INTEGRATED CIRCUITS

DATA SHEET

SAA5244A Integrated VIP and teletext decoder (IVT1.1)

Product specification File under Integrated Circuits, IC02 March 1992





Integrated VIP and teletext decoder (IVT1.1)

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FEATURES

- Complete teletext decoder including page memory in a single 40-pin DIL package
- Single +5 V power supply
- Digital data slicer and display clock phase-locked loop reduces peripheral components to a minimum
- Both video and scan related synchronization modes are supported
- On board single page memory including extension packets for FASTEXT
- Single page acquisition system
- RGB interface to standard colour decoder ICs, push-pull output drive
- Data capture performance similar to SAA5231 (VIP2)
- Simple software control via I2C-bus
- · Option for five national languages
- 32 supplementary characters for on-screen displays
- Optional storage of packet 24 in the display memory
- Page links in packets 27 and 8/30 are Hamming decoded
- Separate text and video signal quality detectors, 625/525 video status and language version all readable via I²C-bus
- Automatic ODD/EVEN output control with manual override
- Control of display PLL free-run and rolling header via l²C-bus
- VCS to SCS mode for stable 525 line status display



DESCRIPTION

The Integrated VIP and Teletext (IVT1.1) is a teletext decoder (contained within a single-chip package) for decoding 625-line based World System Teletext transmissions. The teletext decoder hardware is based on a reduced function version of the device SAA5246 (IVT1.0).

The Video Input Processor (VIP) section of the device uses mixed analog and digital designs for the data slicer and the display clock phase-locked loop functions. As a result the number of external components is greatly reduced and no critical or adjustable components are required. A single page static RAM is incorporated in the device thereby giving a genuine single-chip teletext decoder device.

ORDERING INFORMATION

EXTENDED TYPE		P/	ACKAGE	
NUMBER	PINS	PIN POSITION	MATERIAL	CODE
SAA5244AP	40	DIL	plastic	SOT129 ⁽¹⁾
SAA5244AGP	44	QFP	plastic	SOT205A ⁽²⁾

Notes

1. SOT129-1; 1996 December 16.

SOT205-1; 1996 December 16.

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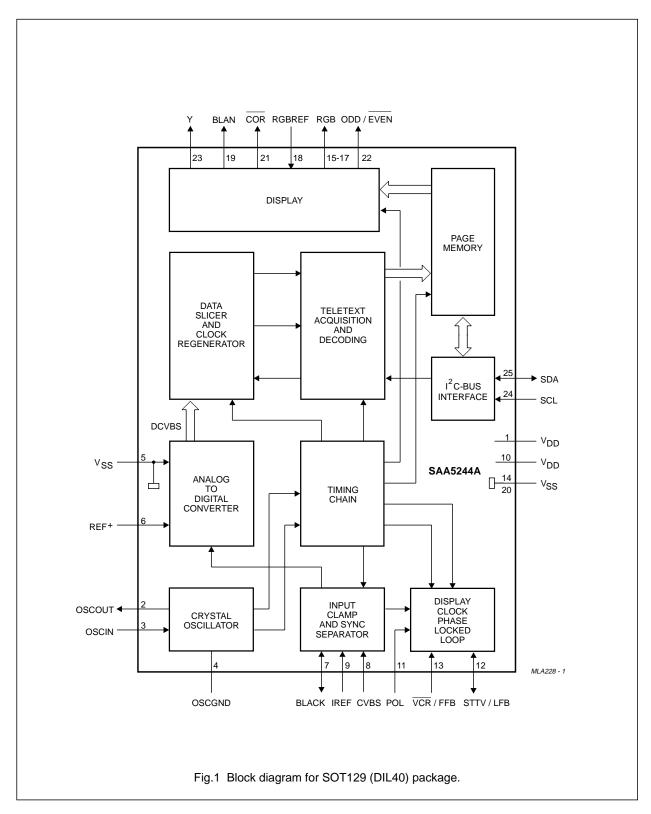
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QUICK REFERENCE DATA

SYMBOL	PARAMETER	MIN.	TYP.	MAX.	UNIT
V _{DD}	positive supply voltage	4.5	5	5.5	V
I _{DD}	supply current	_	74	148	mA
V _{syn}	sync amplitude	0.1	0.3	0.6	V
V _{vid}	video amplitude	0.7	1	1.4	V
f _{XTAL}	crystal frequency	_	27	_	MHz
T _{amb}	operating ambient temperature range	-20	_	70	°C

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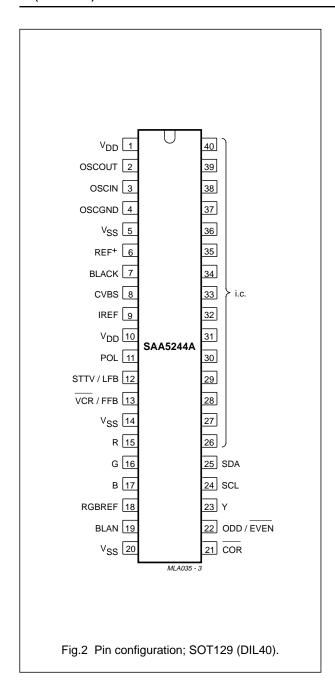
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PINNING

SYMBOL	SOT129	SOT205A	DESCRIPTION
V _{DD}	1	18	+5 V supply
OSCOUT	2	19	27 MHz crystal oscillator output
OSCIN	3	20	27 MHz crystal oscillator input
OSCGND	4	21	0 V crystal oscillator ground
V _{SS}	5	22	0 V ground
REF-	_	_	negative reference voltage for the ADC. The pin should be connected to 0 V
REF+	6	23	positive reference voltage for the ADC. The pin should be connected to +5 V
BLACK	7	24	video black level storage pin, connected to ground via a 100 nF capacitor
CVBS	8	25	composite video input pin. A positive-going 1 V (peak-to-peak) input is required, connected via a 100 nF capacitor
IREF	9	26	reference current input pin, connected to ground via a 27 kΩ resistor
V _{DD}	10	27	+5 V supply
POL	11	28	STTV/LFB/FFB polarity selection pin
STTV/LFB	12	29	sync to TV output pin/line flyback input pin. Function controlled by an internal register bit (scan sync mode)
VCR/FFB	13	32	PLL time constant switch/field flyback input pin. Function controlled by an internal register bit (scan sync mode)
V _{SS}	14	33	0 V ground
R	15	34	dot rate character output of the RED colour information
G	16	35	dot rate character output of the GREEN colour information
В	17	36	dot rate character output of the BLUE colour information
RGBREF	18	37	input DC voltage to define the output high level on the RGB pins
BLAN	19	38	dot rate fast blanking output
V _{SS}	20	39	0 V ground
COR	21	40	programmable output to provide contrast reduction of the TV picture for mixed text and picture displays or when viewing newsflash/subtitle pages; open drain output
ODD/EVEN	22	41	25 Hz output synchronized with the CVBS input's field sync pulses to produce a non-interlaced display by adjustment of the vertical deflection currents
Υ	23	42	dot rate character output of teletext foreground colour information open drain output
SCL	24	43	serial clock input for the I ² C-bus. It can still be driven during power-down of the device
SDA	25	44	serial data port for the I ² C-bus; open drain output. It can still be driven during power-down of the device
n.c.	_	4 to 7 30, 31	not connected
i.c.	26 to 40	1 to 3 8 to 17	internally connected. Must be left open-circuit in application

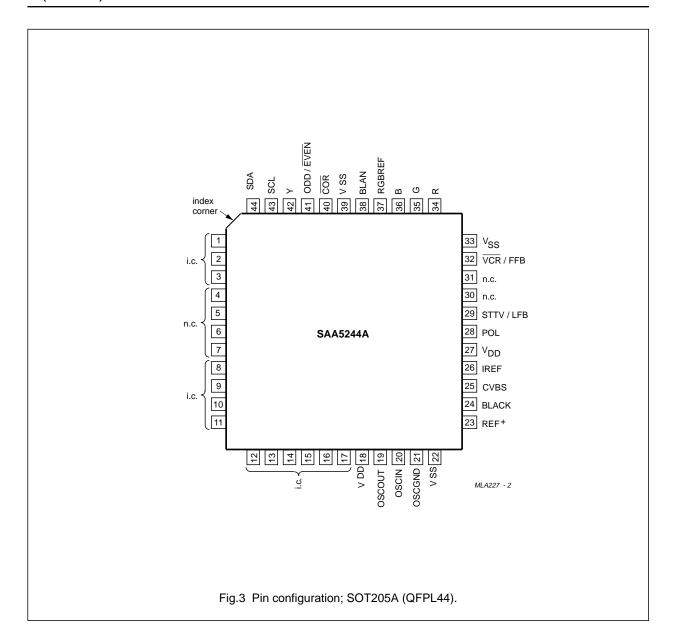
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LIMITING VALUES

In accordance with the Absolute Maximum System (IEC 134)

SYMBOL	PARAMETER	MIN.	MAX.	UNIT
V_{DD}	supply voltage (all supplies)	-0.3	6.5	V
V _I	input voltage (any input)	-0.3	V _{DD} +0.5	V
Vo	output voltage (any output)	-0.3	V _{DD} +0.5	V
Io	output current (each output)	-	±10	mA
I _{IOK}	DC input or output diode current	-	±20	mA
T _{amb}	operating ambient temperature range	-20	70	°C
T _{stg}	storage temperature range	-55	125	°C
V _{stat}	electrostatic handling human body model (note 1)	-2000	2000	V

Note

Failure Rate

The failure rate at T_{amb} = 55 °C will be a maximum of 1000 FITS (1 FIT = 1 x 10⁻⁹ failures per hour).

The human body model ESD simulation is equivalent to discharging a 100 pF capacitor through a 1.5 kΩ resistor; this produces a single discharge transient. Reference Philips Semiconductors test method UZW-B0/FQ-A302 (compatible with MIL-STD method 3015.7).

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CHARACTERISTICS

 V_{DD} = 5 V \pm 10%; T_{amb} = -20 to +70 °C, unless otherwise specified

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply			•		•	•
V_{DD}	supply voltage range (V _{DD} -V _{SS})		4.5	5	5.5	V
I _{DD}	total supply current		_	74	148	mA
Inputs		•	•		•	•
CVBS						
V _{syn}	sync amplitude		0.1	0.3	0.6	V
t _{syn}	delay from CVBS to TCS output from STTV buffer (nominal video, average of leading/trailing edge)		-150	0	150	ns
t _{syd}	change in sync delay between all black and all white video input at nominal levels		0	_	25	ns
$V_{\text{vid}(p-p)}$	video input amplitude (peak-to-peak)		0.7	1	1.4	V
	display PLL catching range		±7	-	_	%
Z _{src}	source impedance		_	_	250	Ω
C _I	input capacitance		_	_	10	pF
IREF						
R_g	resistor to ground		_	27	_	kΩ
POL			•		•	
V _{IL}	input voltage LOW		-0.3	_	0.8	V
V _{IH}	input voltage HIGH		2.0	_	V _{DD} +0.5	V
ILI	input leakage current	$V_I = 0$ to V_{DD}	-10	_	10	μΑ
Cı	input capacitance		_	_	10	pF
LFB			·	•		
V _{IL}	input voltage LOW		-0.3	_	0.8	V
V _{IH}	input voltage HIGH		2.0	_	V _{DD} +0.5	V
ILI	input leakage current	$V_I = 0$ to V_{DD}	-10	_	10	μΑ
I _I	input current	note 1	-1	_	1	mA
t _{LFB}	delay between LFB front edge and input video line sync		_	250	_	ns
VCR/FFB						<u> </u>
V _{IL}	input voltage LOW		-0.3	-	0.8	V
V _{IH}	input voltage HIGH		2.0	_	V _{DD} +.5	V
ILI	input leakage current	$V_I = 0$ to V_{DD}	-10	_	10	μΑ
II	input current	note 1	-1	_	1	mA

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Inputs		•				•
RGBREF (N	OTE 2)					
V _I	input voltage		-0.3	_	V _{DD} +0.5	V
ILI	input leakage current	$V_I = 0$ to V_{DD}	-10	_	10	μΑ
I _{DC}	DC current		_	_	10	mA
SCL	1	-		<u>'</u>	<u>'</u>	
V _{IL}	input voltage LOW		-0.3	_	1.5	V
V _{IH}	input voltage HIGH		3.0	_	V _{DD} +0.5	V
I _{LI}	input leakage current	$V_I = 0$ to V_{DD}	-10	_	10	μΑ
f _{SCL}	clock frequency		0	_	100	kHz
t _r	input rise time	10% to 90%	_	_	2	μs
t _f	input fall time	90% to 10%	_	_	2	μs
Cı	input capacitance		_	_	10	pF
Inputs/outp	outs	,	<u>'</u>	<u>'</u>	-	_
CRYSTAL OS	CILLATOR (OSCIN; OSCOUT)					
f _{XTAL}	crystal frequency		_	27	_	MHz
G _v	small signal voltage gain		3.5	_	_	_
G _m	mutual conductance	f = 100 kHz	1.5	_	_	mA/V
C _I	input capacitance		_	_	10	pF
C _{FB}	feedback capacitance		_	_	5	pF
BLACK						
C _{blk}	storage capacitor to ground		_	100	_	nF
ILI	input leakage current	$V_I = 0$ to V_{DD}	-10	_	10	μΑ
SDA			•	•	•	•
V _{IL}	input voltage LOW		-0.3	_	1.5	V
V _{IH}	input voltage HIGH		3.0	_	V _{DD} +0.5	V
ILI	input leakage current	$V_I = 0$ to V_{DD}	-10	_	10	μΑ
Cı	input capacitance		_	_	10	pF
t _r	input rise time	10% to 90%	_	_	2	μs
t _f	input fall time	90% to 10%	_	_	2	μs
V _{OL}	output voltage LOW	I _{OL} = 3 mA	0	_	0.5	V
t _f	output fall time	3 to 1 V	_	_	200	ns
CL	load capacitance		_	_	400	pF

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Outputs			'	1	•	-1
STTV						
G _{stt}	gain of STTV relative to video input		0.9	1.0	1.1	
V _{tcs}	TCS amplitude		0.2	0.3	0.45	V
V _{DCs}	DC shift between TCS output and nominal video output		-	-	0.15	V
Io	output drive current		_	_	3.0	mA
C _L	load capacitance		_	_	100	pF
R, G AND B				•		'
V _{OL}	output voltage LOW	I _{OL} = 2 mA	0	_	0.2	V
V _{OH}	output voltage HIGH	$I_{OH} = -1.6 \text{ mA};$ RGBREF \leq V_{DD} -2 V	RGBREF -0.25 V	RGBREF	RGBREF +0.25 V	V
Z _o	output impedance		_	_	200	Ω
C _L	load capacitance		_	_	50	pF
I _{DC}	DC current		_	_	-3.3	mA
t _r	output rise time	10% to 90%	_	_	20	ns
t _f	output fall time	90% to 10%	_	_	20	ns
BLAN						•
V _{OL}	output voltage LOW	I _{OL} = 1.6 mA	0	_	0.4	V
V _{OH}	output voltage HIGH	$I_{OH} = -0.2 \text{ mA};$ $V_{DD} = 4.5 \text{ V}$	1.1	-	_	V
V _{OH}	output voltage HIGH	$I_{OH} = 0 \text{ mA};$ $V_{DD} = 5.5 \text{ V}$	-	_	2.8	V
V _{OH}	allowed voltage at pin	with external pull-up	_	_	V _{DD}	V
C _L	load capacitance		_	_	50	pF
t _r	output rise time	10% to 90%	_	_	20	ns
t _f	output fall time	90% to 10%	_	_	20	ns
ODD/EVEN						
V _{OL}	output voltage LOW	I _{OL} = 1.6 mA	0	_	0.4	V
V _{OH}	output voltage HIGH	I _{OH} = -1.6 mA	V _{DD} -0.4	_	V_{DD}	V
C _L	load capacitance		_	_	120	pF
t _r	output rise time	0.6 to 2.2 V	_	-	50	ns
t _f	output fall time	2.2 to 0.6 V	_	_	50	ns
	+					

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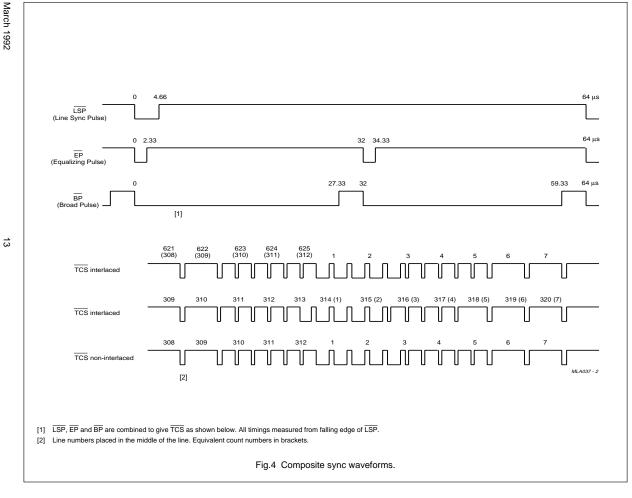
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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Outputs						'
COR AND Y	(OPEN DRAIN)					
V _{OH}	pull-up voltage at pin		_	_	V_{DD}	V
V _{OL}	output voltage LOW	I _{OL} = 5 mA	0	_	1.0	V
C _L	load capacitance		_	_	25	pF
t _f	output fall time	load resistor of 1.2 k Ω to V _{DD} ; measured between V _{DD} –0.5 and 1.5 V	_	_	50	ns
I _{LO}	output leakage current	$V_I = 0$ to V_{DD}	-10	_	10	μΑ
T _{SK}	skew delay between display outputs R, G, B, COR, Y and BLAN		-	_	20	ns
Timing			•			•
I ² C-BUS						
t _{LOW}	clock LOW period		4	_	_	μs
t _{HIGH}	clock HIGH period		4	_	_	μs
t _{SU;DAT}	data set-up time		250	_	_	ns
t _{HD;DAT}	data hold time		170	_	_	ns
t _{SU;STO}	set-up time from clock HIGH to STOP		4	_	_	μs
t _{BUF}	START set-up time following a STOP		4	-	-	μs
t _{HD;STA}	START hold time		4	_	_	μs
t _{SU;STA}	START set-up time following clock LOW-to-HIGH transition		4	-	-	μs

Notes to the characteristics

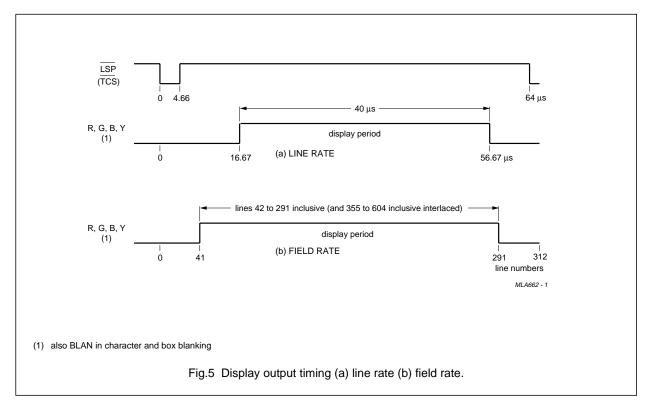
- 1. This current is the maximum allowed into the inputs when line and field flyback signals are connected to these inputs. Series current limiting resistors must be used to limit the input currents to \pm 1 mA.
- 2. RGBREF is the positive supply for the RGB output pins and it must be able to source the I_{OH} current from the R, G and B pins. The leakage specification on RGBREF only applies when there is no current load on the RGB pins.

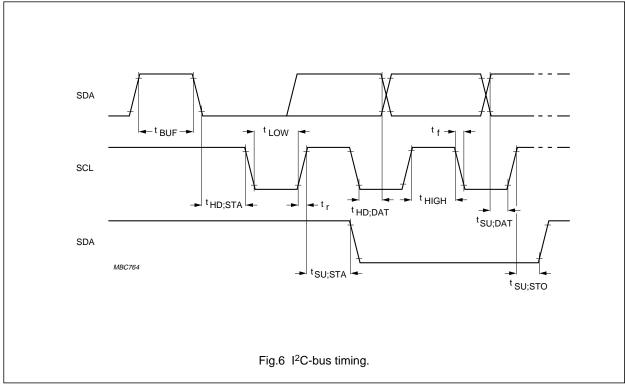
Product specification



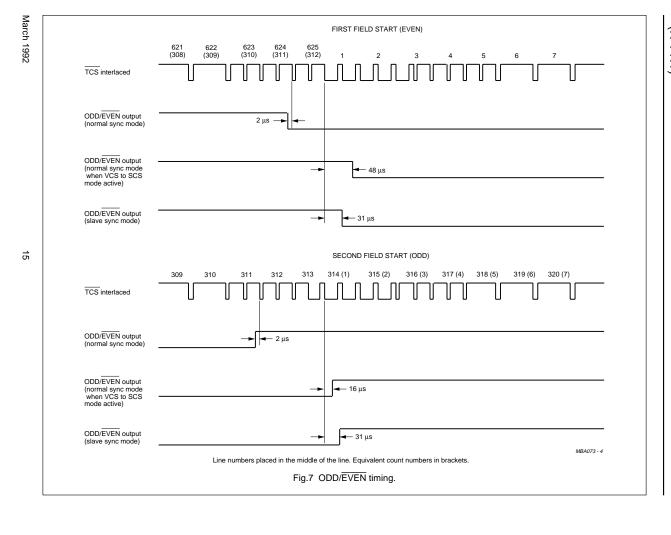
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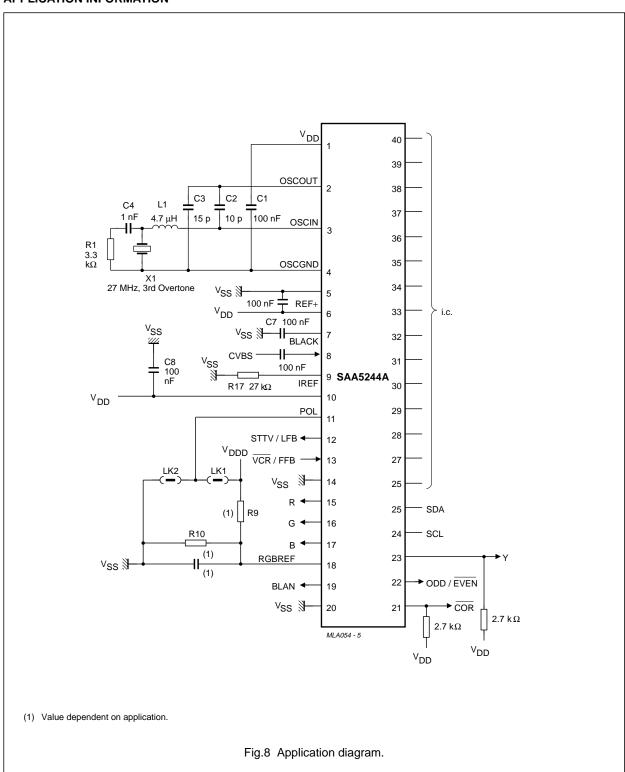
Product specification



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APPLICATION INFORMATION

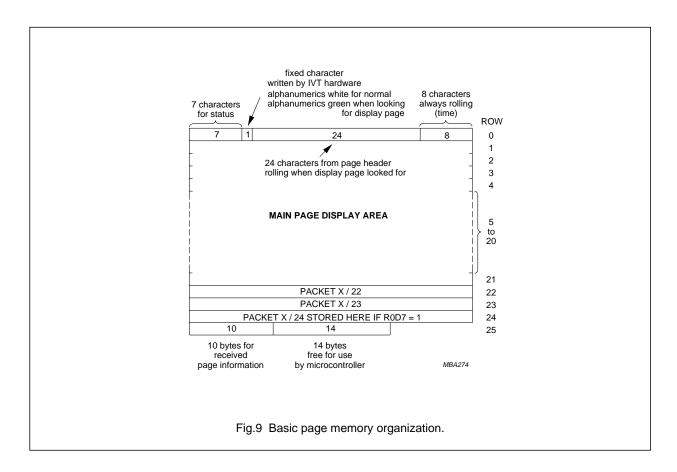


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SAA5244A page memory organization

The organization of the page memory is shown in Fig.9. The device provides an additional row as compared with first generation decoders; this brings the display format up to 40 characters by 25 rows. Rows 0 to 23 form the teletext page; row 24 is available for software generated status messages and FLOF/FASTEXT prompt information.

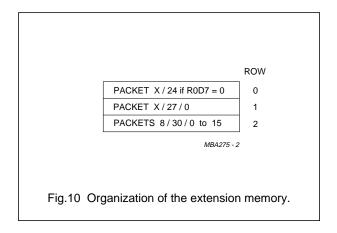


Row 0:

Row 0 is for the page header. The first seven columns (0 to 6) are free for status messages. The eighth is an alphanumeric white or green control character, written automatically by SAA5244A to give a green rolling header when a page is being looked for. The last eight characters are for rolling time.

Row 25:

The first 10 bytes of row 25 contain control data relating to the received page as shown in Table 1. The remaining 14 bytes are free for use by the microcomputer.



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Table 1 Row 25 received control data format

D0	PU0	PT0	MU0	MT0	HU0	HT0	C7	C11	MAG0	0
D1	PU1	PT1	MU1	MT1	HU1	HT1	C8	C12	MAG1	0
D2	PU2	PT2	MU2	MT2	HU2	C5	C9	C13	MAG2	0
D3	PU3	PT3	MU3	C4	HU3	C6	C10	C14	0	0
D4	HAM.ER	FOUND	0							
D5	0	0	0	0	0	0	0	0	0	PBLF
D6	0	0	0	0	0	0	0	0	0	0
D7	0	0	0	0	0	0	0	0	0	0
Column	0	1	2	3	4	5	6	7	8	9

Where:

Page number

MAG magazine
PU page units
PT page tens

PBLF page being looked for

FOUND LOW for page has been found

HAM.ER Hamming error in corresponding byte

Page sub-code

MU minutes units
MT minutes tens
HU hours units
HT hours tens

C4-C14 transmitted control bits.

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Register maps

SAA5244A mode registers R0 to R11 are shown in Table 2. R0 to R10 are WRITE only; R11 is READ/WRITE. Register map (R3), for page requests, is shown in detail in Table 3.

Table 2 Register map

REGIS	ΓER	D7	D6	D5	D4	D3	D2	D1	D0
Adv. control	0	X24 POS	FREE RUN PLL	AUTO ODD/ EVEN	DISABLE HDR ROLL	-	DISABLE ODD/ EVEN	-	R11/R11B SELECT
Mode	1	VCS TO SCS	_	ACQ ON/OFF	_	DEW/ FULL FIELD	TCS ON	T1	ТО
Page request address	2	_	_	-	-	ТВ	START COLUMN SC2	START COLUMN SC1	START COLUMN SC0
Page request data	3	_	_	-	PRD4	PRD3	PRD2	PRD1	PRD0
Display control (normal)	5	BKGND OUT	BKGND IN	COR OUT	COR IN	TEXT OUT	TEXT	PON OUT	PON IN
Display control (newsflash /subtitle)	6	BKGND OUT	BKGND IN	COR OUT	COR IN	TEXT OUT	TEXT IN	PON OUT	PON IN
Display mode	7	STATUS TOP	CURSOR ON	REVEAL ON	BOTTOM HALF	DOUBLE HEIGHT	BOX 24	BOX 1-23	BOX 0
Cursor	9	SUPPL. BLAST	CLEAR MEM.	A0	- R4	- R3	- R2	- R1	- R0
Cursor column	10	SUPPL. ROW 24	SUPPL. ROW 0	C5	C4	C3	C2	C1	C0
Cursor data	11	-	D6	D5	D4	D3	D2	D1	D0
Device status	11B	625/525 SYNC	ROM VER R4	ROM VER R3	ROM VER R2	ROM VER R1	ROM VER R0	TEXT SIGNAL QUALITY	VCS SIGNAL QUALITY

Notes to Table 2

- 1. '- 'indicates these bits are inactive and must be written to logic 0 for future compatibility.
- 2. All bits in registers R0 to R10 are cleared to logic 0 on power-up except bits D0 to D1 of registers R1, R5 and R6 which are set to logic 1.
- 3. All memory is cleared to 'space' (00100000) on power-up, except row 0 column 7 chapter 0, which is 'alpha' white (00000111) as the acquisition circuit is enabled but the page is on hold.
- 4. TB must be set to logic 0 for normal operation.
- 5. The I2C slave address is 0010001

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REGISTER DESCRIPTION

R0 ADVANCED CONTROL - auto increments to Register 1

R11/R11B Selects reading of R11 or R11B

SELECT

DISABLE Forces ODD/EVEN output LOW when logic 1

ODD/EVEN

DISABLE HDR Disables green rolling header and time

ROLL

AUTO ODD/EVEN When set forces ODD/EVEN low if any TV picture displayed, if DISABLE ODD/EVEN = 0

FREE RUN PLL Will force the PLL to free run in all conditions

X24 POS Automatic display of FASTEXT prompt row when logic 1

R1 MODE - auto increments to Register 2

T0, T1 Interlace/non-interlace 312/313 line control (see Table 4)

TCS ON Text composite sync or direct sync select

DEW/FULL FIELD Field-flyback or full channel mode

ACQ ON/OFF Acquisition circuits turned off when logic 1

VCS TO SCS When logic 1 enables display of messages with 60 Hz input signal

R2 PAGE REQUEST ADDRESS - auto increments to Register 3

COL SC0 - SC2 Point to start column for page request data (see Table 3)

TB Must be logic 0 for normal operation

R3 PAGE REQUEST DATA - does not auto increment (see Table 3)

R5 NORMAL DISPLAY CONTROL - auto increments to Register 6

R6 NEWSFLASH/SUBTITLE DISPLAY CONTROL - auto increments to Register 7

PON Picture on TEXT Text on

COR Contrast reduction on BKGND Background colour on

These functions have IN and OUT referring to inside and outside the boxing function respectively.

R7 DISPLAY MODE - does not auto increment

BOX ON 0 Boxing function allowed on Row 0
BOX ON 1-23 Boxing function allowed on Row 1-23
BOX ON 24 Boxing function allowed on Row 24

DOUBLE HEIGHT To display double height text

BOTTOM HALF To select bottom half of page when DOUBLE HEIGHT = 1

REVEAL ON To reveal concealed text

CURSOR ON To display cursor

STATUS TOP Row 25 displayed above or below the main text

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R9 CURSOR ROW - auto increments to Register 10

R0 to R4 Active row for data written to or read from memory via the I²C-bus

A0 Selects display memory page (when = 0) or extension packet memory (when = 1)

CLEAR MEM. When set to 1, clears the display memory.

This bit is automatically reset

SUPPL. BLAST When set to 1, column 4b and 5b (of Table 6) are mapped into 4 and 5 respectively, replacing

blast-through alphanumerics in graphics mode

R10 CURSOR COLUMN - auto increments to Register 11 or 11B

C0 to C5 Active column for data written to or read from memory via the I²C-bus

SUPPL. ROW 0 When set to 1, column 4b and 5b (of Table 6) are mapped into columns 6 and 7 respectively,

just for row 0 columns 0 to 7

SUPPL. ROW 24 When set to 1, column 4b and 5b (of Table 6) are mapped into columns 6 and 7 respectively

just for row 24

R11 CURSOR DATA - does not auto increment

D0 to D6 Data read from/written to memory via I²C, at location pointed to by R9 and R10.

This location automatically increments each time R11 is accessed

R11B DEVICE STATUS - does not auto increment

VCS SIGNAL Indicates that the video signal quality is good and PLL is phase locked to input video when = 1

QUALITY

TEXT SIGNAL If a good teletext signal is being received when = 1

QUALITY

ROM VER R0 to Indicated language/ROM variant. For Western European = 01000

R4

 $\overline{625/525}$ SYNC If the input video is a 525 line signal when = 1

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Table 3 Register map for page requests (R3)

START COLUMN	PRD4	PRD3	PRD2	PRD1	PRD0
0	Do care				
	Magazine	HOLD	MAG2	MAG1	MAG0
1	Do care				
	Page tens	PT3	PT2	PT1	PT0
2	Do care				
	Page units	PU3	PU2	PU1	PU0
3	Do care				
	Hours tens	X	X	HT1	HT0
4	Do care				
	Hours units	HU3	HU2	HU1	HU0
5	Do care				
	Minutes tens	X	MT2	MT1	МТО
6	Do care				
	Minutes units	MU3	MU2	MU1	MU0

Notes to Table 3

- 1. Abbreviations are as for Table 1 except for DO CARE bits.
- 2. When the DO CARE bit is set to logic 1 this means the corresponding digit is to be taken into account for page requests. If the DO CARE bit is set to logic 0 the digit is ignored. This allows, for example, 'normal' or 'timed page' selection.
- 3. If HOLD is set LOW, the page is held and not updated.
- 4. Columns auto-increment on successive I²C-bus transmission bytes.

Table 4 Interlace/non-interlace 312/313 line control (T0 and T1)

T1	ТО	RESULT
0	0	interlaced 312.5/312.5 lines
0	1	non-interlaced 312/313 lines (note 1)
1	0	non-interlaced 312/312 lines (note 1)
1	1	scan-locked

Note to Table 4

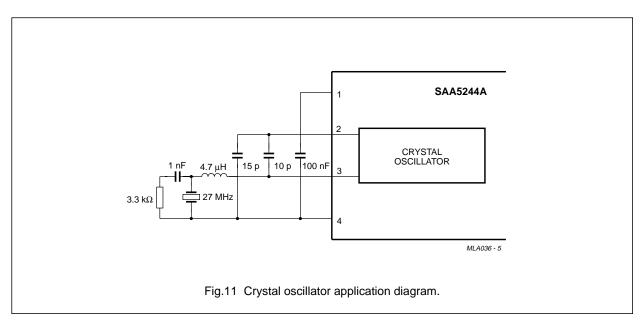
1. Reverts to interlaced mode if a newsflash or subtitle is being displayed.

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Table 5 Crystal characteristics

SYMBOL	PARAMETER	MIN.	TYP.	MAX.	UNIT
Crystal (27 MHz, 3rd overtone)					
C1	series capacitance	_	1.7	_	pF
C0	parallel capacitance	_	5.2	_	pF
C _L	load capacitance	_	20	_	pF
Rr	resonant resistance	-	_	50	Ω
R1	series resistance	_	20	_	Ω
Xa	ageing	_	_	±5	10 ⁻⁶ /yr
Xj	adjustment tolerance	_	_	±25	10 ⁻⁶
Xd	drift	_	_	±25	10 ⁻⁶



CLOCK SYSTEMS

Crystal oscillator

The crystal is a conventional 2-pin design operating at 27 MHz. It is capable of oscillating with both fundamental and third overtone mode crystals. External components should be used to suppress the fundamental output of the third overtone, as shown in Fig.11. The crystal characteristics are given in Table 5.

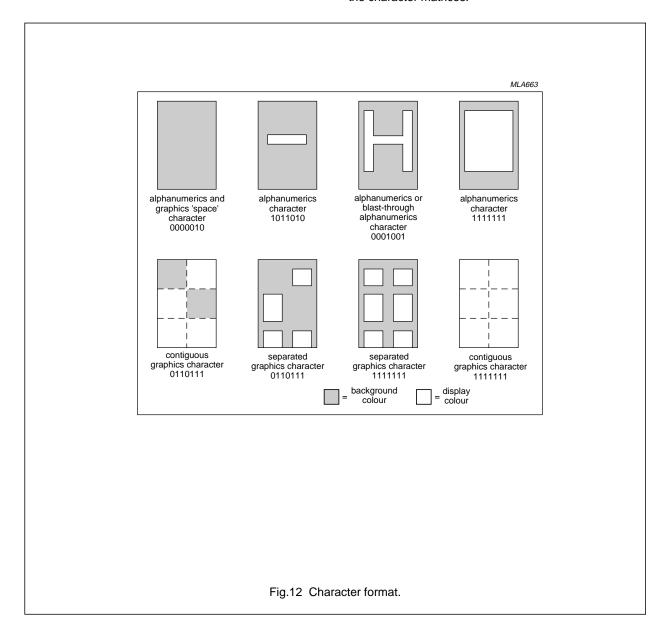
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Character sets

The WST specification allows the selection of national character sets via the page header transmission bits, C12 to C14. The basic 96 character sets differ only in 13

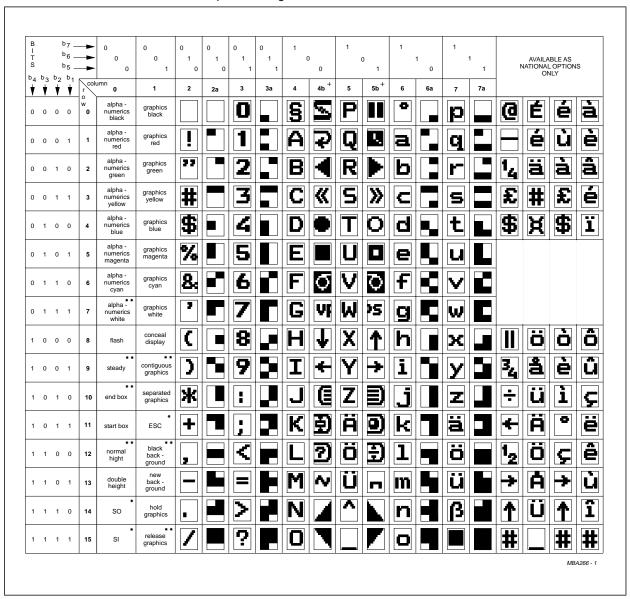
national option characters as indicated in Table 8 with reference to their table position in the basic character matrix illustrated in Table 7. The SAA5244A automatically decodes transmission bits C12 to C14. Table 6 illustrates the character matrices.



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Table 6 SAA5244P/A character data input decoding



Notes to Table 6 - For character version number (01000) see Register 11B

- 1. * These control characters are reserved for compatibility with other data codes.
- 2. ** These control characters are presumed before each row begins.
- 3. + Columns 4b and 5b can only be accessed when supplementary character bits are set (see Registers 9 and 10).
- 4. Control characters shown in columns 0 and 1 are normally displayed as spaces.
- 5. Characters may be referred to by column and row, For example 2/5 refers to %.

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- 6. Black represents displayed colour. White represents background.
- 7. Character rectangle shown as follows:
- 8. The SAA5244A national option characters are illustrated in Table 8.
- 9. Characters 4b/11, 4b/12, 5b/10, 5b/11 and 5b/12 are special characters for combining with character 4b/10.
- 10. National option characters will be developed according to the setting of control bits C12 to C14. These will be mapped into the basic code table into positions shown in Table 8.
- 11. Columns 4b and 5b are mapped into 4 and 5 respectively (replacing blast-through alphanumerics in the graphics mode) when enabled by R9 bit D7 set to 1.
- 12. Columns 4b and 5b are mapped into columns 6 and 7 respectively when enabled by R10 bit D6 (row 0 columns 0 to 7) and R10 bit D7 (row 24) set to 1.
- 13. Columns 2a, 3a, 6a and 7a are displayed in graphics mode.

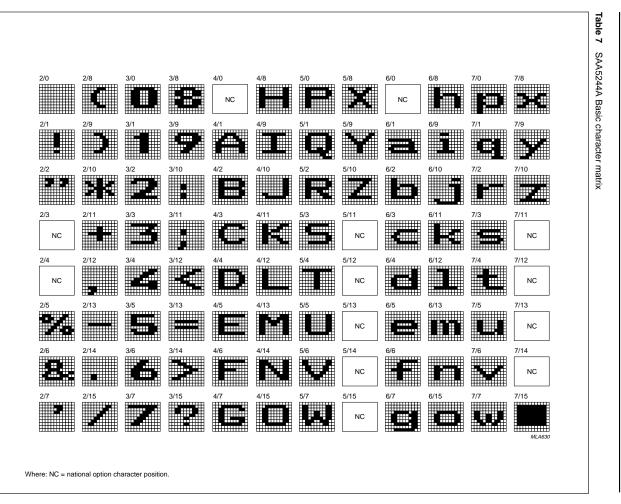
(IVT1.1)

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Product specification



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Table 8 SAA5244A national option character set

PI		PHCB	3 (1)	CHARACTER POSITION (COLUMN / ROW)												
LANGUAGE	C12	C13	C14	2/3	2/4	4/0	5 / 11	5 / 12	5 / 13	5 / 14	5 / 15	6/0	7/11	7 / 12	7/13	7/14
ENGLISH	0	0	0	£	\$	@	+	12	+	1	#		14		3,	÷
GERMAN	0	0	1	#	\$	S	Ä	Ö	Ü	^		•	ä	ö	ü	ß
SWEDISH	0	1	0	#	X	É	Ä	Ö	A	Ü		é	ä	ö	å	ü
ITALIAN	0	1	1	£	\$	é	•	Ç	+	1	#	ù	à	ò	è	ì
FRENCH	1	0	0	é	ï	à	ë	ê	ú	î	#	è	â	ô	û	Ç

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⁽¹⁾ PHCB are the Page Header Control Bits. Other combinations default to English.

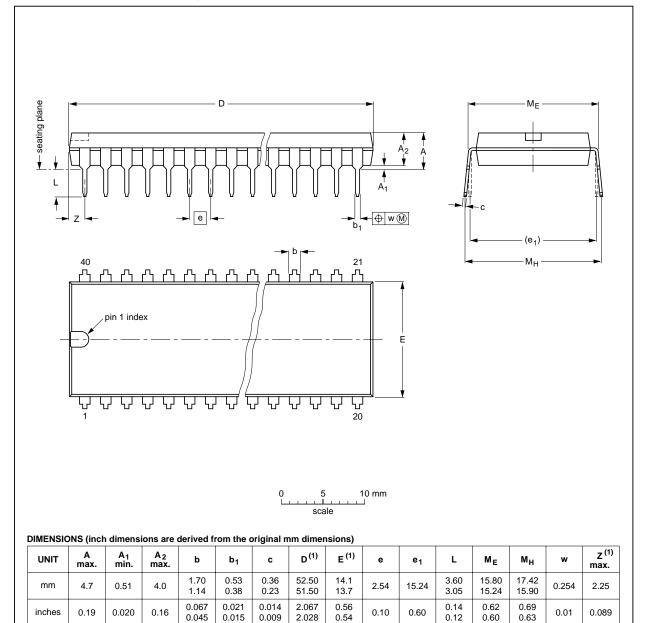
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PACKAGE OUTLINES

DIP40: plastic dual in-line package; 40 leads (600 mil)

SOT129-1



Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

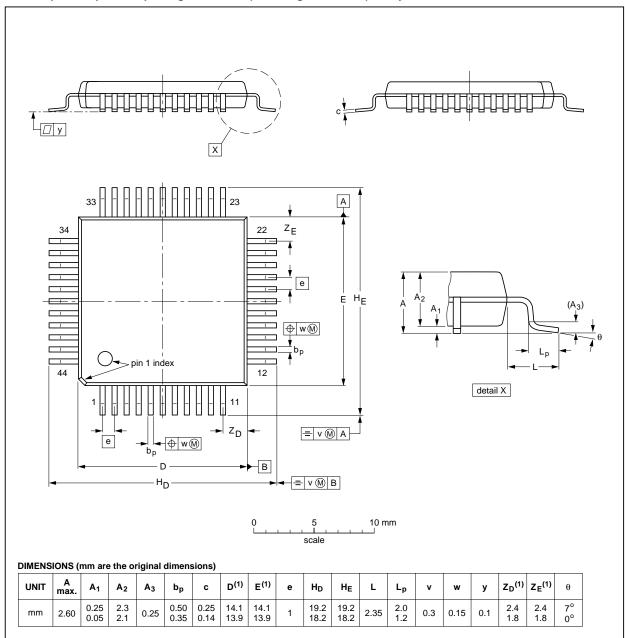
OUTLINE		EUROPEAN	ISSUE DATE			
VERSION	IEC	JEDEC	EIAJ		PROJECTION 155UE L	
SOT129-1	051G08	MO-015AJ				92-11-17 95-01-14

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QFP44: plastic quad flat package; 44 leads (lead length 2.35 mm); body 14 x 14 x 2.2 mm

SOT205-1



Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE			EUROPEAN	ISSUE DATE			
VERSION	IEC	JEDEC	EIAJ	EIAJ PROJE		1990E DATE	
SOT205-1	133E01A					95-02-04 97-08-01	

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SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398 652 90011).

DIP

SOLDERING BY DIPPING OR BY WAVE

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature (T_{stg max}). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

REPAIRING SOLDERED JOINTS

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 $^{\circ}$ C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 $^{\circ}$ C, contact may be up to 5 seconds.

QFP

REFLOW SOLDERING

Reflow soldering techniques are suitable for all QFP packages.

The choice of heating method may be influenced by larger plastic QFP packages (44 leads, or more). If infrared or vapour phase heating is used and the large packages are not absolutely dry (less than 0.1% moisture content by weight), vaporization of the small amount of moisture in them can cause cracking of the plastic body. For more information, refer to the Drypack chapter in our "Quality Reference Handbook" (order code 9397 750 00192).

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary from 50 to 300 seconds depending on heating method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheat for 45 minutes at 45 °C.

WAVE SOLDERING

Wave soldering is **not** recommended for QFP packages. This is because of the likelihood of solder bridging due to closely-spaced leads and the possibility of incomplete solder penetration in multi-lead devices.

If wave soldering cannot be avoided, the following conditions must be observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The footprint must be at an angle of 45° to the board direction and must incorporate solder thieves downstream and at the side corners.

Even with these conditions, do not consider wave soldering the following packages: QFP52 (SOT379-1), QFP100 (SOT317-1), QFP100 (SOT317-2), QFP100 (SOT382-1) or QFP160 (SOT322-1).

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured. Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than 150 °C within 6 seconds. Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

REPAIRING SOLDERED JOINTS

Fix the component by first soldering two diagonally-opposite end leads. Use only a low voltage soldering iron (less than 24 V) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 $^{\circ}$ C. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 $^{\circ}$ C.

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DEFINITIONS

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.

Limiting values

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information

Where application information is given, it is advisory and does not form part of the specification.

LIFE SUPPORT APPLICATIONS

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