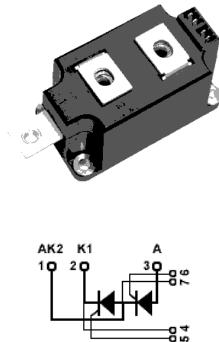


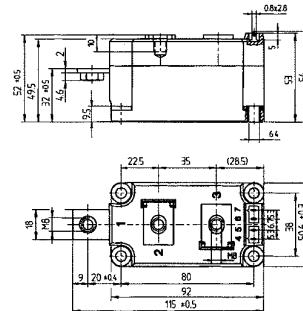
# STT253

## Thyristor-Thyristor Modules



Type	$V_{RSM}$	$V_{RRM}$
	$V_{DSM}$	$V_{DRM}$
	$V$	$V$
<b>STT253GK08</b>	900	800
<b>STT253GK12</b>	1300	1200
<b>STT253GK14</b>	1500	1400
<b>STT253GK16</b>	1700	1600
<b>STT253GK18</b>	1900	1800

Dimensions in mm (1mm=0.0394")



Symbol	Test Conditions	Maximum Ratings	Unit	
$I_{TRMS}, I_{FRMS}$	$T_{VJ}=T_{VJM}$ $T_C=85^\circ C$ ; 180° sine	400 253	A	
$I_{TAVM}, I_{FAVM}$	$T_{VJ}=45^\circ C$ $V_R=0$ $T_{VJ}=T_{VJM}$ $V_R=0$	8500 9000 7000 8000	A	
$\int i^2 dt$	$T_{VJ}=45^\circ C$ $V_R=0$ $t=10ms (50Hz), sine$ $t=8.3ms (60Hz), sine$ $T_{VJ}=T_{VJM}$ $V_R=0$ $t=10ms(50Hz), sine$ $t=8.3ms(60Hz), sine$	405000 336000 320000 240000	$A^2 s$	
$(di/dt)_{cr}$	$T_{VJ}=T_{VJM}$ $f=50Hz, t_p=200\mu s$ $V_D=2/3V_{DRM}$ $I_G=1A$ $di/dt=1A/\mu s$	250 800	$A/\mu s$	
$(dv/dt)_{cr}$	$T_{VJ}=T_{VJM};$ $V_{DR}=2/3V_{DRM}$ $R_{ck}=\infty$ ; method 1 (linear voltage rise)	1000	$V/\mu s$	
$P_{GM}$	$T_{VJ}=T_{VJM}$ $t_p=30\mu s$ $I_T=I_{TAVM}$ $t_p=500\mu s$	120 60	W	
$P_{GAV}$		20	W	
$V_{RGM}$		10	V	
$T_{VJ}$ $T_{VJM}$ $T_{stg}$		-40...+140 140 -40...+130	$^\circ C$	
$V_{ISOL}$	50/60Hz, RMS $I_{ISOL}\leq 1mA$	t=1min t=1s	3000 3600	V~
$M_d$	Mounting torque (M5) Terminal connection torque (M8)	2.5-5/22-44 12-15/106-132	Nm/lb.in.	
<b>Weight</b>	Typical including screws	430	g	



# STT253

## Thyristor-Thyristor Modules

Symbol	Test Conditions	Characteristic Values	Unit
I <sub>RRM</sub>	T <sub>VJ</sub> =T <sub>VJM</sub> ; V <sub>R</sub> =V <sub>RRM</sub> ; V <sub>D</sub> =V <sub>DRM</sub>	70	mA
I <sub>DRM</sub>		40	mA
V <sub>T</sub> , V <sub>F</sub>	I <sub>T</sub> , I <sub>F</sub> =750A; T <sub>VJ</sub> =25°C	1.7	V
V <sub>To</sub>	For power-loss calculations only (T <sub>VJ</sub> =140°C)	0.85	V
r <sub>T</sub>		1.1	mΩ
V <sub>GT</sub>	V <sub>D</sub> =6V; T <sub>VJ</sub> =25°C T <sub>VJ</sub> =-40°C	2 3	V
I <sub>GT</sub>	V <sub>D</sub> =6V; T <sub>VJ</sub> =25°C T <sub>VJ</sub> =-40°C	150 200	mA
V <sub>GD</sub>	T <sub>VJ</sub> =T <sub>VJM</sub> ; V <sub>D</sub> =2/3V <sub>DRM</sub>	0.25	V
I <sub>GD</sub>		10	mA
I <sub>L</sub>	T <sub>VJ</sub> =25°C; t <sub>p</sub> =30us; V <sub>D</sub> =6V I <sub>G</sub> =0.45A; dI <sub>G</sub> /dt=0.45A/us	300	mA
I <sub>H</sub>	T <sub>VJ</sub> =25°C; V <sub>D</sub> =6V; R <sub>GK</sub> =∞	150	mA
t <sub>gd</sub>	T <sub>VJ</sub> =25°C; V <sub>D</sub> =1/2V <sub>DRM</sub> I <sub>G</sub> =1A; dI <sub>G</sub> /dt=1A/us	2	us
t <sub>q</sub>	T <sub>VJ</sub> =T <sub>VJM</sub> ; I <sub>T</sub> =300A; t <sub>p</sub> =200us; -di/dt=10A/us V <sub>R</sub> =100V; dv/dt=50V/us; V <sub>D</sub> =2/3V <sub>DRM</sub>	typ. 200	us
Q <sub>S</sub>	T <sub>VJ</sub> =125°C; I <sub>T</sub> , I <sub>F</sub> =400A; -di/dt=50A/us	760	uC
I <sub>RM</sub>		275	A
R <sub>thJC</sub>	per thyristor/diode; DC current per module	0.129 0.0645	K/W
R <sub>thJK</sub>	per thyristor/diode; DC current per module	0.169 0.0845	K/W
d <sub>s</sub>	Creeping distance on surface	12.7	mm
d <sub>a</sub>	Strike distance through air	9.6	mm
a	Maximum allowable acceleration	50	m/s <sup>2</sup>

### FEATURES

- \* International standard package
- \* Direct copper bonded Al<sub>2</sub>O<sub>3</sub>-ceramic base plate
- \* Planar passivated chips
- \* Isolation voltage 3600 V~

### APPLICATIONS

- \* Motor control
- \* Power converter
- \* Heat and temperature control for industrial furnaces and chemical processes
- \* Lighting control
- \* Contactless switches

### ADVANTAGES

- \* Space and weight savings
- \* Simple mounting
- \* Improved temperature and power cycling
- \* Reduced protection circuits



# STT253

## Thyristor-Thyristor Modules

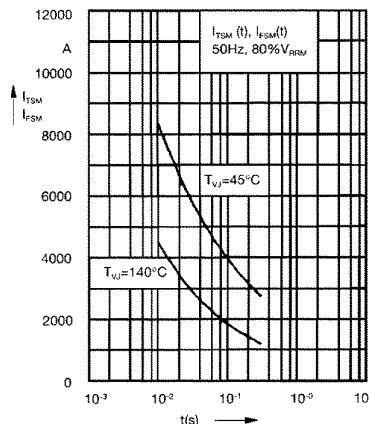


Fig. 1 Surge overload current  
 $I_{TSM}$ ,  $I_{FSM}$ : Crest value,  $t$ : duration

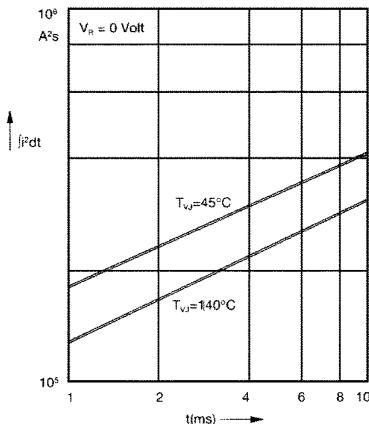


Fig. 2  $\int j^2 dt$  versus time (1-10 ms)

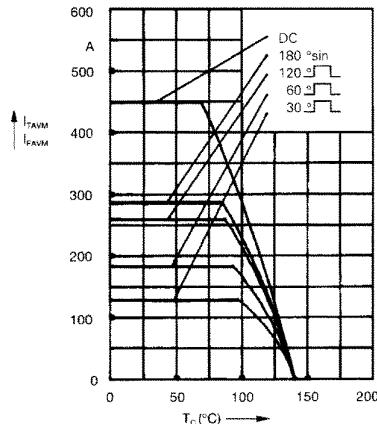


Fig. 2a Maximum forward current  
at case temperature

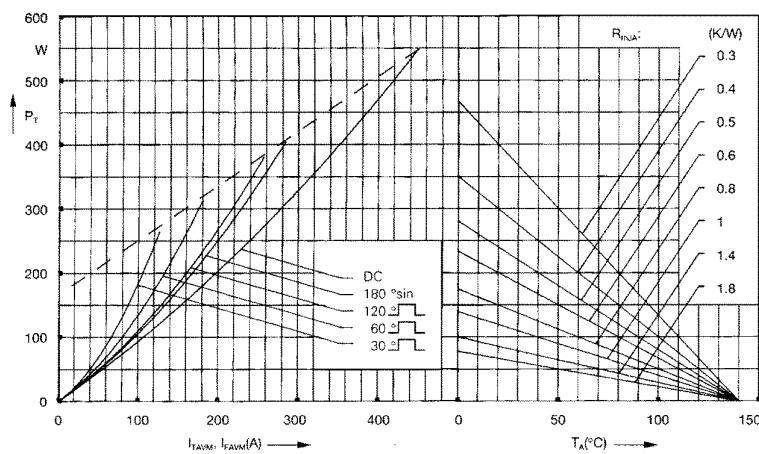


Fig. 3 Power dissipation versus on-state current and ambient temperature  
(per thyristor or diode)

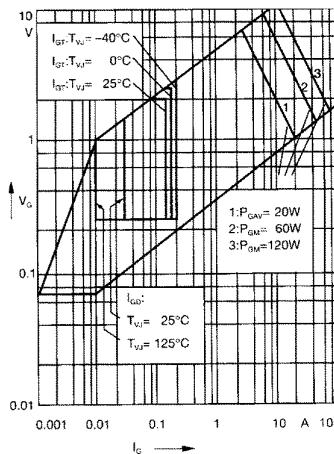


Fig. 4 Gate trigger characteristics

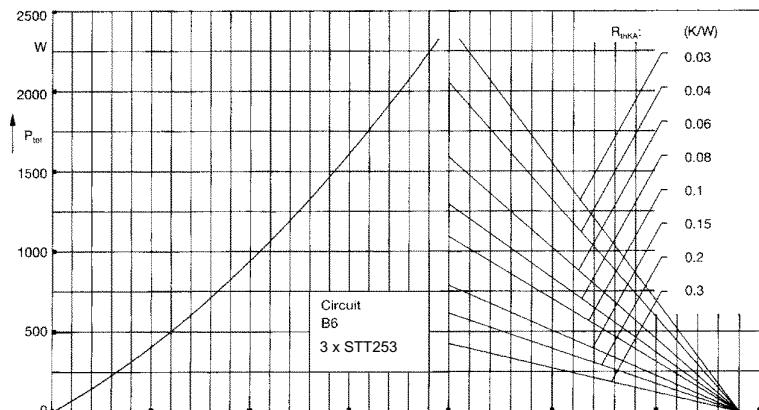


Fig. 5 Three phase rectifier bridge: Power dissipation versus direct output current  
and ambient temperature

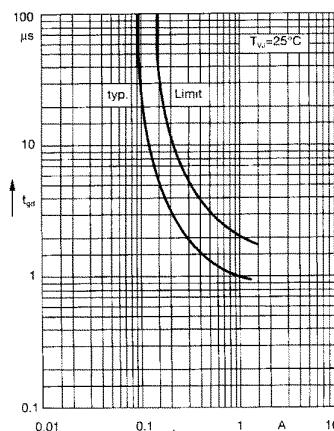


Fig. 6 Gate trigger delay time

**S**irectifier®

# STT253

## Thyristor-Thyristor Modules

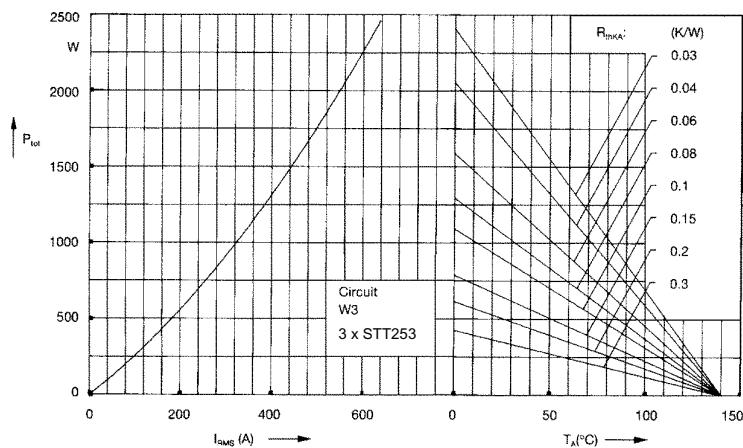


Fig. 7 Three phase AC-controller:  
Power dissipation versus RMS  
output current and ambient  
temperature

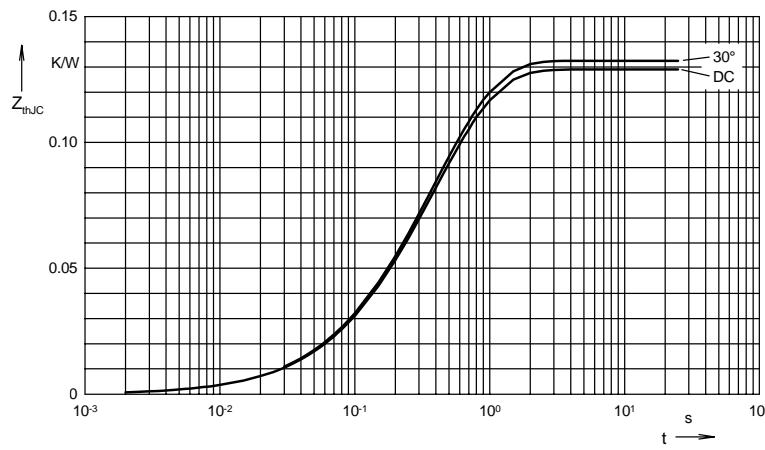


Fig. 8 Transient thermal impedance  
junction to case (per thyristor or  
diode)

$R_{thJC}$  for various conduction angles d:

d	$R_{thJC}$ (K/W)
DC	0.129
$180^\circ\text{C}$	0.131
$120^\circ\text{C}$	0.131
$60^\circ\text{C}$	0.132
$30^\circ\text{C}$	0.132

Constants for  $Z_{thJC}$  calculation:

i	$R_{thi}$ (K/W)	$t_i$ (s)
1	0.0035	0.099
2	0.0165	0.168
3	0.1091	0.456

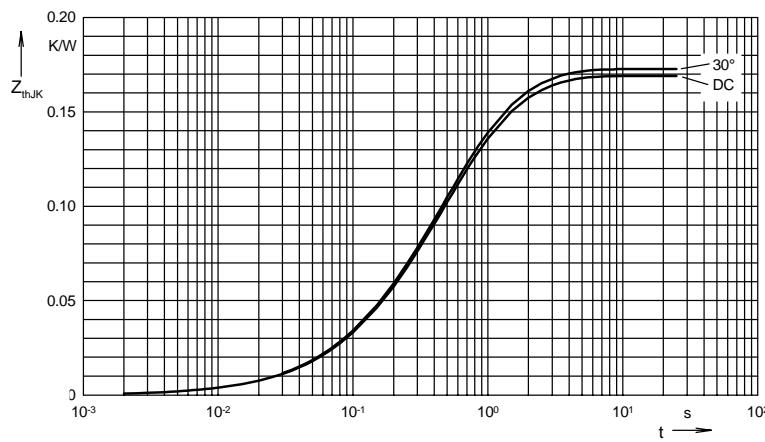


Fig. 9 Transient thermal impedance  
junction to heatsink (per thyristor  
or diode)

$R_{thJK}$  for various conduction angles d:

d	$R_{thJK}$ (K/W)
DC	0.169
$180^\circ\text{C}$	0.171
$120^\circ\text{C}$	0.172
$60^\circ\text{C}$	0.172
$30^\circ\text{C}$	0.173

Constants for  $Z_{thJK}$  calculation:

i	$R_{thi}$ (K/W)	$t_i$ (s)
1	0.0033	0.099
2	0.0159	0.168
3	0.1053	0.456
4	0.04	1.36

