28 VOLT INPUT - 65 WATT

FEATURES

- · Fully qualified to Class H or K
- –55° to +125°C operation
- 16 to 40 VDC input
- · Fully Isolated
- · Magnetic feedback
- · Fixed frequency, 600 kHz typical
- · Topology Single Ended Forward
- · 50 V for up to 120 ms transient protection
- · Inhibit input side and output side
- · Sync function
- · Output trim on single output models
- Indefinite short circuit protection
- Remote sense on single output models
- Up to 85% efficiency / 43 W/in³
- · Parallelable up to 148 watts



MODELS						
VDC OUTPUT						
SINGLE DUAL						
3.3 ±5						
5	±12					
12 ±15						
15						

DESCRIPTION

The SMFL Series™ 28-volt DC/DC converters are rated up to 65 watts output power over a -55° to +125°C temperature range with a 28 Vdc nominal input. On dual output models up to 70% of the rated output power can be drawn from either the positive or negative outputs. Current sharing allows the units to be paralleled for total power of up to 148 watts. The welded, hermetically sealed package is only 3.0 x 1.5 x 0.40 inches, giving the series an overall power density of up to 45 watts per cubic inch.

SCREENING

SMFL converters offer the following screening options: Space Prototype (O), Class H, or Class K. Radiation tolerant to Radiation Hardness Assurance (RHA) levels of "-" (O) or "R", per MIL-STD-38534. Interpoint model numbers use an "O" in the RHA designator position to indicate the "-" (dash) Radiation Hardness Assurance level of MIL-PRF-38534, which is defined as "no RHA". See "Class H and K, QML Screening" tables for more information.

DESIGN FEATURES

SMFL Series converters are switching regulators that use a quasi-square wave, single ended forward converter design with a constant switching frequency of 600 kHz typical.

Isolation between input and output circuits is provided with a transformer in the forward path and a wide bandwidth magnetic coupling in the feedback control loop. The SMFL uses a unique dual loop feedback technique that controls output current with an inner feedback loop and an output voltage with a cascaded voltage mode feedback loop. The additional secondary current mode feedback loop improves transient response in a manner similar to primary current mode control and allows for ease of paralleling, but without the cost and complexity.

The constant frequency, pulse-width modulated converters use a quasisquare wave single-ended forward design. Tight load regulation is achieved through a wide-bandwidth magnetic feedback circuit. The output voltage on single SMFL models can be trimmed to a specific output voltage by adding an external resistor.

INHIBIT

The SMFL Series converters have two TTL compatible inhibit terminals (INH1 and INH2) that can be used to disable power conversion, resulting in a very low quiescent input current and no generation of switching noise. An open collector TTL compatible low (<0.8 volts) is required to inhibit the converter between INH1 (pin 4) and Input Common (pin 2). An open collector TTL compatible low (<0.5 volts) is required to inhibit the converter between INH2 (pin 12) and Output Common (pin 8). The application of intermediate voltages to these pins (1.5 to 10.5 volts) should be avoided

SYNC

Converters may be synced to an external clock (525 to 675 kHz) or to one another by using the sync in or out pins. The nominal free-run switching frequency is 600 kHz.

CURRENT AND PARALLEL OPERATION

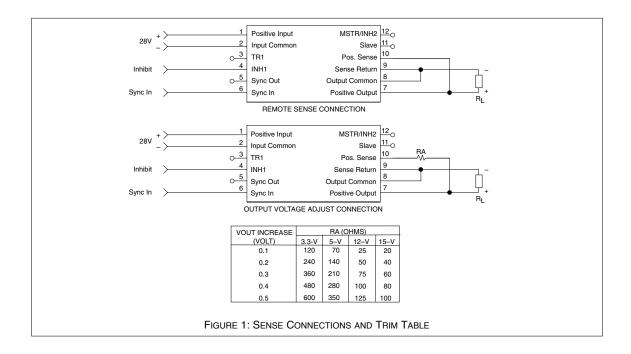
Multiple single output SMFL converters may be used in parallel to drive a common load. In this mode of operation the load current is shared by two or three SMFL converters. In current sharing mode, one SMFL converter is designated as a master. The SLAVE pin (pin 11) of the master is left unconnected and the MSTR/INH2 pin (pin 12) of the master is connected to the SLAVE pin (pin 11) of the slave units. The units designated as slaves have the MSTR/INH2 pin (pin 12) connected to the SNS RTN pin (pin 9). Note that synchronizing the units together is not required for current sharing operation. A second slave unit may be placed in parallel with a master and slave; this requires the TRI pin (pin 3) of the master unit to be connected to the SNS RTN pin (pin 9). See Figure 2 for a block diagram of parallel connections.

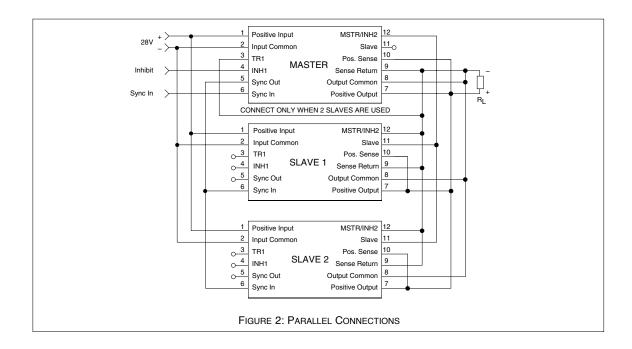
When paralleled, 76% of the total combined power ratings of the SMFL converters are available at the load. Overload and short circuit performance are not adversely affected during parallel operation.



28 VOLT INPUT - 65 WATT

SINGLE OUTPUT MODELS CONNECTION DIAGRAMS - SENSE AND PARALLEL





28 VOLT INPUT - 65 WATT

OPERATING CONDITIONS AND CHARACTERISTICS

Input Voltage Range

- 16 to 40 VDC continuous
- 50 V for 120 ms transient

Output Power

• 40 to 65 watts depending on model

Lead Soldering Temperature (10 sec per lead)

• 300°C

Storage Temperature Range (Case)

• -65°C to +150°C

Power Dissipation (Pd)

• 14 watts (16 watts SMFL2805S, SMFL2805D)

Case Operating Temperature (Tc)

• -55°C to +125°C full power

Derate Output Power/Current

• MFL283R3S: linearly from 100% at 100 °C to 80% at 125 °C

Output Voltage Temperature Coefficient

• 100 ppm/°C typical

Input to Output Capacitance

• 150 pF, typical

Current Limit

• 125% of full load typical

Isolation

• 100 megohm minimum at 500 V

Audio Rejection

• 50 dB typical

Conversion Frequency (-55°C to 125°C)

 Free run mode 600 kHz typical 525 kHz. min, 675 kHz max

Inhibit Pin Voltage (unit enabled)

• INH1 = 9 to12 V, INH2 = 6 to 9 V

SYNC IN AND INHIBIT (INH1, INH2) Sync In (525 to 675 kHz)

- Duty cycle 40% min, 60% max
- · Logic low 0.8 V max
- · Logic high 4.5 V min, 5 V max
- · Referenced to input common

Sync Out

· Referenced to input common

Inhibit (INH1, INH2) TTL Open Collector

 Logic low (output disabled)
 INH1 referenced to input common Logic low 0.8 V max
 Inhibit pin current 10 mA max

INH2 referenced to output common Logic low 0.5 V max Inhibit pin current 5 mA max

Logic high (output enabled)
 Open collector

MECHANICAL AND ENVIRONMENTAL

Size (maximum)

3.005 x 1.505 x 0.400 inches (76.33 x 38.23 x 10.16 mm)

See case U for dimensions.

Case options V, W, Y, and Z are available by special order.

Weight (maximum)

86 grams

Screening

Space Prototype (O), Class H, or Class K

Radiation tolerant to Radiation Hardness Assurance (RHA) levels of "-" (O) or "R", per MIL-STD-38534. Interpoint model numbers use an "O" in the RHA designator position to indicate the "-" (dash) Radiation Hardness Assurance level of MIL-PRF-38534, which is defined as "no RHA".

See "Class H and K, QML Screening" tables for more information.

Available configurations: OO, HO, HR, KR

28 VOLT INPUT - 65 WATT

PIN OUT

PINS NOT IN USE

Pin	Single Output	Dual Output		
1	Positive Input	Positive Input	TR1	Leave unconnected
2	Input Common	Input Common	Master	Leave unconnected
3	Triple (TRI)	Triple (TRI)	Slave	Leave unconnected
4	Inhibit 1 (INH1)	Inhibit 1 (INH1)	Sync In	Connect to Input Common
5	Sync Out	Sync Out	Inhibit (INH1)	Leave unconnected
6	Sync In	Sync In	Inhibit (INH2)	Leave unconnected
7	Positive Output	Positive Output	Sync Out	Leave unconnected
8	Output Common	Output Common	Sense Lines	Must be connected to
9	Sense Return	Negative Output		appropriate ouputs
10	Positive Sense	No connection		
11	Slave	Slave		
12	Master / Inhibit 2	Master / Inhibit 2		

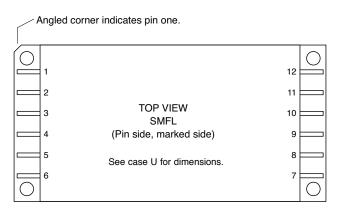
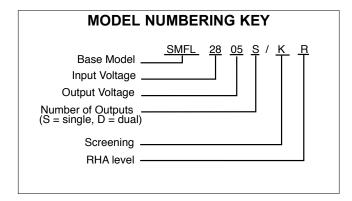


FIGURE 3: PIN OUT

28 VOLT INPUT - 65 WATT



STANDARD MICROCIRCUIT	SMFL SERIES
DRAWING (SMD)	SIMILAR PART
IN PROCESS	SMFL283R3S/HO
5962-9316302HXC	SMFL2805S/HO
5962-9316202HXC	SMFL2812S/HO
5962-9316102HXC	SMFL2815S/HO
IN PROCESS	SMFL2805D/HO
IN PROCESS	SMFL2812D/HO
5962-9319302HXC	SMFL2815D/HO

The SMD number shown is for Class H screening, non-flanged, and no Radiation Hardness Assurance (RHA) level. See the SMD for the numbers for other screening and RHA levels. For exact specifications for an SMD product, refer to the SMD drawing. Call your Interpoint representative for status on the SMFL SMD releases which are "in process." SMDs can be downloaded from:

http://www.dscc.dla.mil/programs/smcr

MODEL SELECTION								
SMFL28 Base model	V _{out} value	number of outputs	case option	/ screening				
Choose one from	each of the follo	owing rows						
V _{out} value		singles: 3R3, 5, 12, 15 duals: "R" = decimal point, 3R3 = 3.3VI	<u>5,12,15</u> DC					
Number of output	S	S (single) or D (dual)						
Case option	Case option standard (case U, leave blank) V, W, Y and Z available by special order							
Screening OO* - Space prototype, HO, HR, KR								
*Interpoint model numbers use an "O" in the RHA designator position to indicate the "-" (dash) Radiation Hardness Assurance level of MIL-PRF-38534,								

which is defined as "no RHA"

28 VOLT INPUT - 65 WATT

Electrical Characteristics: -55°C to +125°C Tc, 28 VDC Vin, 100% load, RHA level O, unless otherwise specified.

SINGLE OUT	PUT MODELS	SM	FL283	R3S	SM	1FL280)5S	SM	1FL281	12S	SM	1FL281	15S	
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE	TC = 25°C	3.26	3.30	3.34	4.95	5.00	5.05	11.88	12.00	12.12	14.85	15.00	15.15	VDC
OUTPUT CURRENT	VIN = 16 TO 40 VDC	0	_	12.12	0	_	10	0	_	5	0	_	4.33	Α
OUTPUT POWER	VIN = 16 TO 40 VDC	0	_	40	0	_	50	0	_	60	0	_	65	W
OUTPUT RIPPLE	TC = 25°C	_	10	35	_	15	35	_	30	75	_	30	85	mV p-p
10 кHz - 2 MHz	TC = -55°C TO +125°C	_	10	50	_	30	50	_	45	100	_	45	110	
LINE REGULATION	V _{IN} = 16 TO 40 VDC		0	20	_	0	20	_	0	20	_	0	20	mV
LOAD REGULATION	NO LOAD TO FULL	_	_	40	_	_	20	_	_	20	_	_	20	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	16	28	40	16	28	40	VDC
	TRANSIENT ^{1, 2} 50 ms	-	_	50	_	_	50	_	_	50	_	_	50	V
INPUT CURRENT	NO LOAD	-	70	100	_	70	120	_	50	100	_	50	100	
	INHIBITED – INH1] —	9	14	_	9	14	_	9	14	_	9	14	mA
	INHIBITED – INH2	–	35	70	_	35	70	_	35	70	_	35	70	
INPUT RIPPLE	10 kHz - 10 MHz	-	30	50	_	30	50	_	30	50	_	30	50	mA p-p
EFFICIENCY	TC = 25°C	70	_	_	75	78	_	81	84	_	82	85	_	%
LOAD FAULT	SHORT CIRCUIT POWER DISSIPATION TC = 25°C	_	12.5	16	_	12.5	16	_	10	16	_	10	16	W
	RECOVERY ¹	_	1.5	4	_	1.5	4	_	1.5	4	_	1.5	4	ms
STEP LOAD RESPONSE	50% - 100% - 50% TRANSIENT	-	200	300	_	250	350	_	450	600	_	500	600	mV pk
	RECOVERY ^{1, 3}	1_	1.5	3.0	_	1.5	3.0	_	1.5	3.0	_	1.5	3.0	MS
STEP LINE RESPONSE ^{1, 3}	16 - 40 -16 VDC TRANSIENT ⁴	_	250	300	_	250	300	_	250	400	_	250	400	mV pk
	RECOVERY] —	200	600	_	200	300	_	200	300	_	200	300	MS
START-UP ⁵	DELAY	_	3.5	6	_	3.5	6	_	3.5	6	_	3.5	6	ms

Notes

^{1.} Guaranteed by design, not tested.

Unit will shut down above approximately 45 V but will be undamaged and will restart when voltage drops into normal range.

^{3.} Recovery time is measured from application of the transient to point at which Vout is within 1% of final value.

^{4.} Transition time $> 10 \mu$ S.

^{5.} Tested on release from inhibit.

^{6.} Shall not compromise DC performance.7. SMFL283R3S current and power are at 25°C only.

28 VOLT INPUT - 65 WATT

Electrical Characteristics: -55°C to +125°C Tc, 28 VDC Vin, 100% load, RHA level O, unless otherwise specified.

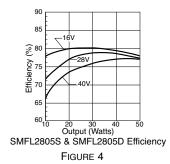
DUAL OUTPUT MODELS		SM	SMFL2805D		SMFL2812D			SI	MFL28	UNITS		
PARAMETER	CONDIT	TIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE	TC = 25°C	+ V _{OUT}	4.95	5.00	5.05	11.8	8 12.00	12.12	14.8	5 15.00	15.15	VDC
		- V _{OUT}	4.92	5.00	5.08	11.8	2 12.00	12.18	14.7	7 15.00	15.23	
OUTPUT CURRENT ²	Vin = 16 to 40 VDC	EACH OUTPUT	0	_	7	0	_	3.5	0	_	3.03	Α
		TOTAL OUTPUT	0	_	10	0	_	5	0	_	4.33	
OUTPUT POWER	VIN = 16 TC	40 VDC	0	_	50	0	_	60	0	_	65	W
OUTPUT RIPPLE ± V _{OUT}	10 KHz -	2 MHz	_	50	100	_	50	120	_	50	150	mV p-p
LINE REGULATION	Vin = 16 to 40 VDC	+ V _{OUT}	_	0	50	_	0	50	_	0	50	mV
		- V _{OUT}	_	25	100	_	25	100	_	25	100	
LOAD REGULATION	NO LOAD TO FULL	+ V _{OUT}	_	0	50	_	10	50	_	10	50	mV
		- V _{OUT}	_	25	100	_	50	120	_	150	150	IIIV
CROSS REGULATION	SEE NO	TE 3	_	5	8	_	2	4	_	2	4	%
TC = 25°C	SEE NOTE 4		-	3	6	—	2	4	—	2	4	,-
INPUT VOLTAGE	CONTINUOUS		16	28	40	16	28	40	16	28	40	VDC
	TRANSIENT	^{1, 5} 50 ms	_	-	50	-	_	50	-	_	50	V
INPUT CURRENT	NO LO	DAD	_	50	120	_	50	100	_	50	100	
	INHIBITEI	D-INH1	-	9	14	—	9	14	—	9	14	mA
	INHIBITEI	D-INH2	_	35	70	_	35	70	-	35	70	
INPUT RIPPLE CURRENT	10 кHz - ⁻	10 MHz	_	30	50	_	30	50	_	30	80	mA p-p
EFFICIENCY TC = 25°C	BALANCE	D LOAD	75	78	_	81	84	_	82	85	_	%
LOAD FAULT TC = 25°C	SHORT C POWER DIS		_	12.5	16	_	10	14	_	10	14	W
	RECOV	ERY ¹	_	1.5	4.0	_	1.5	4.0	—	1.5	4.0	ms
STEP LOAD RESPONSE	50% - 100% - 50% TRANSIENT		_	250	350	_	450	600	-	500	600	mV pk
± V _{OUT}	RECOVERY ^{1, 7}		_	1.5	3.0	_	1.5	3.0	—	1.5	3.0	MS
STEP LINE RESPONSE ^{1, 6}	16 - 40 -16 VDC TRANSIENT ⁷		_	250	300	—	250	400	—	250	400	mV pk
± V _{OUT}	RECOV	/ERY	_	200	300	_	200	300	_	200	300	MS
START-UP ⁸	DEL/	AY	_	3.5	6	–	3.5	6	–	3.5	6	ms

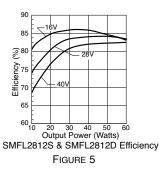
- 1. Guaranteed by design, not tested.
- 2. Up to 70% of the total output power is available from either output providing the opposite output is simultaneously carrying 30% of the total power.
- 3. Effect on negative Vout from 50%/50% loads to 70%/30% or 30%/70% loads.
- 4. Effect on negative Vout from 50%/50% loads to 50% then 10% load on negative Vout.
- 5. Unit will shut down above approximately 45V but will be undamaged and will
- restart when voltage drops into normal range.

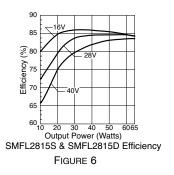
 6. Recovery time is measured from application of the transient to point at which Vout is within 1% of final value.
- 7. Transition time > 10 μ S.
- 8. Tested on release from inhibit.
- 9. Shall not compromise DC performance.

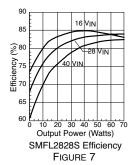
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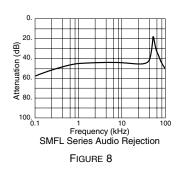
Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, free run, unless otherwise specified.

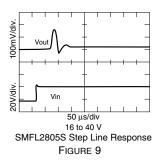


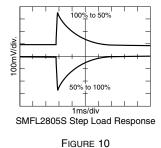


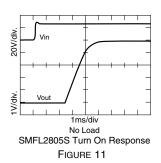


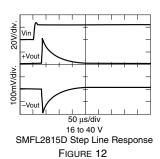












28 VOLT INPUT - 65 WATT

Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, free run, unless otherwise specified.

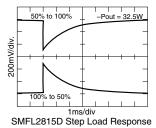


FIGURE 13

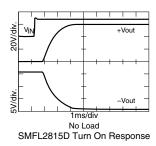
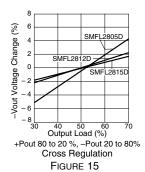


FIGURE 14



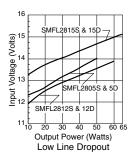


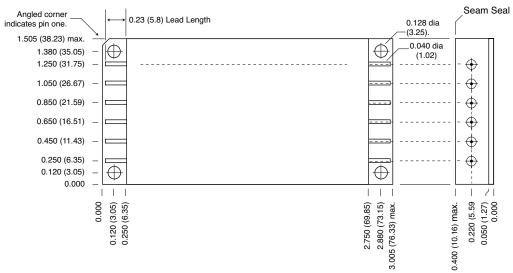
FIGURE 16

28 VOLT INPUT - 65 WATT

TOP VIEW CASE U

Flanged case, short-leaded

*Does not require designator in Case Option position of model number.



Case dimensions in inches (mm)

Tolerance ±0.005 (0.13) for three decimal places ±0.01 (0.3) for two decimal places unless otherwise specified

CAUTION

Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin

Materials

Header Cold Rolled Steel/Nickel/Gold

Cover Kovar/Nickel

Pins #52 alloy/Nickel/Gold; compression glass seal

Case U, Rev C, 20060302

Please refer to the numerical dimensions for accuracy. All information is believed to be accurate, but no responsibility is assumed for errors or omissions. Interpoint reserves the right to make changes in products or specifications without notice.

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FIGURE 17: CASE U

www.craneae.com

28 VOLT INPUT - 65 WATT

CLASS H AND K, QML SCREENING: ELEMENT EVALUATION

ELEMENT EVALUATION	SPACE PROTOTYPE O		0.4	no 11	0		
Test Performed	NON-QML ¹		CLAS QN		CLASS K QML		
(COMPONENT LEVEL)	M/S ²	P ³	M/S ²	P ³	M/S ²	P ³	
Element Electrical	yes	no	yes	yes	yes	yes	
Element Visual	no	no	yes	yes	yes	yes	
Internal Visual	no	no	yes	no	yes	no	
Temperature Cycling	no	no	no	no	yes	yes	
Constant Acceleration	no	no	no	no	yes	yes	
Interim Electrical	no	no	no	no	yes	no	
Burn-in	no	no	no	no	yes	no	
Post Burn-in Electrical	no	no	no	no	yes	no	
Steady State Life	no	no	no	no	yes	no	
Voltage Conditioning Aging	no	no	no	no	no	yes	
Visual Inspection	no	no	no	no	no	yes	
Final Electrical	no	no	yes	yes	yes	yes	
Wire Bond Evaluation ⁴	no	no	yes	yes	yes	yes	
SEM	no	no	no	no	yes	no	
SLAM™/C-SAM: Input capacitors only (Add'l test, not req. by H or K)	no	no	no	yes	no	yes	

Notes

- 1. Non-QML products do not meet all of the requirements of MIL-PRF-38534
- 2. M/S = Active components (Microcircuit and Semiconductor Die)
- 3. P = Passive components
- 4. Not applicable to EMI filters that have no wirebonds

Definitions:

Element Evaluation: Component testing/screening per MIL-STD-883 as determined by MIL-PRF-38534

SEM: Scanning Electron Microscopy

SLAM™: Scanning Laser Acoustic Microscopy C-SAM: C - Mode Scanning Acoustic Microscopy

28 VOLT INPUT - 65 WATT

CLASS H AND K, QML SCREENING: ENVIRONMENTAL SCREENING

ENVIRONMENTAL SCREENING	SPACE		
TEST PERFORMED	Ркототуре О	CLASS	CLASS
(END ITEM LEVEL)	NON-QML ¹	H, QML	K, QML
Non-destruct bond pull ²			
Method 2023	no	yes ³	yes
Pre-cap Inspection		-	
Method 2017, 2032	yes	yes	yes
Temperature Cycle (10 times)			
Method 1010, Cond. C, -65°C to 150°C, ambient	yes	yes	yes
Constant Acceleration			
Method 2001, 3000 g	yes	yes	yes
PIND Test			
Method 2020, Cond. A	no	yes ³	yes
Radiography			
Method 2012	n/a	n/a	yes
Pre burn-in test	yes	yes	yes
Burn-in			
Method 1015, 125°C case, typical			
96 hours	yes	no	no
160 hours	no	yes	no
2 x 160 hour (includes mid BI test)	no	no	yes
Final electrical test MIL-PRF-38534			
Group A, Subgroups 1 through 6			
-55°C, +25°C, +125°C case	yes	yes	yes
Hermeticity test			
Fine Leak, Method 1014, Cond. A	yes	yes	yes
Gross Leak, Method 1014, Cond. C	yes	yes	yes
Final visual inspection			
Method 2009	yes	yes	yes

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

Notes

- Non-QML products do not meet all of the requirements of MIL-PRF-38534
- 2. Not applicable to EMI filters that have no wirebonds
- 3. Not required by DSCC but performed to assure product quality.

28 VOLT INPUT - 65 WATT

CLASS H AND K, QML SCREENING: RADIATION

PRODUCT LEVEL AVAILABILITY	ENVIRONMENTAL SCREENING LEVELS					
RADIATION HARDNESS ASSURANCE LEVELS	SPACE PROTOTYPE O ² non-QML ³	CLASS H QML	CLASS K QML			
O: Standard, no radiation guarantee ²	00	НО	Not available			
R: Radiation hardened – Tested lots Up to 100 K Rads (Si) total dose SEU guarantee up to 40 MeV	Not available	HR ⁴	KR ⁴			

Notes:

- Our EMI filters are designed exclusively with passive components providing maximum tolerance for space environment requirements
- 2. Interpoint model numbers use an "O" in the RHA designator position to indicate the "-" (dash) Radiation Hardness Assurance level of MIL-PRF-38534, which is defined as "no RHA"
- 3. Non-QML products do not meet all of the requirements of MIL-PRF-38534
- 4. Redmond site, Interpoint, has a DSCC approved radiation plan. Our SMD products with RHA level "R" code meet DSCC requirements

