

SURFACE MOUNT LED TAPE AND REEL



LSIR9033/TR3

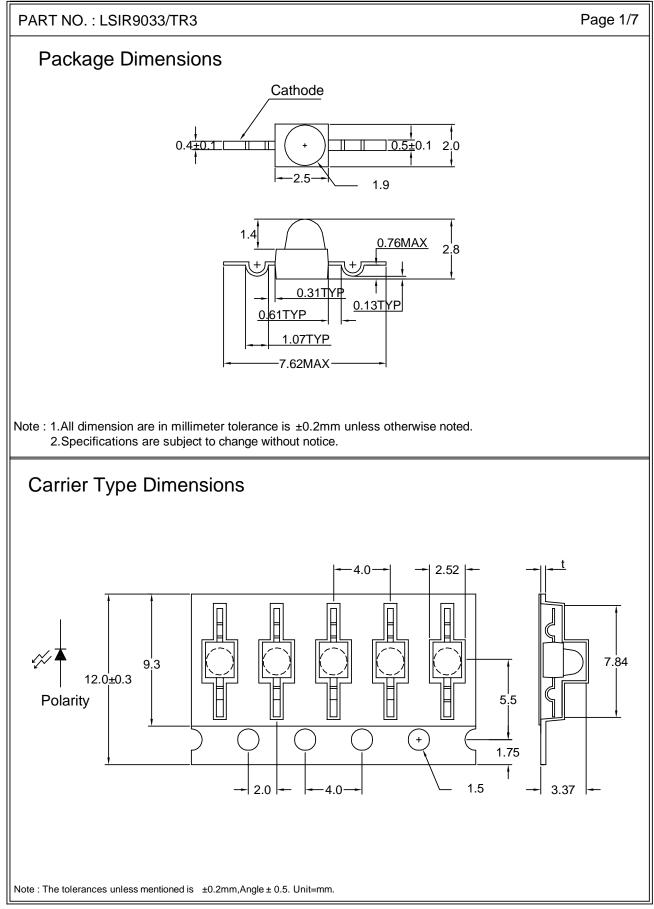
DATA SHEET

DOC. NO : QW0905-LSIR9033/TR3

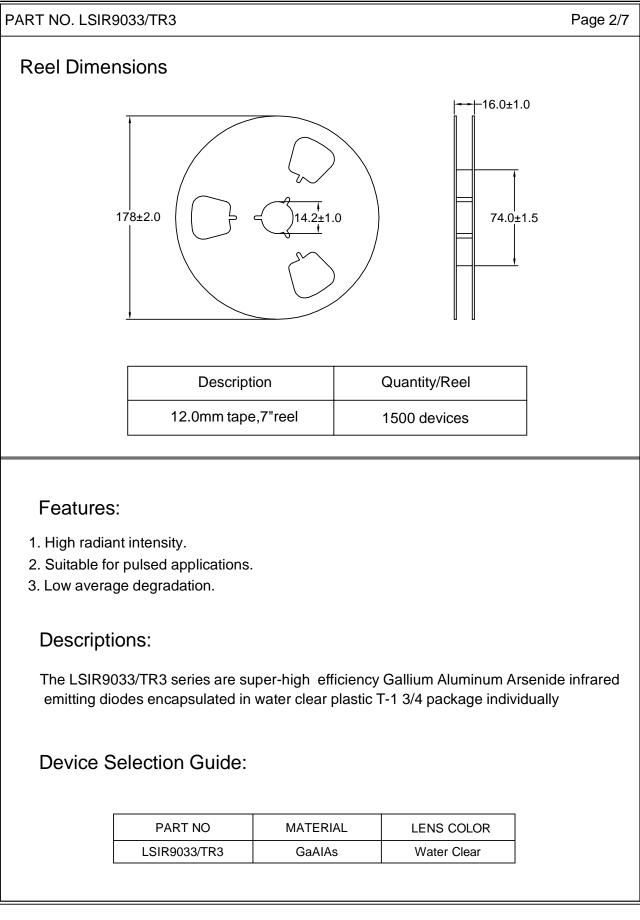
REV. : D

DATE : 17 - Nov - 2005











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Absolute Maximum Ratings at Ta=25

Parameter	Symbol	Ratings		
		SIR	UNIT	
Power Dissipation	PD	D 100		
Peak Forward Current (300PPS,10 µ s Pulse)	IFP	1	А	
Forward Current	lF	50	mA	
Reverse Voltage	Vr	5	V	
Electrostatic Discharge	ESD	2000	V	
Operating Temperature	Topr	-55 ~ +100		
Storage Temperature	Tstg	-55 ~ +100		
Soldering Temperature	Tsol	Max 260 for 5 sec Max (2mm from body)		

Electrical Optical Characteristics (Aa=25)

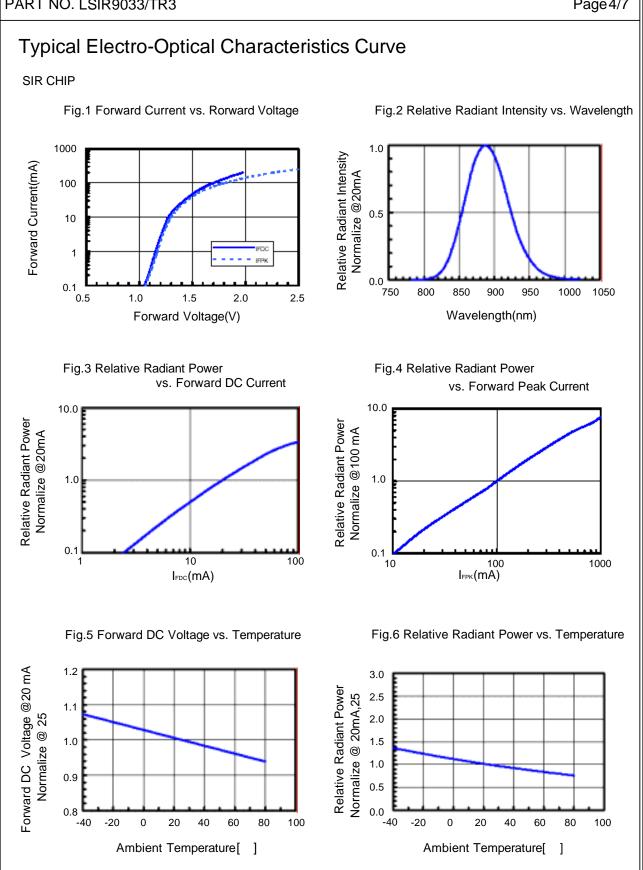
PARAMETER	SYMBOL	Min.	Тур.	Max.	UNIT	TEST CONDITION
Radiant Intensity	Le	1.2	2.0		mW/sr	IF=20mA
Aperture Radiant Incidence	Ee	0.15	0.3		mW/cm ²	IF=20mA
Peak Emission Wavelength	peak		880		nm	IF=20mA
Spectral Line Half Width			70		nm	IF=20mA
Forward Voltage	VF		1.4	1.7	V	IF=20mA
Reverse Current	IR			100	μA	VR=5V
Viewing Angle	2 1/2		20		deg	

Note : 1.The forward voltage data did not including ±0.1V testing tolerance. 2. The radiant intensity data did not including ±15% testing tolerance.

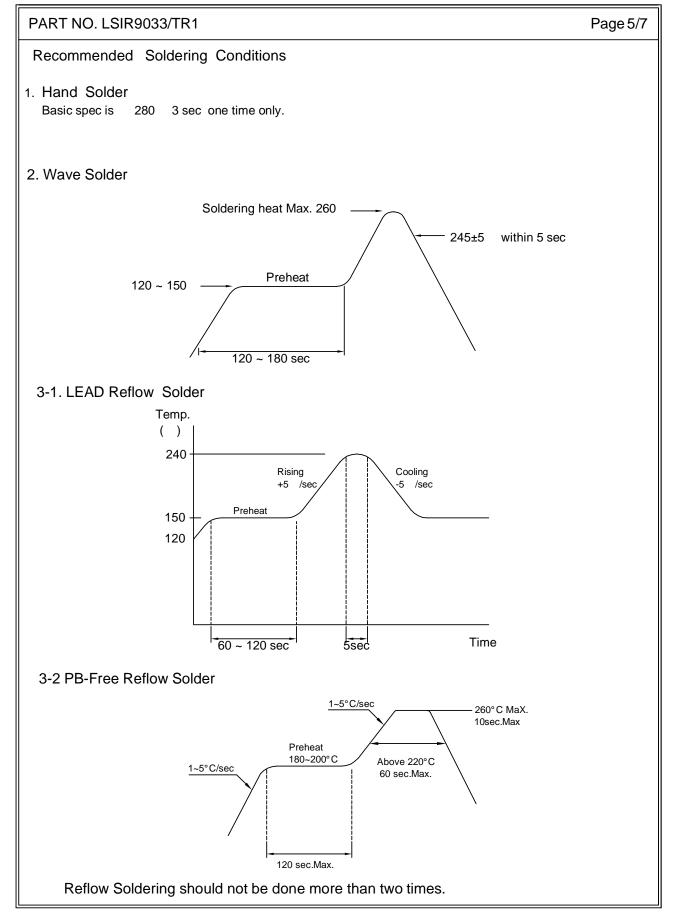


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Precautions For Use:	
Storage time:	
1.The operation of Temperatures and RH are : 5 ~35 ,RH60%.	
2.Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp proof box with descanting agent. Considering the tape life, we suggest our customers to use our products within a year(from production date).	
3.If opened more than one week in an atmosphere 5 ~ 35 ,RH60%, they should be treated at 60 ±5 fo r 15hrs.	
Drive Method:	
LED is a current operated device, and therefore, requirer some kind of current limiting incorpor the driver circuit. This current limiting typically takes the form of a current limiting resistor placed with the LED.	
Consider worst case voltage variations than could occur across the current limiting resistor. The current should not be allowed to change by more than 40 % of its desired value.	e forwrd
Circuit model A Circuit model B	
 (A) Recommended circuit. (B) The difference of brightness between LED could be found due to the VF-IF characteristics of 	of LED.
Cleaning:	
Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED.	
ESD(Electrostatic Discharge):	
Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-e glove is recommended when handing these LED. All devices, equipment and machinery must l grounded.	



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Reliability Test:

Test Item	Test Condition	Description	Reference Standard
Operating Life Test	1.Under Room Temperature 2.If=20mA 3.t=1000 hrs (-24hrs, +72hrs)	This test is conducted for the purpose of detemining the resisance of a part in electrical and themal stressed.	MIL-STD-750: 1026 MIL-STD-883: 1005 JIS C 7021: B-1
High Temperature Storage Test	1.Ta=105 ±5 2.t=1000 hrs (-24hrs, +72hrs)	The purpose of this is the resistance of the device which is laid under ondition of high temperature for hours.	MIL-STD-883:1008 JIS C 7021: B-10
Low Temperature Storage Test	1.Ta=-40 ±5 2.t=1000 hrs (-24hrs, +72hrs)	The purpose of this is the resistance of the device which is laid under condition of low temperature for hours.	JIS C 7021: B-12
High Temperature High Humidity Test	1.Ta=65 ±5 2.RH=90 %~95 % 3.t=240hrs ±2hrs	The purpose of this test is the resistance of the device under tropical for hous.	MIL-STD-202:103E JIS C 7021: B-11
Thermal Shock Test	1.Ta=105 ±5 &-40 ±5 (10min) (10min) 2.total 10 cycles	The purpose of this is the resistance of the device to sudden extreme changes in high and low temperature.	MIL-STD-202: 107E MIL-STD-750: 1051 MIL-STD-883: 1011
Solder Resistance Test	1.T.Sol=260 ±5 2.Dwell time= 10 ±1sec.	This test intended to determine the thermal characteristic resistance of the device to sudden exposures at extreme changes in temperature when soldering the lead wire.	MIL-STD-202: 210A MIL-STD-750: 2031 JIS C 7021: A-1
Solderability Test	1.T.Sol=230 ±5 2.Dwell time=5 ±1sec	This test intended to see soldering well performed or not.	MIL-STD-202: 208D MIL-STD-750: 2026 MIL-STD-883: 2003 JIS C 7021: A-2