April 1998



LM2599 SIMPLE SWITCHER[®] Power Converter 150 kHz 3A Step-Down Voltage Regulator, with Features

General Description

The LM2599 series of regulators are monolithic integrated circuits that provide all the active functions for a step-down (buck) switching regulator, capable of driving a 3A load with excellent line and load regulation. These devices are available in fixed output voltages of 3.3V, 5V, 12V, and an adjustable output version.

This series of switching regulators is similar to the LM2596 series, with additional supervisory and performance features added.

Requiring a minimum number of external components, these regulators are simple to use and include internal frequency compensation[†], improved line and load specifications, fixed-frequency oscillator, Shutdown/Soft-start, error flag de-lay and error flag output.

The LM2599 series operates at a switching frequency of 150 kHz thus allowing smaller sized filter components than what would be needed with lower frequency switching regulators. Available in a standard 7-lead TO-220 package with several different lead bend options, and a 7-lead TO-263 Surface mount package.

A standard series of inductors (both through hole and surface mount types) are available from several different manufacturers optimized for use with the LM2599 series. This feature greatly simplifies the design of switch-mode power supplies.

Other features include a guaranteed $\pm 4\%$ tolerance on output voltage under all conditions of input voltage and output load conditions, and $\pm 15\%$ on the oscillator frequency. External shutdown is included, featuring typically 80 µA

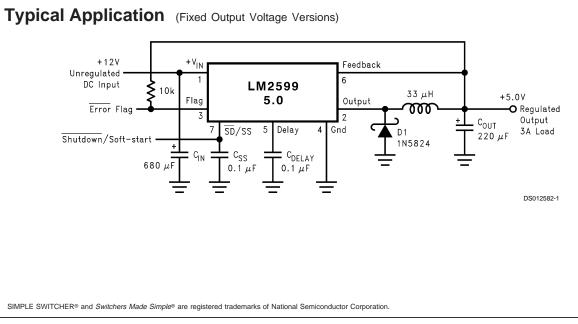
standby current. Self protection features include a two stage current limit for the output switch and an over temperature shutdown for complete protection under fault conditions.

Features

- 3.3V, 5V, 12V, and adjustable output versions
- Adjustable version output voltage range, 1.2V to 37V ±4% max over line and load conditions
- Guaranteed 3A output current
- Available in 7-pin TO-220 and TO-263 (surface mount) Package
- Input voltage range up to 40V
- 150 kHz fixed frequency internal oscillator
- Shutdown/Soft-start
- Out of regulation error flag
- Error output delay
- Low power standby mode, I_Q typically 80 μA
- High Efficiency
- Uses readily available standard inductors
- Thermal shutdown and current limit protection

Applications

- Simple high-efficiency step-down (buck) regulator
- Efficient pre-regulator for linear regulators
- On-card switching regulators
- Positive to Negative converter
 - Note: † Patent Number 5,382,918.



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Absolute Maximum Ratings (Note 1)

If Military/Aerospace specified devices are required, please contact the National Semiconductor Sales Office/ Distributors for availability and specifications.

Maximum Supply Voltage (V _{IN})	45V
SD /SS Pin Input Voltage (Note 2)	6V
Delay Pin Voltage (Note 2)	1.5V
Flag Pin Voltage	$-0.3 \le V \le 45V$
Feedback Pin Voltage	$-0.3 \le V \le +25V$
Output Voltage to Ground	
(Steady State)	-1V
Power Dissipation	Internally limited
Storage Temperature Range	−65°C to +150°C

2 kV
+215°C
+245°C
+260°C
+150°C

Operating Conditions

Temperature Range	$-40^{\circ}C \le T_{J} \le +125^{\circ}C$
Supply Voltage	4.5V to 40V

LM2599-3.3 Electrical Characteristics

Specifications with standard type face are for $T_J = 25$ °C, and those with **boldface type** apply over **full Operating Temperature Range**.

Symbol	Parameter	Conditions	LM2599-3.3 Typ Limit		Units (Limits)		
			(Note 4)	(Note 5)			
SYSTEM PARAMETERS (Note 6) Test Circuit Figure 1							
V _{OUT}	Output Voltage	$4.75V \le V_{IN} \le 40V, 0.2A \le I_{LOAD} \le 3A$	3.3		V		
				3.168/ 3.135	V(min)		
				3.432/ 3.465	V(max)		
η	Efficiency	$V_{IN} = 12V, I_{LOAD} = 3A$	73		%		

LM2599-5.0 Electrical Characteristics

Specifications with standard type face are for $T_J = 25$ °C, and those with **boldface type** apply over **full Operating Temperature Range**.

Symbol	Parameter	Conditions	LM2	LM2599-5.0 Typ Limit			
			Тур				
			(Note 4)	(Note 5)			
SYSTEM PARAMETERS (Note 6) Test Circuit Figure 1							
V _{OUT}	Output Voltage	$7V \le V_{IN} \le 40V, 0.2A \le I_{LOAD} \le 3A$	5		V		
				4.800/ 4.750	V(min)		
				5.200/ 5.250	V(max)		
η	Efficiency	$V_{IN} = 12V, I_{LOAD} = 3A$	80		%		

LM2599-12 Electrical Characteristics

Specifications with standard type face are for $T_J = 25^{\circ}C$, and those with **boldface type** apply over **full Operating Temperature Range.**

Symbol	Parameter	Conditions	LM	LM2599-12 Typ Limit				
			Тур					
			(Note 4)	(Note 5)				
SYSTEM PARAMETERS (Note 6) Test Circuit Figure 1								
V _{OUT}	Output Voltage	$15V \le V_{IN} \le 40V, 0.2A \le I_{LOAD} \le 3A$	12		V			
				11.52/ 11.40	V(min)			
				12.48/ 12.60	V(max)			
η	Efficiency	$V_{IN} = 25V, I_{LOAD} = 3A$	90		%			

LM2599-ADJ Electrical Characteristics

Specifications with standard type face are for $T_J = 25^{\circ}C$, and those with **boldface type** apply over **full Operating Temperature Range.**

Symbol	Parameter Conditions	LM2	Units			
			Typ Limit		(Limits)	
			(Note 4)	(Note 5)		
SYSTEM PARAMETERS (Note 6) Test Circuit Figure 1						
V _{FB}	Feedback Voltage	$4.5V \le V_{IN} \le 40V, \ 0.2A \le I_{LOAD} \le 3A$	1.230		V	
		V _{OUT} programmed for 3V. Circuit of <i>Figure 1</i> .		1.193/ 1.180	V(min)	
				1.267/ 1.280	V(max)	
η	Efficiency	$V_{IN} = 12V, V_{OUT} = 3V, I_{LOAD} = 3A$	73		%	

All Output Voltage Versions Electrical Characteristics

Specifications with standard type face are for $T_J = 25^{\circ}C$, and those with **boldface type** apply over **full Operating Temperature Range**. Unless otherwise specified, $V_{IN} = 12V$ for the 3.3V, 5V, and Adjustable version and $V_{IN} = 24V$ for the 12V version. $I_{LOAD} = 500$ mA

Symbol	Parameter	Conditions	LM25	599-XX	Units
			Тур	Limit	(Limits)
			(Note 4)	(Note 5)	
DEVICE I	PARAMETERS	· · ·			
l _b	Feedback Bias Current	Adjustable Version Only, V _{FB} = 1.3V	10		nA
				50/ 100	nA (max)
f _O	Oscillator Frequency	(Note 7)	150		kHz
				127/ 110	kHz(min)
				173/ 173	kHz(max)
V _{SAT}	Saturation Voltage	I _{OUT} = 3A (Note 8) (Note 9)	1.16		V
				1.4/ 1.5	V(max)
DC	Max Duty Cycle (ON)	(Note 9)	100		%
	Min Duty Cycle (OFF)	(Note 10)	0		
I _{CL}	Current Limit	Peak Current, (Note 8) (Note 9)	4.5		A
				3.6/ 3.4	A(min)
				6.9/ 7.5	A(max)
IL.	Output Leakage Current	(Note 8) (Note 10) (Note 11) Output = 0V		50	µA(max)
		Output = -1V	2		mA
				30	mA(max)
l _Q	Operating Quiescent	SD /SS Pin Open (Note 10)	5		mA
	Current			10	mA(max)

All Output Voltage Versions Electrical Characteristics (Continued)

Specifications with standard type face are for $T_J = 25^{\circ}C$, and those with **boldface type** apply over **full Operating Temperature Range**. Unless otherwise specified, $V_{IN} = 12V$ for the 3.3V, 5V, and Adjustable version and $V_{IN} = 24V$ for the 12V version. $I_{LOAD} = 500 \text{ mA}$

Symbol	Parameter	Conditions	LM2	599-XX	Units
			Typ (Note 4)	Limit (Note 5)	(Limits)
DEVICE F	PARAMETERS	1		1	
I _{STBY}	Standby Quiescent	\overline{SD} /SS pin = 0V (Note 11)	80		μA
	Current			200/ 250	µA(max
θ_{JC}	Thermal Resistance	TO220 or TO263 Package, Junction to Case	2		°C/W
θ_{JA}		TO220 Package, Juncton to Ambient (Note 12)	50		°C/W
θ_{JA}		TO263 Package, Juncton to Ambient (Note 13)	50		°C/W
θ_{JA}		TO263 Package, Juncton to Ambient (Note 14)	30		°C/W
θ_{JA}		TO263 Package, Juncton to Ambient (Note 15)	20		°C/W
SHUTDO	WN/SOFT-START CONTROL Te	st Circuit of Figure 1		•	
V _{SD}	Shutdown Threshold		1.3		V
	Voltage	Low, (Shutdown Mode)		0.6	V(max)
		High, (Soft-start Mode)		2	V(min)
V _{SS}	Soft-start Voltage	V _{OUT} = 20% of Nominal Output Voltage	2		V
		V _{OUT} = 100% of Nominal Output Voltage	3		
I _{SD}	Shutdown Current	V _{SHUTDOWN} = 0.5V	5		μA
				10	µA(max
I _{ss}	Soft-start Current	V _{Soft-start} = 2.5V	1.6		μA
				5	µA(max
FLAG/DE	LAY CONTROL Test Circuit of F	igure 1		1	
	Regulator Dropout Detector	Low (Flag ON)	96		%
	Threshold Voltage			92	%(min)
				98	%(max
VF _{SAT}	Flag Output Saturation	I _{SINK} = 3 mA	0.3		V
	Voltage	$V_{\text{DELAY}} = 0.5 V$		0.7/ 1.0	V(max)
IF _L	Flag Output Leakage Current	V _{FLAG} = 40V	0.3		μA
	Delay Pin Threshold		1.25		V
	Voltage	Low (Flag ON)		1.21	V(min)
		High (Flag OFF) and V _{OUT} Regulated		1.29	V(max)
	Delay Pin Source Current	$V_{\text{DELAY}} = 0.5 V$	3		μA
				6	µA(max
	Delay Pin Saturation	Low (Flag ON)	55		mV
				350/ 400	mV(max

Note 4: Typical numbers are at 25°C and represent the most likely norm.

Note 5: All limits guaranteed at room temperature (standard type face) and at temperature extremes (bold type face). All room temperature limits are 100% production tested. All limits at temperature extremes are guaranteed via correlation using standard Statistical Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).

Note 6: External components such as the catch diode, inductor, input and output capacitors can affect switching regulator system performance. When the LM2599 is used as shown in the Figure 1 test circuit, system performance will be as shown in system parameters section of Electrical Characteristics.

Note 7: The switching frequency is reduced when the second stage current limit is activated. The amount of reduction is determined by the severity of current overload.

Note 8: No diode, inductor or capacitor connected to output pin.

Note 9: Feedback pin removed from output and connected to 0V to force the output transistor switch ON.

All Output Voltage Versions Electrical Characteristics (Continued)

Note 10: Feedback pin removed from output and connected to 12V for the 3.3V, 5V, and the ADJ. version, and 15V for the 12V version, to force the output transistor switch OFF.

Note 11: $V_{IN} = 40V.$

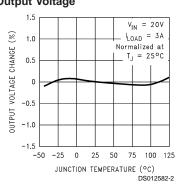
Note 12: Junction to ambient thermal resistance (no external heat sink) for the package mounted TO-220 package mounted vertically, with the leads soldered to a printed circuit board with (1 oz.) copper area of approximately 1 in².

Note 13: Junction to ambient thermal resistance with the TO-263 package tab soldered to a single sided printed circuit board with 0.5 in² of (1 oz.) copper area.

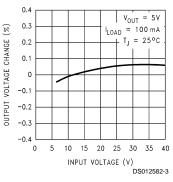
Note 14: Junction to ambient thermal resistance with the TO-263 package tab soldered to a single sided printed circuit board with 2.5 in^2 of (1 oz.) copper area. **Note 15:** Junction to ambient thermal resistance with the TO-263 package tab soldered to a double sided printed circuit board with 3 in² of (1 oz.) copper area on the LM2599S side of the board, and approximately 16 in² of copper on the other side of the p-c board. See application hints in this data sheet and the thermal model in **Switchers Made Simple** version 4.2.1 (or later) software.

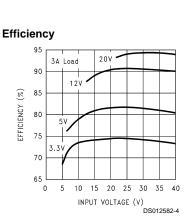
Typical Performance Characteristics (Circuit of Figure 1)

Normalized Output Voltage

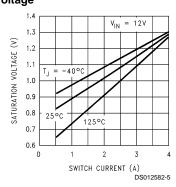


Line Regulation

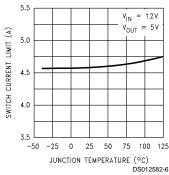




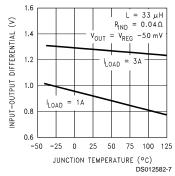
Switch Saturation Voltage



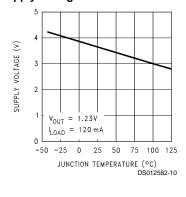
Switch Current Limit



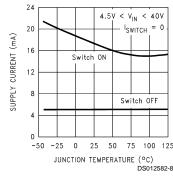
Dropout Voltage



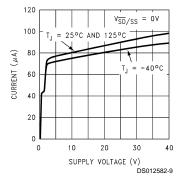
Minimum Operating Supply Voltage



Operating Quiescent Current

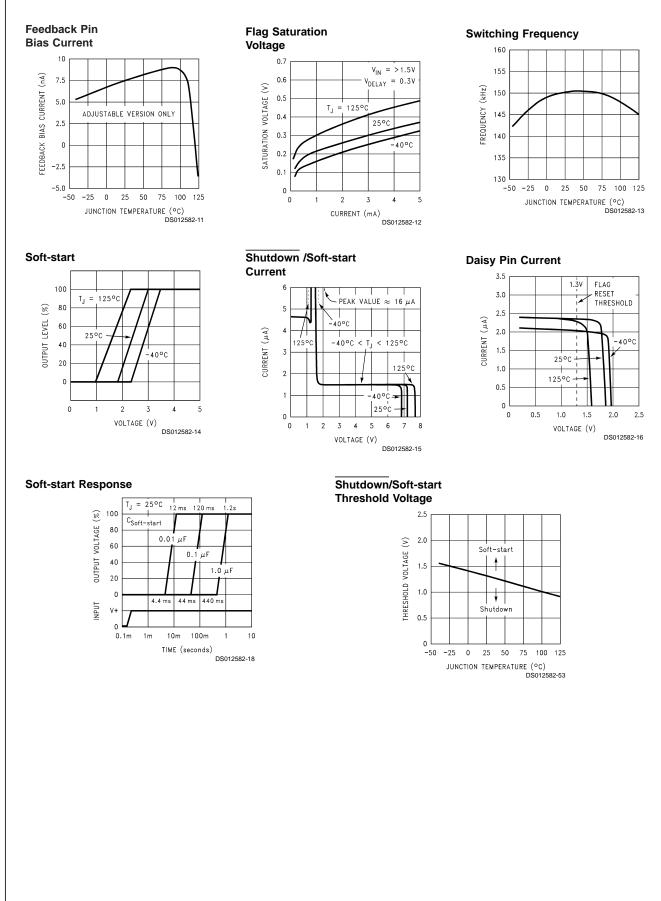


Shutdown Quiescent Current

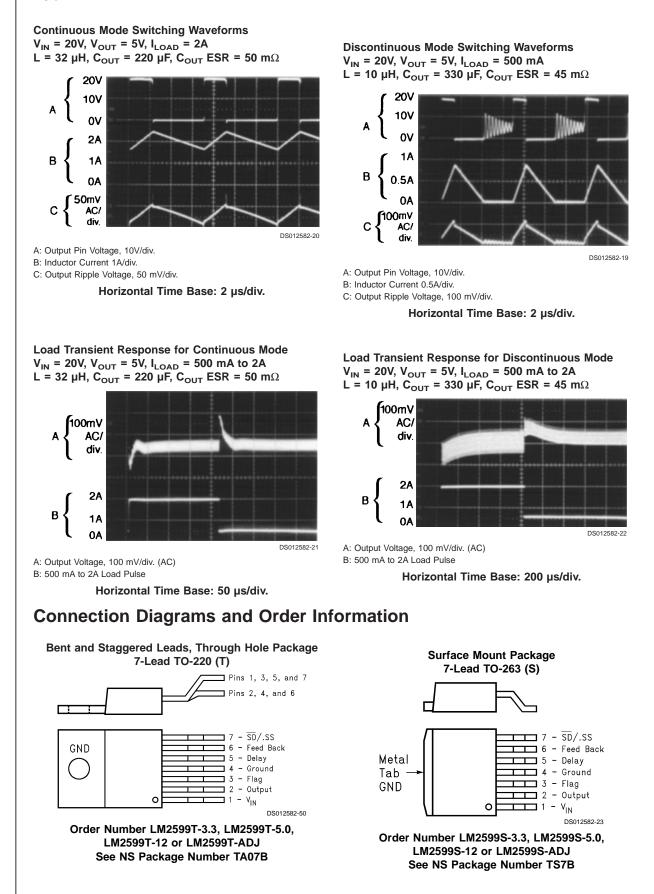


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Typical Performance Characteristics (Circuit of Figure 1) (Continued)

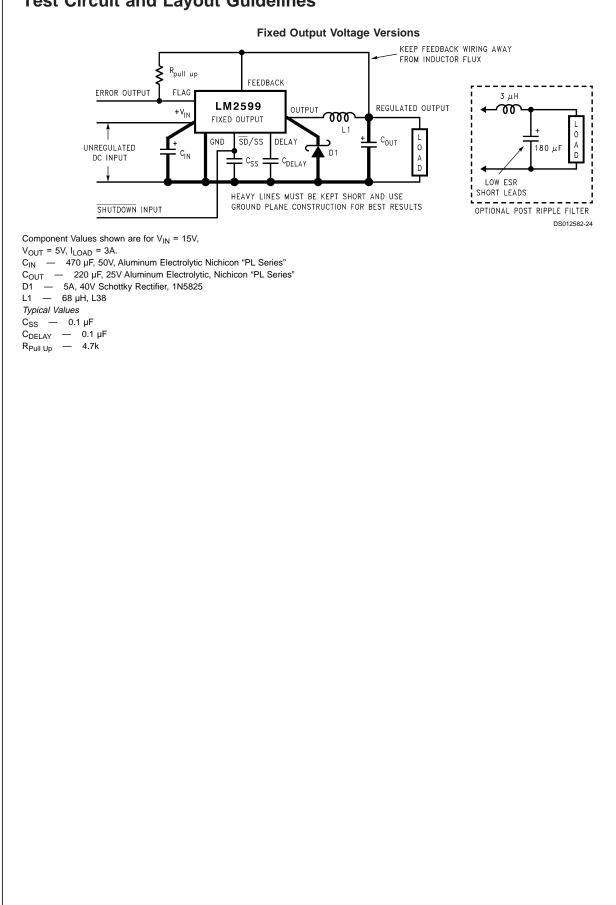


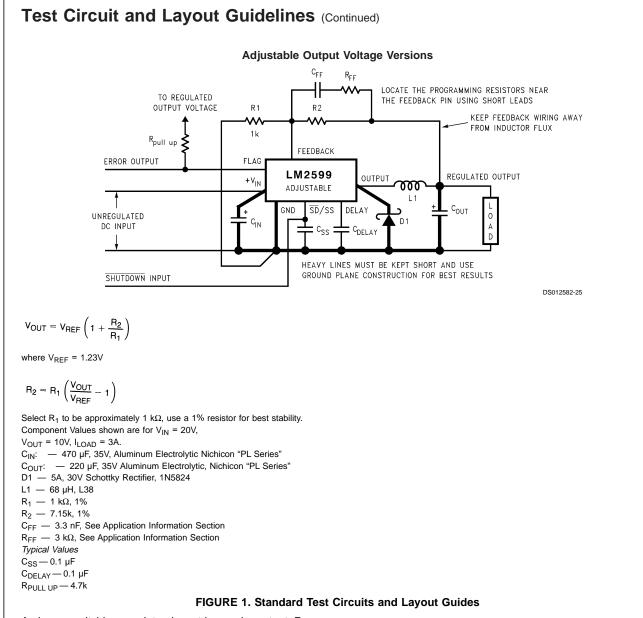
Typical Performance Characteristics (Circuit of Figure 1) (Continued)





Test Circuit and Layout Guidelines





As in any switching regulator, layout is very important. Rapidly switching currents associated with wiring inductance can generate voltage transients which can cause problems. For minimal inductance and ground loops, the wires indicated by heavy lines should be wide printed circuit traces and should be kept as short as possible. For best results, external components should be located as close to the switcher IC as possible using ground plane construction or single point grounding.

If **open core inductors are used**, special care must be taken as to the location and positioning of this type of inductor. Allowing the inductor flux to intersect sensitive feedback, IC groundpath and C_{OUT} wiring can cause problems.

When using the adjustable version, special care must be taken as to the location of the feedback resistors and the associated wiring. Physically locate both resistors near the IC, and route the wiring away from the inductor, especially an open core type of inductor. (See application section for more information.) LM2599

LM2599 Series Buck Regulator Design Procedure (Fixed Output)

PROCEDURE (Fixed Output Voltage Version)	EXAMPLE (Fixed Output Voltage Version)
Given:	Given:
V _{OUT} = Regulated Output Voltage (3.3V, 5V or 12V)	V _{OUT} = 5V
/ _{IN} (max) = Maximum DC Input Voltage	$V_{IN}(max) = 12V$
LOAD(max) = Maximum Load Current	$I_{LOAD}(max) = 3A$
I. Inductor Selection (L1)	1. Inductor Selection (L1)
A. Select the correct inductor value selection guide from <i>Figure 4, Figure 5</i> , or <i>6.</i> (Output voltages of 3.3V, 5V, or 12V re-	A. Use the inductor selection guide for the 5V version shown in <i>Figure 5</i> .
spectively.) For all other voltages, see the design procedure or the adjustable version.	B. From the inductor value selection guide shown in Figure 5 the inductance region intersected by the 12V horizontal line
3. From the inductor value selection guide, identify the inducance region intersected by the Maximum Input Voltage line	and the 3A vertical line is 33 $\mu H,$ and the inductor code is L40.
and the Maximum Load Current line. Each region is identified by an inductance value and an inductor code (LXX).	C. The inductance value required is 33 μH. From the table in <i>Figure 8</i> , go to the L40 line and choose an inductor part num-
C. Select an appropriate inductor from the four manufactur- er's part numbers listed in <i>Figure 8</i> .	ber from any of the four manufacturers shown. (In most in- stance, both through hole and surface mount inductors are available.)
2. Output Capacitor Selection (C _{OUT})	2. Output Capacitor Selection (C _{OUT})
A. In the majority of applications, low ESR (Equivalent Series Resistance) electrolytic capacitors between 82 μ F and 820	A. See section on output capacitors in application infor- mation section.
μ F and low ESR solid tantalum capacitors between 32 µF and 620 µF and 470 µF provide the best results. This capacitor should be located close to the IC using short capacitor leads and short copper traces. Do not use capacitors larger than 820 µF.	B. From the quick design component selection table shown in <i>Figure 2</i> , locate the 5V output voltage section. In the load current column, choose the load current line that is closest to the current needed in your application, for this example, use
For additional information, see section on output capaci- ors in application information section. 3. To simplify the capacitor selection procedure, refer to the	the 3A line. In the maximum input voltage column, select the line that covers the input voltage needed in your application in this example, use the 15V line. Continuing on this line are
quick design component selection table shown in <i>Figure 2.</i> This table contains different input voltages, output voltages,	recommended inductors and capacitors that will provide the best overall performance.
and load currents, and lists various inductors and output ca- pacitors that will provide the best design solutions.	The capacitor list contains both through hole electrolytic and surface mount tantalum capacitors from four different capaci-
C. The capacitor voltage rating for electrolytic capacitors should be at least 1.5 times greater than the output voltage, and often much higher voltage ratings are needed to satisfy	tor manufacturers. It is recommended that both the manufac- turers and the manufacturer's series that are listed in the table be used.
he low ESR requirements for low output ripple voltage. D. For computer aided design software, see <i>Switchers</i>	In this example aluminum electrolytic capacitors from severa different manufacturers are available with the range of ESR
Made Simple (version 4.2.1 or later).	numbers needed.
	330 µF 35V Panasonic HFQ Series
	330 µF 35V Nichicon PL Series
	C. For a 5V output, a capacitor voltage rating at least 7.5V or more is needed. But even a low ESR, switching grade, 220 μ F 10V aluminum electrolytic capacitor would exhibit ap- proximately 225 m Ω of ESR (see the curve in <i>Figure 16</i> for the ESR vs voltage rating). This amount of ESR would result in relatively high output ripple voltage. To reduce the ripple to 1% of the output voltage, or less, a capacitor with a higher value or with a higher voltage rating (lower ESR) should be selected. A 16V or 25V capacitor will reduce the ripple volt-

LM2599 Series Buck Regulator Design Procedure (Fixed Output) (Continued)

 EXAMPLE (Fixed Output Voltage Version) 3. Catch Diode Selection (D1) A. Refer to the table shown in <i>Figure 11</i>. In this example, a 5A, 20V, 1N5823 Schottky diode will provide the best performance, and will not be overstressed even for a shorted output.
4. Input Capacitor (C _{IN}) The important parameters for the Input capacitor are the in- put voltage rating and the RMS current rating. With a nominal input voltage of 12V, an aluminum electrolytic capacitor with a voltage rating greater than 18V (1.5 x V _{IN}) would be needed. The next higher capacitor voltage rating is 25V. The RMS current rating requirement for the input capacitor in a buck regulator is approximately ½ the DC load current. In this example, with a 3A load, a capacitor with a RMS current rating of at least 1.5A is needed. The curves shown in <i>Figure</i> 15 can be used to select an appropriate input capacitor. From the curves, locate the 35V line and note which capaci- tor values have RMS current ratings greater than 1.5A. A 680 μF, 35V capacitor could be used. For a through hole design, a 680 μF/35V electrolytic capaci- tor (Panasonic HFQ series or Nichicon PL series or equiva- lent) would be adequate. other types or other manufacturers capacitors can be used provided the RMS ripple current rat- ings are adequate. For surface mount designs, solid tantalum capacitors are recommended. The TPS series available from AVX, and the 593D series from Sprague are both surge current tested.

LM2599 Series Buck Regulator Design Procedure (Fixed Output) (Continued)

	Conditions Inductor				Output Capacitor				
					Through Hole Electrolytic		Surface Mount Tantalum		
Output	Load	Max Input	Inductance	Inductor	Panasonic	Nichicon	AVX TPS	Sprague	
Voltage	Current	Voltage	(µH)	(#)	HFQ Series	PL Series	Series	595D Series	
(V)	(A)	(V)			(µF/V)	(µF/V)	(µF/V)	(µF/V)	
		5	22	L41	470/25	560/16	330/6.3	390/6.3	
	2	7	22	L41	560/35	560/35	330/6.3	390/6.3	
	3	10	22	L41	680/35	680/35	330/6.3	390/6.3	
3.3		40	33	L40	560/35	470/35	330/6.3	390/6.3	
		6	22	L33	470/25	470/35	330/6.3	390/6.3	
	2	10	33	L32	330/35	330/35	330/6.3	390/6.3	
		40	47	L39	330/35	270/50	220/10	330/10	
	3	8	22	L41	470/25	560/16	220/10	330/10	
		10	22	L41	560/25	560/25	220/10	330/10	
		15	33	L40	330/35	330/35	220/10	330/10	
5		40	47	L39	330/35	270/35	220/10	330/10	
		9	22	L33	470/25	560/16	220/10	330/10	
	2	20	68	L38	180/35	180/35	100/10	270/10	
		40	68	L38	180/35	180/35	100/10	270/10	
		15	22	L41	470/25	470/25	100/16	180/16	
	2	18	33	L40	330/25	330/25	100/16	180/16	
	3	30	68	L44	180/25	180/25	100/16	120/20	
12		40	68	L44	180/35	180/35	100/16	120/20	
		15	33	L32	330/25	330/25	100/16	180/16	
	2	20	68	L38	180/25	180/25	100/16	120/20	
		40	150	L42	82/25	82/25	68/20	68/25	

FIGURE 2. LM2599 Fixed Voltage Quick Design Component Selection Table

LM2599 Series Buck Regulator Design Procedure (Adjustable Output)

PROCEDURE (Adjustable Output Voltage Version)

Given:

 V_{OUT} = Regulated Output Voltage

V_{IN}(max) = Maximum Input Voltage

 $I_{LOAD}(max)$ = Maximum Load Current

F = Switching Frequency (Fixed at a nominal 150 kHz).

1. Programming Output Voltage (Selecting R_1 and $\mathsf{R}_2,$ as shown in Figure 1)

Use the following formula to select the appropriate resistor values.

$$V_{OUT} = V_{REF} \left(1 + \frac{R_2}{R_1} \right)$$
 where $V_{REF} = 1.23V$

Select a value for R₁ between 240 Ω and 1.5 k Ω . The lower resistor values minimize noise pickup in the sensitive feedback pin. (For the lowest temperature coefficient and the best stability with time, use 1% metal film resistors.)

$$R_2 = R_1 \left(\frac{V_{OUT}}{V_{REF}} - 1 \right)$$

EXAMPLE (Adjustable Output Voltage Version)

Given: V_{OUT} = 20V

 $V_{IN}(max) = 28V$

$$I_{LOAD}(max) = 3A$$

F = Switching Frequency (Fixed at a nominal 150 kHz).

1. Programming Output Voltage (Selecting R_1 and R_2 , as shown in *Figure 1*)

Select R_1 to be 1 k Ω , 1%. Solve for R_2 .

$$R_2 = R_1 \left(\frac{V_{OUT}}{V_{REF}} - 1 \right) = 1k \left(\frac{20V}{1.23V} - 1 \right)$$

 R_2 = 1k (16.26 – 1) = 15.26k, closest 1% value is 15.4 k $\Omega.$ R_2 = 15.4 k $\Omega.$

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LM2599 Series Buck Regulator Design Procedure (Adjustable Output) (Continued)

PROCEDURE (Adjustable Output Voltage Version)	EXAMPLE (Adjustable Output Voltage Version)
2. Inductor Selection (L1)	2. Inductor Selection (L1)
A. Calculate the inductor Volt • microsecond constant E • T (V • μ s), from the following formula:	 A. Calculate the inductor Volt • microsecond constant (T),
$ \begin{split} \textbf{E} \bullet \textbf{T} &= (\textbf{V}_{\text{IN}} - \textbf{V}_{\text{OUT}} - \textbf{V}_{\text{SAT}}) \bullet \frac{\textbf{V}_{\text{OUT}} + \textbf{V}_{\text{D}}}{\textbf{V}_{\text{IN}} - \textbf{V}_{\text{SAT}} + \textbf{V}_{\text{D}}} \bullet \frac{1000}{150 \text{ kHz}} (\textbf{V} \bullet \mu \textbf{s}) \\ \text{where } \textbf{V}_{\text{SAT}} &= \text{internal switch saturation voltage} = 1.16 \text{V} \text{ and} \end{split} $	$E \bullet T = (28 - 20 - 1.16) \bullet \frac{20 + 0.5}{28 - 1.16 + 0.5} \bullet \frac{1000}{150} (V \bullet \mu s)$
V_{D} = diode forward voltage drop = 0.5V	$E \bullet T = (6.84) \bullet \frac{20.5}{27.34} \bullet 6.67 \ (V \bullet \mu s) = 34.2 \ (V \bullet \mu s)$
B. Use the $E \bullet T$ value from the previous formula and match it with the $E \bullet T$ number on the vertical axis of the Inductor	B. $E \bullet T = 34.2 (V \bullet \mu s)$

Value Selection Guide shown in Figure 7. C. on the horizontal axis, select the maximum load current.

D. Identify the inductance region intersected by the E • T value and the Maximum Load Current value. Each region is identified by an inductance value and an inductor code (LXX).

E. Select an appropriate inductor from the four manufacturer's part numbers listed in Figure 8.

3. Output Capacitor Selection (COUT)

A. In the majority of applications, low ESR electrolytic or solid tantalum capacitors between 82 μF and 820 μF provide the best results. This capacitor should be located close to the IC using short capacitor leads and short copper traces. Do not use capacitors larger than 820 µF. For additional information, see section on output capacitors in application information section.

B. To simplify the capacitor selection procedure, refer to the quick design table shown in Figure 3. This table contains different output voltages, and lists various output capacitors that will provide the best design solutions.

C. The capacitor voltage rating should be at least 1.5 times greater than the output voltage, and often much higher voltage ratings are needed to satisfy the low ESR requirements needed for low output ripple voltage.

4. Feedforward Capacitor (C_{FF}) (See Figure 1)

For output voltages greater than approximately 10V, an additional capacitor is required. The compensation capacitor is typically between 100 pF and 33 nF, and is wired in parallel with the output voltage setting resistor, R₂. It provides additional stability for high output voltages, low input-output voltages, and/or very low ESR output capacitors, such as solid tantalum capacitors.

$$C_{\mathsf{FF}} = \frac{1}{31 \times 10^3 \times \mathsf{R}_2}$$

This capacitor type can be ceramic, plastic, silver mica, etc. (Because of the unstable characteristics of ceramic capacitors made with Z5U material, they are not recommended.)

(E •

$$E \bullet T = (28 - 20 - 1.16) \bullet \frac{20 + 0.5}{28 - 1.16 + 0.5} \bullet \frac{1000}{150} (V \bullet \mu s)$$
$$E \bullet T = (6.84) \bullet \frac{20.5}{27.5} \bullet 6.67 (V \bullet \mu s) = 34.2 (V \bullet \mu s)$$

C. $I_{LOAD}(max) = 3A$

D. From the inductor value selection guide shown in Figure 7, the inductance region intersected by the 34 (V • µs) horizontal line and the 3A vertical line is 47 µH, and the inductor code is L39.

E. From the table in *Figure 8*, locate line L39, and select an inductor part number from the list of manufacturers part numbers.

3. Output Capacitor Selection (Cout)

A. See section on C_{OUT} in Application Information section.

B. From the quick design table shown in Figure 3, locate the output voltage column. From that column, locate the output voltage closest to the output voltage in your application. In this example, select the 24V line. Under the output capacitor section, select a capacitor from the list of through hole electrolytic or surface mount tantalum types from four different capacitor manufacturers. It is recommended that both the manufacturers and the manufacturers series that are listed in the table be used.

In this example, through hole aluminum electrolytic capacitors from several different manufacturers are available.

220/35 Panasonic HFQ Series

150/35 Nichicon PL Series

C. For a 20V output, a capacitor rating of at least 30V or more is needed. In this example, either a 35V or 50V capacitor would work. A 50V rating was chosen because it has a lower ESR which provides a lower output ripple voltage.

Other manufacturers or other types of capacitors may also be used, provided the capacitor specifications (especially the 100 kHz ESR) closely match the types listed in the table. Refer to the capacitor manufacturers data sheet for this information.

4. Feedforward Capacitor (C_{FF})

The table shown in Figure 3 contains feed forward capacitor values for various output voltages. In this example, a 560 pF capacitor is needed.

LM2599 Series Buck Regulator Design Procedure (Adjustable Output) (Continued)

PROCEDURE (Adjustable Output Voltage Version)	EXAMPLE (Adjustable Output Voltage Version)
 5. Catch Diode Selection (D1) A. The catch diode current rating must be at least 1.3 times greater than the maximum load current. Also, if the power supply design must withstand a continuous output short, the diode should have a current rating equal to the maximum current limit of the LM2599. The most stressful condition for this diode is an overload or shorted output condition. B. The reverse voltage rating of the diode should be at least 1.25 times the maximum input voltage. C. This diode must be fast (short reverse recovery time) and must be located close to the LM2599 using short leads and short printed circuit traces. Because of their fast switching speed and low forward voltage drop, Schottky diodes provide the best performance and efficiency, and should be the first choice, especially in low output voltage applications. Ultra-fast recovery, or High-Efficiency rectifiers are also a good choice, but some types with an abrupt turn-off characteristic may cause instability or EMI problems. Ultra-fast recovery diodes typically have reverse recovery times of 50 ns or less. Rectifiers such as the 1N4001 series are much too slow and should not be used. 	 5. Catch Diode Selection (D1) A. Refer to the table shown in <i>Figure 11</i>. Schottky diodes provide the best performance, and in this example a 3A, 40V, 1N5825 Schottky diode would be a good choice. The 3A diode rating is more than adequate and will not be overstressed even for a shorted output.
 6. Input Capacitor (C_{IN}) A low ESR aluminum or tantalum bypass capacitor is needed between the input pin and ground to prevent large voltage transients from appearing at the input. In addition, the RMS current rating of the input capacitor should be selected to be at least ½ the DC load current. The capacitor manufacturers data sheet must be checked to assure that this current rating is not exceeded. The curve shown in <i>Figure 15</i> shows typical RMS current ratings for several different aluminum electrolytic capacitor values. This capacitor should be located close to the IC using short leads and the voltage rating should be approximately 1.5 times the maximum input voltage. If solid tantalum input capacitors are used, it is recomended that they be surge current tested by the manufacturer. Use caution when using a high dielectric constant ceramic capacitor for input bypassing, because it may cause severe ringing at the V_{IN} pin. For additional information, see section on input capacitor in application information section. 	 6. Input Capacitor (C_{IN}) The important parameters for the Input capacitor are the input voltage rating and the RMS current rating. With a nominal input voltage of 28V, an aluminum electrolytic aluminum electrolytic capacitor with a voltage rating greater than 42V (1.5 x V_{IN}) would be needed. Since the the next higher capacitor voltage rating is 50V, a 50V capacitor should be used. The capacitor voltage rating of (1.5 x V_{IN}) is a conservative guideline, and can be modified somewhat if desired. The RMS current rating requirement for the input capacitor of a buck regulator is approximately ½ the DC load current. In this example, with a 3A load, a capacitor with a RMS current rating of at least 1.5A is needed. The curves shown in <i>Figure 15</i> can be used to select an appropriate input capacitor. From the curves, locate the 50V line and note which capacitor values have RMS current ratings greater than 1.5A. Either a 470 µF or 680 µF, 50V capacitor could be used. For a through hole design, a 680 µF/50V electrolytic capacitor (Panasonic HFQ series or Nichicon PL series or equivalent) would be adequate. Other types or other manufacturers capacitor sure current rating (see Application Information or input capacitors in this data sheet). The TPS series available for MXX, and the 593D series from Sprague are both surge current tested. To further simplify the buck regulator design procedure, National Semiconductor is making available computer design software to be used with the Simple Switcher line of switching regulators. Switchers Made Simple (version 4.2.1 or later) is available on a 3½" diskette for IBM compatible computers.

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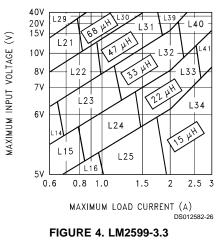
LM2599 Series Buck Regulator Design Procedure (Adjustable Output) (Continued)

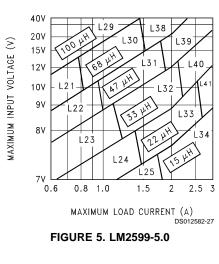
Output	Throu	gh Hole Output Ca	apacitor	Surface Mount Output Capacitor				
Voltage	Panasonic	Nichicon PL	Feedforward	AVX TPS	Sprague	Feedforward		
(V)	HFQ Series	Series	Capacitor	Series	595D Series	Capacitor		
	(µF/V)	(µF/V)		(µF/V)	(µF/V)			
2	820/35	820/35	33 nF	330/6.3	470/4	33 nF		
4	560/35	470/35	10 nF	330/6.3	390/6.3	10 nF		
6	470/25	470/25	3.3 nF	220/10	330/10	3.3 nF		
9	330/25	330/25	1.5 nF	100/16	180/16	1.5 nF		
1 2	330/25	330/25	1 nF	100/16	180/16	1 nF		
15	220/35	220/35	680 pF	68/20	120/20	680 pF		
2 4	220/35	150/35	560 pF	33/25	33/25	220 pF		
2 8	100/50	100/50	390 pF	10/35	15/50	220 pF		

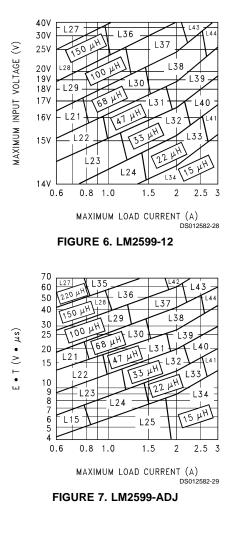
FIGURE 3. Output Capacitor and Feedforward Capacitor Selection Table

LM2599 Series Buck Regulator Design Procedure

INDUCTOR VALUE SELECTION GUIDES (For Continuous Mode Operation)







LM2599 Series Buck Regulator Design Procedure (Continued)

	Inductance	Current	Schott		Renco		Pulse E	ngineering	Coilcraft
	(µH)	(A)	Through	Surface	Through	Surface	Through	Surface	Surface
			Hole	Mount	Hole	Mount	Hole	Mount	Mount
L15	22	0.99	67148350	67148460	RL-1284-22-43	RL1500-22	PE-53815	PE-53815-S	DO3308-223
L21	68	0.99	67144070	67144450	RL-5471-5	RL1500-68	PE-53821	PE-53821-S	DO3316-683
L22	47	1.17	67144080	67144460	RL-5471-6	_	PE-53822	PE-53822-S	DO3316-473
L23	33	1.40	67144090	67144470	RL-5471-7	_	PE-53823	PE-53823-S	DO3316-333
L24	22	1.70	67148370	67148480	RL-1283-22-43	_	PE-53824	PE-53825-S	DO3316-223
L25	15	2.1	67148380	67148490	RL-1283-15-43	—	PE-53825	PE-53824-S	DO3316-153
L26	330	0.80	67144100	67144480	RL-5471-1	_	PE-53826	PE-53826-S	DOS022P-334
L27	220	1.00	67144110	67144490	RL-5471-2	_	PE-53827	PE-53827-S	DOS022P-224
L28	150	1.20	67144120	67144500	RL-5471-3	_	PE-53828	PE-53828-S	DOS022P-154
L29	100	1.47	67144130	67144510	RL-5471-4	_	PE-53829	PE-53829-S	DOS022P-104
L30	68	1.78	67144140	67144520	RL-5471-5	_	PE-53830	PE-53830-S	DOS022P-683
L31	47	2.2	67144150	67144530	RL-5471-6	_	PE-53831	PE-53831-S	DOS022P-473
L32	33	2.5	67144160	67144540	RL-5471-7	_	PE-53932	PE-53932-S	DOS022P-333
L33	22	3.1	67148390	67148500	RL-1283-22-43	_	PE-53933	PE-53933-S	DOS022P-223
L34	15	3.4	67148400	67148790	RL-1283-15-43	_	PE-53934	PE-53934-S	DOS022P-153
L35	220	1.70	67144170	—	RL-5473-1	—	PE-53935	PE-53935-S	—
L36	150	2.1	67144180	_	RL-5473-4	—	PE-54036	PE-54036-S	—
L37	100	2.5	67144190	_	RL-5472-1	—	PE-54037	PE-54037-S	—
L38	68	3.1	67144200	_	RL-5472-2	_	PE-54038	PE-54038-S	—
L39	47	3.5	67144210	—	RL-5472-3	—	PE-54039	PE-54039-S	—
L40	33	3.5	67144220	67148290	RL-5472-4	—	PE-54040	PE-54040-S	—
L41	22	3.5	67144230	67148300	RL-5472-5	—	PE-54041	PE-54041-S	—
L42	150	2.7	67148410	—	RL-5473-4	—	PE-54042	PE-54042-S	—
L43	100	3.4	67144240	—	RL-5473-2	—	PE-54043	—	_
L44	68	3.4	67144250	_	RL-5473-3	_	PE-54044	_	—

FIGURE 8. Inductor Manufacturers Part Numbers

Coilcraft Inc.	Phone	(800) 322-2645
	FAX	(708) 639-1469
Coilcraft Inc., Europe	Phone	+11 1236 730 595
	FAX	+44 1236 730 627
Pulse Engineering Inc.	Phone	(619) 674-8100
	FAX	(619) 674-8262
Pulse Engineering Inc.,	Phone	+353 93 24 107
Europe	FAX	+353 93 24 459
Renco Electronics Inc.	Phone	(800) 645-5828
	FAX	(516) 586-5562
Schott Corp.	Phone	(612) 475-1173
	FAX	(612) 475-1786

FIGURE 9. Inductor Manufacturers Phone Numbers

LM2599

LM2599 Series Buck Regulator Design Procedure (Continued)

Nichicon Corp.	Phone	(708) 843-7500
	FAX	(708) 843-2798
Panasonic	Phone	(714) 373-7857
	FAX	(714) 373-7102
AVX Corp.	Phone	(803) 448-9411
	FAX	(803) 448-1943
Sprague/Vishay	Phone	(207) 324-4140
	FAX	(207) 324-7223

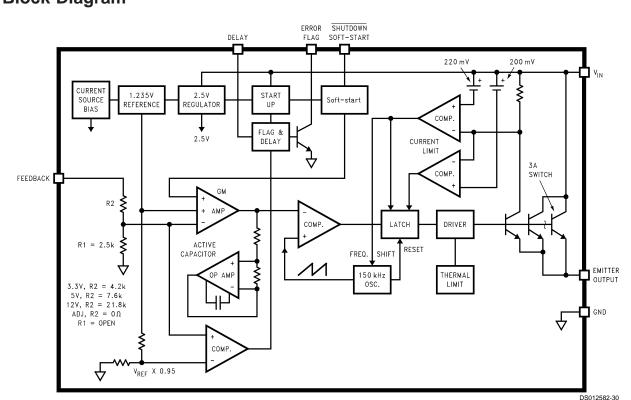
FIGURE 10. Capacitor Manufacturers Phone Numbers

		3 Amp	Diodes		4 to 6 Amp Diodes				
	Surface Mount Through Hole		ugh Hole	Surfa	ace Mount	Through Hole			
VR	Schottky	Ultra Fast	Schot-	Ultra Fast	Schot-	Ultra Fast	Schot-	Ultra Fast	
	SCHOURY		tky		tky		tky		
		Recovery		Recovery		Recovery		Recovery	
		All of	1N5820	All of		All of	SR502	All of	
20V	SK32	these	SR302	these		these	1N5823	these	
		diodes	MBR320	diodes		diodes	SB520	diodes	
	30WQ03	are rated	1N5821	are rated		are rated		are rated	
30V	SK33	to at	MBR330	to at	50WQ03	to at	SR503	to at	
		least	31DQ03	least		least	1N5824	least	
		50V.	1N5822	50V.		50V.	SB530	50V.	
40V	SK34		SR304		50WQ04		SR504		
400	MBRS340		MBR340				1N5825		
	30WQ04	MURS320	31DQ04	MUR320		MURS620	SB540	MUR620	
50V	SK35	30WF10	SR305			50WF10		HER601	
or	MBRS360		MBR350		50WQ05		SB550		
more	30WQ05		31DQ05				50SQ080		

FIGURE 11. Diode Selection Table

LM2599

Block Diagram



Application Information

PIN FUNCTIONS

 $+V_{IN}$ (Pin 1) — This is the positive input supply for the IC switching regulator. A suitable input bypass capacitor must be present at this pin to minimize voltage transients and to supply the switching currents needed by the regulator.

Ground (Pin 4) - Circuit ground.

Output (Pin 2)-Internal switch. The voltage at this pin switches between approximately (+V_{IN} - V_{SAT}) and approximately –0.5V, with a duty cycle of V_{OUT}/V_{IN} . To minimize coupling to sensitive circuitry, the PC board copper area connected to this pin should be kept to a minimum.

Feedback (Pin 6) - Senses the regulated output voltage to complete the feedback loop.

Shutdown /Soft-start (Pin 7) — This dual function pin provides the following features: (a) Allows the switching regulator circuit to be shut down using logic level signals thus dropping the total input supply current to approximately 80 µA. (b) Adding a capacitor to this pin provides a soft-start feature which minimizes startup current and provides a controlled ramp up of the output voltage.

Error Flag (Pin 3) — Open collector output that provides a low signal (flag transistor ON) when the regulated output voltage drops more than 5% from the nominal output voltage. On start up, Error Flag is low until VOUT reaches 95% of the nominal output voltage and a delay time determined by the Delay pin capacitor. This signal can be used as a reset to a microprocessor on power-up.

Delay (Pin 5) — At power-up, this pin can be used to provide a time delay between the time the regulated output voltage reaches 95% of the nominal output voltage, and the time the error flag output goes high.

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FIGURE 12.

Special Note If any of the above three features (Shutdown /Soft-start, Error Flag, or Delay) are not used, the respective pins should be left open.

EXTERNAL COMPONENTS

SOFT-START CAPACITOR

Css — A capacitor on this pin provides the regulator with a Soft-start feature (slow start-up). When the DC input voltage is first applied to the regulator, or when the Shutdown /Soft-start pin is allowed to go high, a constant current (approximately 5 µA begins charging this capacitor). As the capacitor voltage rises, the regulator goes through four operating regions (See the bottom curve in Figure 13).

1. Regulator in Shutdown. When the SD /SS pin voltage is between 0V and 1.3V, the regulator is in shutdown, the output voltage is zero, and the IC quiescent current is approximately 85 µA.

2. Regulator ON, but the output voltage is zero. With the SD /SS pin voltage between approximately 1.3V and 1.8V, the internal regulator circuitry is operating, the quiescent current rises to approximately 5 mA, but the output voltage is still zero. Also, as the 1.3V threshold is exceeded, the Soft-start capacitor charging current decreases from 5 µA down to approximately 1.6 µA. This decreases the slope of capacitor voltage ramp.

3. Soft-start Region. When the SD /SS pin voltage is between 1.8V and 2.8V (@ 25°C), the regulator is in a Soft-start condition. The switch (Pin 2) duty cycle initially starts out very low, with narrow pulses and gradually get wider as the capacitor SD /SS pin ramps up towards 2.8V. As the duty cycle increases, the output voltage also increases at a controlled ramp up. See the center curve in Figure 13. The input supply current requirement also starts out at a low level for

the narrow pulses and ramp up in a controlled manner. This is a very useful feature in some switcher topologies that require large startup currents (such as the inverting configuration) which can load down the input power supply.

Note: The lower curve shown in Figure 13 shows the Soft-start region from 0% to 100%. This is not the duty cycle percentage, but the output voltage percentage. Also, the Soft-start voltage range has a negative temperature coefficient associated with it. See the Soft-start curve in the electrical characteristics section.

4. Normal operation. Above 2.8V, the circuit operates as a standard Pulse Width Modulated switching regulator. The capacitor will continue to charge up until it reaches the internal clamp voltage of approximately 7V. If this pin is driven from a voltage source, the current must be limited to about 1 mA.

107

5V

0٧

4.75

10V

٥v 0

0\

INPUT

REGULATED

5V OUTPUT, WITH SS CAPACITOR

ERROR FLAG OUTPUT (POWER OK) NO DELAY CAPACITOR

ERROR FLAG OUTPUT (POWER OK)

WITH DELAY CAPACITOR

VOLTAGE

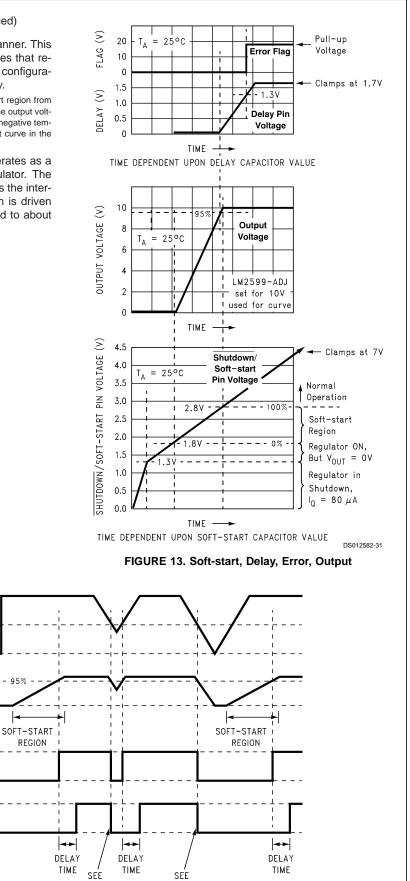


FIGURE 14. Timing Diagram for 5V Output

TEXT

TEXT

DS012582-32

LM2599

DELAY CAPACITOR

 C_{DELAY} — Provides delay for the error flag output. See the upper curve in *Figure 13*, and also refer to timing diagrams in *Figure 14*. A capacitor on this pin provides a time delay between the time the regulated output voltage (when it is increasing in value) reaches 95% of the nominal output voltage, and the time the error flag output goes high. A 3 µA constant current from the delay pin charges the delay capacitor resulting in a voltage ramp. When this voltage reaches a threshold of approximately 1.3V, the open collector error flag output (or power OK) goes high. This signal can be used to indicate that the regulated output has reached the correct voltage and has stabilized.

If, for any reason, the regulated output voltage drops by 5% or more, the error output flag (Pin 3) immediately goes low (internal transistor turns on). The delay capacitor provides very little delay if the regulated output is dropping out of regulation. The delay time for an output that is decreasing is approximately a 1000 times less than the delay for the rising output. For a 0.1 μ F delay capacitor, the delay time would be approximately 50 ms when the output is rising and passes through the 95% threshold, but the delay for the output dropping would only be approximately 50 μ s.

 $R_{Pull\ Up}$ — The error flag output, (or power OK) is the collector of a NPN transistor, with the emitter internally grounded. To use the error flag, a pullup resistor to a positive voltage is needed. The error flag transistor is rated up to a maximum of 45V and can sink approximately 3 mA. If the error flag is not used, it can be left open.

FEEDFORWARD CAPACITOR

(Adjustable Output Voltage Version)

 C_{FF} - A Feedforward Capacitor C_{FF} , shown across R2 in *Figure 1* is used when the output voltage is greater than 10V or when C_{OUT} has a very low ESR. This capacitor adds lead compensation to the feedback loop and increases the phase margin for better loop stability. For C_{FF} selection, see the design procedure section.

If the output ripple is large (> 5% of the nominal output voltage), this ripple can be coupled to the feedback pin through the feedforward capacitor and cause the error comparator to trigger the error flag. In this situation, adding a resistor, R_{FF}, in series with the feedforward capacitor, approximately 3 times R1, will attenuate the ripple voltage at the feedback pin.

INPUT CAPACITOR

 C_{IN} — A low ESR aluminum or tantalum bypass capacitor is needed between the input pin and ground pin. It must be located near the regulator using short leads. This capacitor prevents large voltage transients from appearing at the input, and provides the instantaneous current needed each time the switch turns on.

The important parameters for the Input capacitor are the voltage rating and the RMS current rating. Because of the relatively high RMS currents flowing in a buck regulator's input capacitor, this capacitor should be chosen for its RMS current rating rather than its capacitance or voltage ratings, although the capacitance value and voltage rating are directly related to the RMS current rating.

The RMS current rating of a capacitor could be viewed as a capacitor's power rating. The RMS current flowing through the capacitors internal ESR produces power which causes

the internal temperature of the capacitor to rise. The RMS current rating of a capacitor is determined by the amount of current required to raise the internal temperature approximately 10°C above an ambient temperature of 105°C. The ability of the capacitor to dissipate this heat to the surrounding air will determine the amount of current the capacitor can safely sustain. Capacitors that are physically large and have a large surface area will typically have higher RMS current ratings. For a given capacitor value, a higher voltage electrolytic capacitor, and thus be able to dissipate more heat to the surrounding air, and therefore will have a higher RMS current rating.

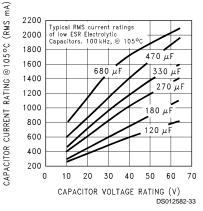


FIGURE 15. RMS Current Ratings for Low ESR Electrolytic Capacitors (Typical)

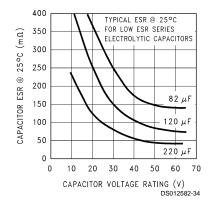


FIGURE 16. Capacitor ESR vs Capacitor Voltage Rating (Typical Low ESR Electrolytic Capacitor)

The consequences of operating an electrolytic capacitor above the RMS current rating is a shortened operating life. The higher temperature speeds up the evaporation of the capacitor's electrolyte, resulting in eventual failure.

Selecting an input capacitor requires consulting the manufacturers data sheet for maximum allowable RMS ripple current. For a maximum ambient temperature of 40°C, a general guideline would be to select a capacitor with a ripple current rating of approximately 50% of the DC load current. For ambient temperatures up to 70°C, a current rating of 75% of the DC load current would be a good choice for a conservative design. The capacitor voltage rating must be at least 1.25 times greater than the maximum input voltage, and often a much higher voltage capacitor is needed to satisfy the RMS current requirements.

LM2599

Application Information (Continued)

A graph shown in *Figure 15* shows the relationship between an electrolytic capacitor value, its voltage rating, and the RMS current it is rated for. These curves were obtained from the Nichicon "PL" series of low ESR, high reliability electrolytic capacitors designed for switching regulator applications. Other capacitor manufacturers offer similar types of capacitors, but always check the capacitor data sheet.

"Standard" electrolytic capacitors typically have much higher ESR numbers, lower RMS current ratings and typically have a shorter operating lifetime.

Because of their small size and excellent performance, surface mount solid tantalum capacitors are often used for input bypassing, but several precautions must be observed. A small percentage of solid tantalum capacitors can short if the inrush current rating is exceeded. This can happen at turn on when the input voltage is suddenly applied, and of course, higher input voltages produce higher inrush currents. Several capacitor manufacturers do a 100% surge current testing on their products to minimize this potential problem. If high turn on currents are expected, it may be necessary to limit this current by adding either some resistance or inductance before the tantalum capacitor, or select a higher voltage capacitor. As with aluminum electrolytic capacitors, the RMS ripple current rating must be sized to the load current.

OUTPUT CAPACITOR

 C_{OUT} — An output capacitor is required to filter the output and provide regulator loop stability. Low impedance or low ESR Electrolytic or solid tantalum capacitors designed for switching regulator applications must be used. When selecting an output capacitor, the important capacitor parameters are; the 100 kHz Equivalent Series Resistance (ESR), the RMS ripple current rating, voltage rating, and capacitance value. For the output capacitor, the ESR value is the most important parameter.

The output capacitor requires an ESR value that has an upper and lower limit. For low output ripple voltage, a low ESR value is needed. This value is determined by the maximum allowable output ripple voltage, typically 1% to 2% of the output voltage. But if the selected capacitor's ESR is extremely low, there is a possibility of an unstable feedback loop, resulting in an oscillation at the output. Using the capacitors listed in the tables, or similar types, will provide design solutions under all conditions.

If very low output ripple voltage (less than 15 mV) is required, refer to the section on Output Voltage Ripple and Transients for a post ripple filter.

An aluminum electrolytic capacitor's ESR value is related to the capacitance value and its voltage rating. In most cases, higher voltage electrolytic capacitors have lower ESR values (see *Figure 16*). Often, capacitors with much higher voltage ratings may be needed to provide the low ESR values required for low output ripple voltage.

The output capacitor for many different switcher designs often can be satisfied with only three or four different capacitor values and several different voltage ratings. See the quick design component selection tables in *Figure 2* and *3* for typical capacitor values, voltage ratings, and manufacturers capacitor types.

Electrolytic capacitors are not recommended for temperatures below -25° C. The ESR rises dramatically at cold temperatures and typically rises 3X @ -25° C and as much as 10X at -40° C. See curve shown in *Figure 17*. Solid tantalum capacitors have a much better ESR spec for cold temperatures and are recommended for temperatures below -25° C.

CATCH DIODE

Buck regulators require a diode to provide a return path for the inductor current when the switch turns off. This must be a fast diode and must be located close to the LM2599 using short leads and short printed circuit traces.

Because of their very fast switching speed and low forward voltage drop, Schottky diodes provide the best performance, especially in low output voltage applications (5V and lower). Ultra-fast recovery, or High-Efficiency rectifiers are also a good choice, but some types with an abrupt turnoff characteristic may cause instability or EMI problems. Ultra-fast recovery diodes typically have reverse recovery times of 50 ns or less. Rectifiers such as the IN5400 series are much too slow and should not be used.

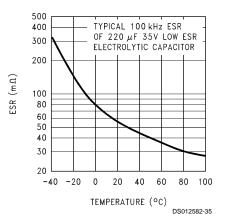


FIGURE 17. Capacitor ESR Change vs Temperature

INDUCTOR SELECTION

All switching regulators have two basic modes of operation; continuous and discontinuous. The difference between the two types relates to the inductor current, whether it is flowing continuously, or if it drops to zero for a period of time in the normal switching cycle. Each mode has distinctively different operating characteristics, which can affect the regulators performance and requirements. Most switcher designs will operate in the discontinuous mode when the load current is low.

The LM2599 (or any of the Simple Switcher family) can be used for both continuous or discontinuous modes of operation.

In many cases the preferred mode of operation is the continuous mode. It offers greater output power, lower peak switch, inductor and diode currents, and can have lower output ripple voltage. But it does require larger inductor values to keep the inductor current flowing continuously, especially at low output load currents and/or high input voltages.

To simplify the inductor selection process, an inductor selection guide (nomograph) was designed (see *Figure 4* through 7). This guide assumes that the regulator is operating in the continuous mode, and selects an inductor that will allow a peak-to-peak inductor ripple current to be a certain percentage of the maximum design load current. This peak-to-peak inductor ripple current percentage is not fixed, but is allowed to change as different design load currents are selected. (See *Figure 18*).

LM2599

Application Information (Continued)

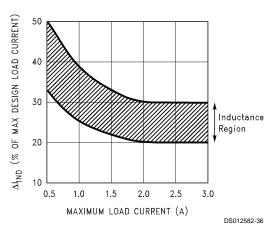


FIGURE 18. (∆I_{IND}) Peak-to-Peak Inductor Ripple Current (as a Percentage of the Load Current) vs Load Current

By allowing the percentage of inductor ripple current to increase for low load currents, the inductor value and size can be kept relatively low.

When operating in the continuous mode, the inductor current waveform ranges from a triangular to a sawtooth type of waveform (depending on the input voltage), with the average value of this current waveform equal to the DC output load current.

Inductors are available in different styles such as pot core, toroid, E-core, bobbin core, etc., as well as different core materials, such as ferrites and powdered iron. The least expensive, the bobbin, rod or stick core, consists of wire wound on a ferrite bobbin. This type of construction makes for an inexpensive inductor, but since the magnetic flux is not completely contained within the core, it generates more Electro-Magnetic Interference (EMI). This magnetic flux can induce voltages into nearby printed circuit traces, thus causing problems with both the switching regulator operation and nearby sensitive circuitry, and can give incorrect scope readings because of induced voltages in the scope probe. Also see section on Open Core Inductors.

When multiple switching regulators are located on the same PC board, open core magnetics can cause interference between two or more of the regulator circuits, especially at high currents. A torroid or E-core inductor (closed magnetic structure) should be used in these situations.

The inductors listed in the selection chart include ferrite E-core construction for Schott, ferrite bobbin core for Renco and Coilcraft, and powdered iron toroid for Pulse Engineering.

Exceeding an inductor's maximum current rating may cause the inductor to overheat because of the copper wire losses, or the core may saturate. If the inductor begins to saturate, the inductance decreases rapidly and the inductor begins to look mainly resistive (the DC resistance of the winding). This can cause the switch current to rise very rapidly and force the switch into a cycle-by-cycle current limit, thus reducing the DC output load current. This can also result in overheating of the inductor and/or the LM2599. Different inductor types have different saturation characteristics, and this should be kept in mind when selecting an inductor.

The inductor manufacturer's data sheets include current and energy limits to avoid inductor saturation.

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DISCONTINUOUS MODE OPERATION

The selection guide chooses inductor values suitable for continuous mode operation, but for low current applications and/or high input voltages, a discontinuous mode design may be a better choice. It would use an inductor that would be physically smaller, and would need only one half to one third the inductance value needed for a continuous mode design. The peak switch and inductor currents will be higher in a discontinuous design, but at these low load currents (1A and below), the maximum switch current will still be less than the switch current limit.

Discontinuous operation can have voltage waveforms that are considerable different than a continuous design. The output pin (switch) waveform can have some damped sinusoidal ringing present. (See Typical Performance Characteristics photo titled Discontinuous Mode Switching Waveforms) This ringing is normal for discontinuous operation, and is not caused by feedback loop instabilities. In discontinuous operation, there is a period of time where neither the switch or the diode are conducting, and the inductor current has dropped to zero. During this time, a small amount of energy can circulate between the inductor and the switch/diode parasitic capacitance causing this characteristic ringing. Normally this ringing is not a problem, unless the amplitude becomes great enough to exceed the input voltage, and even then, there is very little energy present to cause damage.

Different inductor types and/or core materials produce different amounts of this characteristic ringing. Ferrite core inductors have very little core loss and therefore produce the most ringing. The higher core loss of powdered iron inductors produce less ringing. If desired, a series RC could be placed in parallel with the inductor to dampen the ringing. The computer aided design software *Switchers Made Simple* (version 4.3) will provide all component values for continuous and discontinuous modes of operation.

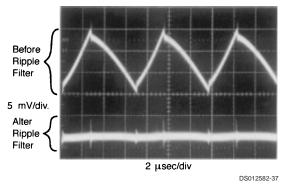


FIGURE 19. Post Ripple Filter Waveform

OUTPUT VOLTAGE RIPPLE AND TRANSIENTS

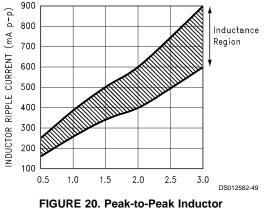
The output voltage of a switching power supply operating in the continuous mode will contain a sawtooth ripple voltage at the switcher frequency, and may also contain short voltage spikes at the peaks of the sawtooth waveform.

The output ripple voltage is a function of the inductor sawtooth ripple current and the ESR of the output capacitor. A typical output ripple voltage can range from approximately 0.5% to 3% of the output voltage. To obtain low ripple voltage, the ESR of the output capacitor must be low, however, caution must be exercised when using extremely low ESR capacitors because they can affect the loop stability, resulting in oscillation problems. If very low output ripple voltage is needed (less than 20 mV), a post ripple filter is recom-

mended (See *Figure 1*). The inductance required is typically between 1 μ H and 5 μ H, with low DC resistance, to maintain good load regulation. A low ESR output filter capacitor is also required to assure good dynamic load response and ripple reduction. The ESR of this capacitor may be as low as desired, because it is out of the regulator feedback loop. The photo shown in *Figure 19* shows a typical output ripple voltage, with and without a post ripple filter.

When observing output ripple with a scope, it is essential that a short, low inductance scope probe ground connection be used. Most scope probe manufacturers provide a special probe terminator which is soldered onto the regulator board, preferable at the output capacitor. This provides a very short scope ground thus eliminating the problems associated with the 3 inch ground lead normally provided with the probe, and provides a much cleaner and more accurate picture of the ripple voltage waveform.

The voltage spikes are caused by the fast switching action of the output switch, the diode, and the parasitic inductance of the output filter capacitor, and its associated wiring. To minimize these voltage spikes, the output capacitor should be designed for switching regulator applications, and the lead lengths must be kept very short. Wiring inductance, stray capacitance, as well as the scope probe used to evaluate these transients, all contribute to the amplitude of these spikes.



Ripple Current vs Load Current

When a switching regulator is operating in the continuous mode, the inductor current waveform ranges from a triangular to a sawtooth type of waveform (depending on the input voltage). For a given input and output voltage, the peak-to-peak amplitude of this inductor current waveform remains constant. As the load current increases or decreases, the entire sawtooth current waveform also rises and falls. The average value (or the center) of this current waveform is equal to the DC load current.

If the load current drops to a low enough level, the bottom of the sawtooth current waveform will reach zero, and the switcher will smoothly change from a continuous to a discontinuous mode of operation. Most switcher designs (irregardless how large the inductor value is) will be forced to run discontinuous if the output is lightly loaded. This is a perfectly acceptable mode of operation.

In a switching regulator design, knowing the value of the peak-to-peak inductor ripple current (ΔI_{IND}) can be useful for determining a number of other circuit parameters. Parameters such as, peak inductor or peak switch current, minimum load current before the circuit becomes discontinuous,

output ripple voltage and output capacitor ESR can all be calculated from the peak-to-peak ΔI_{IND} . When the inductor nomographs shown in *Figure 4* through 7 are used to select an inductor value, the peak-to-peak inductor ripple current can immediately be determined. The curve shown in *Figure 20* shows the range of (ΔI_{IND}) that can be expected for different load currents. The curve also shows how the peak-to-peak inductor ripple current (ΔI_{IND}) changes as you go from the lower border to the upper border (for a given load current) within an inductance region. The upper border represents a higher input voltage, while the lower border represents a lower input voltage (see Inductor Selection Guides).

These curves are only correct for continuous mode operation, and only if the inductor selection guides are used to select the inductor value

Consider the following example:

- V_{OUT} = 5V, maximum load current of 2.5A
- V_{IN} = 12V, nominal, varying between 10V and 16V.

The selection guide in *Figure 5* shows that the vertical line for a 2.5A load current, and the horizontal line for the 12V input voltage intersect approximately midway between the upper and lower borders of the 33 µH inductance region. A 33 µH inductor will allow a peak-to-peak inductor current (ΔI_{IND}) to flow that will be a percentage of the maximum load current. Referring to *Figure 20*, follow the 2.5A line approximately midway into the inductance region, and read the peak-to-peak inductor ripple current (ΔI_{IND}) on the left hand axis (approximately 620 mA p-p).

As the input voltage increases to 16V, it approaches the upper border of the inductance region, and the inductor ripple current increases. Referring to the curve in *Figure 20*, it can be seen that for a load current of 2.5A, the peak-to-peak inductor ripple current (ΔI_{IND}) is 620 mA with 12V in, and can range from 740 mA at the upper border (16V in) to 500 mA at the lower border (10V in).

Once the $\Delta I_{\rm IND}$ value is known, the following formulas can be used to calculate additional information about the switching regulator circuit.

1. Peak Inductor or peak switch current

$$= \left(\mathsf{I}_{\mathsf{LOAD}} + \frac{\Delta \mathsf{I}_{\mathsf{IND}}}{2}\right) = \left(2.5\mathsf{A} + \frac{0.62}{2}\right) = 2.81\mathsf{A}$$

2. Minimum load current before the circuit becomes discontinuous

$$=\frac{\Delta I_{\rm IND}}{2}=\frac{0.62}{2}=0.31$$
A

- 3. Output Ripple Voltage = $(\Delta I_{IND})x(ESR \text{ of } C_{OUT})$ = 0.62Ax0.1 Ω =62 mV p-p
- 4.

$$\begin{split} \text{ESR of } C_{\text{OUT}} &= \frac{\text{Output Ripple Voltage } (\Delta V_{\text{OUT}})}{\Delta I_{\text{IND}}} \\ &= \frac{0.062 V}{0.62 A} = 0.1 \Omega \end{split}$$

OPEN CORE INDUCTORS

Another possible source of increased output ripple voltage or unstable operation is from an open core inductor. Ferrite bobbin or stick inductors have magnetic lines of flux flowing through the air from one end of the bobbin to the other end.

These magnetic lines of flux will induce a voltage into any wire or PC board copper trace that comes within the inductor's magnetic field. The strength of the magnetic field, the orientation and location of the PC copper trace to the magnetic field, and the distance between the copper trace and the inductor, determine the amount of voltage generated in the copper trace. Another way of looking at this inductive coupling is to consider the PC board copper trace as one turn of a transformer (secondary) with the inductor winding as the primary. Many millivolts can be generated in a copper trace located near an open core inductor which can cause stability problems or high output ripple voltage problems.

If unstable operation is seen, and an open core inductor is used, it's possible that the location of the inductor with respect to other PC traces may be the problem. To determine if this is the problem, temporarily raise the inductor away from the board by several inches and then check circuit operation. If the circuit now operates correctly, then the magnetic flux from the open core inductor is causing the problem. Substituting a closed core inductor such as a torroid or E-core will correct the problem, or re-arranging the PC layout may be necessary. Magnetic flux cutting the IC device ground trace, feedback trace, or the positive or negative traces of the output capacitor should be minimized.

Sometimes, locating a trace directly beneath a bobbin inductor will provide good results, provided it is exactly in the center of the inductor (because the induced voltages cancel themselves out), but if it is off center one direction or the other, then problems could arise. If flux problems are present, even the direction of the inductor winding can make a difference in some circuits.

This discussion on open core inductors is not to frighten the user, but to alert the user on what kind of problems to watch out for when using them. Open core bobbin or "stick" inductors are an inexpensive, simple way of making a compact efficient inductor, and they are used by the millions in many different applications.

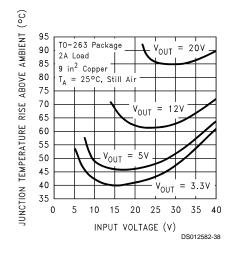
THERMAL CONSIDERATIONS

The LM2599 is available in two packages, a 7-pin TO-220 (T) and a 7-pin surface mount TO-263 (S).

The TO-220 package needs a heat sink under most conditions. The size of the heat sink depends on the input voltage, the output voltage, the load current and the ambient temperature. The curves in *Figure 21* show the LM2599T junction temperature rises above ambient temperature for a 3A load and different input and output voltages. The data for these curves was taken with the LM2599T (TO-220 package) operating as a buck switching regulator in an ambient temperature of 25°C (still air). These temperature rise numbers are all approximate and there are many factors that can affect these temperatures. Higher ambient temperatures reguire more heat sinking.

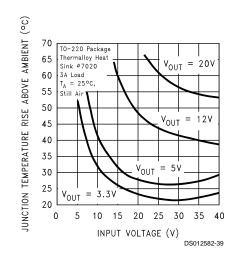
The TO-263 surface mount package tab is designed to be soldered to the copper on a printed circuit board. The copper and the board are the heat sink for this package and the other heat producing components, such as the catch diode and inductor. The pc board copper area that the package is soldered to should be at least 0.4 in², and ideally should have 2 or more square inches of 2 oz. (0.0028 in) copper. Additional copper area improves the thermal characteristics, but with copper areas greater than approximately 6 in², only small improvements in heat dissipation are realized. If further thermal improvements are needed, double sided, multilayer pc-board with large copper areas and/or airflow are recommended.

The curves shown in *Figure 22* show the LM2599S (TO-263 package) junction temperature rise above ambient temperature with a 2A load for various input and output voltages. This data was taken with the circuit operating as a buck switching regulator with all components mounted on a pc board to simulate the junction temperature under actual operating conditions. This curve can be used for a quick check for the approximate junction temperature for various conditions, but be aware that there are many factors that can affect the junction temperature. When load currents higher than 2A are used, double sided or multilayer pc-boards with large copper areas and/or airflow might be needed, especially for high ambient temperatures and high output voltages.



Circuit Data for Temperature Rise Curve TO-220					
	Package (T)				
Capacitors	Capacitors Through hole electrolytic				
Inductor	Through hole Renco				
Diode Through hole, 5A 40V, Schottky					
PC board 3 square inches single sided 2 oz. copper (0.0028")					

FIGURE 21. Junction Temperature Rise, TO-220



Circuit I	Circuit Data for Temperature Rise Curve TO-263 Package (S)			
Capacitors	Surface mount tantalum, molded "D" size			
Inductor	Surface mount, Pulse engineering, 68 µH			
Diode	Surface mount, 5A 40V, Schottky			
PC board	9 square inches single sided 2 oz. copper (0.0028")			

FIGURE 22. Junction Temperature Rise, TO-263

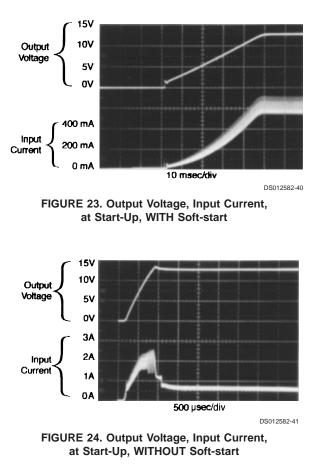
For the best thermal performance, wide copper traces and generous amounts of printed circuit board copper should be used in the board layout. (One exception to this is the output (switch) pin, which should **not** have large areas of copper.) Large areas of copper provide the best transfer of heat (lower thermal resistance) to the surrounding air, and moving air lowers the thermal resistance even further.

Package thermal resistance and junction temperature rise numbers are all approximate, and there are many factors that will affect these numbers. Some of these factors include board size, shape, thickness, position, location, and even board temperature. Other factors are, trace width, total printed circuit copper area, copper thickness, single- or double-sided, multilayer board and the amount of solder on the board. The effectiveness of the pc board to dissipate heat also depends on the size, quantity and spacing of other components on the board, as well as whether the surrounding air is still or moving. Furthermore, some of these components such as the catch diode will add heat to the pc board and the heat can vary as the input voltage changes. For the inductor, depending on the physical size, type of core material and the DC resistance, it could either act as a heat sink taking heat away from the board, or it could add heat to the board.

SHUTDOWN /SOFT-START

The circuit shown in *Figure 25* is a standard buck regulator with 20V in, 12V out, 1A load, and using a 0.068 μ F Soft-start capacitor. The photo in *Figure 23 Figure 24* show the effects of Soft-start on the output voltage, the input current, with, and without a Soft-start capacitor. The reduced input current required at startup is very evident when comparing the two

photos. The Soft-start feature reduces the startup current from 2.6A down to 650 mA, and delays and slows down the output voltage rise time.



This reduction in start up current is useful in situations where the input power source is limited in the amount of current it can deliver. In some applications Soft-start can be used to replace undervoltage lockout or delayed startup functions.

If a very slow output voltage ramp is desired, the Soft-start capacitor can be made much larger. Many seconds or even minutes are possible.

If only the shutdown feature is needed, the Soft-start capacitor can be eliminated.

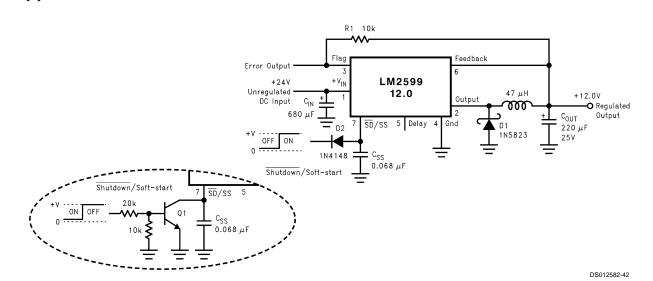


FIGURE 25. Typical Circuit Using Shutdown /Soft-start and Error Flag Features

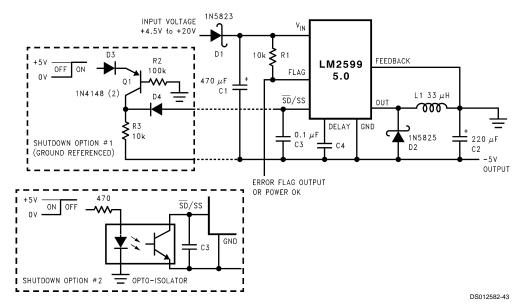


FIGURE 26. Inverting –5V Regulator With Shutdown and Soft-start

verting +20V to -5V, the regulator would see 25V between the input pin and ground pin. The LM2599 has a maximum

input voltage rating of 40V.

INVERTING REGULATOR

The circuit in *Figure 26* converts a positive input voltage to a negative output voltage with a common ground. The circuit operates by bootstrapping the regulator's ground pin to the negative output voltage, then grounding the feedback pin, the regulator senses the inverted output voltage and regulates it.

This example uses the LM2599-5 to generate a -5V output, but other output voltages are possible by selecting other output voltage versions, including the adjustable version. Since this regulator topology can produce an output voltage that is either greater than or less than the input voltage, the maximum output current greatly depends on both the input and output voltage. The curve shown in *Figure 27* provides a guide as to the amount of output load current possible for the different input and output voltage conditions.

The maximum voltage appearing across the regulator is the absolute sum of the input and output voltage, and this must be limited to a maximum of 40V. In this example, when con-

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Inverting Regulator

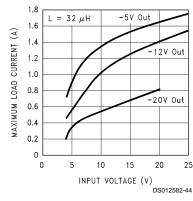


FIGURE 27. Maximum Load Current for Inverting Regulator Circuit

An additional diode is required in this regulator configuration. Diode D1 is used to isolate input voltage ripple or noise from coupling through the $C_{\rm IN}$ capacitor to the output, under light or no load conditions. Also, this diode isolation changes the topology to closely resemble a buck configuration thus providing good closed loop stability. A Schottky diode is recommended for low input voltages, (because of its lower voltage drop) but for higher input voltages, a IN5400 diode could be used.

Because of differences in the operation of the inverting regulator, the standard design procedure is not used to select the inductor value. In the majority of designs, a 33 μ H, 3.5A inductor is the best choice. Capacitor selection can also be narrowed down to just a few values. Using the values shown in *Figure 26* will provide good results in the majority of inverting designs.

This type of inverting regulator can require relatively large amounts of input current when starting up, even with light loads. Input currents as high as the LM2599 current limit (approximately 4.5A) are needed for 2 ms or more, until the output reaches its nominal output voltage. The actual time depends on the output voltage and the size of the output capacitor. Input power sources that are current limited or sources that can not deliver these currents without getting loaded down, may not work correctly. Because of the relatively high startup currents required by the inverting topology, the Soft-start feature shown in *Figure 26* is recommended.

Also shown in *Figure 26* are several shutdown methods for the inverting configuration. With the inverting configuration, some level shifting is required, because the ground pin of the regulator is no longer at ground, but is now at the negative output voltage. The shutdown methods shown accept ground referenced shutdown signals.

UNDERVOLTAGE LOCKOUT

Some applications require the regulator to remain off until the input voltage reaches a predetermined voltage. *Figure* 28 contains a undervoltage lockout circuit for a buck configuration, while *Figure 29* and 30 are for the inverting types (only the circuitry pertaining to the undervoltage lockout is shown). *Figure 28* uses a zener diode to establish the threshold voltage when the switcher begins operating. When the input voltage is less than the zener voltage, resistors R1 and R2 hold the Shutdown /Soft-start pin low, keeping the regulator in the shutdown mode. As the input voltage ex<u>ceeds the</u> zener voltage, the zener conducts, pulling the Shutdown /Soft-start pin high, allowing the regulator to begin switching. The threshold voltage for the undervoltage lockout feature is approximately 1.5V greater than the zener voltage. LM2599

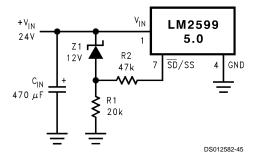
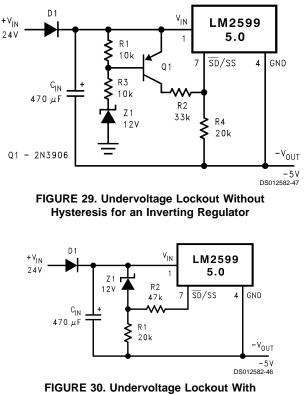


FIGURE 28. Undervoltage Lockout for a Buck Regulator

Figure 29 and *30* apply the same feature to an inverting circuit. *Figure 29* features a constant threshold voltage for turn on and turn off (zener voltage plus approximately one volt). If hysteresis is needed, the circuit in *Figure 30* has a turn ON voltage which is different than the turn OFF voltage. The amount of hysteresis is approximately equal to the value of the output voltage. Since the SD /SS pin has an internal 7V zener clamp, R2 is needed to limit the current into this pin to approximately 1 mA when Q1 is on.



Hysteresis for an Inverting Regulator

NEGATIVE VOLTAGE CHARGE PUMP

Occasionally a low current negative voltage is needed for biasing parts of a circuit. A simple method of generating a negative voltage using a charge pump technique and the switching waveform present at the OUT pin, is shown in *Figure 31*. This unregulated negative voltage is approximately equal to the positive input voltage (minus a few volts), and can supply up to a 600 mA of output current. There is a re-

quirement however, that there be a minimum load of 1.2A on the regulated positive output for the charge pump to work correctly. Also, resistor R1 is required to limit the charging current of C1 to some value less than the LM2599 current limit (typically 4.5A).

This method of generating a negative output voltage without an additional inductor can be used with other members of the Simple Switcher Family, using either the buck or boost topology.

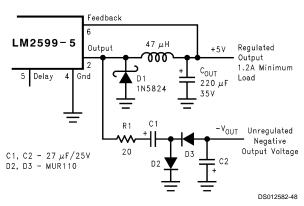
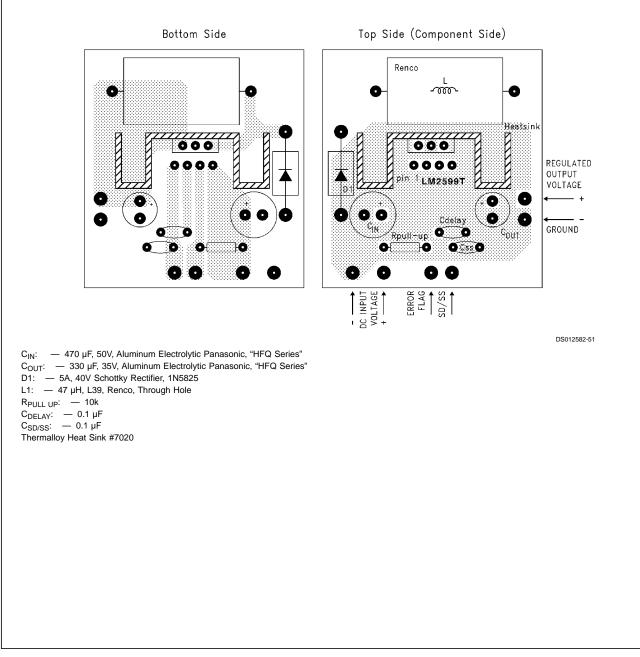
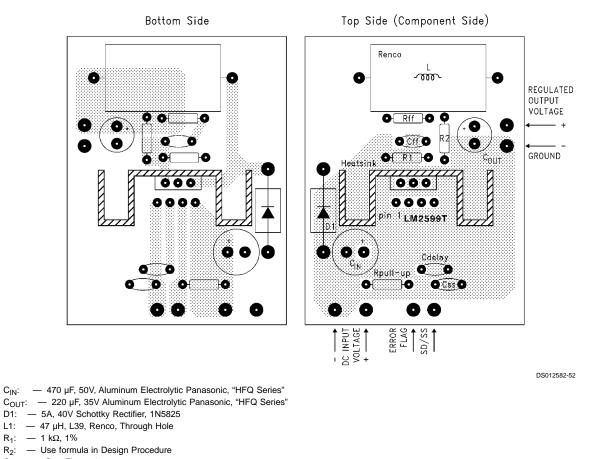


FIGURE 31. Charge Pump for Generating a Low Current, Negative Output Voltage

TYPICAL THROUGH HOLE PC BOARD LAYOUT, FIXED OUTPUT (1X SIZE), DOUBLE SIDED

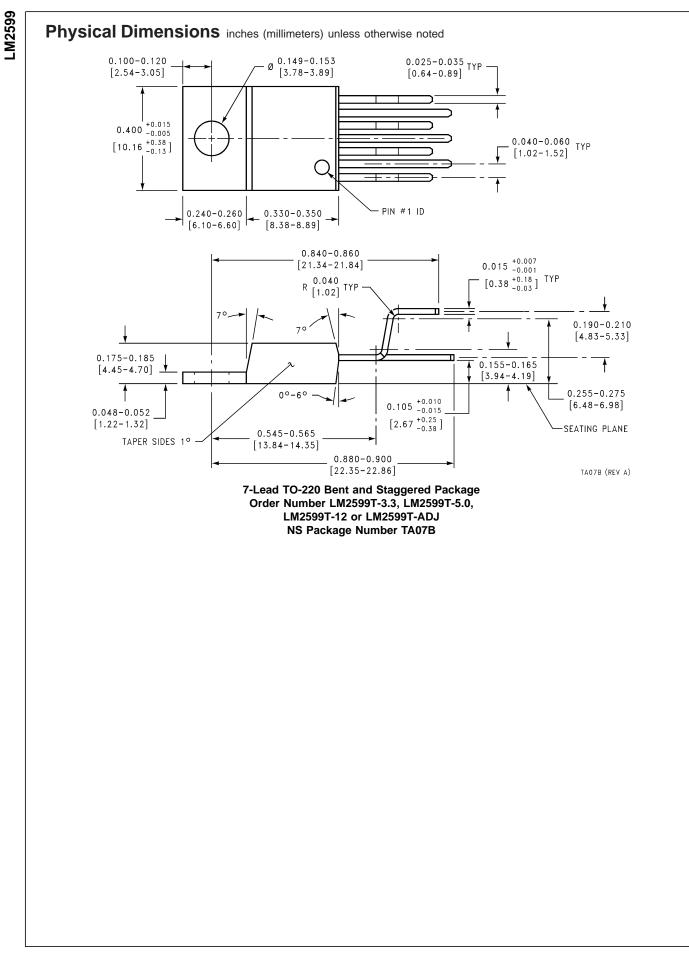


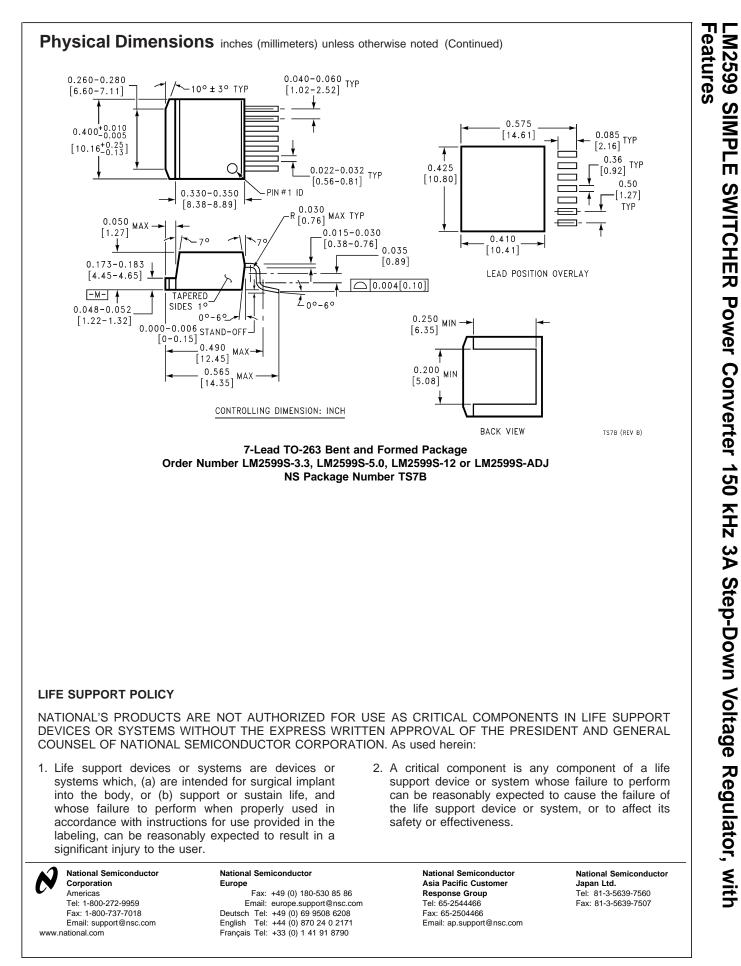
TYPICAL THROUGH HOLE PC BOARD LAYOUT, ADJUSTABLE OUTPUT (1X SIZE), DOUBLE SIDED



- C_{FF}: See Figure 4.
- R_{FF}: See Application Information Section (C_{FF} Section)
- R_{PULL UP}: 10k
- C_{DELAY}: 0.1 μF C_{SD/SS}: 0.1 μF
- Thermalloy Heat Sink #7020

FIGURE 32. PC Board Layout





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