## DATA SHEET

## EFD12/6/3.5 <br> EFD cores and accessories

Supersedes data of September 2004

## CORES

## Effective core parameters

| SYMBOL | PARAMETER | VALUE | UNIT |
| :--- | :--- | :--- | :--- |
| $\Sigma(\mathrm{I} / \mathrm{A})$ | core factor (C1) | 2.50 | $\mathrm{~mm}^{-1}$ |
| $\mathrm{~V}_{\mathrm{e}}$ | effective volume | 325 | $\mathrm{~mm}^{3}$ |
| $\mathrm{I}_{\mathrm{e}}$ | effective length | 28.5 | mm |
| $\mathrm{~A}_{\mathrm{e}}$ | effective area | 11.4 | $\mathrm{~mm}^{2}$ |
| $\mathrm{~A}_{\min }$ | minimum area | 10.7 | $\mathrm{~mm}^{2}$ |
| m | mass of core half | $\approx 0.9$ | g |



Fig. 1 EFD12/6/3.5 core half.

## Core sets

Clamping force for $A_{L}$ measurements, $15 \pm 5 \mathrm{~N}$.

| GRADE | $\begin{gathered} \mathrm{A}_{\mathrm{L}} \\ (\mathrm{nH}) \end{gathered}$ | $\mu_{\text {e }}$ | AIR GAP ( $\mu \mathrm{m}$ ) | TYPE NUMBER |
| :---: | :---: | :---: | :---: | :---: |
| 3C90 | $40 \pm 5 \%$ | $\approx 80$ | $\approx 540$ | EFD12/6/3.5-3C90-A40-S |
|  | $63 \pm 8 \%$ | $\approx 125$ | $\approx 290$ | EFD12/6/3.5-3C90-A63-S |
|  | $100 \pm 10 \%$ | $\approx 200$ | $\approx 160$ | EFD12/6/3.5-3C90-A100-S |
|  | $825 \pm 25 \%$ | $\approx 1610$ | $\approx 0$ | EFD12/6/3.5-3C90-S |
| 3C94 | $40 \pm 5 \%$ | $\approx 80$ | $\approx 540$ | EFD12/6/3.5-3C94-A40-S |
|  | $63 \pm 8 \%$ | $\approx 125$ | $\approx 290$ | EFD12/6/3.5-3C94-A63-S |
|  | $100 \pm 10 \%$ | $\approx 200$ | $\approx 160$ | EFD12/6/3.5-3C94-A100-S |
|  | $825 \pm 25 \%$ | $\approx 1610$ | $\approx 0$ | EFD12/6/3.5-3C94-S |
| 3C96 des | $750 \pm 25 \%$ | $\approx 1460$ | $\approx 0$ | EFD12/6/3.5-3C96-S |
| 3F3 | $40 \pm 5 \%$ | $\approx 80$ | $\approx 540$ | EFD12/6/3.5-3F3-A40-S |
|  | $63 \pm 8 \%$ | $\approx 125$ | $\approx 290$ | EFD12/6/3.5-3F3-A63-S |
|  | $100 \pm 10 \%$ | $\approx 200$ | $\approx 160$ | EFD12/6/3.5-3F3-A100-S |
|  | $700 \pm 25 \%$ | $\approx 1370$ | $\approx 0$ | EFD12/6/3.5-3F3-S |
| 3F35 des | $550 \pm 25 \%$ | $\approx 1070$ | $\approx 0$ | EFD12/6/3.5-3F35-S |
| 3F4 des | $40 \pm 5 \%$ | $\approx 80$ | $\approx 500$ | EFD12/6/3.5-3F4-A40-S |
|  | $63 \pm 8 \%$ | $\approx 125$ | $\approx 260$ | EFD12/6/3.5-3F4-A63-S |
|  | $100 \pm 10 \%$ | $\approx 200$ | $\approx 130$ | EFD12/6/3.5-3F4-A100-S |
|  | $380 \pm 25 \%$ | $\approx 730$ | $\approx 0$ | EFD12/6/3.5-3F4-S |
| 3F45 | $380 \pm 25 \%$ | $\approx 730$ | $\approx 0$ | EFD12/6/3.5-3F45-S |

Properties of core sets under power conditions

| GRADE | $B(\mathrm{mT})$ at | CORE LOSS (W) at |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \mathrm{H}=250 \mathrm{~A} / \mathrm{m} ; \\ \mathrm{f}=25 \mathrm{kHz} ; \\ \mathrm{T}=100^{\circ} \mathrm{C} \end{gathered}$ | $\begin{aligned} & \mathrm{f}=100 \mathrm{kHz} ; \\ & \hat{\mathrm{B}}=100 \mathrm{mT} ; \\ & \mathrm{T}=100^{\circ} \mathrm{C} \end{aligned}$ | $\begin{gathered} \mathrm{f}=100 \mathrm{kHz} ; \\ \hat{\mathrm{B}}=200 \mathrm{mT} ; \\ \mathrm{T}=100^{\circ} \mathrm{C} \end{gathered}$ | $\begin{gathered} \mathrm{f}=400 \mathrm{kHz} ; \\ \hat{\mathrm{B}}=50 \mathrm{mT} ; \\ \mathrm{T}=100^{\circ} \mathrm{C} \end{gathered}$ | $\begin{gathered} \mathrm{f}=500 \mathrm{kHz} ; \\ \hat{\mathrm{B}}=50 \mathrm{mT} ; \\ \mathrm{T}=100^{\circ} \mathrm{C} \end{gathered}$ |
| 3C90 | $\geq 320$ | $\leq 0.036$ | - | - | - |
| 3C94 | $\geq 320$ | $\leq 0.029$ | $\leq 0.2$ | - | - |
| 3 C 96 | $\geq 340$ | $\leq 0.022$ | $\leq 0.15$ | $\leq 0.06$ | $\leq 0.12$ |
| 3F35 | $\geq 300$ | - | - | $\leq 0.03$ | $\leq 0.045$ |
| 3F3 | $\geq 315$ | $\leq 0.04$ | - | $\leq 0.065$ | - |
| 3F4 | $\geq 250$ |  | - | - | - |

Properties of core sets under power conditions (continued)

| GRADE | $B(\mathrm{mT})$ at | CORE LOSS (W) at |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \mathrm{H}=250 \mathrm{~A} / \mathrm{m} ; \\ \mathrm{f}=25 \mathrm{kHz} ; \\ \mathrm{T}=100^{\circ} \mathrm{C} \end{gathered}$ | $\begin{gathered} \mathrm{f}=500 \mathrm{kHz} ; \\ \hat{\mathrm{B}}=100 \mathrm{mT} ; \\ \mathrm{T}=100^{\circ} \mathrm{C} \end{gathered}$ | $\begin{aligned} & \mathrm{f}=1 \mathrm{MHz} ; \\ & \hat{\mathrm{B}}=30 \mathrm{mT} ; \\ & \mathrm{T}=100^{\circ} \mathrm{C} \end{aligned}$ | $\begin{aligned} & \mathrm{f}=1 \mathrm{MHz} ; \\ & \hat{\mathrm{B}}=50 \mathrm{mT} ; \\ & \mathrm{T}=100^{\circ} \mathrm{C} \end{aligned}$ | $\begin{aligned} & \mathrm{f}=3 \mathrm{MHz} ; \\ & \hat{\mathrm{B}}=10 \mathrm{mT} ; \\ & \mathrm{T}=100^{\circ} \mathrm{C} \end{aligned}$ |
| 3C90 | $\geq 320$ | - | - | - | - |
| 3C94 | $\geq 320$ | - | - | - | - |
| 3C96 | $\geq 340$ | - | - | - | - |
| 3F35 | $\geq 300$ | $\leq 0.35$ | - | - | - |
| 3F3 | $\geq 315$ | - | - | - | - |
| 3F4 | $\geq 250$ | - | $\leq 0.095$ | - | $\leq 0.15$ |
| 3F45 | $\geq 250$ | - | $\leq 0.075$ | $\leq 0.28$ | $\leq 0.12$ |

## COIL FORMERS

## General data

| ITEM | SPECIFICATION |
| :--- | :--- |
| Coil former material | liquid crystal polymer (LCP), glass reinforced, flame retardant in accordance with <br> "UL 94V-0"; UL file number E83005(M) |
| Solder pad material | copper-tin alloy (CuSn), tin (Sn) plated |
| Maximum operating temperature | $1^{155^{\circ} \mathrm{C}, ~ " I E C ~ 60085 ", ~ c l a s s ~ F ~}$ |
| Resistance to soldering heat | "IEC 60068-2-20", Part 2, Test Tb, method 1B, $350^{\circ} \mathrm{C}, 3.5 \mathrm{~s}$ |
| Solderability | "IEC $60068-2-20^{\prime \prime}$, Part 2, Test Ta, method 1:235 ${ }^{\circ} \mathrm{C}, 2 \mathrm{~s}$ |



Dimensions in mm.
Fig. 2 EFD12/6/3.5 coil former (SMD); 8-solder pads.

Winding data and area product for EFD12/6/3.5 coil former (SMD) with 8-solder pads

| NUMBER <br> OF <br> SECTIONS | NUMBER <br> OF SOLDER <br> PADS | MINIMUM <br> WINDING <br> AREA <br> $\left(\mathrm{mm}^{2}\right)$ | MINIMUM <br> WINDING <br> WIDTH <br> $(\mathrm{mm})$ | AVERAGE <br> LENGTH OF <br> TURN <br> $(\mathrm{mm})$ | AREA <br> PRODUCT <br> Ae x Aw <br> $\left(\mathrm{mm}^{4}\right)$ | TYPE NUMBER |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 8 | 6.5 | 7.65 | 18.6 | 74.1 | CPHS-EFD12-1S-8P-Z |

## MOUNTING PARTS

## General data

| ITEM | REMARKS | FIGURE | TYPE NUMBER |
| :--- | :--- | :---: | :---: |
| Clamp | stainless steel $(\mathrm{CrNi})$; clamping force $\approx 20 \mathrm{~N}$ | 3 | CLM-EFD12 |



Fig. 3 EFD12/6/3.5 mounting clamp.

## DATA SHEET STATUS DEFINITIONS

| DATA SHEET <br> STATUS | PRODUCT <br> STATUS | DEFINITIONS |
| :--- | :--- | :--- |
| Preliminary <br> specification | Development | This data sheet contains preliminary data. Ferroxcube reserves the right to <br> make changes at any time without notice in order to improve design and <br> supply the best possible product. |
| Product specification | Production | This data sheet contains final specifications. Ferroxcube reserves the right <br> to make changes at any time without notice in order to improve design and <br> supply the best possible product. |

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## PRODUCT STATUS DEFINITIONS

| STATUS | INDICATION | DEFINITION |
| :--- | :---: | :--- |
| Prototype | eror | These are products that have been made as development samples for the purposes of <br> technical evaluation only. The data for these types is provisional and is subject to <br> change. |
| Design-in | des | These products are recommended for new designs. |
| Preferred |  | These products are recommended for use in current designs and are available via our <br> sales channels. |
| Support | sup | These products are not recommended for new designs and may not be available <br> through all of our sales channels. Customers are advised to check for availability. |

