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FEATURES

- Quadrature VCO Outputs
- Wide Frequency Range (0.01Hz to 300kHz)

EXAR ... the analog plus companyTM

- Wide Supply Voltage Range (4.5V to 20V)
- TTL/HCMOS Compatible (V_{CC} = 5VDC)
- Wide Dynamic Range (2mV to 3Vrms)
- Adjustable Tracking Range ($\pm 1\%$ to $\pm 80\%$)
- Excellent Temp. Stability 20ppm/°C, Typ.

APPLICATIONS

- Frequency Synthesis
- Data Synchronization
- FM Detection
- Tracking Filters
- FSK Demodulation

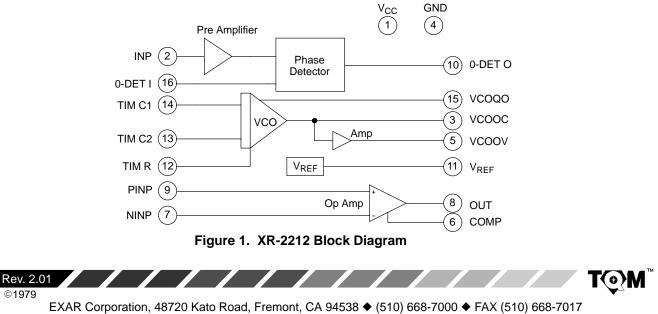
GENERAL DESCRIPTION

The XR-2212 is an ultra-stable monolithic phase-locked loop (PLL) system especially designed for data communications and control system applications. Its on board reference and uncommitted operational amplifier, together with a typical temperature stability of better than 20ppm/°C, make it ideally suited for frequency synthesis, FM detection, and tracking filter applications. The wide input dynamic range, large operating voltage range, large frequency range, and HCMOS and TTL compatibility contribute to the usefulness and wide applicability of this device.

ORDERING INFORMATION

Part No.	Package	Operating Temperature Range
XR-2212M	16 Lead 300 Mil CDIP	-55°C to +125°C
XR-2212CP	16 Lead 300 Mil PDIP	0°C to +70°C
XR-2212P	16 Lead 300 Mil PDIP	-40°C to +85°C

BLOCK DIAGRAM

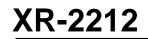


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XR-2212 Precision

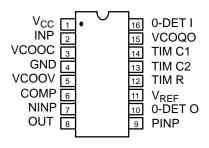
June 1997-3

Phase-Locked Loop





PIN CONFIGURATION



16 Lead PDIP, CDIP (0.300")

PIN DESCRIPTION

Pin #	Symbol	Туре	Description
1	V _{CC}		Positive Power Supply.
2	INP	I	Receive Analog Input.
3	VCOOC	0	VCO Current Output.
4	GND		Ground Pin.
5	VCOOV	0	VCO Voltage Source Output.
6	COMP	I	Uncommitted Amplifier, Frequency Compensation Input.
7	NINP	I	Inverted Input. Uncommitted amplifier.
8	OUT	0	Uncommitted Amplifier Output.
9	PINP	I	Positive Input. Uncommitted amplifier.
10	0-DET O	0	Phase Detector Output.
11	V _{REF}	0	Internal Voltage Reference. The value of V _{REF} is V _{CC} /2 -650mV.
12	TIM R	I	Timing Resistor Input. This pin connects to the timing resistor of the VCO.
13	TIM C2	I	Timing Capacitor Input. The timing capacitor connects between this pin and pin 14.
14	TIM C1	I	Timing Capacitor Input. The timing capacitor connects between this pin and pin 13.
15	VCOQO	0	VCO Quadrature Output.
16	0-DET I	Ι	Phase Detector Input.





ELECTRICAL CHARACTERISTICS

Test Conditions: V_{CC} = +12V, T_A = + 25°C, R_0 = 30k Ω , C_0 = 0.033 μ F, unless otherwise specified. See *Figure 3* for component designation.

	XR-2212M/2212P			XR-2212CP				
Parameter	Min.	Тур.	Max.	Min.	Тур.	Max.	Units	Conditions
General Characteristics								
Supply Voltage	4.5		15	4.5		15	V	
Supply Current		6	10		6	12	mA	$R_0 \ge 10 k\Omega$., See Figure 5
Oscillator Section								•
Frequency Accuracy		<u>+</u> 1	<u>+</u> 3		<u>+</u> 1		%	Deviation from $f_0 = 1/R_0C_0$
Frequency Stability								$R_1 = \infty$
Temperature ¹		<u>+</u> 20	<u>+</u> 50		<u>+</u> 20		ppm/°C	See Figure 9
Power Supply		0.05	0.5		0.05		%/V	V _{CC} = 12 <u>+</u> 1V, See <i>Figure 8</i>
		0.2			0.2		%/V	V _{CC} = 5 <u>+</u> 0.5V, See <i>Figure 8</i>
Upper Frequency Limit	100	300			300		kHz	$R_0 = 8.2 k\Omega, C_0 = 400 pF$
Lowest Practical Operating Frequency			0.01		0.01		Hz	$R_0 = 2M\Omega, \ C_0 = 50\muF$
Timing Resistor, R ₀								See Figure 5
Operating Range	5		2000	5		2000	kΩ	
Recommended Range	15		100	15		100	kΩ	See Figure 8 and Figure 9
Oscillator Outputs			•	•				1
Voltage Output								Measured at Pin 5
Positive Swing, V _{OH}		11			11		V	
Negative Swing, V _{OL}		0.4	0.8		0.5		V	
Current Sink Capability		1			1		mA	
Current Output								Measured at Pin 3
Peak Current Swing	100	150			150		μA	
Output Impedance		1			1		MΩ	
Quadrature Output								Measured at Pin 15
Output Swing		0.6			0.6		V	
DC Level		0.3			0.3		V	Referenced to Pin 11
Output Impedance		3			3		kΩ	
Loop Phase Detector Section	•				•		Measured at Pin 10	
Peak Output Current	<u>+</u> 150	<u>+</u> 200	<u>+</u> 300	<u>+</u> 100	<u>+</u> 200	<u>+</u> 300	μA	
Output Offset Current		<u>+</u> 1			<u>+</u> 2		μA	
Output Impedance		1			1		MΩ	
Maximum Swing	<u>+</u> 4	<u>+</u> 5		<u>+</u> 4	<u>+</u> 5		V	Referenced to Pin 11

Notes

¹ For XR-2212P the parameters, although guaranteed over the recommended operating conditions, are not 100% tested in production.

Bold face parameters are covered by production test and guaranteed over operating temperature range.





ELECTRICAL CHARACTERISTICS (CONT'D)

_	XR-2212M/2212P		XR-2212CP					
Parameter	Min.	Тур.	Max.	Min.	Тур.	. Max. Units		Conditions
Input Preamp Section	•	•	•	•	•	•	•	Measured at Pin 2
Input Impedance		20			20		kΩ	
Input Signal to Cause Limiting		2	10		2		mV rms	
Op Amp Section	•	•		•	•		•	•
Voltage Gain	55	70		55	70		dB	$R_L = 5.1 k\Omega, R_F = \infty$
Input Bias Current		0.1	1		0.1	1	μΑ	
Offset Voltage		<u>+</u> 5	<u>+</u> 20		<u>+</u> 5	<u>+</u> 20	mV	
Slew Rate		2			2		V/µsec	
Internal Reference				Measured at Pin 11				
Voltage Level	4.9	5.3	5.7	4.75	5.3	5.85	V	
Output Impedance		100			100		Ω	AC Small Signal
Maximum Source Current		80			80		ΩA	

Notes

¹ For XR-2212P the parameters, although guaranteed over the recommended operating conditions, are not 100% tested in production.

Bold face parameters are covered by production test and guaranteed over operating temperature range.

Specifications are subject to change without notice

ABSOLUTE MAXIMUM RATINGS

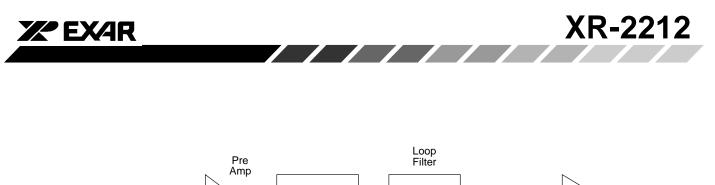
Power Supply 18V	Power Dissipation:
Input Signal Level	Ceramic Package: 750mW
	Derate Above $T_A = +25^{\circ}C$ 6mW/°C
	Plastic Package: 625mW
	Derate Above $T_A = + 25^{\circ}C \dots 5mW/^{\circ}C$

SYSTEM DESCRIPTION

The XR-2212 is a complete PLL system with buffered inputs and outputs, an internal reference, and an uncommitted op amp. Two VCO outputs are pinned out; one sources current, the other sources voltage. This enables operation as a frequency synthesizer using an external programmable divider. The op amp section can be used as an audio preamplifier for FM detection or as a high speed sense amplifier (comparator) for FSK demodulation. The center frequency, bandwidth, and tracking range of the PLL are controlled independently by external components. The PLL output is directly compatible with CMOS, HCMOS and TTL logic families as well as microprocessor peripheral systems.

The precision PLL system operates over a supply voltage range of 4.5V to 20V, a frequency range of 0.01Hz to 300kHz, and accepts input signals in the range of 2mV to 3V rms. Temperature stability of the VCO is typically better than 20 ppm/°C with the optimum timing resistor value.





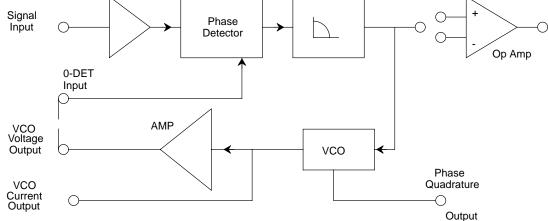


Figure 2. Functional Block Diagram of XR-2212 Precision PLL System

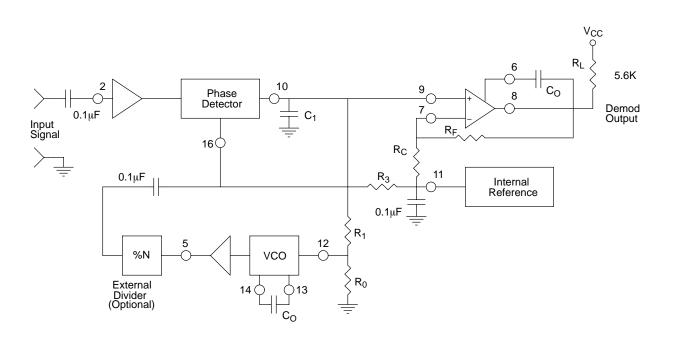


Figure 3. Generalized Circuit Connection for FM Detection, Signal Tracking or Frequency Synthesis





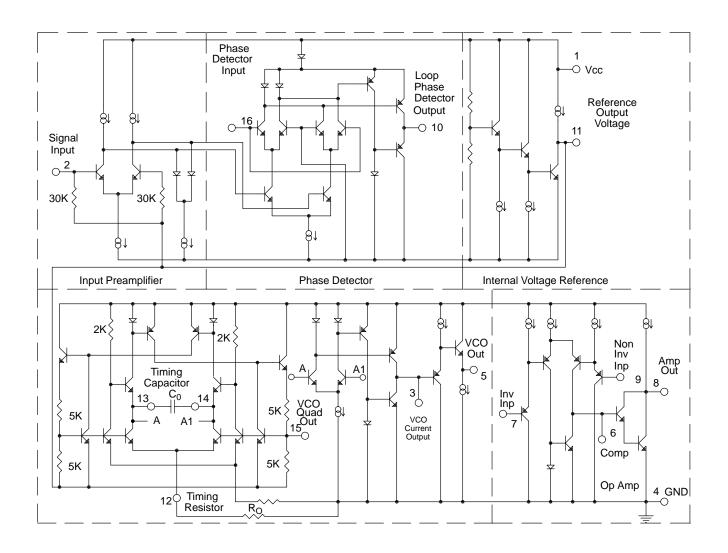


Figure 4. Simplified Circuit Schematic of XR-2212





TYPICAL CHARACTERISTICS

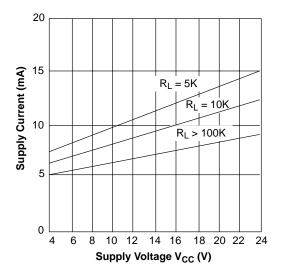


Figure 5. Typical Supply Current vs. V_{CC} (Logic Outputs Open Circuited)

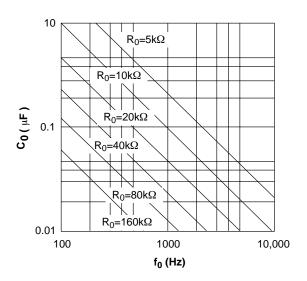
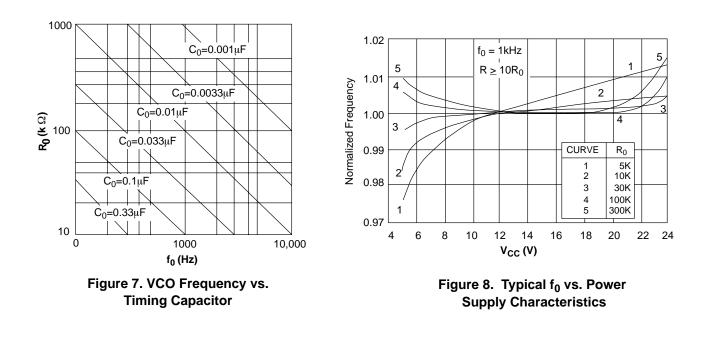


Figure 6. VCO Frequency vs. Timing Resistor





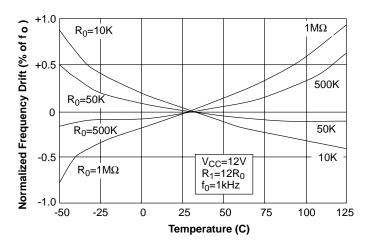


Figure 9. Typical Center Frequency Drift vs. Temperature

DESCRIPTION OF CIRCUIT CONTROLS

Signal Input (Pin 2): Signal is AC coupled to this terminal. The internal impedance at Pin 2 is $20k\Omega$. Recommended input signal level is in the range of 10mV to 5V peak-to-peak.

VCO Current Output (Pin 3): This is a high impedance (M Ω) current output terminal which can provide $\pm 100\mu$ A drive capability with a voltage swing equal to V_{CC}. This output can directly interface with CMOS or NMOS logic families.

VCO Voltage Output (Pin 5): This terminal provides a low- impedance ($\approx 50\Omega$) buffered output for the VCO. It can directly interface with low-power Schottley TTL. For interfacing with standard TTL circuits, a 750 Ω pull-down resistor from Pin 5 to ground is required. For operation of the PLL without an external divider, Pin 5 can be DC coupled to Pin 16.

Op Amp Compensation (Pin 6): The op amp section is frequency compensated by connecting an external capacitor from Pin 6 to the amplifier output (Pin 8). For unity-gain compensation a 20pF capacitor is recommended.

Op Amp Inputs (Pins 7 and 9): These are the inverting and the non-inverting inputs for the op amp section. The common-mode range of the op amp inputs is from +1V to (V_{CC} - 1.5) volts.

Op Amp Output (Pin 8): The op amp output is an opencollector type gain stage and requires a pull-up resistor, R_L , to V_{CC} for proper operation. For most applications, the recommended value of R_L is in 5k Ω to 10k Ω range.

ZPEXAR

Phase Detector Output (Pin 10): This terminal provides a high-impedance output for the loop phase-detector. The PLL loop filter is formed by R₁ and C₁ connected to Pin 10 (see *Figure 3*). With no input signal, or with no phase-error within the PLL, the DC level at Pin 10 is very nearly equal to V_{REF}. The peak voltage swing available at the phase detector output is equal to \pm V_{REF}.

Reference Voltage, V_{REF} (Pin 11): This pin is internally biased at the reference voltage level. V_{REF}:V_{REF} = V_{CC}/2 - 650mV. The DC voltage level at this pin forms an internal reference for the voltage levels at Pins 10, 12 and 16. Pin 1 must be bypassed to ground with a 0.1µF capacitor, for proper operation of the circuit.

VCO Control Input (Pin 12): VCO free-running frequencies determined by external timing resistor, R_0 , connected from this terminal to ground. For optimum temperature stability, R_0 must be in the range of $10K\Omega$ to $100k\Omega$ (see *Figure 9*).

VCO Frequency Adjustment: VCO can be fine-tuned by connecting a potentiometer, R_X , in series with R_0 at Pin 12 (see *Figure 11*).

This terminal is a low-impedance point, and is internally biased at a DC level equal to $V_{\mbox{\scriptsize REF}}.$ The maximum timing





current drawn from Pin 12 must be limited to \leq 3 mA for proper operation of the circuit.

VCO Timing Capacitor (Pins 13 and 14): VCO frequency is inversely proportional to the external timing capacitor, C_0 , connected across these terminals (see *Figure 6*). C_0 must be nonpolar, and in the range of 200pF to 10µF.

VCO Quadrature Output (Pin 15): The low-level (≈ 0.6 Vpp) output at this pin is at quadrature phase (i.e. 90° phase-offset) with the other VCO outputs at Pins 3 and 5. The DC level at Pin 15 is approximately 300mV above V_{REF}. The quadrature output can be used with an external multiplier as a "lock detect" circuit. In order not to degrade oscillator performance, the output at Pin 15 must be buffered with an external high impedance low capacitance amplifier. When not in use, Pin 15 should be left open-circuited.

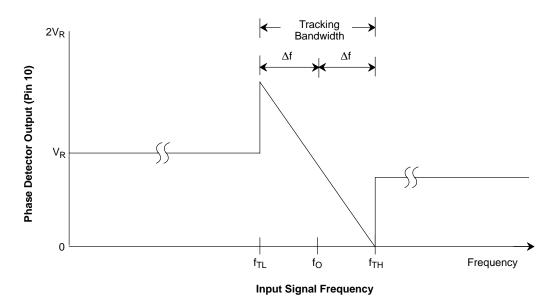
Phase Detector Input (Pin 16): Voltage output of the VCO (Pin 5) or the output of an external frequency divider

is connected to this pin. The DC level of the sensing threshold for the phase detector is referenced to V_{REF}. If the signal is capacitively coupled to Pin 16, then this pin must be biased from Pin 11, through an external resistor, R_B (R_B \approx 10kΩ). The peak voltage swing applied to Pin 16 must not exceed (V_{CC} - 1.5) volts.

PHASE-LOCKED LOOP PARAMETERS

Transfer Characteristics

Figure 10 shows the basic frequency to voltage characteristics of XR-2212. With no input signal present, filtered phase detector output voltage is approximately equal to the internal reference voltage, V_{REF} at Pin 11. The PLL can track an input signal over its tracking bandwidth, shown in the figure. The frequencies f_{TL} and f_{TH} represent the lower and the upper edge of the tracking range, f_0 represents the VCO center frequency.





Output Voltage is Referenced to Internal Reference Voltage VREF at Pin 11





Design Equations

(See *Figure 3* and *Figure 10* for definition of components.)

- 1. VCO Center Frequency, f_0 : $f_0 = 1/R_0C_0$ Hz
- Internal Reference Voltage, V_{REF} (measured at Pin 11)

 $V_{REF} = V_{CC}/2 - 650 \text{mV}$

- 3. Loop Low-Pass Filter Time Constant, $\tau : \tau = R_1C_1$
- 4. Loop Damping, ς:

$$\varsigma = 0.25 \sqrt{\frac{NC_0}{C_1}}$$

where N is the external frequency divider modular (See 2). If no divider is used, N = 1.

- 5. Loop Tracking Bandwidth, $\pm \Delta f/f_0$: $\Delta f/f_0 = R_0/R_1$
- 6. Phase Detector Conversion Gain, K_{\emptyset} : (K_{\emptyset} is the differential DC voltage across Pins 10 and 11, per unit of phase error at phase-detector input) $K_{\emptyset} = -2V_{REF}/\pi$ volts/radian
- 7. VCO Conversion Gain, K_0 : (K_0 is the amount of change in VCO frequency, per unit of DC voltage change at Pin 10. It is the reciprocal of the slope of conversion characteristics shown in *Figure 10*). $K_0 = -1/V_{REF}C_0R_1 Hz/V$

- 8. Total Loop Gain, K_T $K_T = 2\pi K_{\emptyset} K_0 = 4/C_0 R_1$ rad/sec/volt
- 9. Peak Phase-Detector Current, I_A ; available at Pin 10. $I_A = V_{REF}$ (volts)/25mA

APPLICATION INFORMATION

FM Demodulation

XR-2212 can be used as a linear FM demodulator for both narrow-band and wide-band FM signals. The generalized circuit connection for this application is shown in *Figure 11*, where the VCO output (Pin 5) is directly connected to the phase detector input (Pin 16). The demodulated signal is obtained at phase detector output (Pin 10). In the circuit connection of Figure 10, the op amp section of XR-2212 is used as a buffer amplifier to provide both additional voltage amplification as well as current drive capability. Thus, the demodulated output signal available at the op amp output (Pin 8) is fully buffered from the rest of the circuit.

In the circuit of *Figure 11*, R_0C_0 set the VCO center frequency, R_1 sets the tracking bandwidth, C_1 sets the low-pass filter time constant. Op amp feedback resistors R_F and R_C set the voltage gain of the amplifier section.





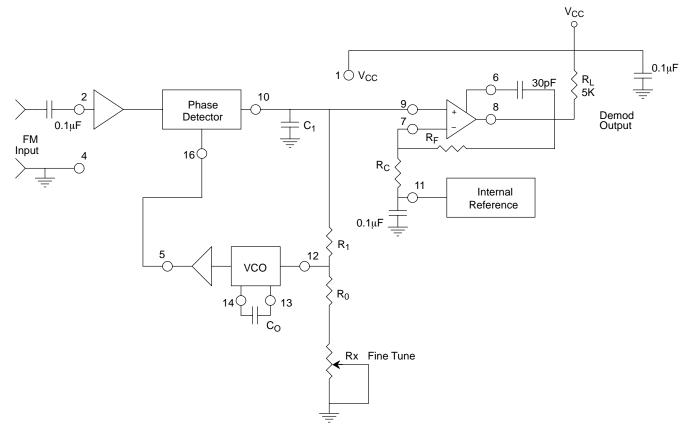


Figure 11. Circuit Connection for FM Demodulation

Design Instructions

The circuit of *Figure 11* can be tailored to any FM demodulation application by a choice of the external components R_0 , R_1 , R_C , R_F , C_0 and C_1 . For a given FM center frequency and frequency deviation, the choice of these components can be calculated as follows, using the design equations and definitions given on page 10.

- a) Choose VCO center frequency f_0 to be the same as FM carrier frequency.
- b) Choose value of timing resistor R₀, to be in the range of $10k\Omega$ to $100k\Omega$. This choice is arbitrary. The recommended value is R₀ = $\sim 20k\Omega$. The final value of R₀ is normally fine-tuned with the series potentiometer, R_X.
- c) Calculate value of C_0 from design equation (1) or from *Figure 7*:

$$C_0 = 1/R_0 f_0$$

d) Choose R₁ to determine the tracking bandwidth, Δf (see design equation 5). The tracking bandwidth, Δf , should be set significantly wider than the maximum input FM signal deviation, Δf_{SM} . Assuming the tracking bandwidth to be "N" times larger than Δf_{SM} , one can re-unite design equation 5 as:

$$\frac{\Delta f}{f_0} = \frac{R_0}{R_1} = N \frac{\Delta f_{SM}}{f_0}$$

Table 2. lists recommended values of N, for various values of the maximum deviation of the input FM signal.

e) Calculate C₁ to set loop damping (see design equation 4). Normally, $\zeta = 1/2$ is recommended. Then, C₁ = C₀/4 for $\zeta = 1/2$.





% Deviation of FM Signal (∆f _{SM} /f ₀)	$\label{eq:recommended} \begin{array}{l} \mbox{Recommended Value of} \\ \mbox{Bandwidth Ratio, N} \\ \mbox{(N = $\Delta f / \Delta f_{SM}$)} \end{array}$
1% or less	10
1% to 3%	5
1% to 5%	4
5% to 10%	3
10% to 30%	2
30% to 50%	1.5

Table 2.

Recommended values of bandwidth ratio, N, for various values of FM signal frequency deviation. (Note: N is the ratio of tracking bandwidth Δf to max. signal frequency deviation, Δf_{SM}).

f) Calculate R_C and R_F to set peak output signal amplitude. Output signal amplitude, V_{OUT}, is given as:

$$V_{OUT} = \left(\frac{\Delta f_{SM}}{f_0}\right) (V_{REF}) \left(\frac{R_1}{R_0}\right) \left(\frac{R_C + R_F}{R_C}\right)$$

In most applications, $R_F = 100 k\Omega$ is recommended; then R_C , can be calculated from the above equation to give desired output swing. The output amplifier can also be used as a unity-gain voltage follower, by open circuiting R_C (i.e., $R_C = \infty$).

Note: All calculated component values except R_0 can be rounded-off to the nearest standard value, and R_0 can be varied to fine-tune center frequency, through a series potentiometer, R_X , (See Figure 11).

Design Example

Demodulator for FM signal with 67kHz carrier frequency with \pm 5kHz frequency deviation. Supply voltage is +12V and required peak output swing is \pm 4V.

- Step a) f_0 is chosen as 67kHz.
- Step b) Choose $R_0 = 20k\Omega$ (18k Ω fixed resistor in series with 5k Ω potentiometer).
- Step c) Calculate C_0 ; from design equation (1). $C_0 = 746\rho F$
- Step d) Calculate R₁. For given FM deviation, $\Delta f_{SM}/f_0 = 0.0746$, and N = 3 from *Table 2*. Then:

$$R_0/R_1 = (3)(0.0746) = 0.224$$

or:
 $R_1 = 89.3k\Omega$.

Step e): Calculate $C1 = (C_0/4) = 186 pF$.

 $\begin{array}{lll} \mbox{Step f}): & \mbox{Calculate } \mathsf{R}_{C} \mbox{ and } \mathsf{R}_{F} \mbox{ to get } \pm 4 \mbox{V peak} \\ & \mbox{output swing: Let } \mathsf{R}_{F} = 100 \mbox{k}\Omega. \mbox{ Then,} \end{array}$

$$R_C = 80.6k\Omega$$
.

Note: All values except R₀ can be rounded-off to nearest standard value.

FREQUENCY SYNTHESIS

Figure 12 shows the generalized circuit connection for frequency synthesis. In this application an external frequency divider is connected between the VCO output (Pin 5) and the phase-detector input (Pin 16). When the circuit is in lock, the two signals going into the phase-detector are at the same frequency, or $f_S = f_1/N$ where N is the modulus of the external frequency divider. Conversely, the VCO output frequency, f_1 is equal to N_{fS}.

In the circuit configuration of *Figure 12*, the external timing components, R_0 and C_0 , set the VCO free running frequency; R_1 sets the tracking bandwidth and C_1 sets the loop damping, i.e., the low-pass filter time constant (see design equations).

The total tracking range of the PLL (see *Figure 10*), should be chosen to accommodate the lowest and the highest frequency, f_{max} and f_{min} , to be synthesized. A recommended choice for most applications is to choose a tracking half-bandwidth Δf , such that:

$$\varDelta f pprox f_{max}$$
 - f_{min}

If a variable input frequency and a variable counter modulus N is used, then the maximum and the minimum values of output frequency will be:

$$f_{max} = N_{max} (f_S)_{max}$$
 and $f_{min} = N_{min} (f_S)_{min}$

If a fixed output frequency is desired, i.e. N and f_S are fixed, then a $\pm 10\%$ tracking bandwidth is recommended. Excessively large tracking bandwidth may cause the PLL to lock on the harmonics of the input signals; and the small tracking range increases the "lock-up" or acquisition time.

Design Instructions

For a given performance requirement, the circuit of *Figure 12* can be optimized as follows:

a) Choose center frequency, f_0 , to be equal to the output frequency to be synthesized. If a range of output



frequencies is desired, set f_0 to be at mid-point of the desired range.

- b) Choose timing resistor R_0 to be in the range of $15k\Omega$ to $100k\Omega$. This choice is arbitrary. R_0 can be fine tuned with a series potentiometer, R_X .
- c) Choose timing capacitor, C_0 from Figure 7 or Equation 1.
- d) Calculate R₁ to set tracking bandwidth (see *Figure 10* and design equation 5). If a range of output frequencies are desired, set R₁ to get:

$$\Delta f = f_{max} - f_{min}$$

If a single fixed output frequency is desired, set R_1 to get:

$$\Delta f = 0.1 f_0$$

e) Calculate C₁ to obtain desired loop damping. (See design equation 4). For most applications, $\varsigma = 1/2$ is recommended, thus:

$$C_0 = N C_0 / 4$$

Note

All component values except R_0 can be rounded off to the nearest standard value.

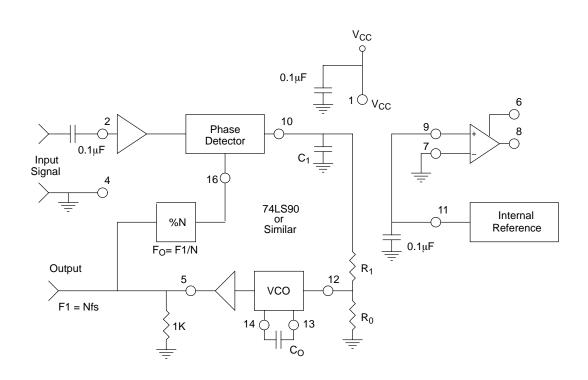


Figure 12. Circuit Connection for Frequency Synthesizer





INPUT SENSITIVITY

The input to the XR-2212 may sometimes be too sensitive to noise conditions on the input line. *Figure 13* illustrates a method of de-sensitizing the XR-2212 from such noisy line conditions by the use of a resistor, Rx, connected from pin 2 to ground. The value of Rx is chosen by the equation and the desired minimum signal threshold level.

V_{IN} minimum (peak) input voltage must exceed this value to be detected (equivalent to adjusting V threshold).

 V_{IN} minimum (peak) = $V_a - V_b$ =

$$\Delta V \pm 2.8V \text{ offset} = V_{REF} = \frac{20,000}{(20,000 + Rx)} \text{ or}$$
$$R_X = 20,000 \left(\frac{V_{REF}}{\Delta V} - 1\right)$$

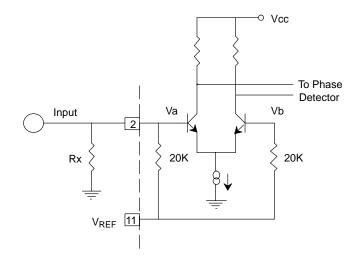


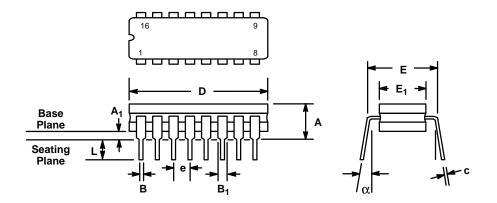
Figure 13. Desensitizing Input Stage





16 LEAD CERAMIC DUAL-IN-LINE (300 MIL CDIP)

Rev. 1.00



	INC	HES	MILLIN	IETERS	
SYMBOL	MIN	МАХ	MIN	MAX	
А	0.100	0.200	2.54	5.08	
A ₁	0.015	0.060	0.38	1.52	
В	0.014	0.026	0.36	0.66	
B ₁	0.045	0.065	1.14	1.65	
С	0.008	0.018	0.20	0.46	
D	0.740	0.840	18.80	21.34	
E ₁	0.250	0.310	6.35	7.87	
E	0.3	00 BSC	7.62 BSC		
е	0.1	00 BSC	2.5	4 BSC	
L	0.125	0.200	3.18	5.08	
α	0°	15 [°]	0°	15°	

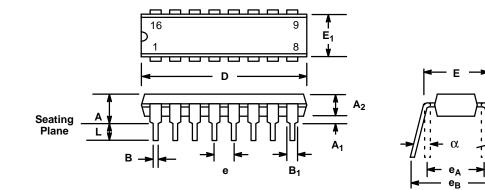
Note: The control dimension is the inch column





16 LEAD PLASTIC DUAL-IN-LINE (300 MIL PDIP)

Rev. 1.00



	INC	HES	MILLIN	METERS
SYMBOL	MIN	MIN MAX		MAX
А	0.145	0.210	3.68	5.33
A ₁	0.015	0.070	0.38	1.78
A ₂	0.115	0.195	2.92	4.95
В	0.014	0.024	0.36	0.56
B ₁	0.030	0.070	0.76	1.78
С	0.008	0.014	0.20	0.38
D	0.745	0.840	18.92	21.34
E	0.300	0.325	7.62	8.26
E ₁	0.240	0.280	6.10	7.11
е	0.1	00 BSC	2.5	4 BSC
e _A	0.3	00 BSC	7.6	2 BSC
e _B	0.310	0.430	7.87	10.92
L	0.115	0.160	2.92	4.06
α	0°	15°	0°	15°

Note: The control dimension is the inch column

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Notes





Notes





Notes





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