

VI TELEFILTER**Filter Specification TFS 208L****1 / 5****Measurement condition**

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedance's : 50 Ω

Characteristics

Remark:

Reference level for the relative attenuation a_{rel} of the TFS 208L is the maximum attenuation in the pass band. The maximum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 208 MHz without tolerance or limit. The values of relative attenuation a_{rel} are guaranteed in the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

| D a t a | | typ. value | | tolerance / limit | |
|---|-------------|------------|-------|---------------------|-----|
| Insertion loss | a_e | 2,20 | dB | 2,5 ± 1,0 dB | |
| (Reference level) | | | | | |
| Nominal frequency | f_N | - | | 208 | MHz |
| 1 dB band width | BW | 4,95 | MHz | min. 800 | kHz |
| Amplitude ripple within $f_N \pm 100$ kHz | | 0,05 | dB | max. 0,20 | dB |
| Relative attenuation | a_{rel} | | | | |
| $f_N \pm 400$ kHz | | - | | max. 1 | dB |
| $f_N - 14$ MHz... $f_N - 23$ MHz | | 60 | dB | min. 30 | dB |
| $f_N - 23$ MHz... $f_N - 33$ MHz | | 52 | dB | min. 44 | dB |
| $f_N - 33$ MHz... $f_N - 207$ MHz | | 60 | dB | min. 38 | dB |
| $f_N + 14$ MHz... $f_N + 28$ MHz | | 38 | dB | min. 5 | dB |
| $f_N + 28$ MHz... $f_N + 242$ MHz | | 51 | dB | min. 12 | dB |
| VSWR | | | | | |
| $f_N - 400$ kHz ... $f_N + 400$ kHz | | 1,5:1 | | max. 2 : 1 | |
| Absolute group delay | GD*) | | | | |
| $f_N - 400$ kHz ... $f_N + 400$ kHz | | 170 | ns | max. 300 | ns |
| Group delay ripple | GDR *) | | | | |
| $f_N - 400$ kHz ... $f_N + 400$ kHz | | 12 | ns | max. 100 | ns |
| Intermodulation | **) | | | | |
| IP_3 | | 54 | dB | min. 45 | dB |
| Input power level | | | | max. 10 | dBm |
| Temperature coefficient of frequency | TC_f ***) | - 33 | ppm/K | - | |
| Operating temperature range | | | | - 10 °C ... + 85 °C | |
| Storage temperature range | | | | - 30 °C ... + 85 °C | |

*) measured with smoothing; smoothing aperture ≤ 50 kHz

) modulation signals: f_N and $f_N + 14$ MHz, each of 10 dBm; measured signal: $f_N - 14$ MHz*) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (\Delta T) \times f_{T0}(\text{MHz})$

generated: _____

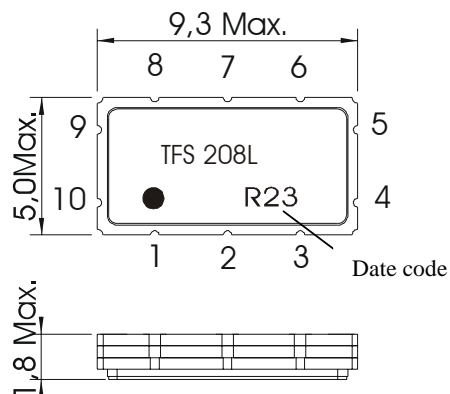
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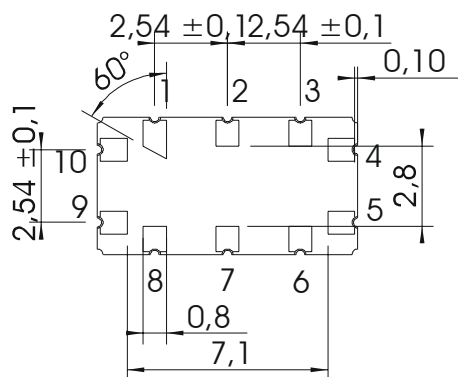
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Construction and pin connection

(All dimensions in mm)



- 1 Ground
- 2 Ground
- 3 Ground
- 4 Ground
- 5 Output
- 6 Ground
- 7 Ground
- 8 Ground
- 9 Ground
- 10 Input



Date code: Year+week

- N 2001
- P 2002
- R 2003
- ...

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Stability Characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

Packing**Tape & Reel:**

IEC 286 - 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:

3000

Reel of empty components at start:

min 300 mm

Reel of empty components at start including leader:

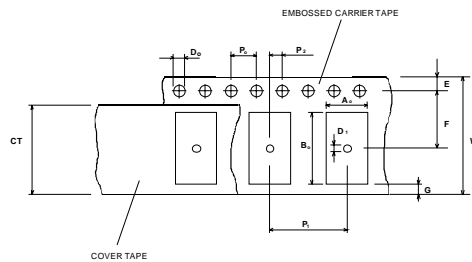
min 500 mm

Trailer

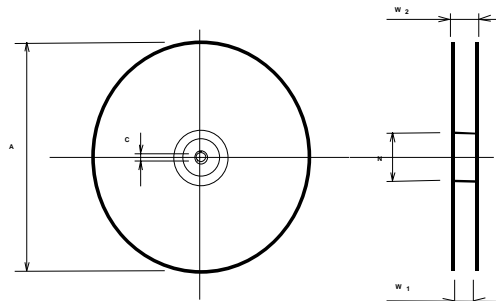
min 300 mm

Tape (all dimensions in mm)

| | |
|---------|--------------|
| W | : 16 ± 0,3 |
| Po | : 4 ± 0,1 |
| Do | : 1,5 ± 0,1 |
| E | : 1,75 ± 0,1 |
| F | : 7,5 ± 0,1 |
| G (min) | : 0,6 |
| P2 | : 2 ± 0,1 |
| P1 | : 8 ± 0,1 |
| D1(min) | : 1,5 |
| Ao | : 5,3 ± 0,1 |
| Bo | : 9,7 ± 0,1 |
| CT | : 13,5 ± 0,1 |

**Reel (all dimensions in mm):**

| | |
|----------|--------------------|
| A | : 330 |
| W1 | : 16,4 ± 2 |
| W2 (max) | : 22,4 |
| N (min) | : 50 |
| C | : 13 ± 0,5 / - 0,2 |



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. Markings on the filters can be read if the upper side of the carrier tape is regarded with the sprocket holes on its right.

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Air reflow temperature conditions

1st and 2nd air reflow profile

| | | | |
|---------------------|---------------------|----------------------|------------------|
| Name: | pre-heating periods | main-heating periods | peak temperature |
| Temperature: | 150 °C - 170 °C | over 200 °C | 255 °C ± 5 °C |
| Time: | 60 sec. - 90 sec. | 20 sec. - 25 sec. | |

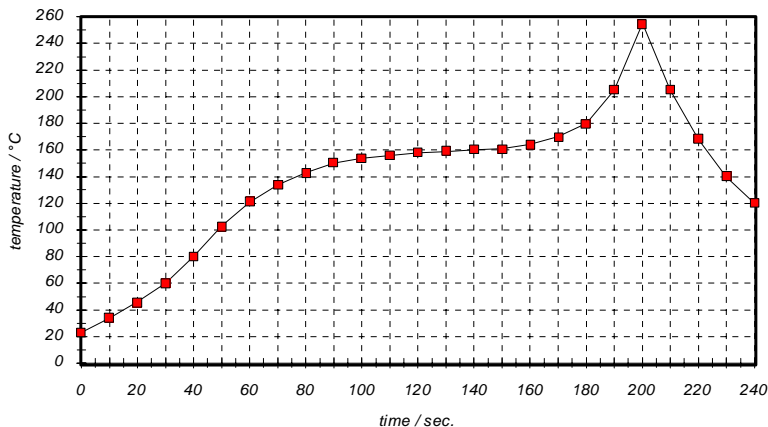
Chip-mount air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

| time / sec. | temperature / °C | time / sec. | temperature / °C |
|-------------|------------------|-------------|------------------|
| 0 | 23 | 140 | 160 |
| 10 | 34 | 150 | 161 |
| 20 | 46 | 160 | 164 |
| 30 | 60 | 170 | 170 |
| 40 | 80 | 180 | 180 |
| 50 | 103 | 190 | 205 |
| 60 | 121 | 195 | 230 |
| 70 | 134 | 200 | 255 |
| 80 | 143 | 205 | 230 |
| 90 | 150 | 210 | 205 |
| 100 | 154 | 215 | 180 |
| 110 | 156 | 220 | 165 |
| 120 | 158 | 230 | 140 |
| 130 | 159 | 240 | 120 |

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History

| Version | Reason of Changes | Name | Date |
|----------------|--|-------------|-------------|
| 1.0 | - generation of development specification according to the customer specification (V-1.0.0; 15 Jan 03) | Dr. Sabah | 07.03.03 |
| 1.1 | - updated according to customer specification, version 2.0 (20 th may 2003) - add of typical values and generation of filter specification | Dr. Sabah | 03.06.03 |

2.0 Missing

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