

Distinctive Characteristics

Ultra-miniature size allows high density mounting, and extremely light weight of 0.6 gram makes these switches ideal for handheld equipment.

Tape-reel and stick-tube packaging allow rapid automated placement of surface mount devices. Tape-reel packaging meets EIA-481-2 Standard.

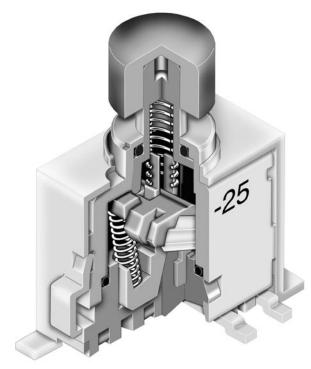
Heat resistant resin used for housing, base, and plunger allows vapor phase and infrared convection reflow soldering.

Combination of design features achieves total seal and allows automated processing techniques, including flux cleaning procedures: one-piece bushing and housing, rubber seals surrounding actuator and base, epoxy at joint of case and base, and molded-in, epoxy-sealed terminals.

Award-winning STC contact mechanism with benefits unavailable in conventional mechanisms: smoother, positive detent actuation, increased contact stability and unparalleled logic-level reliability. (Additional STC details in Terms & Acronyms; see Supplement section.)

Gull-wing terminals provide mechanical stability during soldering and simplified solder joint inspection.

Coplanarity: all considered surfaces must lie between two parallel planes that are a maximum distance apart of .0059" (0.15mm). (Additional coplanarity details in Terms and Acronyms in the Supplement section.)



Actual Size





General Specifications

Electrical Capacity (Resistive Load)

Logic Level: 0.4VA maximum @ 28V AC/DC maximum

(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Note: Find additional explanation of operating range in Supplement section.

Other Ratings

Contact Resistance: 80 milliohms maximum

Insulation Resistance: 500 megohms minimum @ 500V DC Dielectric Strength: 500V AC minimum for 1 minute minimum

Mechanical Life: 50,000 operations minimum 50,000 operations minimum Electrical Life:

Nominal Operating Force: 2.0N

> Travel: Pretravel: .024" (0.6mm); Overtravel: .019" (0.5mm); Total Travel: .043" (1.1mm)

Materials & Finishes

Actuator: Polyphenylene sulfide Case: Polyphenylene sulfide Nitrile butadiene rubber **Sealing Rings:**

Phosphor bronze with gold plating Movable Contacts: **Stationary Contacts:** Phosphor bronze with gold plating

Base: Polyphenylene sulfide

Terminals: Phosphor bronze with gold plating

Environmental Data

Operating Temperature Range: -30°C through +85°C (-22°F through +185°F)

> 90 ~ 95% humidity for 96 hours @ 40°C (104°F) **Humidity:**

Vibration: 10 ~ 500Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Installation

Mounting: It is recommended that the body of models for upright mounting without bracket be fastened to a

panel or similar support for protection of solder joints from mechanical stress.

Coplanarity: See specifications in Terms & Acronyms in Supplement section.

Processing

Reflow Soldering Recommended. See Profile B in Supplement section. **Soldering:**

Manual Soldering: See Profile B in Supplement section.

Cleaning: Automated cleaning. See Cleaning specifications in Supplement section.

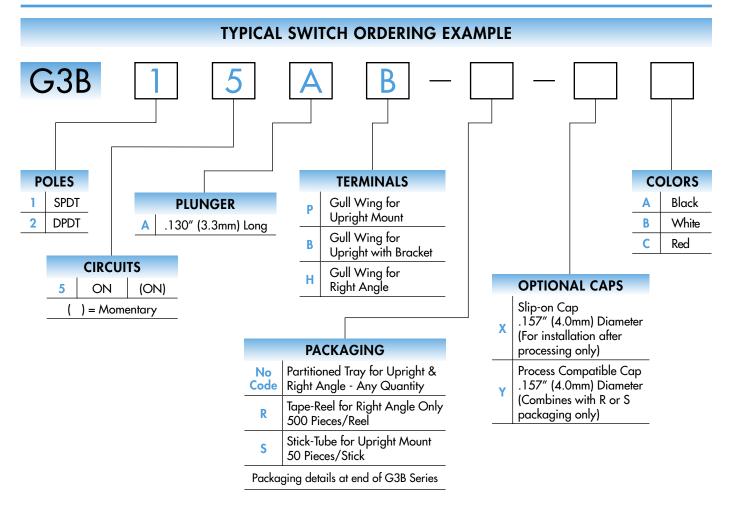
Standards & Certifications

UL Recognition The G3B Series pushbuttons have not been tested for UL recognition or CSA certification.

or CSA Certification: These switches are designed for use in a low-voltage, low-current, logic-level circuit.

When used as intended in a logic-level circuit, the results do not produce hazardous energy.





DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

G3B15AB



POLES & CIRCUITS							
		Plunger Position () = Momentary		Connected Terminals		Throw & Schematics	
		Normal	Down	Normal	Down	Nister	Touris of some boss and
Pole	Model	Slot		Slot	1	Note:	Terminal numbers are not actually on the switch.
SP	G3B15	ON	(ON)	5-6	5-4	SPDT	• 5 (COM) • 6
DP	G3B25	ON	(ON)	5-6 2-3	5-4 2-1	DPDT	4

PLUNGER & OPTIONAL CAPS



.130" (3.3mm) Long Plunger



AT4063 Slip-on Cap .157" (4.0mm) Diameter

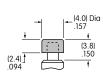
> Available with bulk packaging only. Cap must be installed after processing.

Material: Polyamide

Finish: Glossy



Actual Size



Process Compatible Cap .157" (4.0mm) Diameter

Factory assembled. Available with tape-reel or stick-tube packaging only.

Material: Polyamide

Finish: Glossy

Cap Colors Available:



Black



White



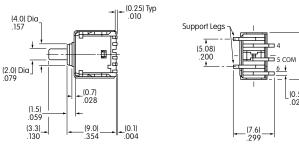
Red

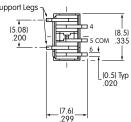
TYPICAL SWITCH DIMENSIONS

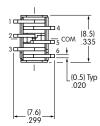
Upright Mounting



Single & Double Pole



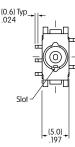




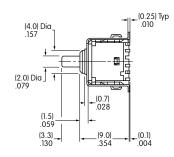
Upright Mounting with Bracket

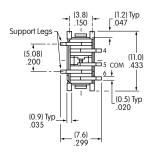
Single & Double Pole

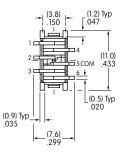




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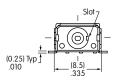


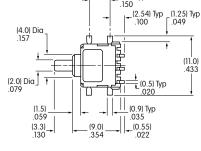
Right Angle Mounting

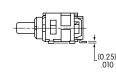


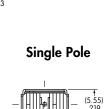
G3B15AB

G3B15AH

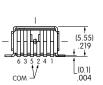








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Double Pole

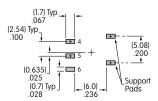
Ultra-Miniature Process Sealed SMT Pushbuttons

Series G3B

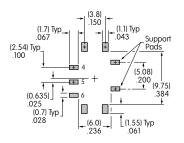
Pad Layouts for Surface Mount Terminals

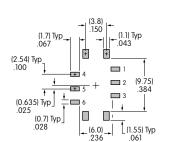
Single Pole Double Throw

Upright Mounting

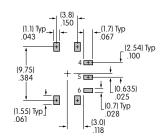


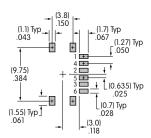
Upright Mounting with Bracket



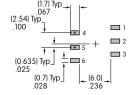


Right Angle Mounting





Double Pole Double Throw



PACKAGING



Partitioned Tray for Upright & Right Angle

Any quantity

If the G3 upright models are ordered in less than 50-piece increments or the right angle models in less than 500-piece increments, the switches are packaged in a partitioned tray. No code is required.





Tape-Reel for Right Angle

500 pieces per reel

Switches must be ordered in 500-piece increments when tape-reel packaging is selected.

This packaging meets EIA-481-2 Standard for "16mm and 24mm Embossed Carrier Taping of Surface Mount Components for Automatic Handling."





Ultra-Miniature Process Sealed SMT Pushbuttons Series G3B

PACKAGING (CONTINUED)



Stick-Tube for Upright Mount

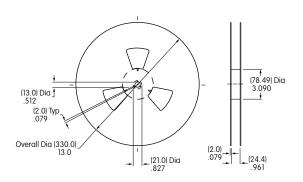
50 pieces per stick

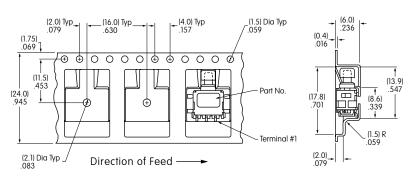
Switches must be ordered in 50-piece increments when stick-tube packaging is selected.



Tape-Reel Packaging for Right Angle Mount

Each tape-reel of 550 pockets contains 500 switches. Minimum Leader Length: 7.87" (200mm) Minimum Trailer Length: 1.97" (50mm)





Reel Dimensions

Tape Dimensions

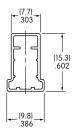
Stick-Tube Packaging for Upright Mount

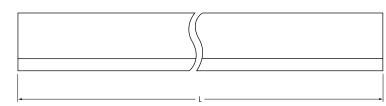
Each stick-tube contains 50 switches.

L = Length

G3B Upright (code P) 18.31" (465mm)

G3B Upright with Bracket (code B) 21.26" (540mm)





Stick-Tube Dimensions