

Hi-Rel DC/DC CONVERTER MGDM-150 : 150W POWER



5:1 Low Input Voltage : 9-45 & 16-80 VDC Single Output Metallic case - 1.500 VDC Isolation

- Ultra wide input range 16-80 Vdc, 9-45 Vdc
- 28Vdc input compliant with MIL-STD-704A/D/F
- · Industry standard half brick package
- · Power up to 150 W
- Wide temperature range : -40°C/+ 105° baseplate
- High efficiency (typ. 86%-90%)
- · Soft start
- · Galvanic isolation 1.500 VDC
- · Integrated LC EMI filter
- Synchronizable
- · Load sharing, N+1 redundancy
- · No load to full load operation
- · Fully protected by independant security
 - · Under & overvoltage lock-out
 - Overvoltage protection
 - · Current limitation protection
 - Over temperature protection
- · No optocoupler for high reliability



1-General

The MGDM-150 low input voltage series is a complete line of high density wide input range DC/DC power modules designed for aerospace, military and high-end industrial applications. These modules use a patented fixed switching topology at 420 KHz providing ultra wide input range, low noise characteristics and high power density. Standard models are available with ultra wide input voltage range of 9-45, 16-80 volts. The series include single output voltage choices of 3,3, 5, 12, 15, 24, 28 volts.

The MGDM-150 low input voltage series include synchronization load sharing, trim and sense functions.

The synchronization function allows to synchronize more than one converter to one frequency or an external source frequency. The load sharing allows parallel operation to increase power with a true

All the modules are designed with LC network filters to minimize reflected input current ripple and output voltage ripple.

The modules have totally independant security functions including input undervoltage and overvoltage lock-out, output overvoltage protection, output current limitation protection, and temperature protection. Additionnally a soft-start function allows current limitation and eliminates inrush current during start-up.

The design has been carried out with surface mount components, planar transformer and is manufactured in a fully automated process to guarantee high quality. The modules are potted with a bi-component thermal conductive compound and used an insulated metallic substrate to ensure optimum power dissipation under harsh environmental conditions.

2-Product Selection

Single output model : MGDS-150- (/T) and/or (/S)

(/T) : option for -55°C start up operating temperature
(/S) : option for screening and serialization

Input Voltage Range

Permanent

B : 3.3 VDC

C : 5 VDC

E : 12 VDC

F : 15 VDC

I : 24 VDC

J : 28 VDC

REDEFINING THE SOURCE OF POWER

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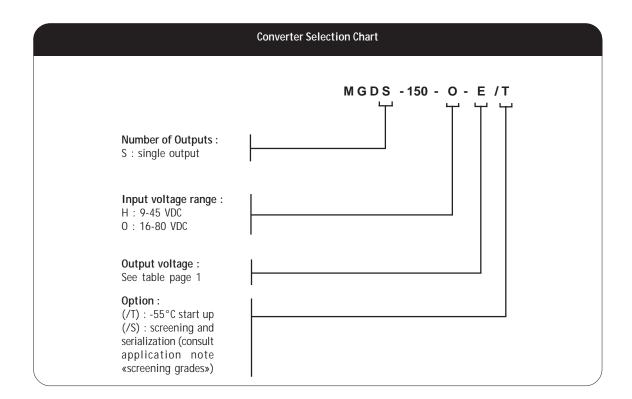
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2- Product Selection (continued)

Input range	Output	Current	Reference	Options
9-45 VDC	3.3 VDC	30 A	MGDS-150-H-B	/T , /S
9-45 VDC 9-45 VDC	5 VDC	25 A	MGDS-150-H-C	/T , /S
9-45 VDC	12 VDC	12,5 A	MGDS-150-H-E	/T , /S
9-45 VDC	15 VDC	10 A	MGDS-150-H-F	/T , /S
9-45 VDC	24 VDC	6,25 A	MGDS-150-H-I	/T , /S
9-45 VDC	28 VDC	5,35 A	MGDS-150-H-J	/T , /S
16-80 VDC	3.3 VDC	30 A	MGDS-150-0-B	/T , /S
16-80 VDC	5 VDC	30 A	MGDS-150-0-C	/T , /S
16-80 VDC	12 VDC	12,5 A	MGDS-150-0-E	/T , /S
16-80 VDC	15 VDC	10 A	MGDS-150-0-F	/T , /S
16-80 VDC	24 VDC	6,25 A	MGDS-150-0-I	/T , /S
16-80 VDC	28 VDC	5,35 A	MGDS-150-0-J	/T , /S







3- Block Diagram

The MGDM-150 low input series DC/DC converter is based on a **constant** 420KHz pulse-width modulated forward topology designed for **ultra large input range**.

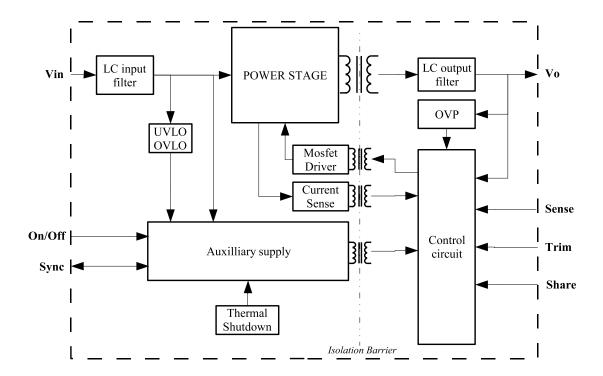
The output voltage is monitored on the secondary side avoiding the use of optocoupler to optimize **long-term reliability** and provide good immunity against radiations.

An auxilliary supply is implemented to feed independently all security functions such as the input undervoltage lock-out (UVLO), overvoltage lock-out (OVLO), the output overload protection (OCP), the output overvoltage protection (OVP) and the thermal protection (OTP).

As this auxilliary power is independent from the main power supply, the module features an **extreme wide trim windows from 10% to 110%** of the nominal output voltage.

The main power transformer designed for more than 150W power is a multi-layer planar transformer which allows 100% reproductibility for optized module efficiencies.

The controlled feedback regulation is located at the secondary side allowing a high regulation bandwidth and a very fast response to load changes.







4- Electrical Specifications

Data are valid at +25°C, unless otherwise specified.

Parameter	Conditions	Limit or typical	Units	Single Output MGDS-150 150 - H 150 - 0		
Input						
Nominal input voltage	Full temperature range	Nominal	VDC	24	28	
Permanent input voltage range (Ui)	Full temperature range	Min Max.	VDC	9 - 45	16 - 80	
Input surge withstand	Above OVLO converter Turns - off	Maximum	VDC/min.	50/1	100/1	
Undervoltage lock-out (UVLO)	Turn-on voltage Turn-off voltage	Nominal Nominal	VDC VDC	8,5 7,5	15,5 14,5	
Overvoltage lock-out (OVLO)	Turn-on voltage Turn-off voltage	Nominal Nominal	VDC VDC	45 46	80 81	
Start up time	Ui nominal Nominal output Full load : resistive	Maximum	ms	30	30	
Reflected ripple current	Ui nominal, full load BW = 20MHz	Maximum	mApp	200	500	
Input current in short circuit mode (Average)	Ui nominal Short-circuit	Typical	А	1	1	
No load input current	Ui nominal No load	Maximum	mA	30	30	
Input current in inhibit mode	Ui nominal Inhibit	Maximum	mA	15	15	
Output						
Output voltage *	Ui min. to max.	Nominal Nominal Nominal Nominal Nominal Nominal	VDC VDC VDC VDC VDC VDC	3,3 5 12 15 24 28	3,3 5 12 15 24 28	
Set Point accuracy *	Ambient temperature : +25°c Ui nominal, 75% load	Maximum	%	+/- 2	+/- 2	
Output power **	At 105°c baseplate Ui min. to max.	Maximum	W	100 to 150	100 to 150	
Output current ** 3,3V output 5V output 12V output 15V output 24V output 28V output	Full temperature range Ui min. to max.	Maximum Maximum Maximum Maximum Maximum Maximum	A A A A A	30 25 12,5 10 6,25 5,35	30 30 12,5 10 6,25 5,35	
Ripple output voltage *** 3,3V and 5V output 12V output 15V output 24V and 28V output	Ui nominal Full load BW = 20MHz	Typical Typical Typical Typical	mVpp mVpp mVpp mVpp	50 100 150 250	50 100 150 250	
Output regulation * (Line + load + thermal)	Ui min. to max. 0% to full load	Maximum	%	+/- 1	+/- 1	
Output Voltage Trim	As function of output voltage	Minimum Maximum	% %	10 ** 110	10 ** 110	
Efficiency	Ui nominal Full load	Typical	%	see curves p	age 5 and 6	

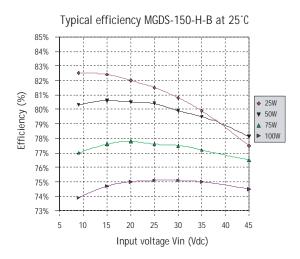
Note *: These performances are measured with the sense line connected..

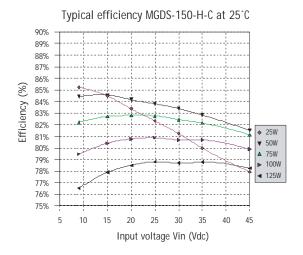
Note **: It is recommended to mount the converter on a heatsink for this test, see section 10-3 and 10-9 for further details.

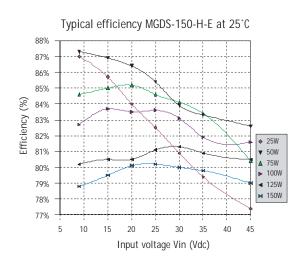
Note ***: The ripple output voltage is the periodic AC component imposed on the output voltage, an aperiodic and random component (noise) has also to be considered. This noise can be reduced by adding 4 external decoupling capacitors connected between inputs and case and between outputs and case. These capacitance should be layed-out as close as possible from the converter. Please refer to page 8 for more details.

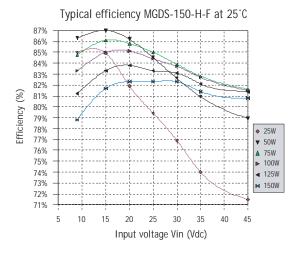


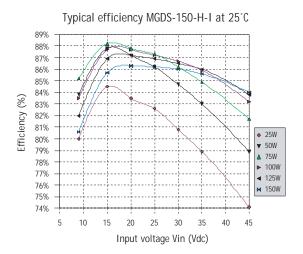
4- Electrical Characteristics (continued)

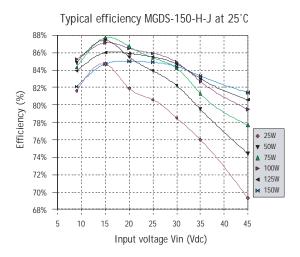






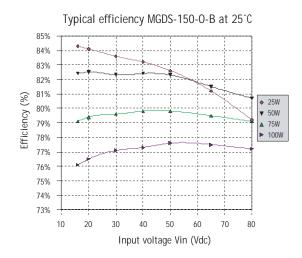


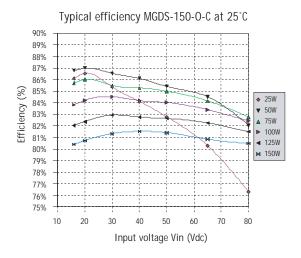


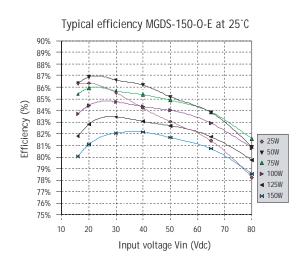


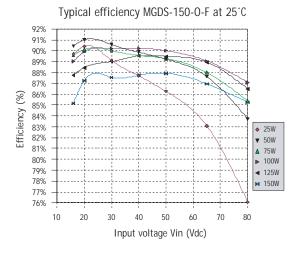


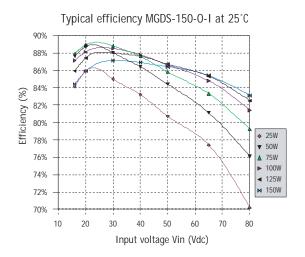
4- Electrical Characteristics (continued)

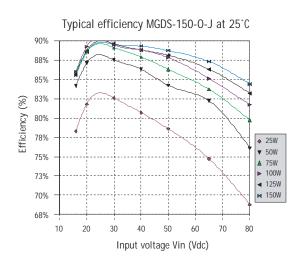
















5- Switching Frequency

Parameter	Conditions	Limit or typical	Specifications
Switching frequency	Full temperature range Ui min. to max. No load to full load	Nominal, fixed	420 KHz

6- Isolation

Parameter	Conditions	Limit or typical	Specifications
Electric strength test voltage	Input to output Input to case Output to case	Minimum Minimum Minimum	1.500 VDC / 1 min 1.500 VDC / 1 min 1.500 VDC / 1 min
Isolation resistance	500 VDC	Minimum	100 M0hm

7- Protection Functions

Characteristics	Protection Device	Recovery	Limit or typical	Specifications
Input undervoltage lock-out (UVLO)	Turn-on, turn-off circuit with hysteresis cycle	Automatic recovery	Turn-on nominal Turn-off nominal	See section 4
Input overvoltage lock-out (OVLO)	Turn-on, turn-off circuit Automatic with hysteresis cycle recovery		Turn-on nominal Turn-off nominal	See section 4
Output current limitation protection (OCP)	Foldback current limitation	Automatic recovery	Maximum	110% of output current
Output overvoltage protection (OVP)	Overvoltage protection device with latch-up	Resetable	Typical	115% to 135% of output voltage
Over temperature protection (OTP) Thermal device with hysteresis cycle		Automatic recovery	Maximum	115°C

8- Reliability Data

Characteristics	Conditions	Temperature	Specifications
Mean Time Between Failure (MTBF)	Ground fixed (Gf)	Case at 40°C Case at 85°C	400.000 Hrs 130.000 Hrs
According to MIL-HDBK-217F	Airborne, Inhabited, Cargo (AIC)	Case at 40°C Case at 85°C	225.000 Hrs 82.000 Hrs
Mean Time Between Failure (MTBF) According to IEC-62380-TR	Avionics Military Cargo	/	Consult factory





9- Electromagnetic Interference

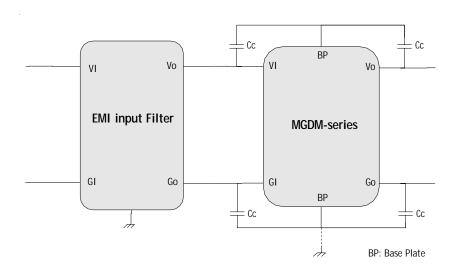
Electromagnetic Interference requirements according to MIL-STD-461C/D/E standards can be easily achieved as indicated in the following section. The following table resumes the different sections covered by these standards.

Standard Requirements	MIL-STD-461C Standard	MIL-STD-461D/E Standard	Compliance with GAIA Converter Module & common mode capacitance
Conducted emission (CE) : Low frequency High frequency	CE 01 CE 03	CE 101 CE 102	compliant module stand-alone compliant with additionnal filter
Conducted susceptibility (CS) : Low frequency High frequency	CS 01 CS 02	CS 101 CS114	compliant with additionnal filter compliant with additionnal filter
Radiated emission (RE) : Magnetic field Electrical field	RE 01 RE 02	RE 101 RE 102	compliant module stand-alone compliant module stand-alone
Radiated susceptibility (RS) : Magnetic field Electrical field	RS 01 RS 03	RS 101 RS 103	compliant module stand-alone compliant module stand-alone
Applicability	H, O input module	H, O input module	see EMI datasheet

9-1 Module Compliance with MIL-STD-461C/D/E Standards

To meet the latest US military standards MIL-STD-461D/E (and also the MIL-STD-461C) requirements and in particular the conducted noise emission CE102 (and also CE03) requirements, Gaïa Converter can propose a stand-alone ready-to-use EMI filter module. This EMI filter module has to be used together with 4 external decoupling capacitance C_c (10nF/rated voltage depending on isolation requirement) connected between input and case and output and case.

Please consult EMI filter datasheet for further details.





10- Thermal Characteristics

Characteristics	Conditions	Limit or typical	Performances
Operating ambient temperature range at full load	Ambient temperature *	Minimum Maximum	- 40°C see section below
Baseplate temperature	Base plate temperature	Minimum Maximum	- 40°C + 105°C
Storage temperature range	Non functionning	Minimum Maximum	- 55°C + 125°C
Thermal resistance	Baseplate to ambient Rth(b-a) free air	Typical	8°C/W

Note *: The upper temperature range depends on configuration, the user must assure a max. baseplate temperature of + 105°C.

The MGDM-150 low input series maximum **baseplate** temperature at full load must not exceed 105°C. Heat can be removed from the baseplate via three basic mechanisms:

- Radiation transfert : radiation is counting for less than 5% of total heat transfert in majority of case, for this reason the presence of radient cooling is used as a safety margin and is not considered.
- Conduction transfert: in most of the applications, heat will be conducted from the baseplate into an attached heatsink or heat conducting member; heat is conducted thruthe interface.
- Convection transfert : convecting heat transfer into air refers to still air or forced air cooling.

In majority of the applications, heat will be removed from the baseplate either with :

- heatsink,
- · forced air cooling,
- · both heatsink and forced air cooling.

To calculate a maximum admissible ambient temperature the following method can be used.

Knowing the maximum baseplate temparature Tbase = 105° C of the module, the power used Pout and the efficiency h:

• determine the power dissipated by the module Pdiss that should be evacuated :

$$Pdiss = Pout(1/h - 1) (A)$$

determine the maximum ambient temperature :
 Ta = 105°C - Rth(b-a) x Pdiss (B)

where Rth(b-a) is the thermal resistance from the baseplate to ambient.

This thermal Rth(b-a) resistance is the summ of :

- the thermal resistance of baseplate to heatsink (Rth(b-h)). The interface between baseplate and heatsink can be nothing or a conducting member, a thermal compound, a thermal pad.... The value of Rth(b-h) can range from 0.4°C/W for no interface down to 0.1°C/W for a thermal conductive member interface.
- the thermal resistance of heatsink to ambient air (Rth(h-a)), which is depending of air flow and given by heatsink supplier.

The table hereafter gives some example of thermal resistance for different heat transfert configurations.

Heat transfert	Thermal resistance heatsink to air Rt	Thermal resistance heatsin	Global resistance		
	No Heatsink baseplate only :	8°C/W	No need of thermal p	ad	8°C/W
Free air cooling only	Heatsink Thermalloy 6516B:	4,4°C/W	Berquist Silpad* :	0,14°C/W	4,54°C/W
	Heatsink Fischer Elektronik SK DC 5159SA :	3,8°C/W	Berquist Silpad* :	0,14°C/W	3,94°C/W
	No Heatsink baseplate only : 4,5		No need of thermal p	ad	4,5°C/W
Forced air cooling 200 LFM	Heatsink Thermalloy 6516B :	3°C/W	Berquist Silpad* :	0,14°C/W	3,14°C/W
	Heatsink Fischer Elektronik SK DC 5159SA :	2,5°C/W	Berquist Silpad* :	0,14°C/W	2,64°C/W
	No Heatsink baseplate only :	3,2°C/W	No need of thermal p	ad	3,2°C/W
Forced air cooling 400 LFM	Heatsink Thermalloy 6516B :	1,75°C/W	Berquist Silpad* :	0,14°C/W	1,89°C/W
	Heatsink Fischer Elektronik SK DC 5159SA :	1,7°C/W	Berquist Silpad* :	0,14°C/W	1,84°C/W
Forced air cooling	No Heatsink baseplate only :	1,7°C/W	No need of thermal p	ad	1,7°C/W
1000 LFM	Heatsink Fischer Elektronik SK DC 5159SA :	0,9°C/W	Berquist Silpad* :	0,14°C/W	1,04°C/W

Fischer Elektronic and Thermalloy are heasink manufacturers. «Silpad» © is a registered trademark of Berquist.

Note*: Silpad performance are for Silpad 400 with pressure conditions of 50 Psi. Surface of MGDS-150 series is 5,5 inch2.

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10- Thermal Characteristics (continued)

The two formulas (A) and (B) described in previous page :

• Pdiss = Pout(1/h - 1) (A)

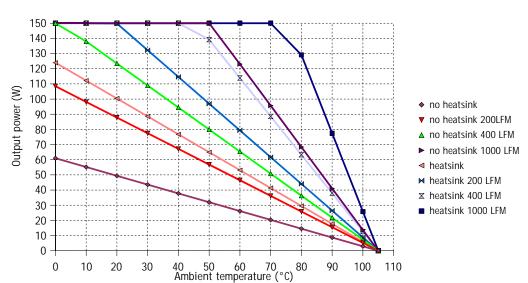
• Ta = 105° C - Rth(b-a) x Pdiss (B)

conduct to curves determining the ambient temperature admissible as a function of output power for various heat transfert conditions.

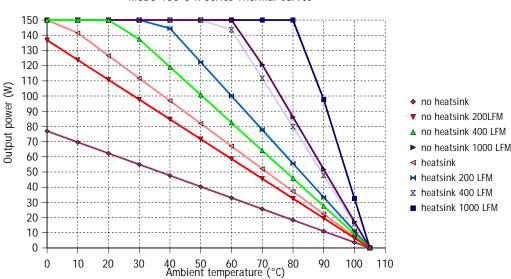
In particular, as example the following typical curves are calculated with :

- · no heatsink
- a Fischer Elektronik heatsink reference SKDC5159SA and a Berquist «Silpad» for various cooling conditions.





MGDS-150-0-x Series Thermal Curves







11- Environmental Qualifications

The modules have been subjected to the following environmental qualifications.

Characteristics	Conditions	Severity	Test procedure
Climatic Qualification	ns		
Life at high temperature	Duration Temperature / status of unit	Test D: 1.000 Hrs @ 105°C case, unit operating @ 125°C ambient, unit not operating	MIL-STD-202G Method 108A
Altitude level C Duration Climb up Stabilization Status of unit		40.000 ft@-55°C 30 min. 1.000 ft/min to 70.000 f@-55°C, 30 min. unit operating	MIL-STD-810E Method 500.3
Humidity cyclic	Number of cycle Cycle duration Relative humidity variation Temperature variation Status of unit	10 Cycle I: 24 Hrs 60 % to 88 % 31°C to 41°C unit not operating	MIL-STD-810E Method 507.3
Humidity steady	Damp heat Temperature Duration Status of unit	93 % relative humidity 40°C 56 days unit not operating	MIL-STD-202G Method 103B
Salt atmosphere	Temperature Concentration NaCl Duration Status of unit	35°C 5 % 48 Hrs unit not operating	MIL-STD-810E Method 509.3
Temperature cycling	Number of cycles Temperature change Transfert time Steady state time Status of unit	200 -40°C / +85°C 40 min. 20 min. unit operating	MIL-STD-202A Method 102A
Number of shocks Temperature change Transfert time Steady state time Status of unit		100 -55°C / +105°C 10 sec. 20 min. unit not operating	MIL-STD-202G Method 107G
Mechanical Qualifica	tions		
Vibration (Sinusoidal) Number of cycles Frequency / amplitude Frequency / acceleration Duration Status of unit		10 cycles in each axis 10 to 60 Hz / 0.7 mm 60 to 2000 Hz / 10 g 2h 30 min. per axis unit not operating	MIL-STD-810D Method 514.3
Shock (Half sinus) Number of shocks Peak acceleration Duration Shock form Status of unit		3 shocks in each axis 100 g 6 ms 1/2 sinusoidal unit not operating	MIL-STD-810D Method 516.3
Bump (Half sinus)	Number of bumps Peak acceleration Duration Status of unit	2000 Bumps in each axis 40 g 6 ms unit not operating	MIL-STD-810D Method 516.3





12- Description of Protections

The MGDM-150 low input series include 5 types of protection devices that are powered and controlled by a fully independent side power stage.

12-1 Input Undervoltage Lockout (UVLO) and Overvoltage Lockout (OVLO)

12-1-1 Undervoltage Lockout (UVLO)

An undervoltage protection is implemented to lock off the converter as long as the input voltage has not reached the UVLO turn-on threshold (see section 4 for value) which is the minimum input voltage required to operate without damaging the converter.

12-1-2 Overvoltage Lockout (OVLO)

An overvoltage protection will inhibit the module when input voltage reaches the overvoltage lockout turn-off threshold (see section 4 for value) and restores to normal operation automatically when the input voltage drops below the overvoltage Lockout turn on threshold.



The MGDM-150 low input series incorporates a foldback current limit and protection circuit. When the output current reaches 110% of it's full-rated current (Icurrent limit), the output voltage falls and output current falls along the foldback line as described in the figure herein. The module restart automatically to normal operation when overcurrent is removed.

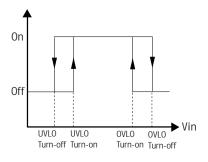
12-3 Output Overvoltage Protection (OVP)

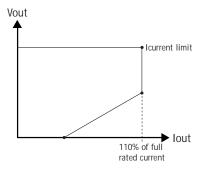
Each circuit has an internal overvoltage protection circuit that monitors the voltage accross the output power terminals. It is designed to latch the converter off at 115% to 135% of output voltage.

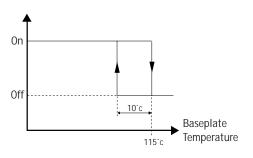
Once in OVP protection, the module will restart with the On/Off function or with the input bus restart.

12-4 Over Temperature Protection (OTP)

A thermal protection device adjusted at 115°C (+/-5%) internal temperature with 10°C hysteresis cycle will inhibit the module as long as the overheat is present and restores to normal operation automatically when overheat is removed. The efficiency of the OTP function is warranty with the module mounted on a heatsink.









Input Series Hi-Rel Grade

13- Description of Functions

13-1 Trim Function

The output voltage Vo may be trimmed in a range of 10%/110% of the nominal output voltage via a single external trimpot or fixed resistor.

Trim Up Function

Do not attempt to trim the module higher than 110% of nominal output voltage as the overvoltage protection may occur.

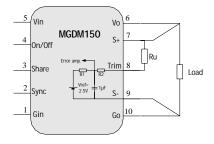
Also do not exceed the maximum rated output power when the module is trimmed up.

The trim up resistor must be connected to S+ pin.

The trim up resistance must be calculated with the following formula $\,:\,$

$$Ru = R1 \times (V0-Vref) \times V0nom - R1 - R2$$

$$(V0-V0nom) \times Vref$$



Trim Down Function

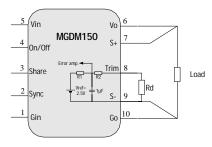
Do not trim down more than -90% of nominal output voltage or 1 Vdc. $\,$

The available output power is reduced by the same percentage that output voltage is trimmed down.

The trim down resistor must be connected to S- pin.

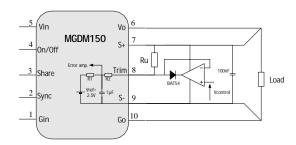
The trim down resistance must be calculated with the following formula:

$$Rd = \underbrace{(R2 + R1) \times V0 - (R2 \times V0nom)}_{V0nom - V0}$$



Trim via a voltage

The output voltage is given by the following formula :
$$V0 = (1 + \frac{R1}{(R1 + R2)} \times \frac{(Vcont}{Vref} - 1)) \times V0nom$$



Parameter	Unit	Min.	Тур.	Max.
Trim reference	Vdc	2,45	2,5	2,55
Resistor R1	Ohm	/	3800	/
Resistor R2	Ohm	/	270	/
Trim capacitor	μF	/	1	1)

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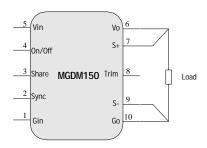




13- Description of Functions (continued)

13-2 Sense Function

If the load is separated from the output by any line lenght, some of these performance characteristics will be degraded at the load terminals by an amount proportional to the impedance of the load leads. Sense connections enable to compensate the line drop at a maximum of +/-10% of output voltage. The overvoltage protection will be activated and module will shut down if remote sense tries to boost output voltage above 110% of nominal output voltage. Connection is described in figure herein.



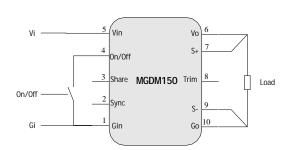
13-3 On/Off Function

The control pin 4 (On/Off) can be used for applications requiring On/Off operation. This may be done with an open collector transistor, a switch, a relay or an optocoupler. Several converters may be disabled with a single switch by connecting all

On/Off pins together.

- The converter is disabled by pulling low the pin 4.
- No connection or high impedance on pin 4 enables the converter.

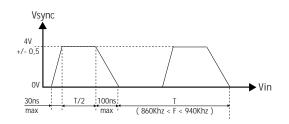
By releasing the On/Off function, the converter will restart within the start up time specifications given in table section 4. For further details please consult "Logic On/Off" application note.

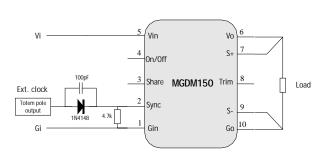


Parameter	Unit	Min.	Тур.	Max.	Notes, conditions
On/Off module enable voltage	Vdc	3.5	/	4	Open, the switch must not sink more than 100µA
On/Off module disable voltage	Vdc	0	/	0.5	The switch must be able to sink 1mA
On/Off alarm level	Vdc	0	/	0.5	UVLO, OVLO, OVP, OTP, faulty module
On/Off module enable delay	ms	/	/	30	The module restarts with the same delay after alarm mode removed
On/Off module disable delay	μs	/	/	100	Vi nominal, full load

13-4 Synchronization Function

An external clock with rectangular «Pull Up» signals can be used to lock one or more converters. The external clock signal should have a frequency range from 860KHz to 940KHz, a low level below 0,5V a high level of 4V (+/-0.5V), a rise time of 30 ns max. and a drop time of 100ns max.







14- Application Notes

14-1 Synchronization of Modules

The MGDM-150 low input series provides a synchronization function trough the pin 2 (Synchro) to enable automatic synchronisation between several converters.

If several converters are used, they lock themselves into the highest switching frequency.

The synchronization signal available on pin 2 is referenced to ground in (Gi) and the signal shape is the double of the switching frequency (i.e 2x420KHz). It is a rectangular signal with 3.5 Vp (+/-0.5V) amplitude with an impedance of 4,7 KOhm on low level.

14-2 Connection of Modules in Series

The output of single output units can be connected in series without any precautions to provide higher output voltage level.

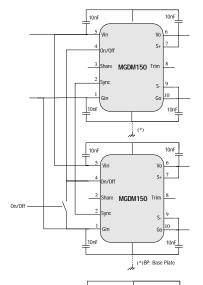
Nevertheless, GAIA Converter recommends to protect each individual output by a low power shottky diode rated with the maximum current of the converter to avoid reverse polarity at any output.

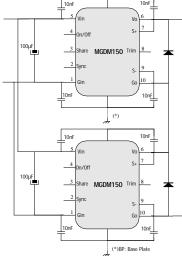
Reverse polarity may occur at start up if the output voltages do not rise at the same time.

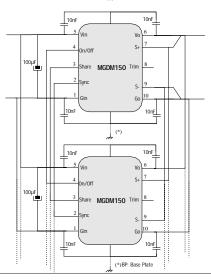
14-3 Connection of Modules in Parallel

The MGDM-150 low input series features a «parallel operation function» to increase the output power capability of a single unit by connecting the outputs of 2 or more converters in parallel. By connecting the «Share» pin of each module together, the units will share the load current equally within a few percent. Up to 5 converters can be parallelized.

The «Share» signal is a DC voltage which varies between 0Vdc and 5Vdc referenced to «Sense -» and depending on the output load.



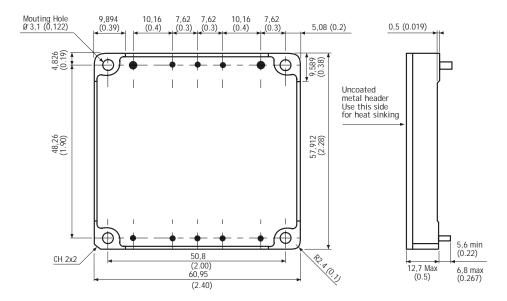






15- Dimensions

Dimensions are given in mm (inches). Tolerance : \pm 0,2 mm (\pm 0.01 ") unless otherwise indicated. Weight : 110 grams (3,9 Ozs) max.



Pin dimensions:

Pins : 1, 2, 3, 4, 5, 7, 8, 9 : \emptyset 1 mm (0.04")

Pins: 6, 10: Ø 2 mm (0.08")

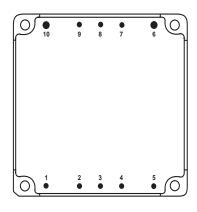
Metallic case alodyned coating solder plated pin

16- Product marking

Side face: Company logo, module reference, option,

date code : year and week of manufacturing

17- Connections



Bottom view

Pin	Single Output			
1	- Input (Gi)			
2	Synchro (Sync)			
3	Share			
4	On/Off			
5	+ Input (Vi)			
6	+ Output (Vo)			
7	Sense + (S+)			
8	Trim (Trim)			
9	Sense - (S-)			
10	- Output (Go)			





For more detailed specifications and applications information, contact :

International Headquarters

GAÏA Converter - France ZI de la Morandière 33185 LE HAILLAN - FRANCE

Tel.: + (33)-5-57-92-12-80

Fax : + (33)-5-57-92-12-89 Fax : (514)-333-4519

North American Headquarters

GAÏA Converter Canada, Inc 4038 Le Corbusier Blvd LAVAL, QUEBEC - CANADA H7L 5R2

Tel.: (514)-333-3169

Represented by :							

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