



Pb-free
HEAT



STW1145LTM

PLCC Side Viewing Type White LED

Features

Package	Side Viewing Type, 1145LTM : Diffused pale yellow resin
Product feature	<ul style="list-style-type: none">• Outer Dimension 3.8 x 0.97 x 0.6mm (L x W x H)• Temperature range Storage Temperature : -40°C~100°C Operating Temperature : -30°C~ 85°C• Lead-free soldering compatible• RoHS compliant
Chromaticity coordinates	x = 0.298TYP., y = 0.292TYP. (Condition : I _f =20mA)
Spatial distribution	115 deg.
Die materials	InGaN
Rank grouping parameter	Sorted by luminous intensity and chromaticity per rank taping
Assembly method	Auto pick & place machine (Auto Mounter)
Soldering methods	Recommendation of Reflow soldering/Flow soldering (Dip soldering) is impossible.
Taping and reel	3,000pcs per reel in a 8mm width tape. (Standard) Reel diameter: Φ 180mm

Recommended Applications

- Cellular Phone, Mobile Equipment, Electric Household Appliances, Other General Applications

Color and Luminous Intensity

(Ta=25°C)

Part No.	Material	Emitted Color	Lens Color	Luminous Intensity			Luminous Flux	
				Iv (mcd)			φv (lm)	
				MIN.	TYP.	I _F	TYP.	I _F
STW1145LTM	InGaN	White	Pale Yellow	1,720	2,200	20	6.1	20

※Note: The above luminous intensity (Iv) is the setup values of the setup values of the sorting machine.

(Tolerance : I_v...±10%)

Absolute Maximum Ratings

(Ta=25°C)

Item	Symbol	Absolute Maximum Ratings	Unit
Power Dissipation	P_d	114	mW
Continuous Forward Current	I_F	30	mA
Repetitive Peak Forward Current*1	I_{FRM}	100	mA
Derating (Ta=25°C or higher)	ΔI_F	0.4	mA/°C
	ΔI_{FRM}	1.33	mA/°C
Revers Voltage	V_R	5	V
Operating Temperature	T_{opr}	-30~+85	°C
Storage Temperature	T_{stg}	-40~+100	°C

 ※1 I_{FRM} Measurement condition/Pulse Width \leq 1ms., Duty \leq 1/20

Electro-Optical Characteristics

(Ta=25°C)

Item	Condition	Symbol	Characteristics		Unit
Forward Voltage※1	I _F =20mA	V _F	TYP.	3.2	V
			MAX.	3.5	
Reverse Current	V _R =5V	I _R	MAX.	50	μA
Half Intensity Angle	I _F =20mA	2θ 1/2	TYP.	115	deg.
Chromaticly Coordinates	I _F =20mA	x	TYP.	0.298	-
		y	TYP.	0.292	-

※1 Forward Voltage Tolerance Range : ±0.1V

Luminous Intensity (Unit : mcd)

(Ta=25°C)

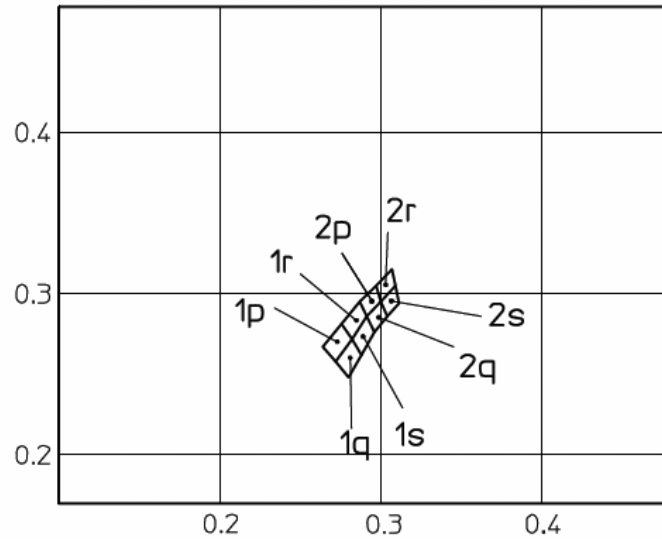
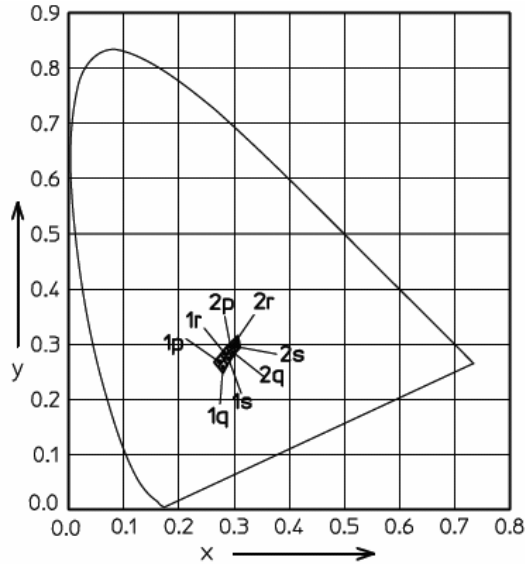
Intensity Tolerance each Rank : +/-10%

Rank	I _v (mcd)		Condition
	MIN.	MAX.	
VC	1,720	1,860	I _F =20mA
VD	1,860	2,000	
WA	2,000	2,200	
WB	2,200	2,400	
WC	2,400	2,600	

※Please contact our sales staff concerning rank designation.

Sorting Chart for Chromaticity

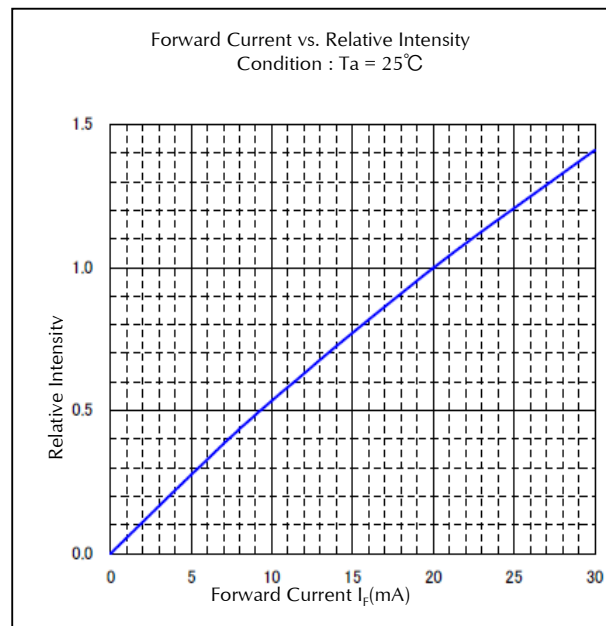
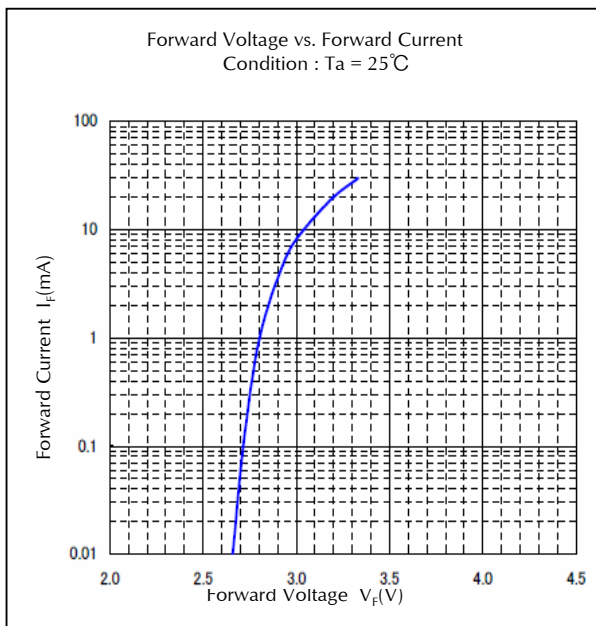
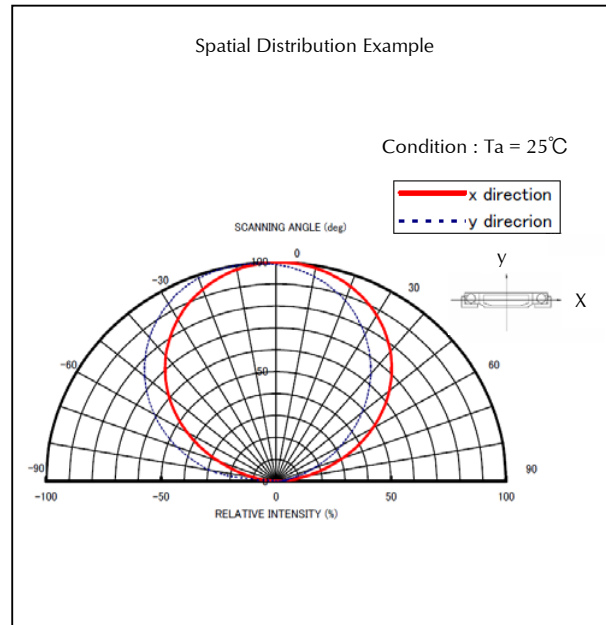
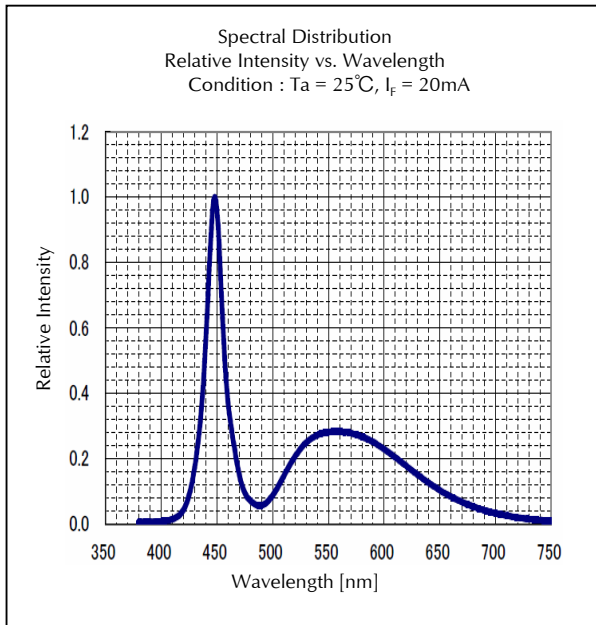
(Ta=25°C)


Chromaticity Coordinates Tolerance Each Rank: +/-0.01

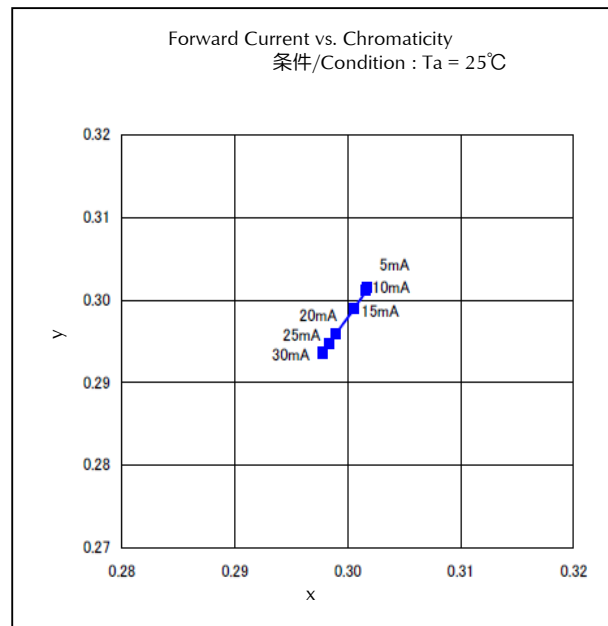
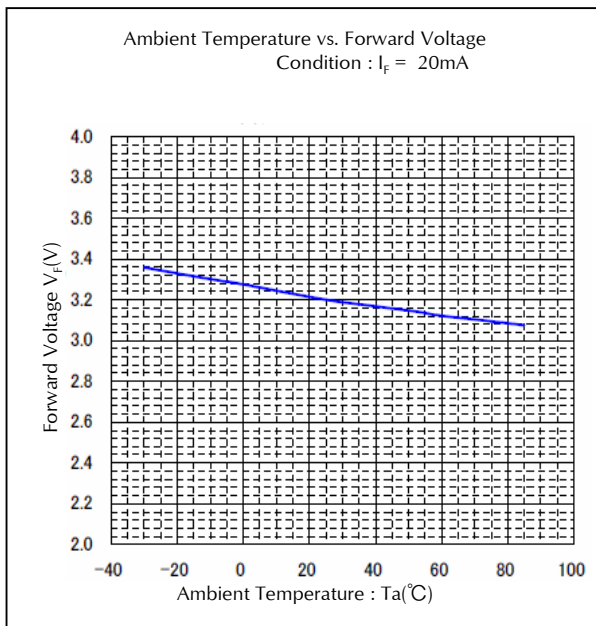
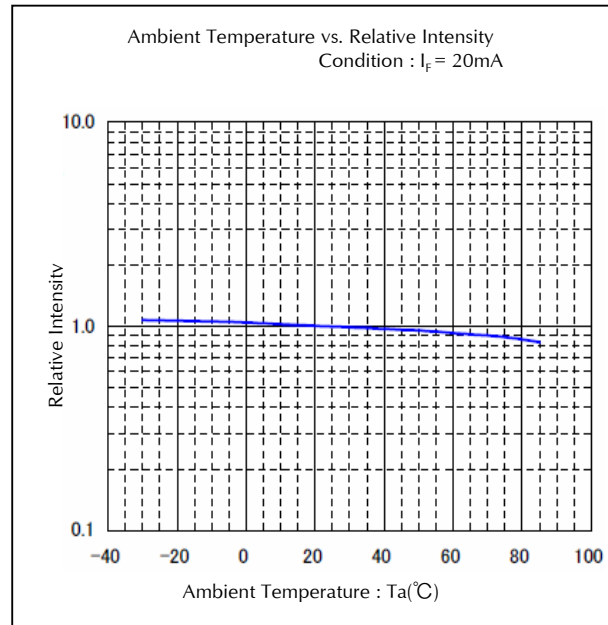
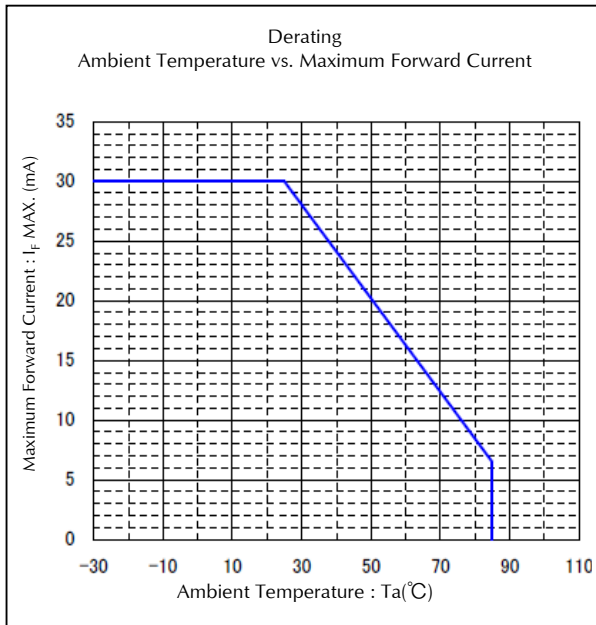
Rank	LEFT DOWN point		LEFT UP point		RIGHT UP point		RIGHT DOWN point	
	x	y	x	y	x	y	x	y
1p	0.272	0.258	0.264	0.267	0.276	0.281	0.282	0.272
1q	0.280	0.248	0.272	0.258	0.282	0.272	0.288	0.262
1r	0.282	0.272	0.276	0.281	0.287	0.295	0.292	0.286
1s	0.288	0.262	0.282	0.272	0.292	0.286	0.296	0.276
2p	0.292	0.286	0.287	0.295	0.297	0.305	0.300	0.295
2q	0.296	0.276	0.292	0.286	0.300	0.295	0.304	0.285
2r	0.300	0.295	0.297	0.305	0.307	0.315	0.309	0.305
2s	0.304	0.285	0.300	0.295	0.309	0.305	0.311	0.294

※ Please contact our sales staff concerning rank designation.

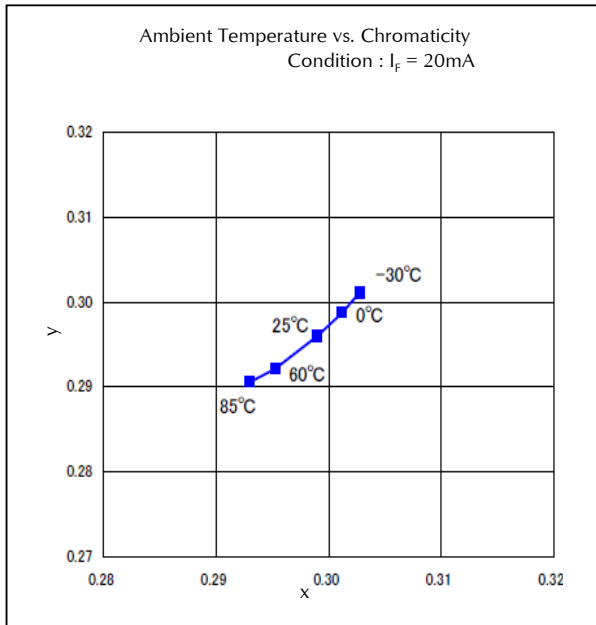
Technical Data



Technical Data



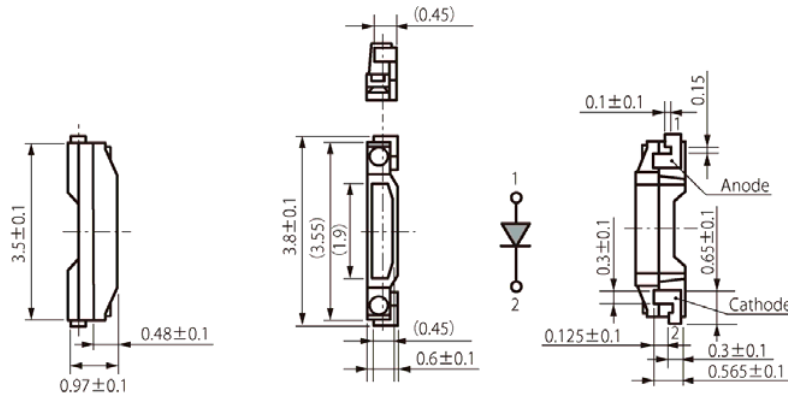
Technical Data



Package Dimensions

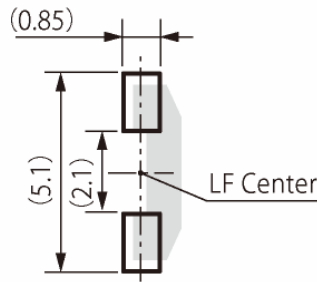
(Unit : mm)

MASS : (3.7)mg



Recommended Soldering Pattern

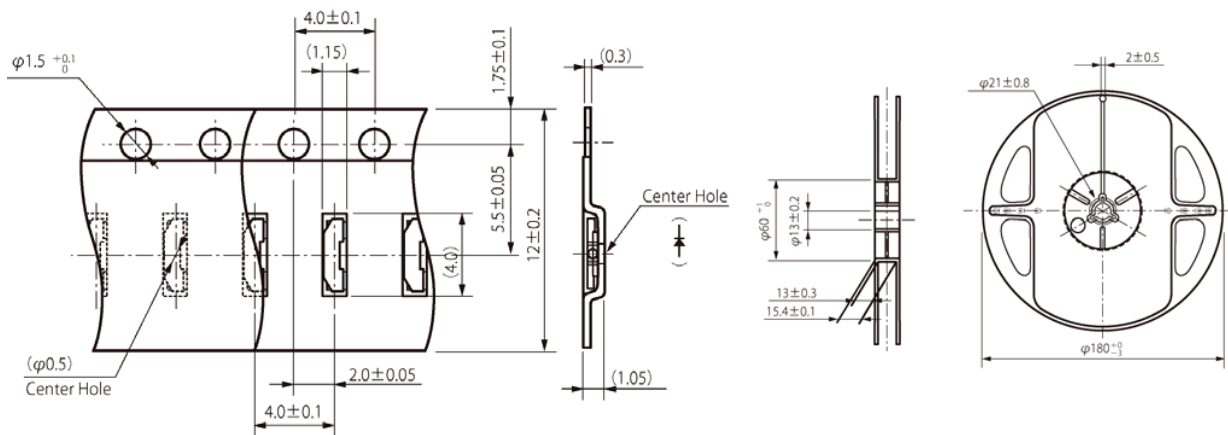
(Unit : mm)



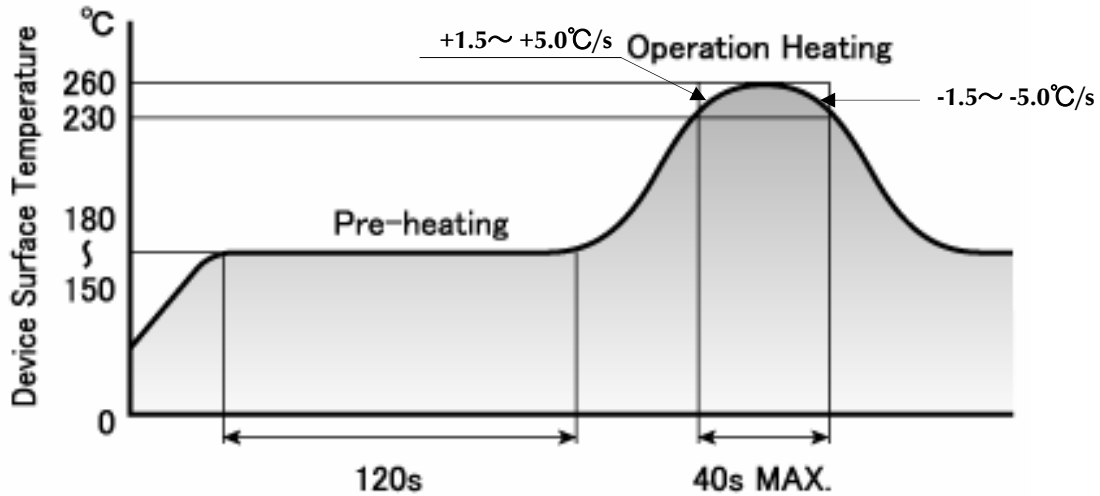
Taping Specification

(Unit : mm)

※Quantity : 3,000pcs/reel(standard)



Reflow Soldering Conditions



- 1) The above profile temperature gives the maximum temperature of the LED resin surface. Please set the temperature so as to avoid exceeding this range.
- 2) Total times of reflow soldering process shall be no more than 2 times. When the second reflow soldering process is performed, intervals between the first and second reflow should be short as possible (while allowing some time for the component to return to room temperature after the first reflow) in order to prevent the LED resin from absorbing moisture.

Manual Soldering Condition

Iron tip temp	350°C (MAX)
Soldering time and frequency	3s (MAX) 1 time (MAX)

Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED-4701/100(101)	Ta = 25°C, If = 30mA	1,000 h	0/20
High Temp. Operating Life	EIAJ ED-4701/100(101)	Ta = 85°C, If = 6mA	1,000 h	0/20
Low Temp. Operating Life	EIAJ ED-4701/100(101)	Ta = -30°C, If = 20mA	1,000 h	0/20
Wet High Temp. Operating Life	EIAJ ED-4701/100(102)	Ta = 60°C, 90%, If = 16mA	1,000 h	0/20
Wet High Temp. Storage Life	EIAJ ED-4701/100(103)	Ta = 60°C, 90%	1,000 h	0/20
Thermal Shock	EIAJ ED-4701/100(105)	Ta = -40°C ~ 100°C (each 15min.)	200 cycles	0/20
High Temp. Storage Life	EIAJ ED-4701/200(201)	Ta = 100°C	1,000 h	0/20
Low Temp. Storage Life	EIAJ ED-4701/200(202)	Ta = -40°C	1,000 h	0/20
Cycled Temp. Humidity Life	EIAJ ED-4701/200(203)	Ta = -10°C ~ 65°C, 95%, 24h/cycle	10 cycles	0/20
Resistance to Reflow Soldering	EIAJ ED-4701/300(301)	Preheat : 150 ~ 180°C(120s Max.) Soldering Temp : 260°C(5s) Moisture Soak : 30°C, 70%, 72h	Twice	0/20
Electric Static Discharge (ESD)	EIAJ ED-4701/300(304)	C = 100pF, R2 = 1.5KΩ, ±1,000V	once each polarity	0/20
Vibration, Variable Frequency	EIAJ ED-4701/400(403)	98.1m/s ² (10G), 100 ~ 2KHz, 20min, each direction	XYZ 2 h	0/20

Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	Iv	If=20mA	Testing Min.Value < Spec.Min.Value × 0.7
Forward Voltage	V _F	If=20mA	Testing Max.Value ≥ Spec.Max.Value × 1.2
Reverse Current	I _R	V _R =5V	Testing Max.Value ≥ Spec.Max.Value × 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking

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