October 2008

SG6741 Highly Integrated Green-Mode PWM Controller

Features

High-Voltage Startup

SEMICONDUCTOR

- Low Operating Current: 4mA
- Linearly Decreasing PWM Frequency to 22kHz
- Frequency Hopping to Reduce EMI Emission
- Peak-Current-Mode Control
- Cycle-by-Cycle Current Limiting
- Leading-Edge Blanking
- Synchronized Slope Compensation
- Gate Output Maximum Voltage Clamp: 18V
- V_{DD} Over-Voltage Protection (Auto Restart)
- V_{DD} Under-Voltage Lockout (UVLO)
- Internal Open-Loop Protection
- Constant Power Limit (Full AC Input Range)

Applications

General-purpose switch-mode power supplies and flyback power converters, including:

- Power Adapters
- Open-Frame SMPS

Description

The highly integrated SG6741 PWM controller provides several features to enhance the performance of flyback converters.

The highly integrated SG6741 series of PWM controllers provides several features to enhance the performance of flyback converters.

To minimize standby power consumption, a proprietary green-mode function provides off-time modulation to linearly decrease the switching frequency at light-load conditions. To avoid acoustic-noise problems, the minimum PWM frequency is set above 22KHz. This green-mode function enables the power supply to meet international power conservation requirements. With the internal high-voltage startup circuitry, the power loss due to bleeding resistors is also eliminated. To further reduce power consumption, SG6741 is manufactured using the BiCMOS process, which allows an operating current of only 4mA.

SG6741 integrates a frequency-hopping function that helps reduce EMI emission of a power supply with minimum line filters. Its built-in synchronized slope compensation achieves stable peak-current-mode control. The proprietary internal line compensation ensures constant output power limit over a wide range of AC input voltages, from $90V_{AC}$ to $264V_{AC}$.

SG6741 provides many protection functions. In addition to cycle-by-cycle current limiting, the internal open-loop protection circuit ensures safety when an open-loop or output short-circuit failure occurs. PWM output is disabled until V_{DD} drops below the UVLO lower limit; then the controller starts again. As long as V_{DD} exceeds about 26V, the internal OVP circuit is triggered.

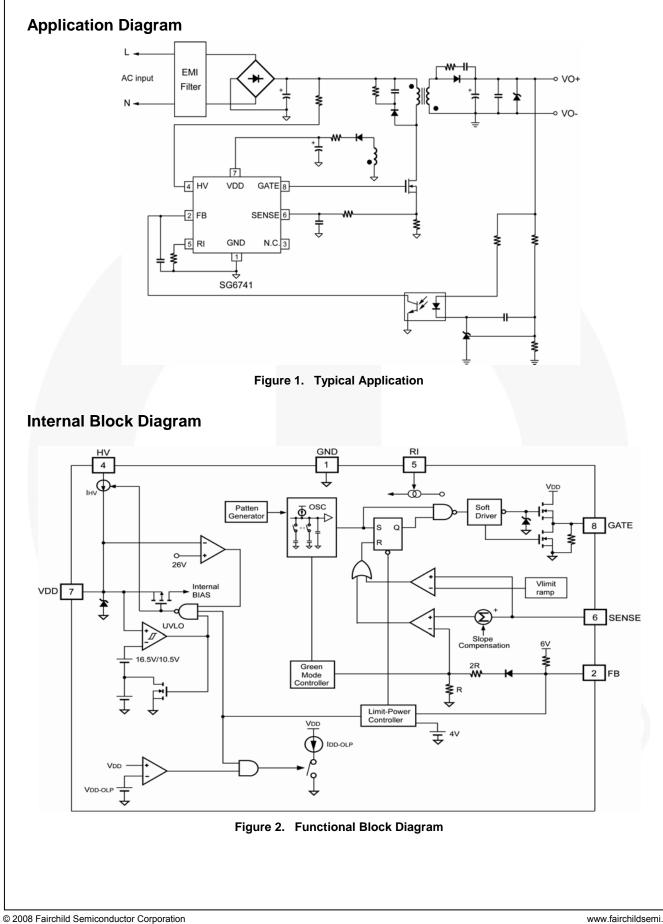
SG6741 is available in an 8-pin SOP package.

Ordering Information

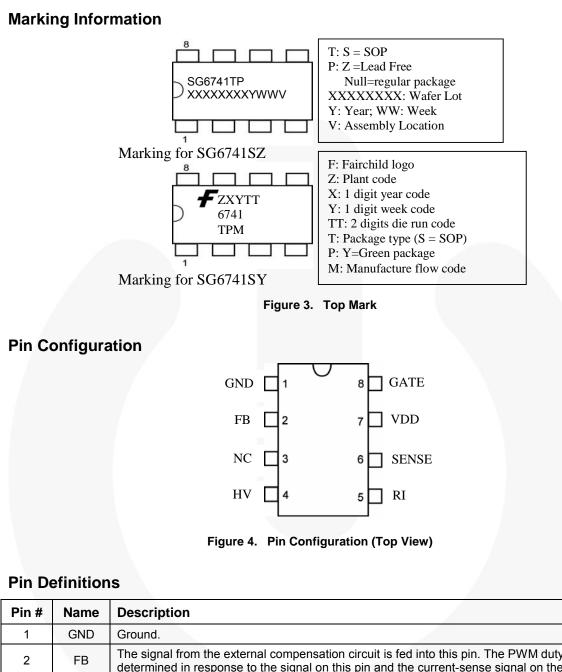
Part Number	Operating Temperature Range	Package	Eco Status	Packing Method	
SG6741SZ	-40 to +105°C	8-Lead Small Outline Package (SOP)	Green	Tape & Reel	
SG6741SY	-40 to +105°C	8-Lead Small Outline Package (SOP)	Green	Tape & Reel	

W For Fairchild's definition of "green" Eco Status, please visit: <u>http://www.fairchildsemi.com/company/green/rohs_green.html</u>.

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The signal from the external compensation circuit is fed into this pin. The PWM duty cycle is determined in response to the signal on this pin and the current-sense signal on the SENSE pin. 3 NC No connection. 4 HV For startup, this pin is pulled high to the line input or bulk capacitor via resistors. A resistor connected from the RI pin to GND pin provides the SG6741 with a constant current 5 RI source. This determines the center PWM frequency. Increasing the resistance reduces PWM frequency. Using a 26KΩ resistor (R_I) results in a 65kHz center PWM frequency. Current sense. The sensed voltage is used for peak-current-mode control and cycle-by-cycle SENSE 6 current limiting. Power supply. The internal protection circuit disables PWM output as long as VDD exceeds the 7 VDD OVP trigger point. 8 GATE The totem-pole output driver. Soft driving waveform is implemented for improved EMI.

Absolute Maximum Ratings

Stresses exceeding the absolute maximum ratings may damage the device. The device may not function or be operable above the recommended operating conditions and stressing the parts to these levels is not recommended. In addition, extended exposure to stresses above the recommended operating conditions may affect device reliability. The absolute maximum ratings are stress ratings only. All voltage values, except differential voltages, are given with respect to the ground pin.

Symbol	Parameter	Min.	Max.	Unit	
V _{VDD}	DC Supply Voltage ^(1, 2)			30	V
V _{FB}	FB Pin Input Voltage		-0.3	7.0	V
V _{SENSE}	SENSE Pin Input Voltage		-0.3	7.0	V
V _{RI}	RI Pin Input Voltage		-0.3	7.0	V
V _{HV}	HV Pin Input Voltage			500	V
PD	Power Dissipation ($T_A < 50^{\circ}C$)			400	mW
θ _{JA}	Thermal Resistance (Junction-to-Air)			141	°C/W
TJ	Operating Junction Temperature		-40	+125	°C
T _{STG}	Storage Temperature Range		-55	+150	°C
TL	Lead Temperature (Wave Soldering	or IR, 10 Seconds)		+260	°C
ESD	Electrostatic Discharge Capability, Human Body Model, JESD22-A114 All Pins Except HV Pin			4	kV
ESD	Electrostatic Discharge Capability, Machine Model, JESD22-A115	All Pins Except HV Pin		200	V

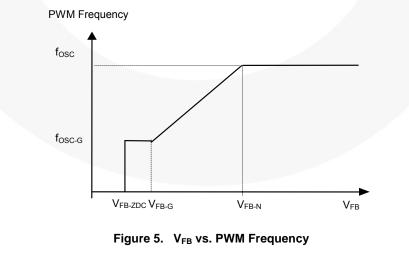
Notes:

1. All voltage values, except differential voltages, are given with respect to the network ground terminal.

2. Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device.

V _{DD} =15V,	$T_A=25^{\circ}C$, unless otherwise noted.						
Symbol	Parameter	Conditions	Min.	Тур.	Max.	Units	
V _{DD} Secti	on						
V _{OP}	Continuously Operating Voltage				22	V	
V _{DD-ON}	Start Threshold Voltage		15.5	16.5	17.5	V	
$V_{\text{DD-OFF}}$	Minimum Operating Voltage		9.5	10.5	11.5	V	
I _{DD-ST}	Startup Current	V _{DD-ON} – 0.16V			30	μA	
I _{DD-OP}	Operating Supply Current	V _{DD} =15V, GATE Open		4	5	mA	
I _{DD-OLP}	Internal Sink Current	V _{DD-OLP} +0.1V	50	70	90	μA	
$V_{\text{TH-OLP}}$	IDD-OLP off Voltage		6.5	7.5	8.0	V	
V _{DD-OVP}	V _{DD} Over-Voltage Protection		25	26	27	V	
t _{D-VDDOVP}	V _{DD} Over-Voltage Protection Debounce Time		100	180	260	μs	
HV Section	on						
I _{HV}	Supply Current from HV Pin	V_{AC} =90V (V_{DC} =120V), V_{DD} =10µF		2.0		mA	
I _{HV-LC}	Leakage Current After Startup	HV=500V, V _{DD} =V _{DD-} _{OFF} +1V		1	20	μΑ	
Oscillato	r Section						
£	Frequency in Nerrinel Mede	Center Frequency	62	65	68		
f _{OSC}	Frequency in Nominal Mode	Hopping Range	±3.7	±4.2	±4.7	KHz	
t _{HOP}	Hopping Period			4.4		ms	
f _{OSC-G}	Green-Mode Frequency		16	18	21	KHz	
\mathbf{f}_{DV}	Frequency Variation vs. V _{DD} Deviation	V _{DD} =11V to 22V			5	%	
f _{DT}	Frequency Variation vs. Temperature Deviation	T _A =-40 to 105°C			5	%	

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Electrical Characteristics

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	V _{S-SCP}	Threshold Voltage for SENSE Short-Circuit Prot	tection
		Delay Time for SENSE Short Circuit	

Current-Sense Section

Electrical Characteristics (Continued)

Parameter

Input Voltage to Current-Sense Attenuation

Delay Time of FB Pin Open-Loop Protection

V_{DD}=15V, T_A=25°C, unless otherwise noted.

Input Impedance

Input Impedance

Delay to Output

Output High Voltage

FB Open-Loop Trigger Level

Green-Mode Entry FB Voltage

Green-Mode Ending FB Voltage

Zero Duty-Cycle Input Voltage

Leading-Edge Blanking Time

Current Limit Flatten Threshold Voltage

Current Limit Valley Threshold Voltage

Symbol

 A_V Z_{FB}

 $V_{\text{FB-OPEN}}$

V_{FB-OLP}

t_{D-OLP}

 V_{FB-N}

 V_{FB-G}

V_{FB-ZDC}

ZSENSE

VSTHEL

VSTHVA

t_{PD}

t_{LEB}

Feedback Input Section

t _{D-SSCP}	Delay Time for SENSE Short-Circuit Protection	V _{SENSE} <0.15V, R _I =26kΩ		180		μs
GATE Sec	ction					
DCY _{MAX}	Maximum Duty Cycle		70	75	80	%
$V_{\text{GATE-L}}$	Gate Low Voltage	V _{DD} =15V, I _O =50mA			1.5	V
$V_{\text{GATE-H}}$	Gate High Voltage	V _{DD} =12.5V, I _O =50mA	8			V
tr	Gate Rising Time	V_{DD} =15V, C _L =1nF	150	250	350	ns
t _f	Gate Falling Time	V_{DD} =15V, C _L =1nF	30	50	90	ns
I _{GATE-} SOURCE	Gate Source Current	V _{DD} =15V, GATE=6V	250			mA
V _{GATE} - CLAMP	Gate Output Clamping Voltage	V _{DD} =22V			18	V

Conditions

FB Pin Open

VSTHFL-VSTHVA

 $R_l=26k\Omega$

Min.

1/3.75

4

5.5

3.7

50

1.9

V_{FB-G} ·

0.25

0.87

0.30

275

Тур.

1/3.20

4.0

56

2.1

V_{FB-N}-

0.5

V_{FB-G} -

0.20

12

0.90

0.34

100

350

0.15

Max.

1/2.75

7

4.3

62

2.3

V_{FB-G} -

0.10

0.93

0.38

200

425

Units

V/V

kΩ

V

V

ms

V

V

V

KΩ

V

V

ns

ns

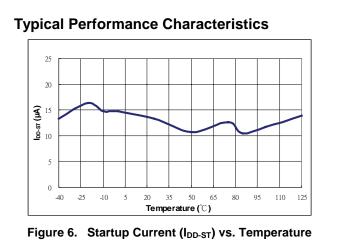
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Notes:

When activated, the output is disabled and the latch is turned off. 3.

The threshold temperature for enabling the output again and resetting the latch after OTP has been activated. 4.





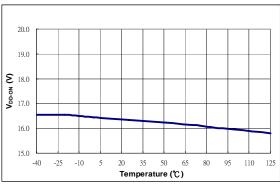


Figure 8. Start Threshold Voltage (V_{DD-ON}) vs. Temperature

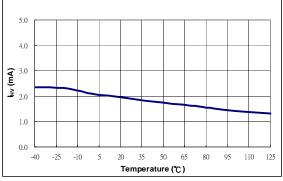
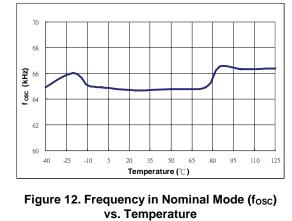
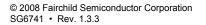


Figure 10. Supply Current Drawn from HV Pin (I_{HV}) vs. Temperature





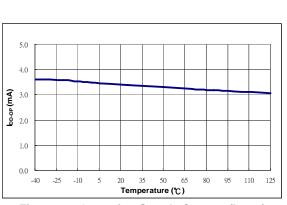


Figure 7. Operation Supply Current (I_{DD-OP}) vs. Temperature

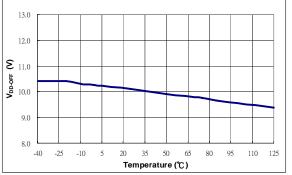


Figure 9. Minimum Operating Voltage (V_{DD-OFF}) vs. Temperature

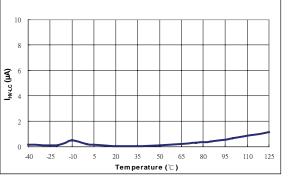
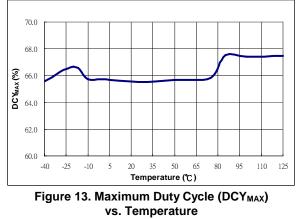


Figure 11. HV Pin Leakage Current After Startup (I_{HV-LC}) vs. Temperature



Functional Description

Startup Current

For startup, the HV pin is connected to the line input or bulk capacitor through an external resistor, R_{HV}, which is recommended as 100K Ω . Typical startup current drawn from pin HV is 2mA and it charges the hold-up capacitor through the resistor R_{HV}. When the V_{DD} capacitor level reaches V_{DD-ON}, the startup current switches off. At that moment, the V_{DD} capacitor only supplies the SG6741 to maintain the V_{DD} before the auxiliary winding of the main transformer to carry on provide the operating current.

Operating Current

Operating current is around 4mA. The low operating current enables better efficiency and reduces the requirement of V_{DD} hold-up capacitance.

Green-Mode Operation

The patented green-mode function provides an off-time modulation to reduce switching frequency in light-load and no-load conditions. The on time is limited for better abnormal or brownout protection. V_{FB}, which is derived from the voltage feedback loop, is used as the reference. Once V_{FB} is lower than the threshold voltage, switching frequency is continuously decreased to the minimum green-mode frequency, around 22KHz (R_i =26K Ω).

Oscillator Operation

A resistor connected from the RI pin to the GND pin generates a constant current source for the controller. This current is used to determine the center PWM frequency. Increasing the resistance reduces PWM frequency. Using a $26K\Omega$ resistor R_I results in a corresponding 65KHz PWM frequency. The relationship between R_I and the switching frequency is:

$$f_{\text{PWM}} = \frac{1690}{\text{R}_{\text{I}} (\text{K}\Omega)} (\text{KHz})$$
(1)

The range of the PWM oscillation frequency is designed as 47kHz ~ 109kHz.

Current Sensing / PWM Current Limiting

Peak-current-mode control is utilized in SG6741 to regulate output voltage and provide pulse-by-pulse current limiting. The switch current is detected by a sense resistor into the SENSE pin. The PWM duty cycle is determined by this current-sense signal and V_{FB}, the feedback voltage. When the voltage on the SENSE pin reaches around V_{COMP} = (V_{FB}-1.2)/3.2, the switch cycle is terminated immediately. V_{COMP} is internally clamped to a variable voltage around 0.85V for output power limit.

Leading-Edge Blanking (LEB)

Each time the power MOSFET is switched on, a turn-on spike occurs on the sense-resistor. To avoid premature termination of the switching pulse, a leading-edge blanking time is built in. During this blanking period, the current-limit comparator is disabled and cannot switch off the gate driver.

Under-Voltage Lockout (UVLO)

The turn-on and turn-off thresholds are fixed internally at 16.5V/10.5V. During startup, the hold-up capacitor must be charged to 16.5V through the startup resistor so that IC is enabled. The hold-up capacitor continues to supply V_{DD} before the energy can be delivered from auxiliary winding of the main transformer. V_{DD} must not drop below 10.5V during this startup process. This UVLO hysteresis window ensures that hold-up capacitor is adequate to supply V_{DD} during startup.

Gate Output / Soft Driving

The SG6741 BiCMOS output stage is a fast totem pole gate driver. Cross conduction has been avoided to minimize heat dissipation, increase efficiency, and enhance reliability. The output driver is clamped by an internal 18V Zener diode to protect power MOSFET transistors against undesirable gate over-voltage. A soft driving waveform is implemented to minimize EMI.

Built-in Slope Compensation

The sensed voltage across the current-sense resistor is used for peak-current-mode control and pulse-by-pulse current limiting. Built-in slope compensation improves stability and prevents sub-harmonic oscillation. SG6741 inserts a synchronized positive-going ramp at every switching cycle.

Constant Output Power Limit

When the SENSE voltage, across the sense resistor R_S , reaches the threshold voltage around 0.9V, the output GATE drive is turned off after a small delay, t_{PD} . This delay introduces an additional current, proportional to $t_{PD} \cdot V_{IN} / L_P$. The delay is nearly constant, regardless of the input voltage V_{IN} . Higher input voltage results in a larger additional current and the output power limit is also higher than that under low input line voltage. To compensate this variation for wide AC input range, a sawtooth power-limiter is designed to solve the unequal power-limit problem. The power limiter is designed as a positive ramp signal and is fed to the inverting input of the OCP comparator. This results in a lower current limit at high-line inputs than at low-line inputs.

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Functional Description (Continued)

V_{DD} Over-Voltage Protection (OVP)

 V_{DD} over-voltage protection has been built in to prevent damage due to abnormal conditions. Once the V_{DD} voltage is over the V_{DD} over-voltage protection voltage ($V_{\text{DD-OVP}}$), and lasts for $t_{\text{D-VDDOVP}}$, the PWM pulses is disabled until the V_{DD} voltage drops below the UVLO, then starts up again. Over-voltage conditions are usually caused by open feedback loops.

Limited Power Control

The FB voltage increases every time the output of the power supply is shorted or overloaded. If the FB voltage remains higher than a built-in threshold for longer than t_{D-OLP} , PWM output is turned off. As PWM output is turned off, the supply voltage V_{DD} begins decreasing.

When V_{DD} goes below the turn-off threshold (eg, 10.5V) the controller totally shuts down. V_{DD} is charged up to the turn-on threshold voltage of 16V through the startup resistor until PWM output is restarted. This protection is activated as long as the overloading condition persists. This prevents the power supply from overheating.

Noise Immunity

Noise on the current sense or control signal may cause significant pulse width jitter, particularly in the continuous-conduction mode. Slope compensation helps alleviate this problem. Good placement and layout practices should be followed. Avoiding long PCB traces and component leads, locating compensation and filter components near to the SG6741, and increasing the power MO gate resistance improves performance.

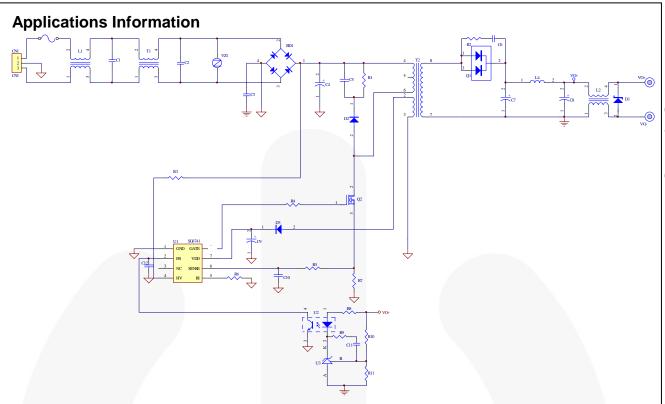
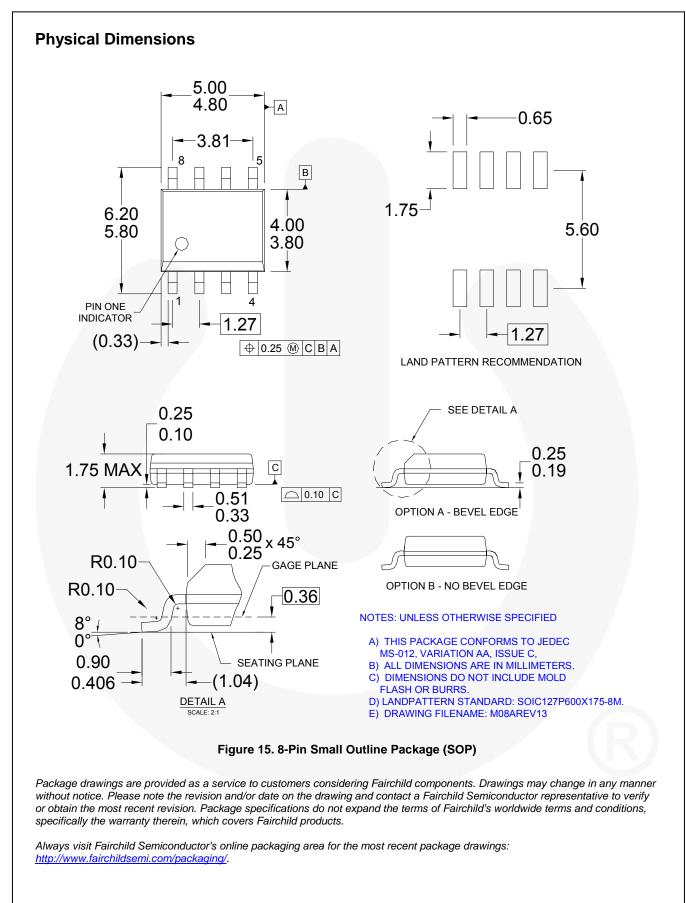


Figure 14. 60W Flyback 12V/5A Application Circuit

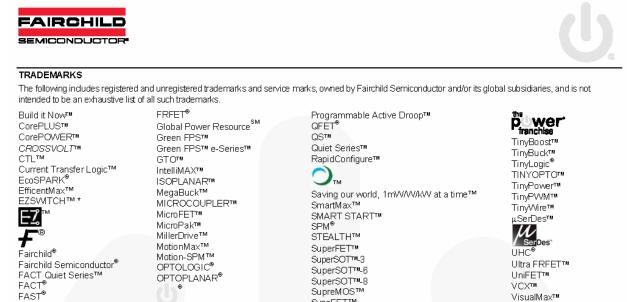
BOM

Designator	Part Type	Designator	Part Type	
BD1	BD 4A/600V	Q2	MOS 7A/600V	
C1	XC 0.68µF/300V	R1	R 100KΩ 1/2W	
C2	XC 0.1µF/300V	R2	R 47Ω 1/4W	
C3	YC 2200pF/Y1	R3	R 100KΩ 1/2W	
C4	EC 120µF/400V	R4	R 20Ω 1/8W	
C5	CC 0.01µF/500V	R5	R 100Ω 1/8W	
C6	CC 1000pF/100V	R6	R 33KΩ 1/8W	
C7	EC 1000µF/25V	R7	R 0.3Ω 2W	
C8	EC 470µF/25V	R8	R 680Ω 1/8W	
C9	EC 22µF/50V	R9	R 4.7KΩ 1/8W	
C10	CC 470pF/50V	R10	R 150KΩ 1/8W	
C11	CC 2200pF/50V	R11	R 39KΩ 1/8W	
C12	CC 0.01µF/50V	THER1	Thermistor TTC104	
D1	Zener Diode 15V 1/2W (option)	T1	10mH	
D2	BYV95C	T2	600µH(PQ2620)	
D3	FR103	U1	IC SG6741	
F1	FUSE 4A/250V	U2	IC PC817	
L1	Inductor (900µH)	U3	IC TL431	
Q1	STP20-100CT	VZ1	VZ 9G	

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