# **Compact One-way Operation Type Detector Switch**

**SPVE** Series

One of the minimum size class of products in the industry with a size  $3.4 \times 3.0$  mm appropriate for use in compact digital equipment.

Power

Push

Slide

Rotary

Encoders

#### Detector

Dual-in-line Package Type

Multi Control Devices

TACT

Custom-Products

#### Features

- Miniaturized for space saving design.
- Double-sided sliding contact offers superior reliability.
- Reflow solderable.

# Applications

- For detecting batteries in DSCs and LCDs
- For detecting the position of lids in mobile phones and laptop computers
- For detecting media in portable CD/MD players and 1/2 inch FDDs

#### Typical Specifications

| 1 ypiour opcomoditions                                     |               |                                    |  |  |  |
|--|---------------|------------------------------------|--|--|--|
| Ite  | ms            | Specifications                     |  |  |  |
| Rating (max.) (Res   | sistive load) | 0.1A 30V DC                        |  |  |  |
| Contact resistance<br>(Initial performance/After lifetime) |               | 500m $\Omega$ max./1 $\Omega$ max. |  |  |  |
| Operating force  |               | 0.3N max.                          |  |  |  |
| Oneveting life   | Without load  | 50,000 cycles                      |  |  |  |
| Operating life   | With load     | 50,000 cycles (0.1A 12V DC)        |  |  |  |

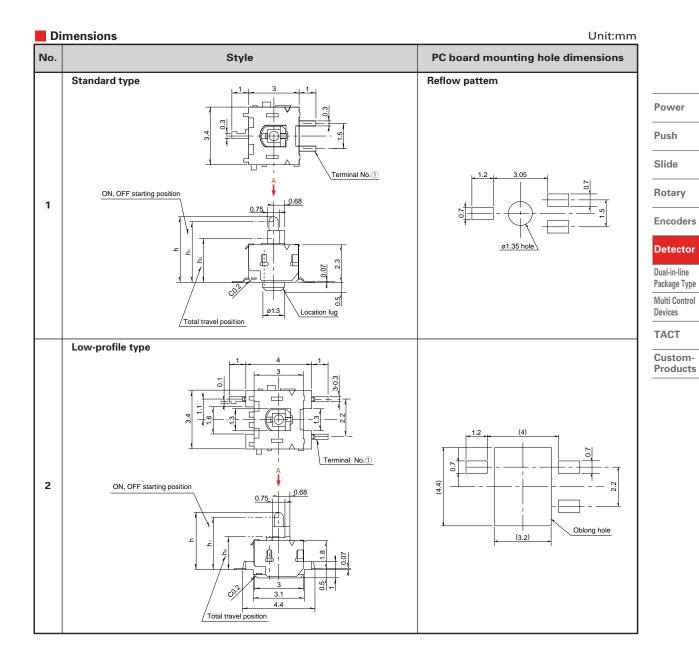
### Products Line

| Poles | Positions | Terminal style           | Slider height (mm) |   | Total<br>travel (mm)                          | Mounting method | Location lug | Minimum packing unit (pcs.) | Products<br>No. | Drawing No. |            |         |          |                           |                     |          |         |       |            |            |
|-------|-----------|--------------------------|--------------------|---|---|-----------------|--------------|-----------------------------|-----------------|-------------|------------|---------|----------|---------------------------|---------------------|----------|---------|-------|------------|------------|
|       |           |                          |                    |   |   |                 |              | h=3.8                       | h₁=3.5          | h₂=2.5      |            | Without |          | SPVE110100                |                     |          |         |       |            |            |
|       |           |                          |                    | 11=3.0  | 3.6   | 112-2.5         |              | With                        | 2,800           | SPVE110600  |            |         |          |                           |                     |          |         |       |            |            |
|       |           |                          | h=4.1 h            | h₁=3.8  | h <sub>1</sub> =3.8 h <sub>2</sub> =2.9       |                 | Without      | 2,800                       | SPVE110401      |             |            |         |          |                           |                     |          |         |       |            |            |
|       |           |                          | 11=4.1             | 111=3.6                                       | 112=2.9                                       | Standard        | With         |                             | SPVE110801      | 1           |            |         |          |                           |                     |          |         |       |            |            |
| 1     | 1         | For PC board<br>(Reflow) |                    |   |   |                 |              |                             |                 |             |            |         | h_4.8    | h=4.8 h <sub>1</sub> =4.5 | h <sub>2</sub> =3.6 | Ctanaara | Without | 2,200 | SPVE110200 |            |
| '     | '         |                          |                    |   |   |                 |              |                             |                 |             |            |         | (Reflow) | 11-4.0                    | 111-4.5             |          |         |       | 2,200      | SPVE110900 |
|       |           |                          | h=5.2              | h₁=4.9  | h <sub>2</sub> =4.0                           |                 | With         | With                        | With 2,000      | 2 000       | SPVE111300 |         |          |                           |                     |          |         |       |            |            |
|       |           |                          |                    | h=5.5 h <sub>1</sub> =5.2 h <sub>2</sub> =4.3 | h=5.5 h <sub>1</sub> =5.2 h <sub>2</sub> =4.3 |                 |              | 2,000                       | SPVE111200      |             |            |         |          |                           |                     |          |         |       |            |            |
|       |           |                          | h=3.3              | h₁=3.0  | h <sub>2</sub> =2.0                           | Low-            |              | 2,800                       | SPVE210100      | 2           |            |         |          |                           |                     |          |         |       |            |            |
|       |           |                          | h=4.75             | h₁=4.45                                       | h <sub>2</sub> =3.35                          | profile         |              | 2,000                       | SPVE210200      | 2           |            |         |          |                           |                     |          |         |       |            |            |

#### Notes

- 1. The dimensions indicates the standard type with a locating lug.
- 2. Additional switches not included in the above list are also available. Contact us for details.

For other detailed specifications, see **P.303**For specifications for the taping package, see **P.307** 



| Terminal Layout(View | wed from Direction A | ) |
|----------------------|----------------------|---|
|                      |                      |   |

| Standard type | Low-profile type |
|---------------|------------------|
| 3-0-2         | 3 0 2            |
|               |                  |

## ■ Circuit Diagram

| Standard type | Low-profile type |
|---------------|------------------|
| 3 - 2         |                  |

# **Products Specifications**

| Series                     |                              |                     | SPPB   | SPVE                                      | SPPW8   | SPVM           | SPVR                                    | SPVP                                       | SPVN                                    | SPVG                         | SPVL                        | SSCM |
|----------------------------|------------------------------|---------------------|--|---|---|----------------|---|--|---|------------------------------|-----------------------------|------|
| Operating                  | tempei                       | rature              | −10°C to +60°C   |   |   |                |   |  |   |                              |                             |      |
| Ratin                      | g (max.)                     |                     | 0.1A<br>30V DC   | 0.1A<br>12V DC                            | 0.1A<br>30V DC  |                | 1mA 5V DC 50mA 20V DC 1mA 5V I          |  |   |                              |                             |      |
| Initial contact resistance |                              | 1Ω<br>max.          | 500m Ω<br>max.   | 1Ω<br>max.                                | $\begin{array}{c ccccccccccccccccccccccccccccccccccc$     |                |   |  |   |                              | max.                        |      |
| Electrical performance     | Insula<br>resist             |                     | 100MΩ min.<br>100V DC  |   |   |                |   |  |   |                              |                             |      |
|                            | Volt                         | age<br>oof          | 100V AC<br>for 1 min.  |   |   |                |   |  |   |                              |                             |      |
| Robustness of terminal     |                              | 3N<br>for 1 min.    | 0.5N<br>for 1 min.   | 3N<br>for 1 min.                          | 1N<br>for 1 min.  |                | 0.5N<br>for 1 min.                      |  |   | 1N<br>for 1 min.             | 0.5N<br>for 1 min.          |      |
|                            | Robustness of actuator       |                     | 10N  | 5N  | 10N   | 5N             | 2N                                      | 5N 10N                                     |   | 10N                          | 5N                          | 0.5N |
| Mechanical                 | Vibra                        | ation               | 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively |   |   |                |   |  |   |                              |                             |      |
| performance                | Manual soldering             |                     | 300±<br>5°C,<br>5s max. 350±5°C,<br>3s max.  |   |   |                |   |  |   |                              |                             |      |
|                            | Resistance to soldering heat | Dip<br>soldering    | 260±<br>5℃,<br>5±1s  |   | 255±<br>5℃,<br>5±1s                                       |                |   |  | _                                       |                              |                             |      |
|                            |                              | Reflow<br>soldering | Please see P.306   |   |   |                |   |  |   |                              |                             |      |
| Operating lif              |                              |                     | 50,000<br>cycles<br>2Ω max.  | 50,000<br>cycles<br>1Ω max.               | 100,000<br>cycles<br>2Ω max.                              | 50,000<br>5Ω r |   | ycles cycles cycles                        |   | 100,000<br>cycles<br>1Ω max. | 50,000<br>cycles<br>5Ω max. |      |
|                            |                              | ing life<br>load    | (0.1A 30V DC)<br>50,000 cycles<br>2Ω max.  | (0.1A 12V DC)<br>50,000 cycles<br>1Ω max. | 100,000 cycles   50,000 cycles   50,000 cycles   50,000 c |                | (1mA 5V DC)<br>50,000 cycles<br>5Ω max. | (50mA 20V DC)<br>100,000 cycles<br>1Ω max. | (1mA 5V DC)<br>50,000 cycles<br>5Ω max. |                              |                             |      |
|                            | Co                           | old                 | -20±2℃<br>for 96h  | -25±2℃<br>for 96h                         |   |                | −20±2℃<br>for 96h                       |  |   | -40±2℃<br>for 96h            | -20<br>for                  |      |
| Environmental performance  | Dry                          | heat                |  |   |   |                | 85±2℃                                   | for 96h                                    |   |                              |                             |      |
|                            | Damp                         | heat                |  |   | <u> </u>  | 40±2           | .°C, 90 to                              | 95%RH fo                                   | r 96h                                   | <u> </u>                     |                             |      |

Power

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# **Soldering Conditions**

### **Example of Reflow Soldering Condition**

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile

Power

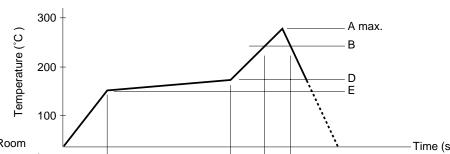
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| 300 -<br>(C) 200 -<br>L 200 -<br>Room |                       |       | A max.  B  D E | ——Time (s) |
|---------------------------------------|-----------------------|-------|----------------|------------|
| temperature                           | Pre-heating<br>F max. | <br>С | _              | Time (3)   |

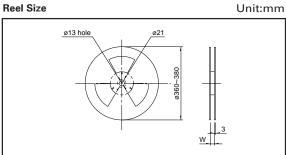
| Series (Reflow type) | A(℃)<br>3s max.   | <b>B</b> (℃) | <b>C</b> (s) | D(℃) | E(℃)                | F(s) |  |  |  |  |
|----------------------|-------------------|--------------|--------------|------|---------------------|------|--|--|--|--|
| SPPB                 | 250               | 230          | 40           |      |                     |      |  |  |  |  |
| SPVE                 | 260<br>250<br>260 | 230          | 40           |      |                     |      |  |  |  |  |
| SPPW8                |                   | 200          | 20           |      |                     |      |  |  |  |  |
| SPVM                 |                   | 230          |              |      | 150                 | 400  |  |  |  |  |
| SPVR                 |                   |              |              | 180  |                     |      |  |  |  |  |
| SPVP                 |                   |              |              |      |                     | 120  |  |  |  |  |
| SPVN                 |                   |              | 40           |      |                     |      |  |  |  |  |
| SPVG                 |                   |              | 230          | 230  | 230                 | 230  |  |  |  |  |
| SPVL                 |                   |              |              |      |                     |      |  |  |  |  |
| SSCM                 |                   |              |              |      |                     |      |  |  |  |  |
| SPPY5                | 240               |              | 20           | 150  | Room<br>Temperature | 180  |  |  |  |  |

#### Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. As the conditions vary some how depending on the kind of reflow soldering equipment, please make sure you have the right one before use.

# **Taping Specifications**

### Taping Packaging



| el Size      | Unit:mm  |
|--------------|----------|
| ø13 hole ø21 | <u>w</u> |

Power

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**Encoders** 

Detector Dual-in-line Package Type Multi Control Devices **TACT** Custom-**Products** 

|              |                   |        | Nu     | mber of packages (p | ocs.)  | Reel width | Tape width |
|--------------|-------------------|--------|--------|---------------------|--------|------------|------------|
| Series       |                   |        | 1 reel | 1 case / domestic   | W (mm) | (mm)       |            |
|              | 53 (Horizontal)   |        | 1,500  | 3,000               | 6,000  |            |            |
| SPPB 53(\    | 53 (Ver           | tical) | 600    | 1,200               | 2,400  | 24.4       | 24         |
|              | 63                | , 64   | 1,300  | 2,600               | 5,200  |            |            |
|              |                   | h=3.8  | 2.000  | F 600               | 22,400 |            |            |
| SPVE         |                   | h=4.1  | 2,800  | 5,600               | 22,400 |            |            |
|              | Standard          | h=4.8  | 2,200  | 4,400               | 17,600 |            | 12         |
|              |                   | h=5.2  | 2,000  | 4,000               | 16,000 | 12.4       |            |
|              |                   | h=5.5  | 2,000  | 4,000               | 16,000 |            |            |
|              | Low-              | h=3.3  | 2,800  | 5,600               | 22,400 |            |            |
|              | profile           | h=4.75 | 2,000  | 4,000               | 16,000 |            |            |
|              | h = 6.1 (Reflow)  |        | 1,000  | 2,000               | 4,000  |            | 24         |
| SPPW81       | h = 6.55 (Reflow) |        | 1,000  | 2,000               | 4,000  | 24.4       |            |
|              | h = 7.6 (Reflow)  |        | 850    | 1,700               | 3,400  |            |            |
|              | SPVM              |        | 3,000  | 6,000               | 12,000 |            |            |
|              | SPVR              |        | 2,500  | 5,000               | 10,000 |            |            |
|              | SPVP              | 4,500  |        | 9,000               | 18,000 |            |            |
|              | SPVN              |        | 5,000  | 10,000              | 20,000 | 16.4       | 16         |
| SPVG<br>SPVL |                   | 2,500  | 5,000  | 10,000              |        |            |            |
|              |                   | 5,000  | 10,000 | 20,000              |        |            |            |
|              | SSCM              |        | 3,000  | 6,000               | 12,000 |            |            |
|              | SPPY5             |        | 550    | 1,650               | 3,300  | 44.4       | 44         |

Note

Order products in N minimum packing units (1 reel or 1 case) .

