# **HITACHI**

KAOHSIUNG HITACHI ELECTRONICS CO.,LTD P.O. BOX 26-27 2,13TH EAST ST. K.E.P.Z. KAOHSIUNG TAIWAN R.O.C. TEL:(07) 8215811 (7 LINE) FAX:(07) 8215815

FOR MESSRS.		
FUK MEGOKO.		

DATE. Mar.06,2009

# SP14Q003-C1

## CONTENTS

CUSTOMER'S ACCEPTANCE SPECIFICATIONS

No.	ITEM	SHEET No.	PAGE
1	COVER	7B64PS 2701- SP14Q003-C1-5	1-1/1
2	RECORD OF REVISION	7B64PS 2702- SP14Q003-C1-5	2-1/2~2/2
3	GENERAL SPECIFICATION	7B64PS 2703- SP14Q003-C1-5	3-1/1
4	ABSOLUTE MAXIMUM RATINGS	7B64PS 2704- SP14Q003-C1-5	4-1/1
5	ELECTRICAL CHARACTERISTICS	7B64PS 2705- SP14Q003-C1-5	5-1/2~2/2
6	OPTICAL CHARACTERISTICS	7B64PS 2706- SP14Q003-C1-5	6-1/2~2/2
7	BLOCK DIAGRAM	7B64PS 2707- SP14Q003-C1-5	7-1/1
8	INTERFACE TIMING CHART	7B64PS 2708- SP14Q003-C1-5	8-1/3~3/3
9	OUTLINE DIMENSIONS	7B63PS 2709- SP14Q003-C1-5	9-1/2
		7B64PS 2709- SP14Q003-C1-5	9-2/2
10	QUALITY STANDARD	7B64PS 2710- SP14Q003-C1-5	10-1/3~3/3
11	PRECAUTION IN DESIGN	7B64PS 2711- SP14Q003-C1-5	11-1/2~2/2
12	DESIGNATION OF LOT MARK	7B64PS 2712- SP14Q003-C1-5	12-1/1
13	PRECAUTION FOR USE	7B64PS 2713- SP14Q003-C1-5	13-1/1

\* When products will be discontinued, customers will be informed by HITACHI with twelve months prior announcement.

ACCEPTED BY; PROPOSED BY; Dan Chine

KAOHSIUNG HITACHI Sh. | 7B64PS 2701- SP14Q003-C1-5 | PAGE 1-1/1

# **RECORD OF REVISION**

DATE	SHEET No.		SI	JMMAR`	<u> </u>						
Aug.02.02'		(10) Back Light Type									
J	SP14Q003-C1-2	CFL life time : 50,000		age)							
	PAGE 3-1/1	Note : CFL life time =	•	• ,	of CFL	brightne	ess.				
	7B64PS-2704-	4.2 ENVIRONMENTA	AL ABSC	DLUTE M	IAXIMUI	M RATI	NGS.				
	SP14Q003-C1-2	ITEM	OPE	RATING	S	TORA					
	PAGE 4-1/2		MIN.				MAX.				
		AMBIENT	0℃	50°C	-20	$\mathfrak{I}^{\mathbb{C}}$	60℃				
		TEMPERATURE									
				Revised							
		ITEM		ERATING		STORA					
			MIN.				MAX.				
		AMBIENT TEMPERATURE	-20°⊂ E	70°	-30	0℃	80℃				
	7B64PS-2705-	5.1 ELECTRICAL CH	IARACT	ERISTIC	S						
	SP14Q003-C1-2	ITEM	SYMBO	COND		MIN					
	PAGE 5-1/2	Recommended		Ta=0°	- /	-					
		LC Driving	VDD-V0	)	°C \( \phi = 0 \)	-					
		Voltage Note 2		Ta=50	°C \( \phi = 0 \)	-					
				Revise							
			SYMBO	_	ITTION		-				
		Recommended		Ta=0°	- /		24.0 -				
		LC Driving	VDD-V0	1	°C \( \phi = 0 \)	,					
		Voltage Note 2		Ta=50°C φ=0 - 22.0 -							
Mar.12,04'	7B64PS-2708-	8.3 POWER ON/OF	F TIMIN	G SEQI	JENCE						
	SP14Q003-C1-3	SIGNAL	200	E0							
	PAGE 8-3/3	Revised tDLD min. Revised tCH max.	200 →								
Jun.04.'04	7D04D0 0705	5.1 ELECTRICAL C			<u> </u>						
Juli.04. 04	7 20 11 0 27 00	Added	лакас	IEKISTI	CS						
	SP14Q003-C1-4 PAGE 5-1/2	ITEM	5	SYMBOL	MIN.	TYP.	MAX				
	PAGE 5-1/2	Power Supply Voltage I		DD-VSS	3.2	3.3	3.4				
		1 ower ouppry voltage i	Logio V	22 100	23.0	24.0	25.0				
		Recommend LC Driving	g Voltage	VDD-V0	22.0	23.0	24.0				
					21.0	22.0	23.0				
	7B64B9 2705	5.2 ELECTRICAL C	ΗΔΡΛΟΊ	EDICTIO	S OF	BACKI	ICHT				
	7B64PS-2705- SP14Q003-C1-4	Canceled		LIXIOTIC	JJ UF	DYOVE					
	PAGE 5-2/2	Note 5:When ICFL is	used ov	er 5.5 m	A ,it ma،	/ cause	uneven				
	1 AGL 3-2/2	contrast near CFL lo									
					•						
KAOHSIUN	G HITACHI	Sh. Sh.			40000 0	, <sub>-</sub>	ACE				
LEOTOON	DAT	TE  Mar.06,'09   📜 📗	1 RP45	2702-SP1	4Q003-C	√1-5  P	AGE   2				

DATE Mar.06,'09

ELECTRONICS CO.,LTD.

# **RECORD OF REVISION**

DATE	SHEET No				SUMMARY			
Jun.04.'04	7B64PS-2706- SP14Q003-C1- PAGE 6-2/2	-4 A T	Added The LCD driv	ing v	ARACTERISTICS Contrage should be contrast is obtained.	adjusted at		ltage
	7B64PS-2710- SP14Q003-C1- PAGE 10-1/3		0.1 APPEAR Revised 45°-		E INSPECTION C	ONDITION		
Mar.06,'09	7B64PS-2712- SP14Q003-C1- PAGE 12-1/1	_			OF LOT MARK from REV. — to RE	EV.B		
AOHSIUNG	HITACHI	DATE	Mar.06,'09	Sh.	7B64PS 2702-SP14	Q003-C1-5	PAGE	2-2/2

ELECTRONICS CO.,LTD.

## 3. GENERAL SPECIFICATIONS

(1) Part Name SP14Q003-C1

(2) Outer Dimensions 167.0(W)mm×109.0(H)mm×10.0 (D)mm(max.)

(3) Effective Display Area 120(W)mm min. x 89(H)mm min.

(4) Dot Size 0.345(W)min. × 0.345(H)min.

(5) Dot Pitch  $0.360(W) \text{mm} \times 0.360(H) \text{mm}$ 

(6) Dot Number (Resolution) 320 (W) x 240 (H) dots

(7) Duty Ratio 1/240

(8) LCD Type Blue type(Negative type)

The upper polarizer is anti-glare type

The bottom polarizer is transmissive type

(9) Viewing Direction 6 O'clock

(10) Backlight Type Cold cathode fluorescent lamp.

CFL life time: 50,000h(average)

Note: CFL life time = life time for half of CFL

brightness.

## 4. ABSOLUTE MAXIMUM RATINGS

## 4.1 ELECTRICAL ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	0	6.0	V	
Power Supply for LC Driving	VDD-VEE	0	27.5	V	
Input Signal Voltage	Vi	-0.3	VDD+0.3	V	(Note 1)
Input Signal Current	li	0	1	Α	
Static Electricity	VESD0	-	±100	V	(Note 2,3,4)
	VESD1	-	±10	kV	(Note 2,3,5)

VSS=0V: STANDARD

Note 1: DOFF, FLM, LOAD, CP, D0~D3.

Note 2: Make certain you are grounded when handling LCM.

Note 3 : Energy storage capacitance 200pF , discharge resistance 250 \( \Omega \) Ta=25 \( \Cappa \) , 60%RH.

Note 4: Contact discharge to I/F connector pins.

Note 5: Contact discharge to front metal bezel.

#### 4.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	OPER	ATING	STO	RAGE	COMMENT
I I EIVI	MIN.	MAX.	MIN.	MAX.	COMMENT
Ambient Temperature	<b>-20</b> ℃	<b>70</b> ℃	<b>-30</b> ℃	<b>80</b> ℃	(Note 2,3,7)
Humidity	(Note 1)		(No	te 1)	Without Condensation
Vibration	-	2.45m/s <sup>2</sup> (0.25G)	-	11.76m/s <sup>2</sup> (1.2G) (Note 5)	(Note 4) 1h max.
Shock	-	29.4m/s <sup>2</sup> (3 G)	490.0m/s <sup>2</sup> - (50 G) X \ Y \ Z Dire (Note 5)		X · Y · Z Directions
Corrosive Gas	Not Acceptable N		Not Acceptable		

Note 1 : Ta ≤ 40°C : 85%RH max.

Ta>40 $^{\circ}$ C : Absolute humidity must be lower than the humidity of 85%RH at 40 $^{\circ}$ C

Note 2 : Ta at  $-30^{\circ}$ C < 48h, at  $80^{\circ}$ C < 168h.

Note 3: Background color changes slightly depending on ambient temperature. This phenomenon is reversible.

Note 4:5Hz~100Hz (Except resonance frequency)

Note 5: This module should be operated normally after finish the test.

Note 6: When LCM will be operated at 0°C, the life time of CFL will be reduced.

Please make sure that the characteristics of the inverter meet the CFL specification.

Note 7: Operating temp does not include CFL.

			<u> </u>			
KAOHSIUNG HITACHI			Sh.			
	DATE	Mar.06,'09		7B64PS 2704-SP14Q003-C1-5	PAGE	4-1/1
ELECTRONICS CO.,LTD.			No.	10041 0 2104-01 140000-01-0		T 1/ 1
ELECTRONICS CO.,LID.			INO.		ļ ,	

## 5. ELECTRICAL CHARACTERISTICS

## 5.1 ELECTRICAL CHARACTERISTICS

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Power Supply Voltage	VDD-VSS		4.75	5.0	5.25	V
for Logic	VDD-V33	-	3.2	3.3	3.4	
Power Supply Voltage for LC Driving	VEE-VSS	-	-23.1	-22.0	-20.9	V
Input Signal Voltage	Vi	H LEVEL	0.8VDD	-	VDD	V
(Note 1)	VI	L LEVEL	0	-	0.2VDD	V
Power Supply Current	IDD	VDD-VSS=5.0V		6.0	-	<b>~</b> Λ
for Logic (Note 2)	טטו	VEE-VSS= -22.0V	-	0.0	-	mA
Power Supply Current for LC Driving (Note 2)	IEE	VDD-VSS=5.0V VEE-VSS= -22.0V	-	5.0	-	mA
Recommended LC		Ta= $0^{\circ}$ C , $\phi$ = $0^{\circ}$	23.0	24.0	25.0	V
Driving Voltage	VDD-V0	Ta=25 $^{\circ}$ C , $\phi$ = 0 $^{\circ}$	22.0	23.0	24.0	V
(Note 3)		Ta=50 $^{\circ}$ C , $\phi$ = 0 $^{\circ}$	21.0	22.0	23.0	V
FRAME Frequency (Note 4)	fFLM	-	70	75	80	Hz

Note 1: DOFF, FLM, LOAD, CP, D0~D3.

Note 2 : FLM=75Hz , test pattern is all "Q". VDD-V0=23.0V , Ta=25  $^{\circ}\text{C}$ 

Note 3 : Recommended LC driving voltage may fluctuate about  $\pm 1.0 \text{V}$  by each module. Test pattern is all "Q"

Note 4: Please set the frame frequency so as to avoid flicker and rippling on the display.

## 5.2 ELECTRICAL CHARACTERISTICS OF BACKLIGHT

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	NOTE
Lamp Voltage	VL		(300)	1	Vrms	Ta=25°ℂ
Frequency	fL	-	70	85	kHz	Ta=25°ℂ
Lamp Current	IL	4	5	6	mArms	Ta=25°ℂ
Starting Discharge Voltage	VS	1000	1	1	Vrms	Ta=25°ℂ

KAOHSIUNG HITACHI	DATE	Mar 06 '00	Sh.	7B64PS 2705-SP14Q003-C1-5	DAGE	E 1/2
ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	No.	7664P3 2705-3P14Q003-C1-5	PAGE	5-1/2

Note 1: Please make sure that your inverter is designed to meet the above specifications. Note 2: Starting discharge voltage is increased when LCM is operating at lower temperature, please check the characteristics of your inverter, so as to ensure discharge at low temperature. Note 3: Average life time of CFL will be decreased when LCM is operating at lower temperature. Note 4: Lower driving frequency of CFL inverter may cause mechanical noise of the backlight system. Before designing the inverter, please consider the driving frequency of noise.

## 6. OPTICAL CHARACTERISTICS

## 6.1 OPTICAL CHARACTERISTICS OF LCD

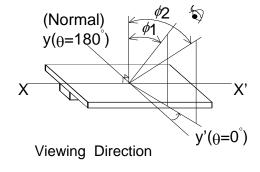
Ta=25°C (Ba	acklight	On)

and the second s		-		\		. ,	
ITEM	SYMBOL	CONDITIONAL	MIN.	TYP.	MAX.	UNIT	NOTE
Viewing Area	φ 2-φ 1	K≧2.0	-	40	-	Deg.	1,2
	K	$\phi$ =0°, $\theta$ =0°	-	6	-	-	3
Response Time (Rise)	tr	$\phi$ =0°, $\theta$ =0°	-	120	-	ms	4
Response Time (Fall)	tf	$\phi = 0^{\circ}$ , $\theta = 0^{\circ}$	-	150	-	ms	4

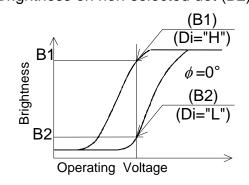
(Measure condition by HITACHI)

Note 3: Definition of contrast "K"

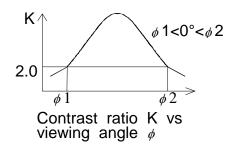
K= Brightness on selected dot (B1)
Brightness on non-selected dot (B2)



Note 1 : Definition of  $\theta$  and  $\phi$ 

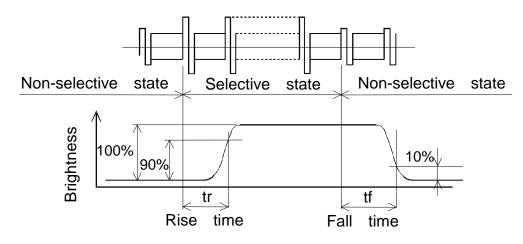


Note 2 : Definition of viewing angle  $\phi$  1 and  $\phi$  2.



 $\begin{array}{c} \phi = 0^{\circ} \\ \hline \text{Sensor} \\ \hline \text{BM7} \\ \hline \text{LCD} \\ \hline \end{array}$  Distance=0.4m

Note 4: Definition of optical response



KAOHSIUNG HITACHI		Mar 06 '00	Sh.	7DC4DC 2700 CD440002 C4 F	DACE	6 1/2	l
ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	No.	7B64PS 2706-SP14Q003-C1-5	PAGE	0-1/2	l

## 6.2 OPTICAL CHARACTERISTICS OF BACKLIGHT

ITEM	MIN.	TYP.	MAX.	UNIT	NOTE
Brightness		100	_	od/m²	IL=5mA
Brightness	-	100	-	cd/m <sup>2</sup>	(Note 1,2)
Rise Time				minute	IL=5mA
Rise Time	-	5	-	minute	Brightness 80%
Brightness Uniformity	-	-	±30	%	(Note 1,3)

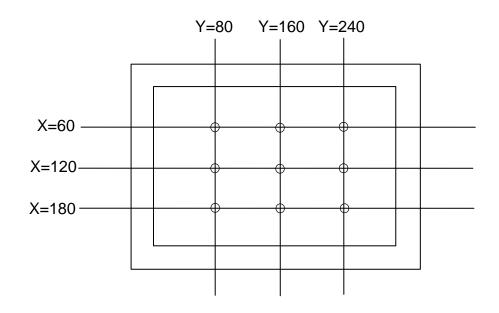
CFL: Initial, Ta=25°C, Display data should be all "ON".

The LCD driving voltage should be adjusted at the voltage where the peak contrast is obtained.

Note 1: Measurement after 10 minutes of CFL operating.

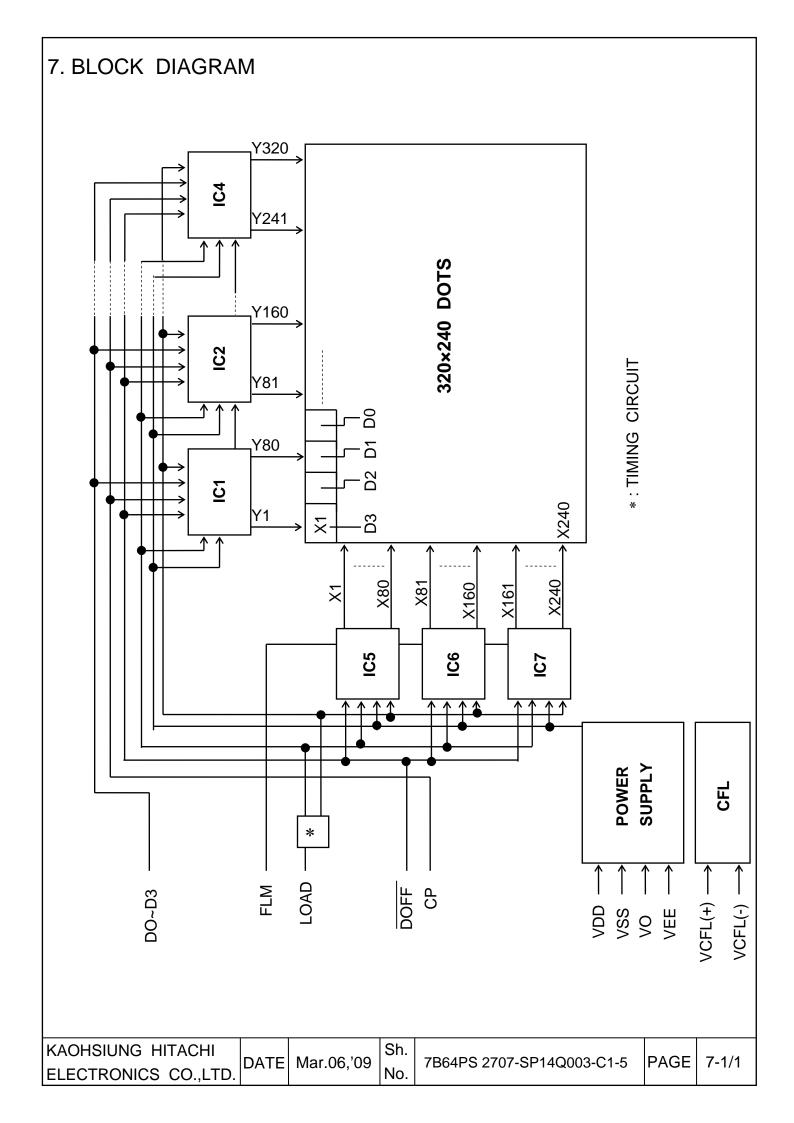
Note 2: Brightness control: 100%

Note 3: Measure of the following 9 places on the display.



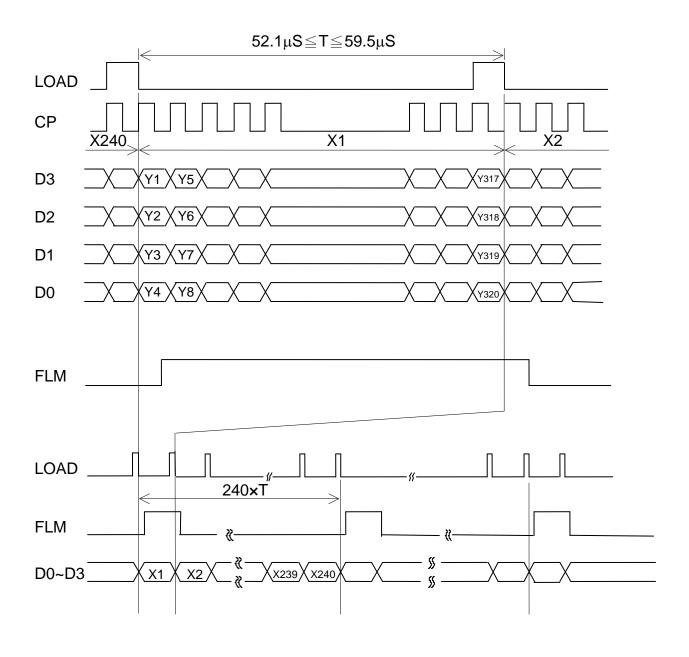
Definition of the brightness tolerance.

KAOHSIUNG HITACHI	DATE	N4 00 100	Sh.	7D04D0 0700 0D440000 04 5	DACE	6.0/0
ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	No.	7B64PS 2706-SP14Q003-C1-5	PAGE	0-2/2



## 8. INTERFACE TIMING CHART

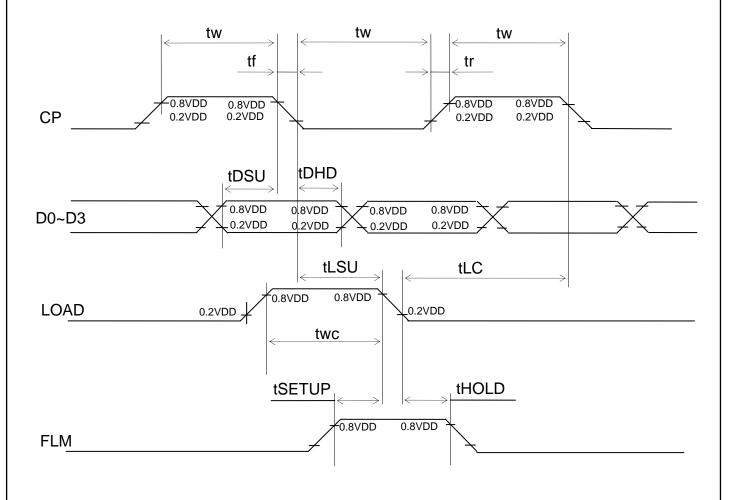
## 8.1 INTERFACE TIMING CHART



KAOHSIUNG HITACHI	DATE	Mar.06,'09	Sh.	7DC4DC 2709 CD440002 C4 F	PAGE	8-1/3
ELECTRONICS CO.,LTD.	DATE	War.00, 09	No.	7B64PS 2708-SP14Q003-C1-5	PAGE	0-1/3

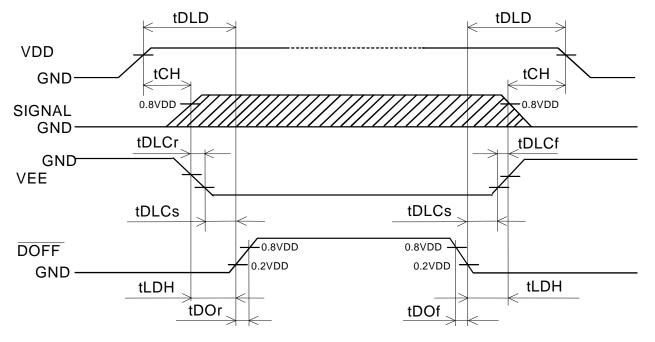
#### 8.2 TIMING CHARACTERISTICS

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Clock Frequency	fCP	-	-	6.5	MHz
Clock Pulse Width	tW	45	-	1	ns
Clock Rise, Fall Time	tr,tf	1	-	15	ns
Data Set Up Time	tDSU	30	-	1	ns
Data Hold Time	tDHD	30	-	1	ns
"LOAD" Set Up Time	tLSU	80	-	ı	ns
"LOAD" Clock Time	tLC	120	-	1	ns
"FLM" Set Up Time	tSETUP	100	-	ı	ns
"FLM" Hold Time	tHOLD	100	-	1	ns
"LOAD" Pulse Width	tWC	125	-	-	ns



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KAOHSIUNG HITACHI	D 4 TE		on.	7D04D0 0700 0D440000 04 5		0.0/0
ELECTRONICO CO LED	DATE	Mar.06,'09	N	7B64PS 2708-SP14Q003-C1-5	PAGE	8-2/3
ELECTRONICS CO.,LTD.			No.			

#### 8.3 POWER ON/OFF TIMING SEQUENCE



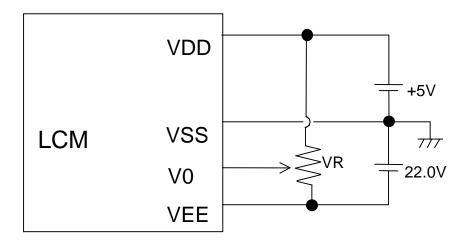
SYMBOL	MIN.	MAX.	UNIT	COMMENT
tDLD	50	ı	ms	
tCH	0	30	ms	(Note 1)
tLDH	0	ı	ms	
tDOr	-	100	ns	
tDOf	-	100	ns	
tDLCr	0	ı	ms	(Note 2)
tDLCf	0	-	ms	
tDLCs	20	-	ms	

Note 1 : Please keep the specified sequence because wrong sequence may cause permanent damage to the LCD panel.

Note 2 : HITACHI recommends you to use DOFF function.

display quality may deteriorate if you don't use DOFF function.

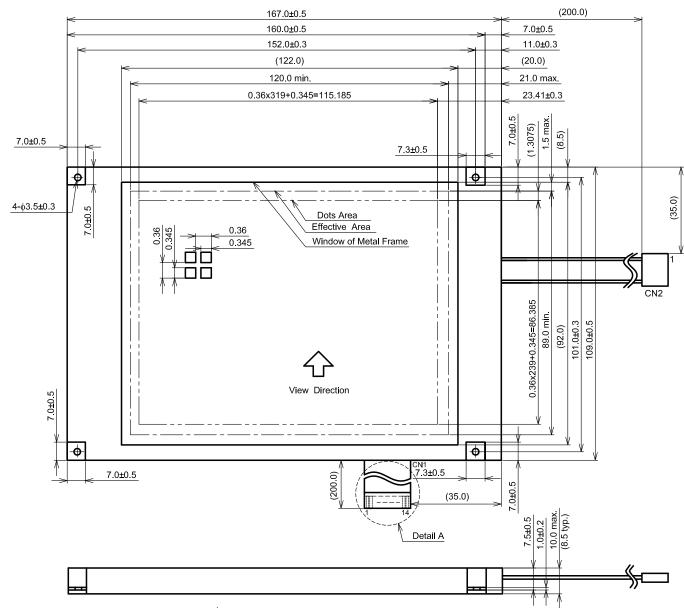
## 8.4 POWER SUPPLY FOR LCM (EXAMPLE)

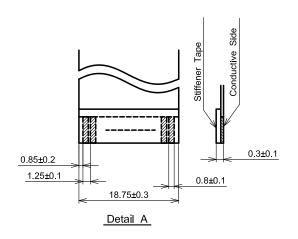


Note 1 :  $VR : 10k\Omega$ 

KAOHSIUNG HITACHI	DATE	Mar 06 '00	Sh.	7DC4DC 2709 CD440002 C4 F	PAGE	0 2/2
ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	No.	7B64PS 2708-SP14Q003-C1-5	FAGE	0-3/3

## 9. OUTLINE DIMENSIONS 9.1 OUTLINE DIMENSIONS





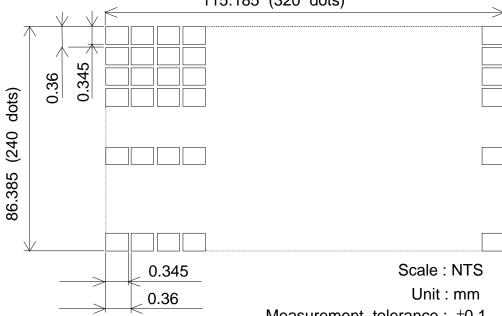
Note 1: Measurement when adding 9.8 x 10<sup>4</sup>Pa at the measuring point.

Scale : NTS Unit : mm

	KAOHSIUNG HITACHI ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	Sh. No.	7B63PS 2709-SP14Q003-C1-5	PAGE	9-1/2
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## 9.2 DISPLAY PATTERN

## 115.185 (320 dots)



Measurement tolerance: ±0.1

## 9.3 INTERFACE PIN CONNECTION

FPC: pitch 1.25mm 14 pins

INTER	RFACE	PIN No.	SIGNAL	LEVEL	FUNCTION
		1	D0		
		2	D1	H/L	Display Data
		3	D2	□/∟	Display Data
		4	D3		
		5	DOFF	H/L	H:ON / L:OFF
	6 FLM H First Line Mark	First Line Marker			
LCM	CN1	7	N.C	-	-
LCIVI	CIVI	8	LOAD	H→L	Data Latch
		9	CP	H→L	Data Shift
		10	VDD	-	Power Supply for Logic
		11	VSS	-	GND
		12	VEE	-	Power Supply for LC
		13	V0	-	Operating Voltage LC Driving
		14	VSS	-	GND

INTER	RFACE	PIN No.	SIGNAL	LEVEL	FUNCTION
	1	1	VCFL(+)	-	Power Supply for CFL
LONA	CNO	2	N.C	-	-
LCM	CN2	3	N.C	-	-
		4	VCFL(-)	-	- Power Supply for CFL

CFL I/F: J.A.E./ IL - G - 4S - S3C2

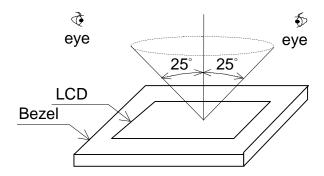
KAOHSIUNG HITACHI	DATE	Mar.06,'09	Sh.	7B64PS 2709-SP14Q003-C1-5	PAGE	9-2/2
ELECTRONICS CO.,LTD.	DATE	Mai.00, 09	No.	7B04F3 2709-3F14Q003-C1-3	FAGL	9-2/2

## 10. APPEARANCE STANDARD

#### 10.1 APPEARANCE INSPECTION CONDITION

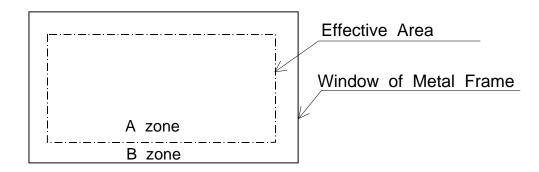
Visual inspection should be done under the following condition.

- (1) The inspection should be done under in the dark room.
- (2) The CFL should be lighted with the prescribed inverter.
- (3) The distance between eyes of an inspector and the LCD module is 25cm.
- (4) The viewing zone is shown the figure . Viewing angle  $\leq 25^{\circ}$



#### 10.2 DEFINITION OF EACH ZONE

A zone: Within the effective area specified at page 9-1/2 of this document. B zone: Area between the window of metal frame and the effective area line specified at page 9-1/2 of this document.



## 10.3 APPEARANCE SPECIFICATION

\*) If a problem occurs in respect to any of these items, both parties(Customer and HITACHI) will discuss in more detail.

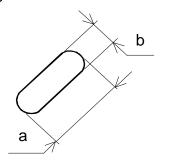
No.	ITEM		CRIT	ERIA		Α	В		
	Scratches		Distinguished one is not acceptable (To be judged by HITACHI limit sample)						
Dent			Same as above						
	Wrinkles in Polarizer		Same a	s above		*	-		
Bubble	Bubbles	Average di D(mn			Maximum number acceptable				
		<u>D</u> ≦0	.2		Ignore				
		0.2 < D ≤	≦0.3		12		-		
		0.3 <d< td=""><td><b>≦0.5</b></td><td></td><td>3</td><td></td><td></td></d<>	<b>≦0.5</b>		3				
		0.5<	D		NONE				
	Stains,		Filame	entous					
	Foreign Materials, Dark Spot	Length L(mm)	Width W(mn		Maximum number acceptable				
		L≦2.0	W≦0.0	,	Ignore		-		
L		L≦3.0	0.03 <w≤< td=""><td></td><td>6</td><td></td><td></td></w≤<>		6				
		L≦2.5	0.05 <w≦0.05 0.05<w≦0.1< td=""><td>1</td><td></td><td></td></w≦0.1<></w≦0.05 		1				
		Round							
		Average diameter			-				
		D(mm)	accepta		space				
С			D<0.2 Ignore		-		_		
		$0.2 \le D < 0.33$		10mm					
		0.33≦D							
D		Total		nentous + Round = 10					
ן ט		Those wiped out easily are acceptable							
	Color Tone		To be judged by HITACHI limit sample						
	Color Uniformity	Same as above					-		
	Pinhole	Average d			mum number				
		Ď(mn		a	acceptable				
		D≦0.	15		Ignore				
		0.15 <d< td=""><td><b>≦0.3</b></td><td></td><td>10</td><td></td><td></td></d<>	<b>≦0.3</b>		10				
		C≦0.0	)15	Ignore					
	Contrast	Average	Contract	Maximu	ı ıvıınımı im		_		
	Irregularity (Spot)	diameter D(mm)	Contrast	numbe acceptat	l chaca				
		D≦0.25	To be	Ignore	-				
		$0.25 < D \le 0.35$	judged by	10	20mm				
		0.35 <d≦0.5< td=""><td>HITACHI</td><td>4</td><td>20mm</td><td></td><td></td></d≦0.5<>	HITACHI	4	20mm				
		0.5 <d< td=""><td></td><td>None</td><td>-</td><td></td><td></td></d<>		None	-				

KAOHSIUNG HITACHI	DATE	Mar.06,'09	Sh.	7B64PS 2710-SP14Q003-C1-5	PAGE	10-2/3	
ELECTRONICS CO.,LTD.	_,,,_		No.				l

No.	ITEM		CRITERIA					
Contrast L Irregularity	Width D(mm)	Length L(mm)	Maximum number acceptable	Minimum space				
	W≦0.25	L≦1.2	2	20mm				
С	C (Line) D (Filamentous)	W≦0.2	L≦1.5	3	20mm		-	
D		W≦0.15	L≦2.0	3	20mm			
	W≦0.1	L≦3.0	4	20mm				
	TO	TAL	(	5				
	Rubbing Scratch	To be judged	by HITACHI	standard			-	

No.	ITEM		CRIT	ERIA	
	Dark Spots, White Spots	D≦	0.4	Ignore	
	Foreign Materials (Spot)	D>	0.4	None	
F		W≦0.2	L<2.5	≦1	
L	Foreign Materials (Line)	W≦0.2	L>2.5	None	
		W>	0.2	None	
В		W≦0.1		Ignore	
/	Scratches	0.1 <w≦0.2< td=""><td>L≦11.0</td><td>≦1</td></w≦0.2<>	L≦11.0	≦1	
L		0.1 <w\(\leq 0.2<="" td=""><td>L≧11.0</td><td>None</td></w\(\leq>	L≧11.0	None	
		W>	0.2	None	

Note 1 : Definition of average diameter D

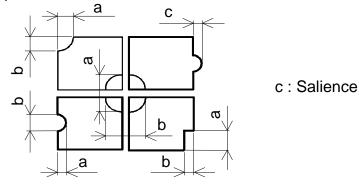


$$D = \frac{a+b}{2}$$

Note 2 : Definition of length L and width W



Note 3 : Definition of pinhole



KAOHSIUNG HITACHI ELECTRONICS CO.,LTD	DATE	Sh. No.	7B64PS 2710-SP14Q003-C1-5	PAGE	10-3/3

## 11. PRECAUTION IN DESIGN

11.1 LC DRIVING VOLTAGE (VEE) AND VIEWING ANGLE RANGE
Setting VEE out of the recommended condition will be a cause for a change of viewing angle range.

#### 11.2 PRECAUTIONS AGAINST STATIC CHARGE

As this module contains C-MOS LSIs, it is not strong against electrostatic discharge. Make certain that the operator's body is connected to the ground through a list band etc. And don't touch I/F pins directly.

#### 11.3 POWER ON SEQUENCE

Input signals should not be applied to LCD module before power supply voltage is applied and reaches to specified voltage (VDD).

If above sequence is not kept, C-MOS LSIs of LCD modules may be damaged due to latch up problem.

## 11.4 PACKAGING

- (1) No leaving product is preferable in the place of high humidity for a long period of time. For their storage in the place where temperature is 35°C or higher, special care to prevent them from high humidity is required. A combination of high temperature and high humidity may cause them polarization degradation as well as bubble generation and polarizer peel-off. Please keep the temperature and humidity within the specified range for use and storage.
- (2) Since polarizers tend to be easily damaged, They should be handled full with care so as not to get them touched, pushed or rubbed.
- (3) As the adhesives used for adhering polarizers are made of organic substances which will be deteriorated by a chemical reaction with such chemicals as acetone, toluene, ethanol and isopropyl alcohol. The following solvents are recommended for use: normal hexane

Please contact us when it is necessary for you to use chemicals.

- (4) Lightly wipe to clean the dirty surface with absorbent cotton waste or other soft material like chamois, soaked in the chemicals recommended without scrubbing it hardly. To prevent the display surface from damage and keep the appearance in good state, it is sufficient, in general, to wipe it with absorbent cotton.
- (5) Immediately wipe off saliva or water drop attached on the display area because its long period adherance may cause deformation or faded color on the spot.
- (6) Foggy dew deposited on the surface due to coldness will be caused for polarizer damage, stain and dirt on product. When necessary to take out the products from some place at low temperature for test, etc. It is required for them to be warmed up in a container once at the temperature higher than that of room.

KAOHSIUNG HITACHI	D 4 T F	M = = 00 100	Sh.	7D04D0 0744 0D440000 04 5	DAGE	44 4/0
ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	No.	7B64PS 2711-SP14Q003-C1-5	PAGE	11-1/2

- (7) Touching the display area and contact terminals with bare hands and contaminating them are prohibited, because the stain on the display area and poor insulation between terminals are often caused by being touched by bare hands. (Some cosmetics are detrimental to polarizers.)
- (8) In general the quality of glass is fragile so that it tends to be cracked or chipped in handling, specially on its periphery. Be careful not to give it sharp shock caused by dropping down, etc.

#### 11.5 CAUTION FOR OPAERATION

- (1) It is an indispensable condition to drive LCDs within the specified voltage limit since the higher voltage than the limit causes the shorter LCD life. An electrochemical reaction due to direct current causes LCDs undesirable deterioration, so that the use of direct current driver should be avoided.
- (2) Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCDs show dark blue color in them. However those phenomena do not mean malfunction or out of order with LCDs which will come back in the specified operating temperature range.
- (3) If the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.
- (4) A slight dew depositing on terminals is a cause for electrochemical reaction resulting in terminal open circuit. Usage under the relative condition of 40°C 50%RH or less is required.

#### 11.6 STORAGE

In case of storing for a long period of time (for instance, for years) for the purpose of replacement use, the following ways area recommended.

- (1) Storage in a polyethylene bag with the opening sealed, so the fresh air will not be entered from outside.
- (2) Placing in a dark place where neither exposure to direct sunlight nor light is, keeping temperature in the range from  $0^{\circ}$ C to  $35^{\circ}$ C.
- (3) Storing with no touch on polarizer surface by anything else. (It is recommended to store them as they have been contained in the inner container at the time of delivery from us.)

#### 11.7 SAFETY

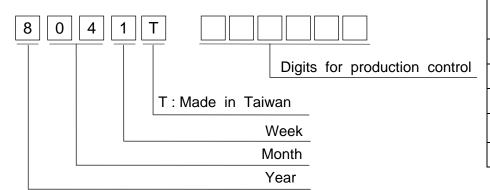
- (1) It is recommendable to crash damaged or unnecessary LCDs into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.
- (2) When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water.

KAOHSIUNG HITACHI	D 4 TE	NA - 00 100	Sh.	7D04D0 0744 0D440000 04 5	DAGE	44.0/0
ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	No.	7B64PS 2711-SP14Q003-C1-5	PAGE	11-2/2

## 12. DESIGNATION OF LOT MARK

## 12.1 LOT MARK

Lot mark is consisted of 5 digits for production lot and 6 digits for production control.



Year	Figure in
	lot mark
0000	
2009	9
2010	0
0044	4
2011	1
0040	•
2012	2
2013	3

Month	Figure in	Month	Figure in
	lot mark	Month	lot mark
Jan.	01	Jul.	07
Feb.	02	Aug.	08
Mar.	03	Sep.	09
Apr.	04	Oct.	10
May	05	Nov.	11
Jun.	06	Dec.	12

Week	Figure in
(day in calendar)	lot mark
1~ 7	1
8~14	2
15~21	3
22~28	4
29~31	5

#### 12.2 SERIAL No.

Serial No. is consisted of 6 digits number (000001~999999).

## 12.3 LOCATION OF LOT MARK

Label is bring attached on the back side of module.

## 12.4 REVISION(Rev.) CONTROL

Rev No.	ITEM
_	Mcount IC:MN73099HED(Panasonic)
	Transistor:2SA1036K(ROHM)
В	Mcount IC:IT7001M(ITE)
	Transistor:2SA1576(ROHM)



KAOHSIUNG HITACHI	DATE	Mar 06 '00	Sh.	7B64PS 2712-SP14Q003-C1-5	DAGE	12-1/1	
ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	No.	7B04P3 2712-3P14Q003-C1-3	PAGE	12-1/1	

## 13. PRECAUTION FOR USE

- 13.1 A limit sample should be provided by the both parties on an occasion when the both parties agreed its necessity. Judgement by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.
- 13.2 On the following occasions, the handling of the problem should be decided through discussion and agreement between responsible persons of the both parties.
  - (1) When a question is arisen in the specifications.
  - (2) When a new problem is arisen which is not specified in this specifications.
  - (3) When an inspection specifications change or operating condition change in customer is reported to HITACHI, and some problem is arisen in this specification due to the change.
  - (4) When a new problem is arisen at the customer's operating set for sample evaluation in the customer site.

The precaution that should be observed when handling LCM have been explained above. If any points are unclear or if you have any request, please contact HITACHI.

KAOHSIUNG HITACHI		Mar 06 '00	Sh.	7DC4DC 0740 CD440000 C4 F	DACE	12 1/1
ELECTRONICS CO.,LTD.	DATE	Mar.06,'09	No.	7B64PS 2713-SP14Q003-C1-5	PAGE	13-1/1