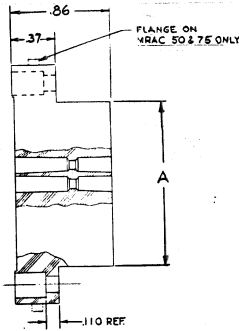


4-.118 DIA HOLES
C BORE .195 DIA
260 DEEP EXCEPT
SIZE 104 WHICH ARE
.150 DIA-C BORE.234 DIA.
260 DEEP.



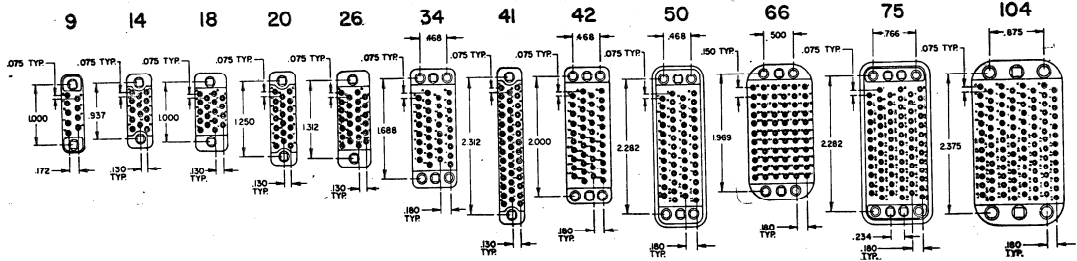
MRAC-34S SHOWN

MRAC	A	B	C	D	E
9	.81	1.31	.38		
14	.78	1.25	.44		
18	.77	1.31	.56		
20	1.07	1.56	.44		
26	1.07	1.63	.56		
34	1.38	2.00	.75		
41	2.13	2.63	.44		
42	1.67	2.31	.75		
50	1.97	2.57	.75	2.72	.88
66	1.67	2.28	1.13		
75	2.01	2.59	1.11	2.72	1.23
104	2.05	2.75	1.53		

FACES OF THE 'MRAC' MOLDINGS

19589 F

FEMALE CONTACT NO 9 THRU 104
(FULL SCALE)



REPAIRMAN	0-1-14	0.5	0.5	0.5
DRIVER	0-1-14	0.5	0.5	0.5
ADJUSTER	0-1-14	0.5	0.5	0.5
LOCK	0-1-14	0.5	0.5	0.5
STOP	0-1-14	0.5	0.5	0.5
RESET	0-1-14	0.5	0.5	0.5
TEST	0-1-14	0.5	0.5	0.5
REPAIRMAN	0-1-14	0.5	0.5	0.5
DRIVER	0-1-14	0.5	0.5	0.5
ADJUSTER	0-1-14	0.5	0.5	0.5
LOCK	0-1-14	0.5	0.5	0.5
STOP	0-1-14	0.5	0.5	0.5
RESET	0-1-14	0.5	0.5	0.5
TEST	0-1-14	0.5	0.5	0.5

GENERAL NOTES UNLESS OTHERWISE SPECIFIED		COMPOSITE OUTLINE	
1. ALL DIMENSIONS ARE IN INCHES	2. REMOVE ALL BURRS TO MAX.	GENERAL MRAC XXX	
3. BREAK ALL SHARP EDGES TO .005 MAX.	4. ALL DIMENSIONS CONCENTRIC TO .005 MAX.	TITLE MIL-M-14 TYPE SDG-F	
5. GENERAL SURFACE FINISH TO BE 125	6. TOLERANCES	21	
7. CLASSIFICATION OF CHARACTERISTICS PER MIL-STD-199	8. MAJOR MINOR	WINCHESTER ELECTRONICS	
9. MAJOR MINOR		DIVISION OF LITTON SYSTEMS INCORPORATED	
		ORANGE, CONNECTICUT	
		DATE C 19589	