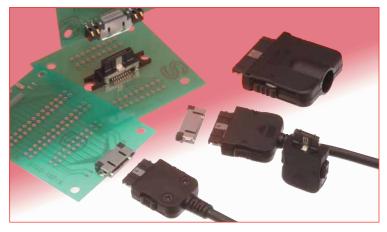
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# Interface Connectors for Miniature, Portable Terminal Devices

ST Series



## Overview

Developed as external input/output connectors for the portable and mobile devices used in consumer markets. As such, the connectors incorporate features required to assure reliable electrical and mechanical performance under extreme and unpredictable conditions.

# **Features**

## 1. Strong locking mechanism

To assure continuous reliability of the connection in an unpredictable consumer environment, mated connectors will withstand pull force of 49N max. applied in any direction.

## 2. Prevention against reversed or angle insertion

Multiple polarization keys will not allow incorrect insertion of the mating plug.

In addition, contacts will not be damaged when the user attempts to insert only the corner of the mating plug.

## 3. Small size and low profile

Contact pitch of 0.5 mm and utilization of state-of-the-art manufacturing technologies has produced receptacle height of 3 mm above the board and maximum thickness of the plug of only 7 mm.

## 4. EMI protection

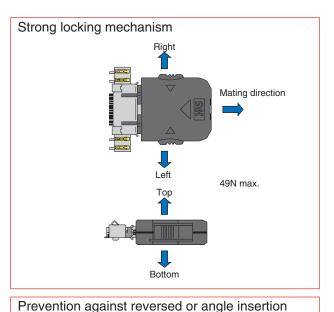
Built-in ground continuity features and EMI shielding assure interference free performance.

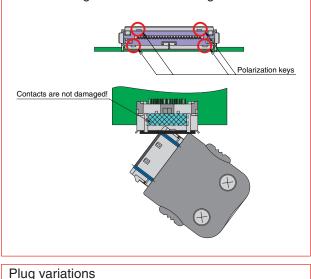
#### 5. Wide variety of contact positions and mounting styles

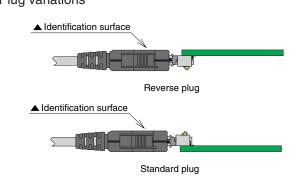
Standard, reverse, vertical and cradle mountings, as well as utilization of variety of cables and conductors assure application of this connector in diversified applications.

# Applications

Digital Still Cameras, Personal Digital Assistance, Notebook computers, Cellular phones, Portable readers, Mobile recorders and any mobile or portable device requiring high reliability small size input/output connection.







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# Specifications

Detine	Current rating 0.5A (1 A max. can be carried via 4 random contacts)	Operating temperature range : -30°C to +80°C		
Rating	Voltage rating 100V AC	Storage temperature range : -40°C to +85°C (Note)		
Characteristic	Specification	Conditions		
1. Contact resistance	60m Ω max.	100mA DC		
2. Insulation resistance	100M Ω min.	250V DC		
3. Dielectric withstanding voltage	No flashover or insulation breakdown.	350V AC/ one minute		
4. Mating/un-mating forces	Mating: 29.4N max.	With corresponding connector.		
5. Durability (mating/un-mating)	Contact resistance: 50 m $\Omega$ max.	10000 cycles		
C. Chaoli	No electrical discontinuity of 10 $\mu$ sec. max.	Acceleration of 490 m/s2, 11 ms duration, sine half-wave		
6. Shock	Contact resistance: 100m $\Omega$ max.	waveform, 3 cycles in each of the 3 axis.		
7. Temperature cycle	Contact resistance: 100m $\Omega$ max. Insulation resistance: 1000M $\Omega$ min.	Temperature : $-55^{\circ}$ $\rightarrow +5^{\circ}$ to $+35^{\circ}$ $\rightarrow +85^{\circ}$ $\rightarrow +5^{\circ}$ to $+35^{\circ}$ Time (Minutes): $30 \rightarrow 5 \rightarrow 30 \rightarrow 5$ 5 cycles		
8. Salt spray	No corrosions	$5\pm1\%$ salt water solution at $35\pm3\%$ for 48 hours, after washing without salt, leave for 24 hours at room temperature		
9. Lock strength	Fully inserted and locked corresponding connector. No physical damage or electrical failure.	Pull force: 49N max. applied in each of the 3 axis.		
10. Shock	No electrical discontinuity of 10 $\mu$ sec. max. Contact resistance: 100m $\Omega$ max.	Frequency: 10 to 55 Hz, single amplitude of 0.75mm, 2 hours, 3 axis.		

Note: Includes temperature rise caused by current flow.

# Materials

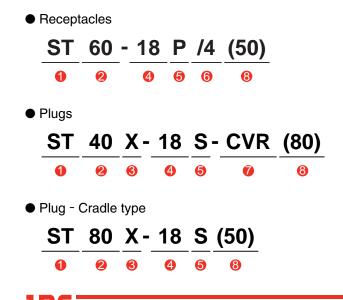
## Receptacles and cradles

Component	Material	Finish	Remarks	
Insulator	Thermoplastic compound, glass reinforced	Color: Black	UL94V-0	
Contacts	Copper alloy	Contact area: Gold plated		
Shield	Stainless steel	Tin alloy plating		

#### Plugs

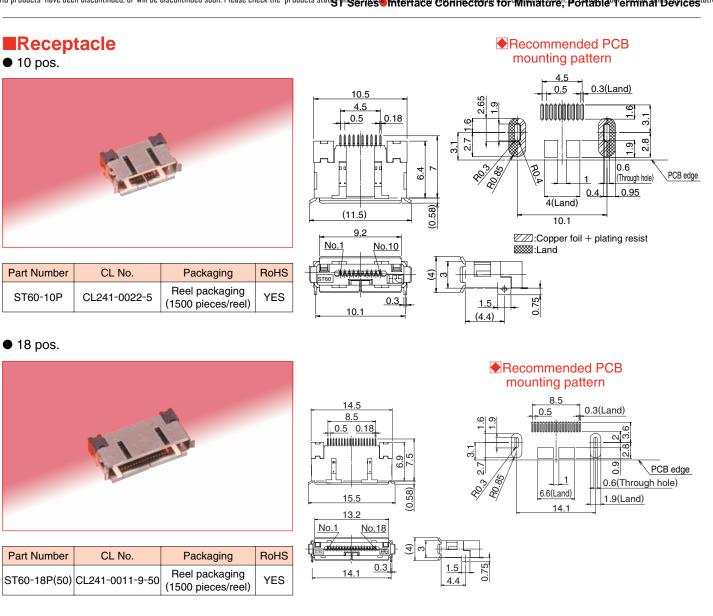
Component	Material	Finish	Remarks	
Insulator	Thermoplastic compound, glass reinforced	Color: Black	UL94V-0	
Contacts	Copper alloy	Contact area: Gold plated		
Shield	Stainless steel			
Cover	Thermoplastic compound, glass reinforced		UL94-HB	

# **Ordering information**



Series name	: ST				
Termination type					
60	: Right angle SMT				
40	: Solder type				
80	: Cradle, vertical, SMT				
Shield					
Х	: With shield				
Blank	: Without shield				
Number of positions	3				
Contact type					
Р	: Male contact (Receptacle)				
S	: Female contact (Plug)				
Contact arrangeme	nt /4				
	: Combination, with 4 power contacts				
Plug type					
CV	: Standard type, for top PCB mount				
CVR	: Reverse type, for bottom PCB mount				
CV1	: For larger diameter cables				
RoHS compliant	: (50), (80)				
	Termination type 60 40 80 Shield X Blank Number of positions Contact type P S Contact arrangeme Plug type CV CVR CV1				

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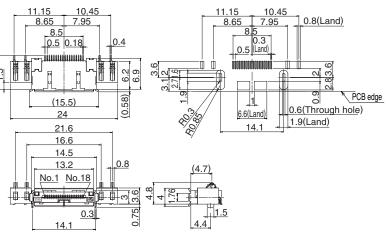


18 pos. with 4 power contacts



ST60-18P/4(50) CL241-0005-6-50 Reel packaging (1000 pieces/reel) YES	Part Number	CL No.	Packaging	RoHS
	ST60-18P/4(50)	CL241-0005-6-50		YES

#### Recommended PCB mounting pattern



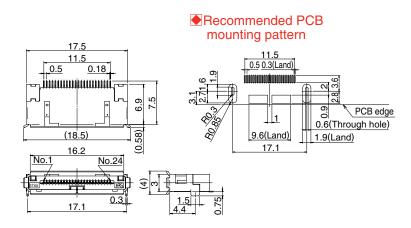
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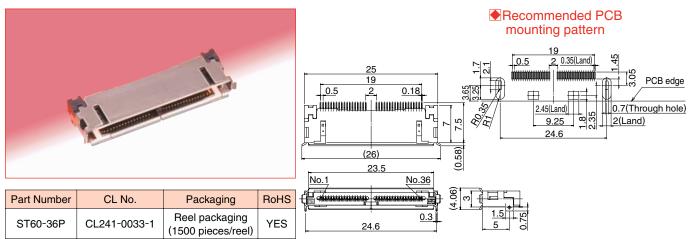
#### • 24 pos.



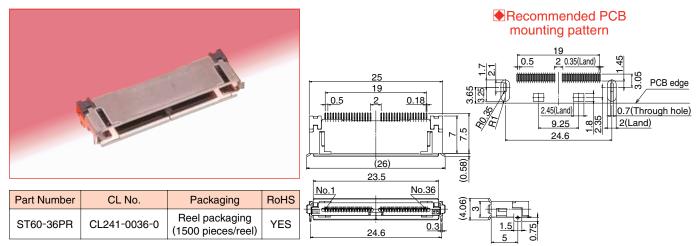
Part Number	CL No.	Packaging	RoHS
ST60-24P(50)	CL241-0003-0-50	Reel packaging (1500 pieces/reel)	YES



## • 36 pos.



#### 36 pos. reverse type



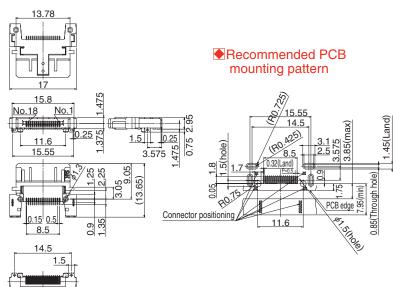
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# Plug – cradle type(Horizontal)

• 18 pos.



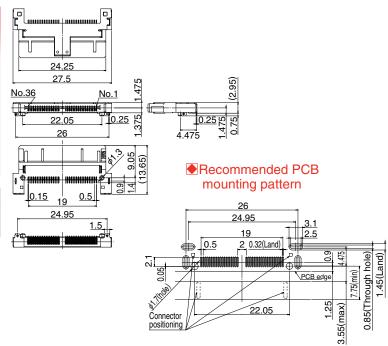
Part Number	CL No.	Packaging	RoHS
ST60X-18S	CL241-0028-1	Reel packaging (900 pieces/reel)	YES



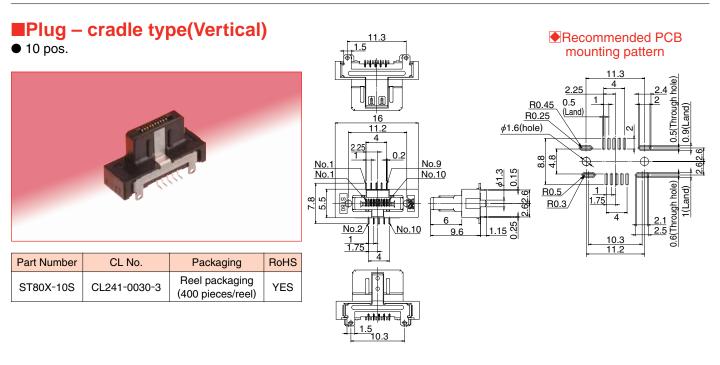
## • 36 pos.



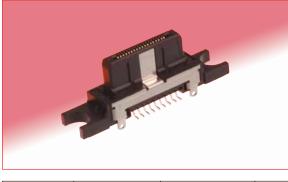
Part Number	CL No.	Packaging	RoHS
ST60X-36S	CL241-0035-7	Reel packaging (900 pieces/reel)	YES



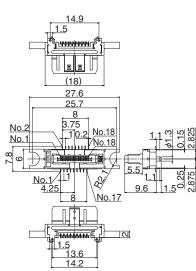
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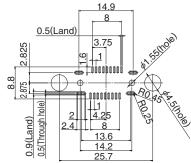
#### • 18 pos.



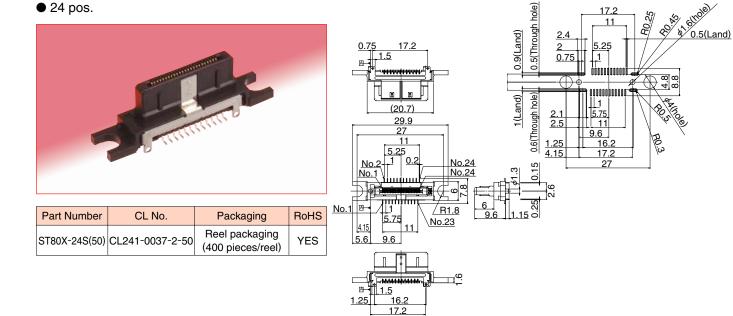
Part Number	CL No.	Packaging	RoHS
ST80X-18S(50)	CL241-0020-0-50	Reel packaging (400 pieces/reel)	YES







#### Recommended PCB mounting pattern



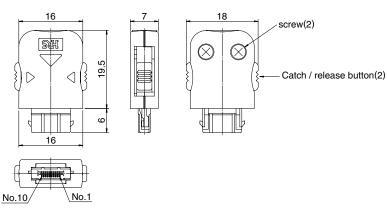
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# **■**Plug

• 10 pos. (Non-shielded type, for 4mm max. cable diameter)

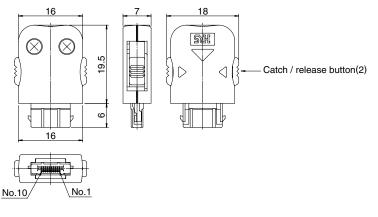




• 10 pos. (Reverse, non-shielded type, for 4mm max. cable diameter)

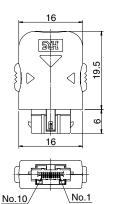


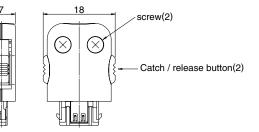




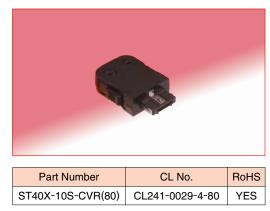
# • 10 pos. (Shielded type, for 4mm max. cable diameter)

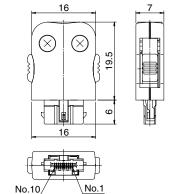


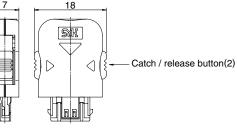




• 10 pos. (Reverse, shielded type, for 4mm max. cable diameter)

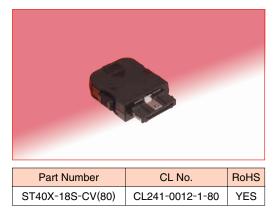


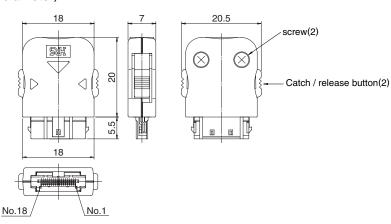




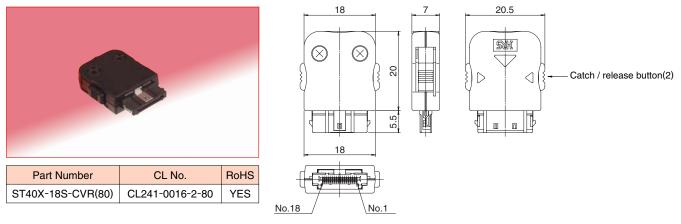
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• 18 pos. (Shielded type, for 4mm max. cable diameter)

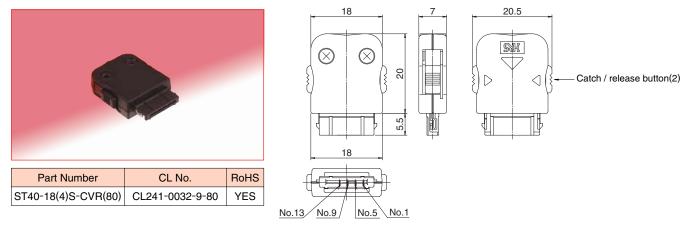




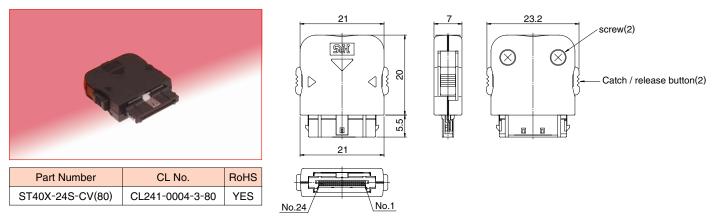
• 18 pos. (Reverse, shielded type, for 4mm max. cable diameter)



• 4 pos. (For opening size as 18 pos., reverse, non-shielded, for 4mm max. cable diameter)



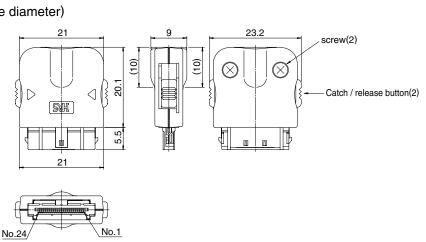
24 pos. (Shielded type, for 4mm max. cable diameter)



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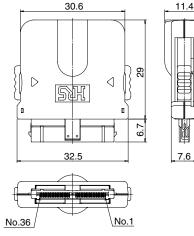
• 24 pos. (Shielded type, for 5.8mm max. cable diameter)

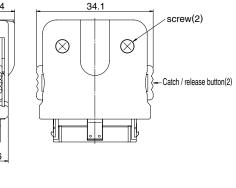




• 36 pos. (Shielded type, for 7mm max. cable diameter)



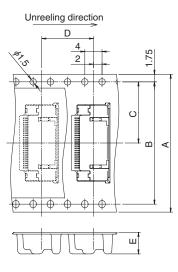




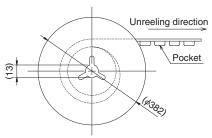
Note: Plug assemblies will require additional components. Contact Hirose Electric representative for detailed descriptions and installation instructions.

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# Packaging Specification Embossed Carrier Tape Dimensions



#### Reel Dimensions

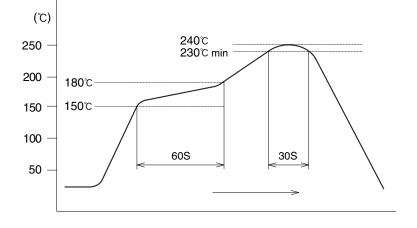


#### Reel Dimensions

Part Number	А	В	С	D	E	pcs. / reel
ST60-10P	24		11.5	12	5	1500
ST60-18P(50)	24		11.5	12	5	1500
ST60-24P(50)	32	28.4	14.2	12	5	1500
ST60-36P	44	40.4	20.2	12	5	1500
ST60-18P/4(50)	44	40.4	20.2	12	6.2	1000
ST60-36PR	44	40.4	20.2	12	5	1500
ST80X-10S	24		11.5	16	12.2	400
ST80X-18S(50)	44	40.4	20.2	16	12.7	400
ST80X-24S(50)	44	40.4	20.2	16	12.7	400
ST60X-18S	32	28.4	14.2	20	4.95	900
ST60X-36S	44	40.4	20.2	20	4.85	900

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# Recommended Temperature Profile (Lead-free soldering compound)



HRS test conditions

Solder composition: Paste, 96.5%Sn/3.0%Ag/0.5%Cu Test board: Glass epoxy 35mm×35mm×0.8mm thick

The temperature profiles are based on the above conditions. In individual applications the actual temperature may vary, depending on solder paste type, volume/thickness and board size/thickness. Consult your solder paste and equipment manufacturer for specific recommendations.