	0.51	-
D	1.185	1.195	30.10	30.35
D1	1.150	1.158	29.21	29.41
D2	0.541	0.569	13.74	14.45
E	1.185	1.195	30.10	30.35
E1	1.150	1.158	29.21	29.41
E2	0.541	0.569	13.74	14.45
B	0.026	0.032	0.66	0.81
b	0.013	0.021	0.33	0.53
e	0.050	BSC	1.27	BSC
Pin features				
ND	21			
NE	21			
N	84			
Note	Square			
Conforms to JEDEC MS-018AF Iss. A				

Notes:

1. All dimensions and tolerances conform to ANSI Y14.5M-1982
2. Dimensions D1 and E1 do not include mould protrusions. Allowable mould protrusion is 0.010" per side. Dimensions D1 and E1 include mould protrusion mismatch and are determined at the parting line, that is D1 and E1 are measured at the extreme material condition at the upper or lower parting line.
3. Controlling dimensions in Inches.
4. "N" is the number of terminals.
5. Not To Scale
6. Dimension R required for 120° minimum bend.

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ISSUE	1	2	3	
ACN	5958	207471	213096	
DATE	15Aug94	10Sep99	15Jul02	
APPRD.				



Package Code	QA
Previous package codes	HP / P
Package Outline for	84 lead PLCC
	GPD00006



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