



FEATURES

- Linear resistance vs temperature
- Accurate and Interchangeable
- Excellent stability
- Small for fast response
- Wide temperature range
- 3-packaging options

HEL-700 Thin Film Platinum RTDs (Resistance Temperature Detectors) provide excellent linearity, accuracy, stability and interchangeability. Resistance changes linearly with temperature. Laser trimming provides $\pm 0.3^\circ\text{C}$ interchangeability at 25°C .

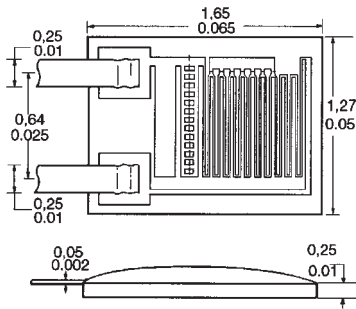
TYPICAL APPLICATIONS

- HVAC - room, duct and refrigerant equipment
- Electronic assemblies - thermal management, temperature compensation
- Process control - temperature regulation

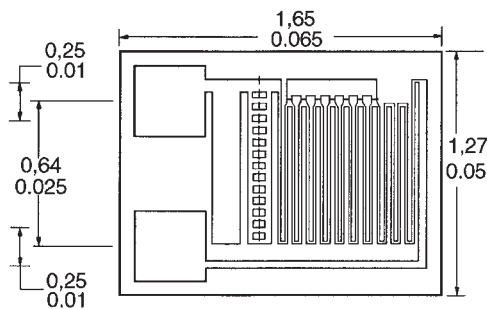
1000 Ω , 375 alpha provides 10X greater sensitivity and signal-to-noise. Both 1000 Ω and 100 Ω provide interchangeabilities of $\pm 0.6^\circ\text{C}$ or better from -100°C to 100°C , and $\pm 3.0^\circ\text{C}$ at 500°C .

MOUNTING DIMENSIONS (for reference only)

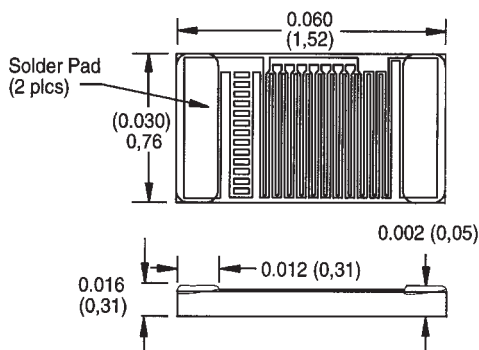
HEL-700 Ribbon Lead



HEL-700 Radial Chip



HEL-700 SMT (Axial) Flip Chip



ORDER GUIDE

| HEL-700 | Thin Film Platinum RTD |
|---------|--|
| -U | 1000 Ω , 0.00375 $\Omega/\Omega/^\circ\text{C}$ |
| -T | 100 Ω , 0.00385 $\Omega/\Omega/^\circ\text{C}$ DIN Standard |
| -0 | $\pm 0.2\%$ Resistance Trim (Standard) |
| -1 | $\pm 0.1\%$ Resistance Trim (Optional) |
| -A | Radial Ribbon Lead |
| -B | Radial Chip |
| -C | SMT Axial Flip Chip (1000 Ω ONLY) |

Fig. 1: Linear Output Voltage

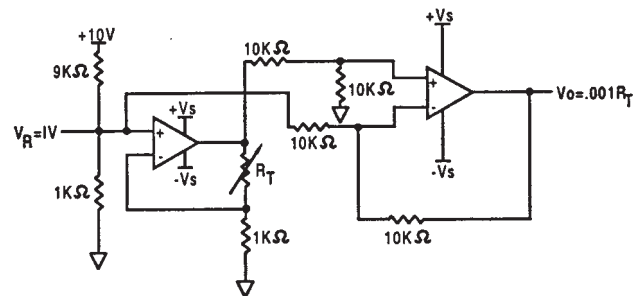
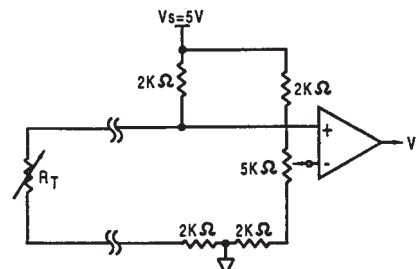


Fig. 2: Adjustable Point (Comparator) Interface



Temperature

Temperature Sensors

Platinum RTDs

HEL-700

FUNCTIONAL BEHAVIOR

$$R_T = R_0(1 + AT + BT^2 - 100CT^3 + CT^4)$$

R_T = Resistance (Ω) at temperature T ($^{\circ}\text{C}$)

R_0 = Resistance (Ω) at 0°C

T = Temperature in $^{\circ}\text{C}$

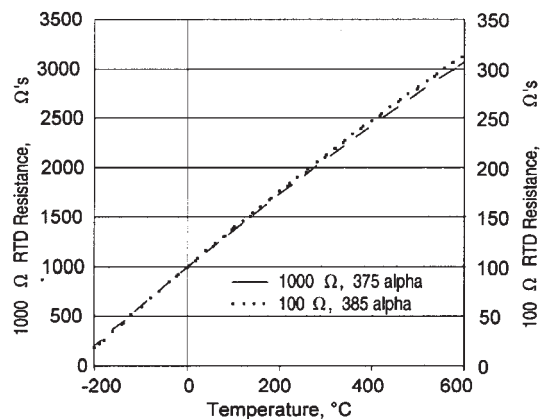
$$A = \alpha + \frac{\alpha \delta}{100} \quad B = \frac{-\alpha \delta}{100^2} \quad C_{T < 0} = \frac{-\alpha \beta}{100^4}$$

CONSTANTS

| | | |
|--|---------------------------|----------------------------|
| Alpha, α ($^{\circ}\text{C}^{-1}$) | 0.00375 ± 0.000029 | 0.003850 ± 0.000010 |
| Delta, δ ($^{\circ}\text{C}$) | 1.605 ± 0.009 | 1.4999 ± 0.007 |
| Beta, β ($^{\circ}\text{C}$) | 0.16 | 0.10863 |
| A ($^{\circ}\text{C}^{-1}$) | 3.81×10^{-3} | 3.908×10^{-3} |
| B ($^{\circ}\text{C}^{-2}$) | -6.02×10^{-7} | -5.775×10^{-7} |
| C ($^{\circ}\text{C}^{-4}$) | -6.0×10^{-12} | -4.183×10^{-12} |

Both $\beta = 0$ and $C = 0$ for $T > 0^{\circ}\text{C}$

RESISTANCE VS TEMPERATURE CURVE



ACCURACY VS TEMPERATURE

HEL-700 platinum RTDs are available in two base resistance trim tolerances: $\pm 0.2\%$ or $\pm 0.1\%$. The corresponding resistance interchangeability and temperature accuracy for these tolerances are:

| Tolerance | Standard $\pm 0.2\%$ | | Optional $\pm 0.1\%$ | |
|------------------------------------|-------------------------------|---------------------------------------|-------------------------------|---------------------------------------|
| Temperature ($^{\circ}\text{C}$) | $\pm \Delta R^*$ (Ω) | $\pm \Delta T$ ($^{\circ}\text{C}$) | $\pm \Delta R^*$ (Ω) | $\pm \Delta T$ ($^{\circ}\text{C}$) |
| -200 | 6.8 | 1.6 | 5.1 | 1.2 |
| -100 | 2.9 | 0.8 | 2.4 | 0.6 |
| 0 | 2.0 | 0.5 | 1.0 | 0.3 |
| 100 | 2.9 | 0.8 | 2.2 | 0.6 |
| 200 | 5.6 | 1.6 | 4.3 | 1.2 |
| 300 | 8.2 | 2.4 | 6.2 | 1.8 |
| 400 | 11.0 | 3.2 | 8.3 | 2.5 |
| 500 | 12.5 | 4.0 | 9.6 | 3.0 |
| 600 | 15.1 | 4.8 | 10.4 | 3.3 |

*1000 Ω RTD. Divide ΔR by 10 for 100 Ω RTD.

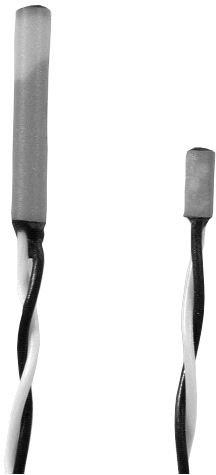
CAUTION

PRODUCT DAMAGE

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take normal ESD precautions when handling this product.

SPECIFICATIONS

| | |
|--|---|
| Sensor Type | Thin film platinum RTD; $R_0 = 1000 \Omega @ 0^{\circ}\text{C}$; $\alpha = 0.00375 \Omega/\Omega/^{\circ}\text{C}$ $R_0 = 100 \Omega @ 0^{\circ}\text{C}$; $\alpha = 0.00385 \Omega/\Omega/^{\circ}\text{C}$ |
| Temperature Range | -200 to $+540^{\circ}\text{C}$ (-300 to $+1000^{\circ}\text{F}$) |
| Temperature Accuracy | $\pm 0.5^{\circ}\text{C}$ or 0.8% of temperature, $^{\circ}\text{C}$ ($R_0 \pm 0.2\%$ trim), whichever is greater $\pm 0.3^{\circ}\text{C}$ or 0.6% of temperature, $^{\circ}\text{C}$ ($R_0 \pm 0.1\%$ trim), whichever is greater (optional) |
| Base Resistance and Interchangeability, $R_0 \pm \Delta R_0$ | $1000 \pm 2 \Omega$ ($\pm 0.2\%$) @ 0°C $1000 \pm 1 \Omega$ ($\pm 0.1\%$) @ 0°C (optional) |
| Linearity | $\pm 0.1\%$ of full scale for temperatures spanning -40° to $+125^{\circ}\text{C}$ $\pm 2.0\%$ of full scale for temperatures spanning -200° to $+540^{\circ}\text{C}$ |
| Time Constant | < 0.15 seconds in water @ 3 ft./sec. < 1 second on metal surfaces: < 4 seconds in air @ 10 ft./sec. |
| Operating Current | 2 mA max. For self-heating errors of 1°C 1 mA recommended |
| Stability | Better than $0.25^{\circ}\text{C}/\text{year}$: $0.05^{\circ}\text{C}/5$ years for occupied environments |
| Self-Heating | 0.3 mW/ $^{\circ}\text{C}$ |
| Insulation Resistance | $> 50 \text{ M}\Omega @ 50 \text{ VDC @ } 25^{\circ}\text{C}$ |
| Case Material | 99% alumina support, vapor deposited alumina passivated resistance portion, refractory glass passivated overall |
| Lead Material – Ribbon | Platinum ribbon, $0.002 \times 0.010 \times 0.16$ in. long nominal |
| Lead Pull Strength – Ribbon | 200 grams nominal pulling up from surface |



FEATURES

- Linear resistance vs temperature
- Accurate and interchangeable
- Excellent stability
- Teflon or fiberglass lead wires
- Wide temperature range
- Ceramic case material

TYPICAL APPLICATIONS

- HVAC – room, duct and refrigerant equipment
- Instrument and probe assemblies – temperature compensation
- Process control – temperature regulation

HEL-700 Series elements are fully assembled, ready to use directly or in probe assemblies without the need for fragile splices to extension leads.

The 1000Ω, 375 alpha version, provides 10X greater sensitivity and signal-to-noise. Optional NIST calibrations improve accuracy to ±0.03°C at 0°C.

ORDER GUIDE

| | |
|----------------|---|
| HEL-705 | 28 ga. TFE Teflon, 2-wire only |
| HEL-707 | 28 ga. Fiberglass, 2-wire only |
| HEL-711 | 28 ga. TFE Teflon (2-wire 1000Ω, 3-wire 100Ω) |
| HEL-712 | 28 ga. Fiberglass (2-wire 1000Ω, 3-wire 100Ω) |
| HEL-716 | 24 ga. TFE Teflon (2-wire 1000Ω, 3-wire 100Ω) |
| HEL-717 | 24 ga. Fiberglass (2-wire 1000Ω, 3-wire 100Ω) |
| -U | 1000Ω, 0.00375 Ω/Ω/°C |
| -T | 100Ω, 0.00385 Ω/Ω/°C DIN Standard |
| -0 | ±0.2% Resistance Trim (Standard) |
| -1 | ±0.1% Resistance Trim (Optional) |
| -12 | Lead wire length, 12 inches |
| -00 | No NIST calibration |
| -C1 | NIST @ 0°C |
| -C2 | NIST @ 0 & 100°C |
| -C3 | NIST @ 0, 100 & 260°C |

MOUNTING DIMENSIONS (for reference only)

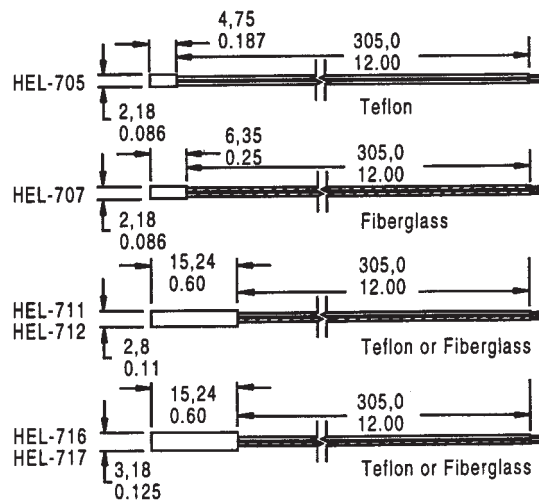


Fig. 1: Wheatstone Bridge 2-Wire Interface

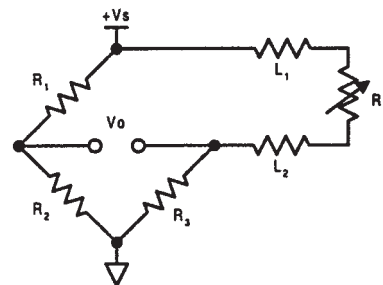


Fig. 2: Linear Output Voltage

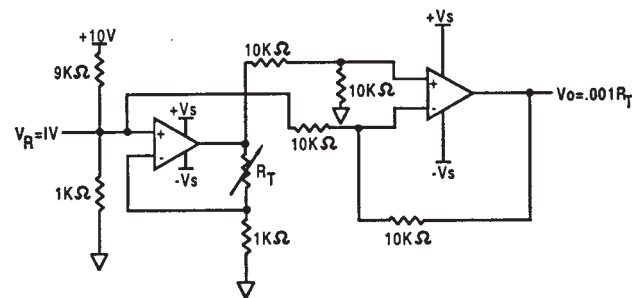
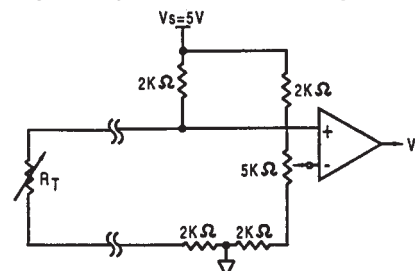


Fig. 3: Adjustable Point (Comparator) Interface



CAUTION PRODUCT DAMAGE

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take normal ESD precautions when handling this product.

Temperature

Temperature Sensors

Platinum RTDs

HEL-700 Series

FUNCTIONAL BEHAVIOR

$$R_T = R_0(1 + AT + BT^2 - 100CT^3 + CT^4)$$

R_T = Resistance (Ω) at temperature T ($^{\circ}\text{C}$)

R_0 = Resistance (Ω) at 0°C

T = Temperature in $^{\circ}\text{C}$

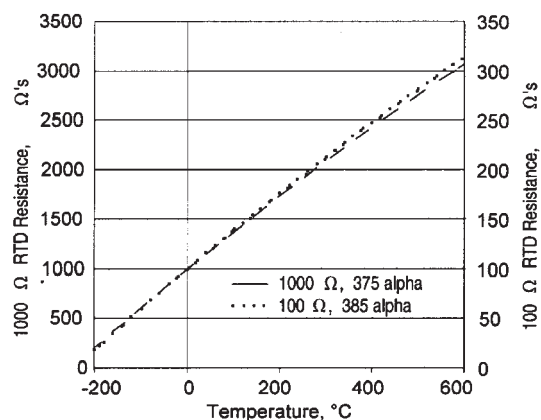
$$A = \alpha + \frac{\alpha \delta}{100} \quad B = \frac{-\alpha \delta}{100^2} \quad C_{T < 0} = \frac{-\alpha \beta}{100^4}$$

CONSTANTS

| | | |
|--|---------------------------|----------------------------|
| Alpha, α ($^{\circ}\text{C}^{-1}$) | 0.00375 ± 0.000029 | 0.003850 ± 0.000010 |
| Delta, δ ($^{\circ}\text{C}$) | 1.605 ± 0.009 | 1.4999 ± 0.007 |
| Beta, β ($^{\circ}\text{C}$) | 0.16 | 0.10863 |
| A ($^{\circ}\text{C}^{-1}$) | 3.81×10^{-3} | 3.908×10^{-3} |
| B ($^{\circ}\text{C}^{-2}$) | -6.02×10^{-7} | -5.775×10^{-7} |
| C ($^{\circ}\text{C}^{-4}$) | -6.0×10^{-12} | -4.183×10^{-12} |

Both $\beta = 0$ and $C = 0$ for $T > 0^{\circ}\text{C}$

RESISTANCE VS TEMPERATURE CURVE



ACCURACY VS TEMPERATURE

| Temperature ($^{\circ}\text{C}$) | Standard $\pm 0.2\%$ | | Optional $\pm 0.1\%$ | |
|------------------------------------|-------------------------------|---------------------------------------|-------------------------------|---------------------------------------|
| | $\pm \Delta R^*$ (Ω) | $\pm \Delta T$ ($^{\circ}\text{C}$) | $\pm \Delta R^*$ (Ω) | $\pm \Delta T$ ($^{\circ}\text{C}$) |
| -200 | 6.8 | 1.6 | 5.1 | 1.2 |
| -100 | 2.9 | 0.8 | 2.4 | 0.6 |
| 0 | 2.0 | 0.5 | 1.0 | 0.3 |
| 100 | 2.9 | 0.8 | 2.2 | 0.6 |
| 200 | 5.6 | 1.6 | 4.3 | 1.2 |
| 300 | 8.2 | 2.4 | 6.2 | 1.8 |
| 400 | 11.0 | 3.2 | 8.3 | 2.5 |
| 500 | 12.5 | 4.0 | 9.6 | 3.0 |
| 600 | 15.1 | 4.8 | 10.4 | 3.3 |

*1000 Ω RTD. Divide Δ by 10 for 100 Ω RTD.

NIST CALIBRATION

NIST traceable calibration provides resistance readings at 1, 2 or 3 standard temperature points to yield a resistance versus temperature curve with 10x better accuracy.

| Calibration | 1 Point | 2 Point | 3 Point |
|--------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| T ($^{\circ}\text{C}$) | $\pm \Delta T$ ($^{\circ}\text{C}$) | $\pm \Delta T$ ($^{\circ}\text{C}$) | $\pm \Delta T$ ($^{\circ}\text{C}$) |
| -200 | 0.9 | — | — |
| -100 | 0.5 | 0.27 | 0.15 |
| 0 | 0.03 | 0.03 | 0.03 |
| 100 | 0.4 | 0.11 | 0.07 |
| 200 | 0.8 | 0.2 | 0.08 |
| 300 | 1.2 | 0.33 | 6.2 |
| 400 | 1.6 | 0.5 | 8.3 |
| 500 | 2.0 | 0.8 | 9.6 |
| 600 | 2.6 | 1.2 | 10.4 |

SPECIFICATIONS

| | |
|--|---|
| Sensor Type | Thin film platinum RTD; $R_0 = 1000 \Omega @ 0^{\circ}\text{C}$; $\alpha = 0.00375 \Omega/\Omega/^{\circ}\text{C}$ $R_0 = 100 \Omega @ 0^{\circ}\text{C}$; $\alpha = 0.00385 \Omega/\Omega/^{\circ}\text{C}$ |
| Temperature Range | TFE Teflon: -200° to $+260^{\circ}\text{C}$ (-320° to $+500^{\circ}\text{F}$) Fiberglass: -75° to $+540^{\circ}\text{C}$ (-100° to $+1000^{\circ}\text{F}$) |
| Temperature Accuracy | $\pm 0.5^{\circ}\text{C}$ or 0.8% of temperature, $^{\circ}\text{C}$ ($R_0 \pm 0.2\%$ trim), whichever is greater $\pm 0.3^{\circ}\text{C}$ or 0.6% of temperature, $^{\circ}\text{C}$ ($R_0 \pm 0.1\%$ trim), whichever is greater (optional) |
| Base Resistance and Interchangeability, $R_0 \pm \Delta R_0$ | $1000 \pm 2 \Omega$ ($\pm 0.2\%$) @ 0°C $1000 \pm 1 \Omega$ ($\pm 0.1\%$) @ 0°C (optional) |
| Linearity | $\pm 0.1\%$ of full scale for temperatures spanning -40° to $+125^{\circ}\text{C}$ $\pm 2.0\%$ of full scale for temperatures spanning -75° to $+540^{\circ}\text{C}$ |
| Time Constant | < 0.5 sec. 0.85 inch O.D. in water at 3 ft/sec; < 1.0 sec, 0.85 inch O.D. in still water |
| Operating Current | 2 mA maximum for self heating errors of $< 1^{\circ}\text{C}$; 1 mA recommended |
| Stability | $< 0.25^{\circ}\text{C}/\text{year}$; 0.05°C per 5 years in occupied environments |
| Self Heating | < 15 mW/ $^{\circ}\text{C}$ for 0.85 O.D. typical |
| Insulation Resistance | > 50 M Ω at 50 VDC at 25°C |
| Construction | Alumina case; Epoxy potting (Teflon leads); Ceramic potting (fiberglass leads) |
| Lead Material | Nickel coated stranded copper, Teflon or Fiberglass insulated |