

Radiation Hardened Octal Buffer/Line Driver, Three-State

September 1995

Features

- 3 Micron Radiation Hardened CMOS SOS
- Total Dose 200K RAD (Si)
- SEP Effective LET No Upsets: >100 MEV-cm²/mg
- Single Event Upset (SEU) Immunity < 2 x 10⁻⁹ Errors/ Bit-Day (Typ)
- Dose Rate Survivability: >1 x 10¹² RAD (Si)/s
- Dose Rate Upset >10¹⁰ RAD (Si)/s 20ns Pulse
- Latch-Up Free Under Any Conditions
- Military Temperature Range: -55°C to +125°C
- Significant Power Reduction Compared to LSTTL ICs
- DC Operating Voltage Range: 4.5V to 5.5V
- Input Logic Levels
 - VIL = 30% of VCC Max
 - VIH = 70% of VCC Min
- Input Current Levels Ii ≤ 5µA at VOL, VOH

Description

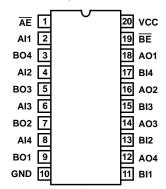
The Intersil HCS240MS is a Radiation Hardened Inverting Octal Buffer/Line Driver, Three-State, with two active-low output enables.

The HCS240MS utilizes advanced CMOS/SOS technology to achieve high-speed operation. This device is a member of radiation hardened, high-speed, CMOS/SOS Logic Family.

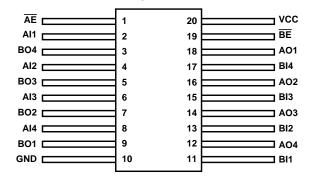
The HCS240MS is supplied in a 20 lead Ceramic flatpack (K suffix) or a SBDIP Package (D suffix).

Pinouts

20 LEAD CERAMIC DUAL-IN-LINE **METAL SEAL PACKAGE (SBDIP)** MIL-STD-1835 CDIP2-T20, LEAD FINISH C TOP VIEW



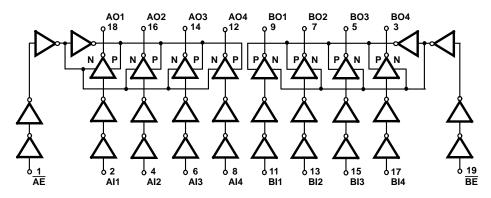
20 LEAD CERAMIC METAL SEAL FLATPACK PACKAGE (FLATPACK) MIL-STD-1835 CDFP4-F20, LEAD FINISH C TOP VIEW



Ordering Information

PART NUMBER	TEMPERATURE RANGE	SCREENING LEVEL	PACKAGE	
HCS240DMSR	-55°C to +125°C	Intersil Class S Equivalent	20 Lead SBDIP	
HCS240KMSR	-55°C to +125°C	Intersil Class S Equivalent	20 Lead Ceramic Flatpack	
HCS240D/Sample	+25°C	Sample	20 Lead SBDIP	
HCS240K/Sample	+25°C	Sample	20 Lead Ceramic Flatpack	
HCS240HMSR	+25°C	Die	Die	

Functional Diagram



TRUTH TABLE

INP	OUTPUT	
ĀĒ, BĒ	An	Yn
L	L	Н
L	Н	L
Н	Х	Z

H = High Voltage Level, L =Low Voltage Level X = Immaterial, Z =High Impedance

Absolute Maximum Ratings

(All Voltage Reference to the VSS Terminal)

Reliability Information

Thermal Resistance	θ_{JA}	θ_{JC}
SBDIP Package	72°C/W	24°C/W
Ceramic Flatpack Package	107°C/W	28°C/W
Maximum Package Power Dissipation at +12	5°C Ambien	t
SBDIP Package		0.69W
Ceramic Flatpack Package		0.47W
If device power exceeds package dissipation	capability, pı	ovide heat
sinking or derate linearly at the following rate:		
SBDIP Package	1	3.9mW/°C
Ceramic Flatpack Package		9.3mW/°C
Cate Count		40 Cates

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

Operating Conditions

Operating Voltage Range +4.5V to +5.5V	Input High VoltageVCC to 70% of VCC
Input Rise and Fall Time at 4.5V VCC (tr, tf) 100ns/V Max.	Input Low Voltage
Operating Temperature Range55°C to +125°C	

TABLE 1. DC ELECTRICAL PERFORMANCE CHARACTERISTICS

		(NOTE 1)			LIMITS		
PARAMETER	SYMBOL	CONDITIONS	GROUPS	TEMPERATURE	MIN	мах	UNITS
Supply Current	ICC	VCC = 5.5V,	1	+25°C	-	40	μΑ
		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	+125°C, -55°C	-	750	μА	
Output Current	IOH	· · · · · · · · · · · · · · · · · · ·	1	+25°C	-7.2	-	mA
(Source)		l '	2, 3	+125°C, -55°C	-6.0	-	mA
Output Current	IOL	1 '	1	+25°C	7.2	-	mA
(Sink)		l ' '	2, 3	+125°C, -55°C	6.0	-	mA
Output Voltage High	VOH	· '	1, 2, 3	+25°C, +125°C, -55°C	VCC -0.1	-	V
			1, 2, 3	+25°C, +125°C, -55°C	VCC -0.1	-	V
Output Voltage Low	VOL	· · · · · · · · · · · · · · · · · · ·	1, 2, 3	+25°C, +125°C, -55°C	-	0.1	V
		· '	1, 2, 3	+25°C, +125°C, -55°C	-	0.1	V
Input Leakage	IIN		1	+25°C	-	±0.5	μΑ
Current		GND	2, 3	+125°C, -55°C	-	±5.0	μΑ
Three-State Output	IOZ	VCC = 5.5V, Force Voltage = 0V or VCC	1	+25°C	-	±1	μА
Leakage Current			2, 3	+125°C, -55°C	-	±50	μА
Noise Immunity Functional Test	FN	VCC = 4.5V, VIH = 3.15V, VIL = 1.35V, (Note 3)	7, 8A, 8B	+25°C, +125°C, -55°C	-	-	V

NOTES:

- 1. All voltages reference to device GND.
- 2. Force/Measure functions may be interchanged.
- 3. For functional tests, VO \geq 4.0V is recognized as a logic "1", and VO \leq 0.5V is recognized as a logic "0".

TABLE 2. AC ELECTRICAL PERFORMANCE CHARACTERISTICS

		(NOTES 1, 2)	GROUP A SUB-		LIN	IITS	
PARAMETER	SYMBOL	CONDITIONS	GROUPS	TEMPERATURE	MIN	MAX	UNITS
Propagation Delay	TPHL1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	9	+25°C	2	18	ns
		VIL = 0V	10, 11	+125°C, -55°C	2	20	ns
Propagation Delay	TPLH1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	9	+25°C	2	19	ns
		VIL = UV	10, 11	+125°C, -55°C	2	21	ns
Propagation Delay	TPZL1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	9	+25°C	2	22	ns
		VIL - UV	10, 11	+125°C, -55°C	2	25	ns
Propagation Delay	TPLZ1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	9	+25°C	2	21	ns
		VIL = UV	10, 11	+125°C, -55°C	2	23	ns
Propagation Delay	TPZH1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	9	+25°C	2	20	ns
		VIL = UV	10, 11	+125°C, -55°C	2	22	ns
Propagation Delay	TPHZ1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	9	+25°C	2	20	ns
		VIL - 0V	10, 11	+125°C, -55°C	2	21	ns

NOTES:

- 1. All voltages referenced to device GND.
- 2. AC measurements assume RL = 500Ω , CL = 50pF, Input TR = TF = 3ns.

TABLE 3. ELECTRICAL PERFORMANCE CHARACTERISTICS

		(NOTE 4)		LIMITS		
PARAMETER	SYMBOL	(NOTE 1) CONDITIONS	TEMPERATURE	MIN	MAX	UNITS
Capacitance Power Dissipation	CPD	VCC = 5.0V, VIH = 5.0V, VIL = 0V, f = 1MHz	+25°C	-	56	pF
Dissipation		VIL = 0V, I = 11VII 12	+125°C, -55°C	-	86	pF
Input Capacitance	CIN	VCC = 5.0V, VIH = 5.0V, VIL = 0V, f = 1MHz	+25°C	-	10	pF
		VIL = UV, I = TIVIDZ	+125°C, -55°C	-	10	pF
Output Capacitance	COUT	VCC = 5.0V, VIH = 5.0V, VIL = 0V, f = 1MHz	+25°C	-	20	pF
		VIL = UV, I = IIVIDZ	+125°C, -55°C	-	20	pF
Output Transition Time	TTHL TTLH	VCC = 4.5V, VIH = 4.5V, VIL = 0V	+25°C	1	15	ns
	''	VIL - 0V	+125°C, -55°C	1	22	ns

NOTE:

1. The parameters listed in Table 3 are controlled via design or process parameters. Min and Max Limits are guaranteed but not directly tested. These parameters are characterized upon initial design release and upon design changes which affect these characteristics.

TABLE 4. POST IRRADIATION ELECTRICAL PERFORMANCE CHARACTERISTICS

		(NOTE 1)			RAD IITS	
PARAMETER	SYMBOL	CONDITIONS	TEMPERATURE	MIN	MAX	UNITS
Supply Current	ICC	VCC = 5.5V, VIN = VCC or GND	+25°C	-	0.75	mA
Output Current (Source)	ЮН	VCC = VIH = 4.5V, VOUT = VCC -0.4V, VIL = 0	+25°C	-6.0	-	mA
Output Current (Sink)	IOL	VCC = VIH = 4.5V, VOUT = 0.4V, VIL = 0	+25°C	6.0	-	mA
Output Voltage High	VOH	VCC = 5.5V, VIH = 3.85V, VIL = 1.65V, IOH = -50μA	+25°C	VCC -0.1	-	V
		VCC = 4.5V, VIH = 3.15V, VIL = 1.35V, IOH = -50µA	+25°C	VCC -0.1	-	V
Output Voltage Low	VOL	VCC = 5.5V, VIH = 3.85V, VIL = 1.65V, IOL = 50μA	+25°C	-	0.1	V
		VCC = 4.5V, VIH = 3.15V, VIL = 1.35V, IOL = 50μA	+25°C	-	0.1	V
Input Leakage Current	IIN	VCC = 5.5V, VIN = VCC or GND	+25°C	-	±5	μА
Three-State Output Leakage Current	IOZ	VCC = 5.5V, Force Voltage = 0V or VCC	+25°C	-	±50	μА
Noise Immunity Functional Test	FN	VCC = 4.5V, VIH = 3.15V, VIL = 1.35V, (Note 2)	+25°C	-	-	V
Propagation Delay	TPHL1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	+25°C	2	20	ns
Propagation Delay	TPLH1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	+25°C	2	21	ns
Propagation Delay	TPZL1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	+25°C	2	25	ns
Propagation Delay	TPLZ1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	+25°C	2	23	ns
Propagation Delay	TPZH1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	+25°C	2	22	ns
Propagation Delay	TPHZ1	VCC = 4.5V, VIH = 4.5V, VIL = 0V	+25°C	2	21	ns

NOTES:

- 1. All voltages referenced to device GND.
- 2. For functional tests, VO ≥ 4.0V is recognized as a logic "1", and VO ≤ 0.5V is recognized as a logic "0".

TABLE 5. BURN-IN AND OPERATING LIFE TEST, DELTA PARAMETERS (+25°C)

PARAMETER	GROUP B SUBGROUP	DELTA LIMIT
ICC	5	12μΑ
IOL/IOH	5	-15% of 0 Hour
IOZ	5	±200nA

TABLE 6. APPLICABLE SUBGROUPS

CONFORMANCE GROUPS		METHOD	GROUP A SUBGROUPS	READ AND RECORD
Initial Test (Preburn-In)	Initial Test (Preburn-In)		1, 7, 9	ICC, IOL/H, IOZL/H
Interim Test I (Postburn	-ln)	100%/5004	1, 7, 9	ICC, IOL/H, IOZL/H
Interim Test II (Postburi	n-ln)	100%/5004	1, 7, 9	ICC, IOL/H, IOZL/H
PDA		100%/5004	1, 7, 9, Deltas	
Interim Test III (Postbui	Interim Test III (Postburn-In)		1, 7, 9	ICC, IOL/H, IOZL/H
PDA		100%/5004	1, 7, 9, Deltas	
Final Test		100%/5004	2, 3, 8A, 8B, 10, 11	
Group A (Note 1)		Sample/5005	1, 2, 3, 7, 8A, 8B, 9, 10, 11	
Group B Subgroup B-5		Sample/5005	1, 2, 3, 7, 8A, 8B, 9, 10, 11, Deltas	Subgroups 1, 2, 3, 9, 10, 11
Subgroup B-6		Sample/5005	1, 7, 9	
Group D	•	Sample/5005	1, 7, 9	

NOTE:

TABLE 7. TOTAL DOSE IRRADIATION

CONFORMANCE		TEST READ AND RI		RECORD	
GROUPS	METHOD	PRE RAD	POST RAD	PRE RAD	POST RAD
Group E Subgroup 2	5005	1, 7, 9	Table 4	1, 9	Table 4 (Note 1)

NOTE:

TABLE 8. STATIC AND DYNAMIC BURN-IN TEST CONNECTIONS

				OSCILI	LATOR		
OPEN	GROUND	1/2 VCC = 3V \pm 0.5V	$\text{VCC} = 6\text{V} \pm 0.5\text{V}$	50kHz	25kHz		
STATIC I BURN-IN (Note 1)							
3, 5, 7, 9, 12, 14, 16, 18	1, 2, 4, 6, 8, 10, 11, 13, 15, 17, 19	-	20	-	-		
STATIC II BURN-IN (Note 1)							
3, 5, 7, 9, 12, 14, 16, 18	10	-	1, 2, 4, 6, 8, 11, 13, 15, 17, 19, 20	-	-		
DYNAMIC BURN-IN (Note 2)							
-	1, 10, 19	3, 5, 7, 9, 12, 14, 16, 18	20	2, 4, 6, 8, 11, 13, 15, 17	-		

NOTES:

- 1. Each pin except VCC and GND will have a series resistor of 10k Ω ± 5%.
- 2. Each pin except VCC and GND will have a series resistor of $680\Omega\pm5\%.$

TABLE 9. IRRADIATION TEST CONNECTIONS

OPEN	GROUND	$VCC = 5V \pm 0.5V$
3, 5, 7, 9, 12, 14, 16, 18	10	1, 2, 4, 6, 8, 11, 13, 15, 17, 19, 20

NOTE: Each pin except VCC and GND will have a resistor of $47K\Omega \pm 5\%$ for irradiation testing. Group E, Subgroup 2, sample size is 4 dice/wafer 0 failures.

^{1.} Alternate group A testing in accordance with Method 5005 of Mil-Std-883 may be exercised.

^{1.} Except FN test which will be performed 100% go/no-go.

Intersil Space Level Product Flow - 'MS'

Wafer Lot Acceptance (All Lots) Method 5007 (Includes SEM)

GAMMA Radiation Verification (Each Wafer) Method 1019, 4 Samples/Wafer, 0 Rejects

100% Nondestructive Bond Pull, Method 2023

Sample - Wire Bond Pull Monitor, Method 2011

Sample - Die Shear Monitor, Method 2019 or 2027

100% Internal Visual Inspection, Method 2010, Condition A

100% Temperature Cycle, Method 1010, Condition C, 10 Cycles

100% Constant Acceleration, Method 2001, Condition per Method 5004

100% PIND, Method 2020, Condition A

100% External Visual

100% Serialization

100% Initial Electrical Test (T0)

100% Static Burn-In 1, Condition A or B, 24 hrs. min., +125°C min., Method 1015

100% Interim Electrical Test 1 (T1)

100% Delta Calculation (T0-T1)

100% Static Burn-In 2, Condition A or B, 24 hrs. min., $+125^{\circ}$ C min., Method 1015

100% Interim Electrical Test 2 (T2)

100% Delta Calculation (T0-T2)

100% PDA 1, Method 5004 (Notes 1and 2)

100% Dynamic Burn-In, Condition D, 240 hrs., +125°C or Equivalent, Method 1015

100% Interim Electrical Test 3 (T3)

100% Delta Calculation (T0-T3)

100% PDA 2, Method 5004 (Note 2)

100% Final Electrical Test

100% Fine/Gross Leak, Method 1014

100% Radiographic, Method 2012 (Note 3)

100% External Visual, Method 2009

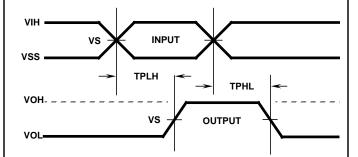
Sample - Group A, Method 5005 (Note 4)

100% Data Package Generation (Note 5)

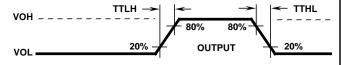
NOTES:

- 1. Failures from Interim electrical test 1 and 2 are combined for determining PDA 1.
- 2. Failures from subgroup 1, 7, 9 and deltas are used for calculating PDA. The maximum allowable PDA = 5% with no more than 3% of the failures from subgroup 7.
- 3. Radiographic (X-Ray) inspection may be performed at any point after serialization as allowed by Method 5004.
- 4. Alternate Group A testing may be performed as allowed by MIL-STD-883, Method 5005.
- 5. Data Package Contents:
 - Cover Sheet (Intersil Name and/or Logo, P.O. Number, Customer Part Number, Lot Date Code, Intersil Part Number, Lot Number, Quantity).
 - Wafer Lot Acceptance Report (Method 5007). Includes reproductions of SEM photos with percent of step coverage.
 - GAMMA Radiation Report. Contains Cover page, disposition, Rad Dose, Lot Number, Test Package used, Specification Numbers, Test equipment, etc. Radiation Read and Record data on file at Intersil.
 - X-Ray report and film. Includes penetrometer measurements.
 - Screening, Electrical, and Group A attributes (Screening attributes begin after package seal).
 - Lot Serial Number Sheet (Good units serial number and lot number).
 - Variables Data (All Delta operations). Data is identified by serial number. Data header includes lot number and date of test.
 - The Certificate of Conformance is a part of the shipping invoice and is not part of the Data Book. The Certificate of Conformance is signed by an authorized Quality Representative.

Propagation Delay Timing Diagram



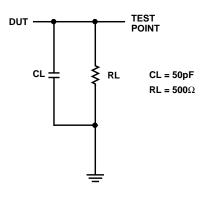
Transition Timing Diagram



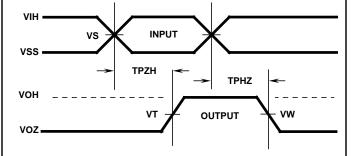
VOLTAGE LEVELS

PARAMETER	HCS	UNITS
VCC	4.50	V
VIH	4.50	V
VS	2.25	V
VIL	0	V
GND	0	V

Propagation Delay Load Circuit



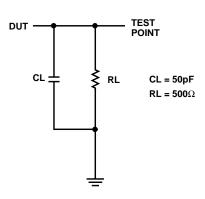
Three-State High Timing Diagrams



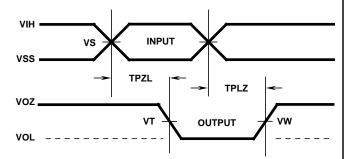
THREE-STATE HIGH VOLTAGE LEVELS

PARAMETER	нсѕ	UNITS
VCC	4.50	V
VIH	4.50	V
VS	2.25	V
VT	2.25	V
VW	3.60	V
GND	0	V

Three-State High Load Circuit



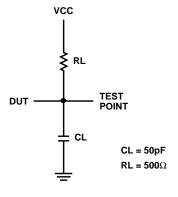
Three-State Low Timing Diagrams



THREE-STATE LOW VOLTAGE LEVELS

PARAMETER	HCS	UNITS
VCC	4.50	V
VIH	4.50	V
VS	2.25	V
VT	2.25	V
vw	0.90	V
GND	0	V

Three-State Low Load Circuit



Die Characteristics

DIE DIMENSIONS:

 $108 \times 106 \times 19 \pm 1 \text{mils}$

METALLIZATION:

Type: Si - Al

Thickness: 11kÅ ± 1kÅ

GLASSIVATION:

Type: SiO₂

Thickness: 13kÅ ± 2.6kÅ

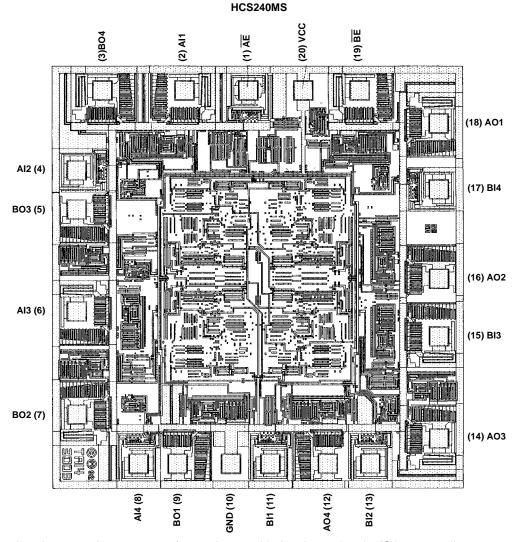
WORST CASE CURRENT DENSITY:

 $< 2.0 \times 10^5 \text{ A/cm}^2$

BOND PAD SIZE:

4 x 4 (mils) 100 x 100μm

Metallization Mask Layout



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