

3W Mono Low-Voltage Audio Power Amplifier

#### **Features**

- Operating Voltage: 2.5V-5.5V
- Bridge-Tied Load (BTL) Mode Operation
- Supply Current − I<sub>DD</sub>=7mA at V<sub>DD</sub>=5V
- Low Shutdown Current − I<sub>pp</sub>=0.1mA
- Low Distortion
  - -2.5W, at  $V_{DD}$ =5V, BTL,  $R_L$ =3W, THD+N=0.1%
  - -2.1W, at  $V_{DD}=5V$ , BTL,  $R_1=4W$ , THD+N=0.1%
- Output Power
  - at 1% THD+N
  - -2.6W, at  $V_{DD} = 5V$ , BTL,  $R_1 = 3W$
  - -2.3W, at  $V_{DD}$ =5V, BTL,  $R_L$ =4W
  - at 10% THD+N
  - -3.3W at  $V_{DD}=5V$ , BTL,  $R_L=3W$
  - –2.7W at  $V_{DD}$ =5V, BTL,  $R_L$ =4W
- Depop Circuitry Integrated
- Thermal Shutdown Protection and Over-Current Protection Circuitry
- High Supply Voltage Ripple Rejection
- Surface-Mount Packaging
  - -MSOP-8P (with Enhanced Thermal Pad)
  - -SOP-8P (with Enhanced Thermal Pad)
- Lead Free and Green Devices Available (RoHS Compliant)

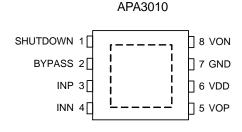
## **General Description**

The APA3010/1 is a bridged-tied load (BTL) audio power amplifier developed especially for low-voltage applications where internal speakers. Operating with a 5V supply, the APA3010/1 can deliver 3.3W of continuous power into a BTL 3 $\Omega$  load at 10% THD+N throughout voice band frequencies. Although this device is characterized out to 20kHz, its operation is optimized for narrow band applications such as wireless communications. The BTL configuration eliminates the need for external coupling capacitors on the output in most applications, which is particularly important for small battery-powered equipment. This device features a shutdown mode for power sensitive applications with special depop circuitry to eliminate speaker noise when exiting shutdown mode. The APA3010/1 are available in a SOP-8P or MSOP-8P.

## **Applications**

- Mobil Phones
- PDAs
- Portable Electronic Devices
- Desktop Computers

# **Pin Configuration**



APA3011

SHUTDOWN 1 | 8 VON

BYPASS 2 | 7 GND

INP 3 | 6 VDD

INN 4 | 5 VOP

= Thermal Pad

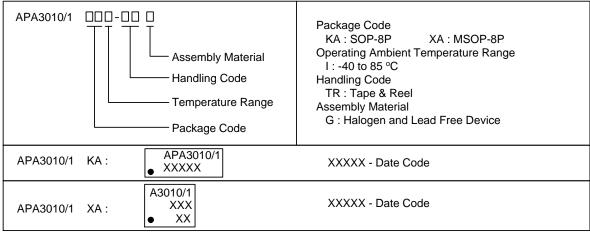
(connected to the GND plane for better heat dissipation)

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# Ordering and Marking Information



Note: ANPEC lead-free products contain molding compounds/die attach materials and 100% matte tin plate termination finish; which are fully compliant with RoHS. ANPEC lead-free products meet or exceed the lead-free requirements of IPC/JEDEC J-STD-020C for MSL classification at lead-free peak reflow temperature. ANPEC defines "Green" to mean lead-free (RoHS compliant) and halogen free (Br or Cl does not exceed 900ppm by weight in homogeneous material and total of Br and Cl does not exceed 1500ppm by weight).

## **Absolute Maximum Ratings**

(Over operating free-air temperature range unless otherwise noted.)

Symbol	Parameter	Rating	Unit
$V_{DD}$	Supply Voltage	-0.3 to 6	V
$V_{\text{IN, }}V_{\text{O}}$	Input Voltage Range, SHUTDOWN, SHUTDOWN, BYPASS, Vo	-0.3 to V <sub>DD</sub> +0.3	V
$T_A$	Operating Junction Temperature Range	-40 to 85	°C
$T_J$	Maximum Junction Temperature	Internally Limited	°C
$T_{STG}$	Storage Temperature Range	-65 to +150	°C
Ts	Soldering Temperature Range	260	°C
P <sub>D</sub>	Power Dissipation	Internally Limited	W

#### Thermal Characteristics

Symbol	Parameter	Typical Value	Unit
	Thermal Resistance - Junction to Ambient (Note 1)		
$\theta_{JA}$	MSOP-8	SP 50	°C/W
	SOP-8	3P 56	

Note 1 : Please refer to "Thermal Pad Consideration". 2 layered 5 in<sup>2</sup> printed circuit board with 2oz trace and copper through several thermal vias. The thermal pad is solder on the PCB.

# **Recommended Operating Conditions**

Symbol	Parameter	Parameter Test Conditions		Unit
$V_{DD}$	Supply Voltage		2.5 ~ 5.5	V
V <sub>IH</sub>	High-Level Voltage	SHUTDOWN, SHUTDOWN	2.2 ~	V
V <sub>IL</sub>	Low-Level Voltage	SHUTDOWN, SHUTDOWN	~ 0.4	V



## **Electrical Characteristics**

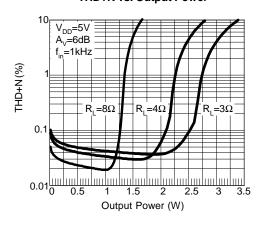
Unless otherwise noted these specifications apply over full temperature  $V_{DD}=5V$ ,  $T_A=25^{\circ}C$  (unless otherwise noted)

Symbol	Parameter	Tank Caralisiana		APA3010/1		
Syllibol		Test Conditions	Min.	Тур.	Max.	Unit
Vos	Output Offset Voltage	$R_L=8\Omega$ , $R_i=R_f=20k\Omega$	-	-	20	mV
I <sub>DD</sub>	Supply Current	I <sub>O</sub> =0mA	-	7	14	mA
I <sub>DD(SD)</sub>	Supply Current	Shutdown Mode	-	0.1	-	μΑ
		SHUTDOWN, V <sub>i</sub> =V <sub>DD</sub>	-	0.1	-	
I <sub>H</sub>		SHUTDOWN, V <sub>i</sub> =V <sub>DD</sub>	-	0.1	_	μΑ
		SHUTDOWN, V <sub>i</sub> =0V	-	0.1	_	
		SHUTDOWN, V <sub>i</sub> =0V	-	0.1	_	μΑ
PERATIN	G CHARACTERISTICS, V <sub>DD</sub> =5V,T <sub>A</sub> =25°	C			ı	ı
Po	Output Power	$THD+N=1\%, \ f_{in}=1kHz,$ $R_L=3\Omega$ $R_L=4\Omega$ $R_L=8\Omega$ $THD+N=10\%, \ f_{in}=1kHz,$	-	2.6 2.3 1.3	-	W
		$R_L=3\Omega$ $R_L=4\Omega$ $R_L=8\Omega$	-	3.3 2.7 1.7	-	
THD+N	Total Harmonic Distortion Plus Noise	$\begin{aligned} &f_{\text{in}} = &1kHz, \\ &P_0 = &2W, \ R_L = &3\Omega \\ &P_0 = &1.6W, \ R_L = &4\Omega \\ &P_0 = &1W, \ R_L = &8\Omega \end{aligned}$	-	0.06 0.04 0.03	-	%
B1	Unity-Gain Bandwidth	Open Loop	-	2	-	MHz
PSRR	Power Supply Rejection Ratio	$C_B=1\mu F$ , $R_L=8\Omega$ , $f_{in}=120kHz$	-	60	-	dB
Vn	Noise Output Voltage	$A_V=6dB$ , $C_B=1\mu F$ , $R_L=8\Omega$	-	28	-	μV(rms
Twu	Wake-Up Time	C <sub>B</sub> =1μF	-	380	-	ms

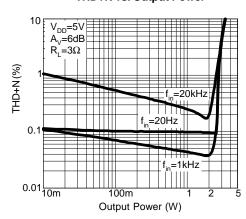


# **Typical Operating Characteristics**

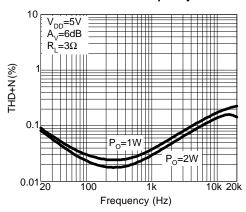
THD+N vs. Output Power



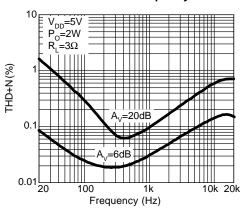
THD+N vs. Output Power



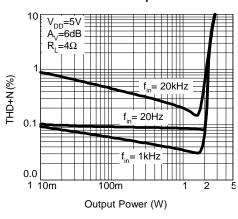
THD+N vs. Frequency



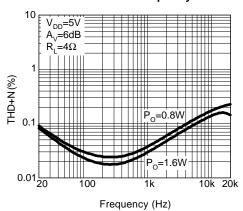
THD+N vs. Frequency



THD+N vs. Output Power



THD+N vs. Frequency



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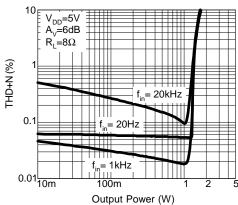
0.01



# **Typical Operating Characteristics (Cont.)**

THD+N vs. Frequency  $\begin{array}{c} 10 \\ \hline V_{DD}=5V \\ P_{O}=1.6W \\ R_{L}=4\Omega \\ \\ \hline 0.1 \\ \hline \end{array}$ 

THD+N vs. Output Power

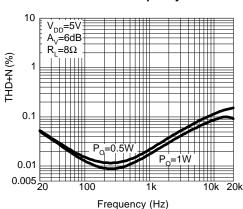


THD+N vs. Frequency

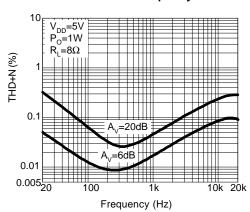
Frequency (Hz)

A<sub>v</sub>=6dB

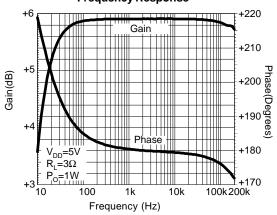
10k 20k



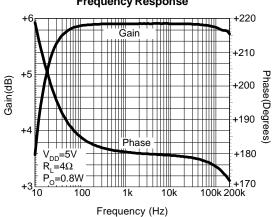
THD+N vs. Frequency



Frequency Response



Frequency Response



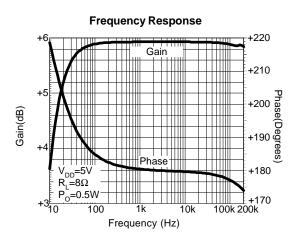
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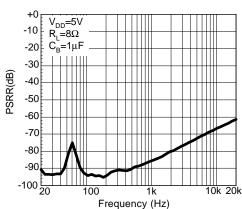


10k 20k

# **Typical Operating Characteristics (Cont.)**



**PSRR vs. Frequency** 

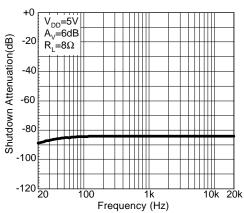


Shutdown Attenuation vs. Frequency

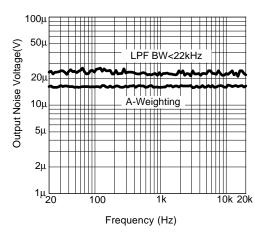
Frequency (Hz)

100

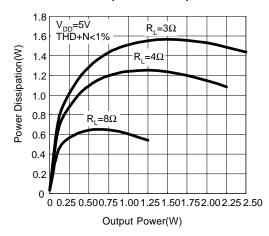
-15<u></u>-10



**Output Noise Voltage vs.Frequency** 



Power Dissipation vs. Output Power

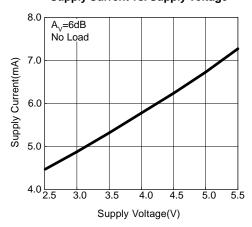


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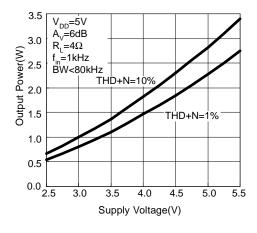


# **Typical Operating Characteristics (Cont.)**

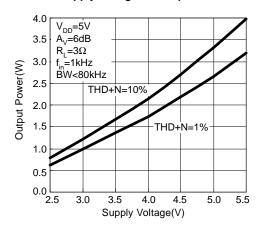
### Supply Current vs. Supply Voltage



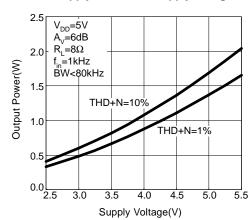
### **Power Dissipation vs. Output Power**



### Supply Voltage vs. Output Power



### Supply Current vs. Supply Voltage

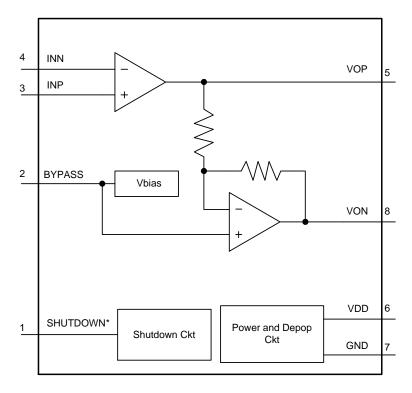




# **Pin Description**

	PIN		FUNCTION	
NO.	NAME	I/O	FUNCTION	
1	SHUTDOWN (APA3010)		Shutdown mode control signal input, place entire IC in shutdown mode when held	
'	SHUTDOWN (APA3011)	'	high in APA3010 (APA3011 held low).	
2	BYPASS	ı	Bypass pin.	
3	INP	I	INP is the non-inverting input. INP is typically tied to the Bypass terminal.	
4	INN	I	INN is the inverting input. INN is typically used as the audio input terminal.	
5	VOP	0	VOP is the positive BTL output.	
6	VDD	-	Supply voltage input pin.	
7	GND	•	Ground connection for circuitry.	
8	VON	0	VON is the negative BTL output.	

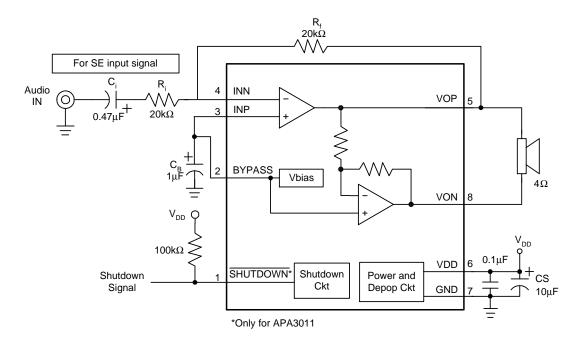
# **Block Diagram**

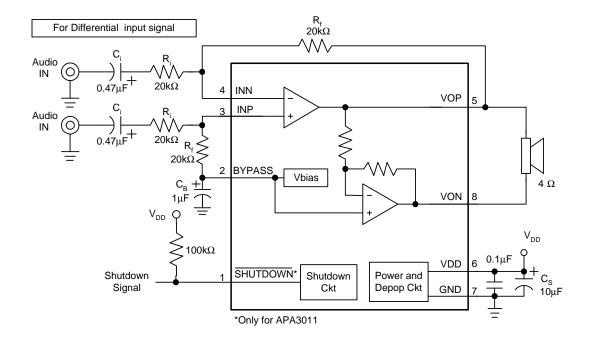


Note \*: APA3011 is SHUTDOWN



# **Typical Application Circuit**







## **Application Information**

#### **BTL Operation**

The APA3010/1 output stage (power amplifier) has two pairs of operational amplifiers internally, allowed for different amplifier configurations.

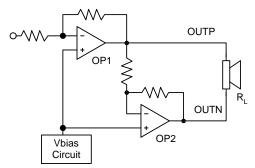


Figure 1. APA3010/1 Internal Configuration

The power amplifier's OP1 gain is setting by Ri and Rf while the second amplifier OP2 is internally fixed in a unity-gain, inverting configuration. Figure 1 shows that the output of OP1 is connected to the input to OP2, which results in the output signals of with both amplifiers with identical in magnitude but out of phase 180°. Consequently, the differential gain for each channel is 2 x (Gain of SE mode).

By driving the load differentially through outputs OUTP and OUTN, an amplifier configuration commonly referred to bridged mode is established. BTL mode operation is different from the classical single-ended SE amplifier configuration where one side of its load is connected to the ground.

A BTL amplifier design has few distinct advantages over the SE configuration, as it provides differential drive to the load, thus, doubling the output swing for a specified supply voltage.

When placed under the same conditions, a BTL amplifier has four times the output power of a SE amplifier. A BTL configuration, such as the one used in APA3010/1, also creates a second advantage over SE amplifiers. Since the differential outputs, OUTP and OUTN, are biased at half-supply, it is not necessary for DC voltage to be across the load. This eliminates the need for an output coupling capacitor which is required in a single supply, SE configuration.

#### Input Resistance, R.

The gain for audio input of the APA3010/1 is set by the external resistors ( $R_i$  and  $R_i$ ).

BTL Gain = 
$$-2 \times \frac{R_f}{R_i}$$
 (1)

BTL mode operation brings the factor of 2 in the gain equation due to the inverting amplifier mirroring the voltage swing across the load. The input resistance will affect the low frequency performance of audio signal.

#### Input Capacitor, C.

In the typical application, an input capacitor,  $C_i$ , is required to allow the amplifier to bias the input signal to the proper DC level for optimum operation. In this case,  $C_i$  and the input impedance  $R_i$  (20k $\Omega$ ) form a high-pass filter with the corner frequency determined in the following equation :

$$f_{c}(highpass) = \frac{1}{2\pi x 20 k\Omega x C_{i}}$$
 (2)

The value of  $C_i$  must be considered carefully because it directly affects the low frequency performance of the circuit. Consider the example where  $R_i$  is  $10k\Omega$  and the specification calls for a flat bass response down to 50Hz. Equation is reconfigured as below :

$$C_{i} = \frac{1}{2\pi \times 20 k \Omega \times f_{c}}$$
 (3)

When input resistance is considered, the  $C_i$  is 0.16 $\mu$ F, so a value in the range of 0.22 $\mu$ F to 1.0 $\mu$ F would be chosen. A further consideration for this capacitor is the leakage path from the input source through the input network (R,+R,, C,) to the load.

This leakage current creates a DC offset voltage at the input to the amplifier that reduces useful headroom, especially in high gain applications. For this reason, a low-leakage tantalum or ceramic capacitor is the best choice. When polarized capacitors are used, the positive side of the capacitor should face the amplifier input in most applications as the DC level of the amplifier input is held at  $V_{\rm DD}/2$ . Please note that it is important to confirm the capacitor polarity in the application.



## **Application Information (Cont.)**

#### Effective Bypass Capacitor, C<sub>B</sub>

As other power amplifiers, proper supply bypassing is critical for low noise performance and high power supply rejection.

The capacitors located on both the bypass and power supply pins should be as close to the device as possible. The effect of a larger bypass capacitor will improve PSRR due to increased supply stability. Typical applications employ a 5V regulator with  $1.0\mu F$  and a  $0.1\mu F$  bypass capacitor as supply filtering. This does not eliminate the need for bypassing the supply nodes of the APA3010/1. The selection of bypass capacitors, especially  $C_{\rm B}$ , is thus dependent upon desired PSRR requirements, click and pop performance.

To avoid the start-up pop noise occurred, the bypass voltage should rise slower than the input bias voltage and the relationship shown in equation (4) should be maintained.

$$\frac{1}{C_{B} \times 125 k\Omega} << \frac{1}{40 k\Omega \times C_{i}}$$
 (4)

The bypass capacitor is fed thru from a 125k $\Omega$  resistor inside the amplifier and the 40k $\Omega$  is maximum input resistance of (R<sub>i</sub>+ R<sub>i</sub>). Bypass capacitor, C<sub>B</sub>, values of 3.3 $\mu$ F to 10 $\mu$ F ceramic or tantalum low-ESR capacitors are recommended for the best THD and noise performance. The bypass capacitance also effects to the start-up time. It is determined in the following equation :

Tstart up = 
$$5 \times (C_R \times 125 \text{k}\Omega)$$
 (5)

### Power Supply Decoupling, $C_s$

The APA3010/1 is a high-performance CMOS audio amplifier that requires adequate power supply decoupling to ensure the output total harmonic distortion (THD) is as low as possible. Power supply decoupling also prevents the oscillations being caused by long lead length between the amplifier and the speaker. The optimum decoupling is achieved by using two different types of capacitors that target on different types of noise on the power supply leads.

For higher frequency transients, spikes, or digital hash on the line, a good low equivalent-series-resistance(ESR) ceramic capacitor, typically  $0.1\mu F$  placed as close as possible to the device  $V_{DD}$  lead works best. For filtering lower-frequency noise signals, a large aluminum electrolytic

capacitor of  $10\mu F$  or greater placed near the audio power amplifier is recommended.

#### **Optimizing Depop Circuitry**

Circuitry has been included in the APA3010/1 to minimize the amount of popping noise at power-up and when coming out of shutdown mode. Popping occurs whenever a voltage step is applied to the speaker. In order to eliminate clicks and pops, all capacitors must be fully discharged before turn-on. Rapid on/off switching of the device or the shutdown function will cause the click and pop circuitry.

The value of  $C_{_{\rm I}}$  will also affect turn-on pops. (Refer to Effective Bypass Capacitance) The bypass voltage ramp up should be slower than input bias voltage. Although the bypass pin current source cannot be modified, the size of  $C_{_{\rm B}}$  can be changed to alter the device turn-on time and the amount of clicks and pops. By increasing the value of  $C_{_{\rm B}}$ , turn-on pop can be reduced. However, the tradeoff for using a larger bypass capacitor is to increase the turn-on time for this device. There is a linear relationship between the size of  $C_{_{\rm B}}$  and the turn-on time.

A high gain amplifier intensifies the problem as the small delta in voltage is multiplied by the gain. Therefore, it is advantageous to use low-gain configurations.

#### **Shutdown Function**

In order to reduce power consumption while not in use, the APA3010/1 contain a SHUTDOWN pin to externally turn off the amplifier bias circuitry. This shutdown feature turns the amplifier off when a logic high (APA3011 held low) is placed on the SHUTDOWN pin. The trigger point between a logic high and logic low level is typically 2.0V. It is best to switch between the ground and the supply  $\rm V_{\rm DD}$  to provide maximum device performance.

By switching the SHUTDOWN pin to high, the amplifier enters a low-current state,  $I_{\rm DD} < 0.1 \mu A$ . APA3010 is in shutdown mode. On normal operating, the SHUTDOWN pin pulls to a low level to keep the IC out of the shutdown mode. The SHUTDOWN pin should be tied to a definite voltage to avoid unwanted state change.

#### **BTL Amplifier Efficiency**

An easy-to-use equation to calculate efficiency starts out as being equal to the ratio of power from the power supply to the power delivered to the load.



## Application Information (Cont.)

#### **BTL Amplifier Efficiency (Cont.)**

The following equations are the basis for calculating amplifier efficiency.

Efficiency = 
$$\frac{P_O}{P_{SUP}}$$
 (6)

Where:

$$P_{o} = \frac{V_{Orms} \times V_{Orms}}{R_{L}} = \frac{V_{p} \times V_{p}}{2R_{L}}$$

$$V_{P}$$

$$V_{\text{oms}} = \frac{V_{\text{P}}}{\sqrt{2}} \tag{7}$$

$$P_{SUP} = V_{DD} \times I_{DDAVG} = V_{DD} \times \frac{2V_{P}}{\pi R_{I}}$$
 (8)

Efficiency of a BTL configuration:

$$\frac{P_{o}}{P_{SUP}} = (\frac{V_{p}XV_{p}}{2R_{i}}) / (V_{DD}X\frac{2V_{p}}{\pi R_{i}}) = \frac{\pi V_{p}}{4V_{DD}}$$
(9)

Table 1 calculates efficiencies for four different output power levels.

Note that the efficiency of the amplifier is quite low for lower power levels and rises sharply as power to the load is increased resulting in a nearly flat internal power dissipation over the normal operating range.

Note that the internal dissipation at full output power is less than in the half power range. Calculating the efficiency for a specific system is the key to proper power supply design.

A final point to remember about linear amplifiers (either SE or BTL) is how to manipulate the terms in the efficiency equation to an utmost advantage when possible. Note that in equation,  $V_{DD}$  is in the denominator. This indicates that as  $V_{DD}$  goes down, efficiency goes up. In other words, use the efficiency analysis to choose the correct supply voltage and speaker impedance for the application.

P <sub>0</sub> (W)	Efficiency (%)	I <sub>DD</sub> (A)	V <sub>PP</sub> (V)	<b>P</b> <sub>D</sub> (W)
0.25	31.25	0.16	2.00	0.55
0.50	47.62	0.21	2.83	0.55
1.00	66.67	0.30	4.00	0.5
1.25	78.13	0.32	4.47	0.35

<sup>\*\*</sup> High peak voltages cause the THD to increase. Table 1. Efficiency Vs Output Power in 5-V/8 $\Omega$  BTL Systems.

#### **Power Dissipation**

In BTL mode operation, the output voltage swing is doubled as in SE mode. Thus, the maximum power dissipation point for a BTL mode operating at the same given conditions is 4 times as in SE mode.

BTL mode : 
$$P_{D,MAX} = \frac{4V_{DD}^2}{2\pi^2 R_1}$$
 (10)

Even with this substantial increase in power dissipation, the APA3010/1 do not require extra heatsink. The power dissipation from equation11, assuming a 5V-power supply and an  $8\Omega$  load, must not be greater than the power dissipation that results from the equation11:

$$P_{D,MAX} = \frac{T_{J,MAX} - T_A}{\theta_{J,A}}$$
 (11)

For MSOP-8P package with thermal pad, the thermal resistance  $(\theta_{JA})$  is equal to 48°C/W.

Since the maximum junction temperature ( $T_{J,MAX}$ ) of APA3010/1 is 150°C and the ambient temperature ( $T_A$ ) is defined by the power system design, the maximum power dissipation which the IC package is able to handle can be obtained from equation11.

Once the power dissipation is greater than the maximum limit ( $P_{D,MAX}$ ), either the supply voltage ( $V_{DD}$ ) must be decreased, the load impedance ( $R_L$ ) must be increased or the ambient temperature should be reduced.

#### **Thermal Pad Consideration**

The thermal pad must be connected to the ground. The package with thermal pad of the APA3010/1 requires special attention on thermal design. If the thermal design issues are not properly addressed, the APA3010/1  $4\Omega$  will go into thermal shutdown when driving a  $4\Omega$  load.

The thermal pad must be connected to the ground. The package with thermal pad of the APA3010/1 requires special attention on thermal design.

The thermal pad on the bottom of the APA3010/1 should be soldered down to a copper pad on the circuit board. Heat can be conducted away from the thermal pad through the copper plane to ambient. If the copper plane is not on the top surface of the circuit board, 8 to 12 vias of 15 mil or smaller in diameter should be used to thermally couple the thermal pad to the bottom plane.

For good thermal conduction, the vias must be plated through and solder filled. The copper plane used to conduct heat away from the thermal pad should be as large as practical.

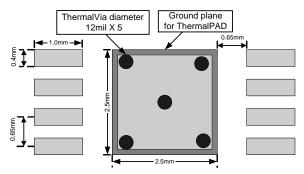


# **Application Information (Cont.)**

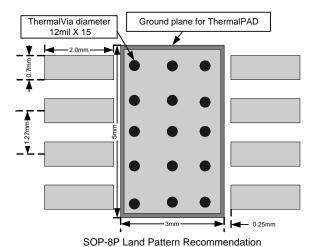
#### Thermal Pad Consideration (Cont.)

For good thermal conduction, the vias must be plated through and solder filled. The copper plane used to conduct heat away from the thermal pad should be as large as practical.

If the ambient temperature is higher than 25°C, a larger copper plane or forced-air cooling will be required to keep the APA3010/1 junction temperature below the thermal shutdown temperature (150°C). In higher ambient temperature, higher airflow rate and/or larger copper area will be required to keep the IC out of thermal shutdown.



MSOP-8P Land Pattern Recommendation



#### **Thermal Consideration**

Linear power amplifiers dissipate a significant amount of heat in the package under normal operating conditions. To calculate maximum ambient temperatures, refer the "Power Dissipation vs. Output Power" graphs. Given  $\theta_{\text{JA}}$ , the maximum allowable junction temperature  $(T_{\text{JMAX}})$ , and the total internal dissipation  $(P_{\text{D}})$ , the maximum ambient temperature can be calculated with the following equation. The maximum recommended junction temperature for the APA3010/1 is 150°C. The internal dissipation figures are taken from the Power Dissipation vs. Output Power graphs.

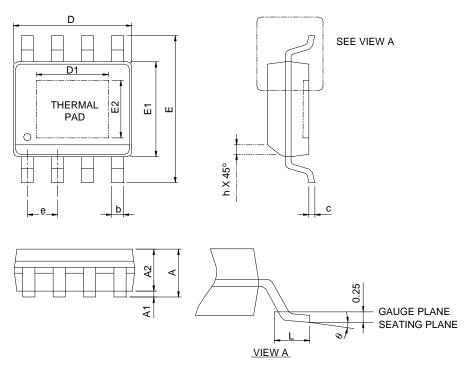
$$T_{AMax} = T_{JMax} - \theta_{JA} P_{D}$$
 (12)

The APA3010/1 is designed with a thermal shutdown protection that turns the device off when the junction temperature surpasses 150°C to prevent damaging the IC.



# Package Information

SOP-8P



Ş		SOF	P-8P	
SYMBOL	MILLIM	LIMETERS		HES
Ď	MIN.	MAX.	MIN.	MAX.
Α		1.60		0.063
A1	0.00	0.15	0.000	0.006
A2	1.25		0.049	
b	0.31	0.51	0.012	0.020
С	0.17	0.25	0.007	0.010
D	4.80	5.00	0.189	0.197
D1	2.50	3.50	0.098	0.138
Е	5.80	6.20	0.228	0.244
E1	3.80	4.00	0.150	0.157
E2	2.00	3.00	0.079	0.118
е	1.27 BSC		0.05	0 BSC
h	0.25	0.50	0.010	0.020
L	0.40	1.27	0.016	0.050
θ	0°C	8°C	0°C	8°C

Note: 1. Followed from JEDEC MS-012 BA.

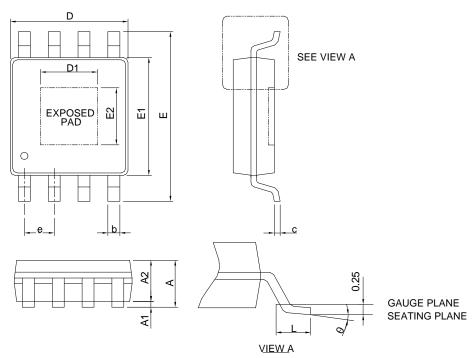
<sup>2.</sup> Dimension "D" does not include mold flash, protrusions or gate burrs. Mold flash, protrusion or gate burrs shall not exceed 6 mil per side .

<sup>3.</sup> Dimension "E" does not include inter-lead flash or protrusions. Inter-lead flash and protrusions shall not exceed 10 mil per side.



# **Package Information**

#### MSOP-8P



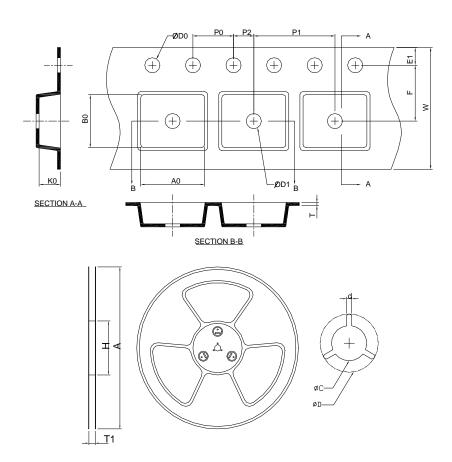
S		MSC	)P-8P	
S Y M B O	MILLIM	MILLIMETERS		HES
6	MIN.	MAX.	MIN.	MAX.
A		1.10		0.043
A1	0.00	0.15	0.000	0.006
A2	0.75	0.95	0.030	0.037
b	0.22	0.38	0.009	0.015
С	0.08	0.23	0.003	0.009
D	2.90	3.10	0.114	0.122
D1	1.50	2.50	0.059	0.098
Е	4.70	5.10	0.185	0.201
E1	2.90	3.10	0.114	0.122
E2	1.50	2.50	0.059	0.098
е	0.65 BSC		0.02	6 BSC
L	0.40	0.80	0.016	0.031
0	0°	8°	0°	8°

Note: 1. Follow JEDEC MO-187 AA-T

- 2. Dimension " D " does not include mold flash, protrusions or gate burrs. Mold flash, protrusion or gate burrs shall not flash or protrusions.
- 3. Dimension "E1" does not include inter-lead flash or protrusions. Inter-lead flash and protrusions shall not exceed 6 mil per side.



# **Carrier Tape & Reel Dimensions**



Application	Α	Н	T1	С	d	D	W	E1	F
	330.0 ±2.00	50 MIN.	12.4+2.00 -0.00	13.0+0.50 -0.20	1.5 MIN.	20.2 MIN.	12.0 <b>±</b> 0.30	1.75 ±0.10	5.5 ±0.05
SOP-8P	P0	P1	P2	D0	D1	T	A0	В0	K0
	4.0 <b>±</b> 0.10	8.0 <b>£</b> 0.10	2.0 <b>±</b> 0.05	1.5+0.10 -0.00	1.5 MIN.	0.6+0.00 -0.40	6.40 <b>±</b> 0.20	5.20 ±0.20	2.10 ±0.20
Application	Α	Н	T1	С	d	D	W	E1	F
	330.0 ±2.00	50 MIN.	12.4+2.00 -0.00	13.0+0.50 -0.20	1.5 MIN.	20.2 MIN.	12.0 ±0.30	1.75 ±0.10	5.5 ±0.05
MSOP-8P	P0	P1	P2	D0	D1	T	A0	В0	K0
	4.00 ±0.10	8.00 <b>±</b> 0.10	2.00 ±0.05	1.5+0.10 -0.00	1.5 MIN.	0.6+0.00 -0.40	5.30 ±0.20	3.30 ±0.20	1.40 ±0.20

(mm)

## **Devices Per Unit**

Package Type	Unit	Quantity
SOP-8P	Tape & Reel	2500
MSOP-8P	Tape & Reel	3000

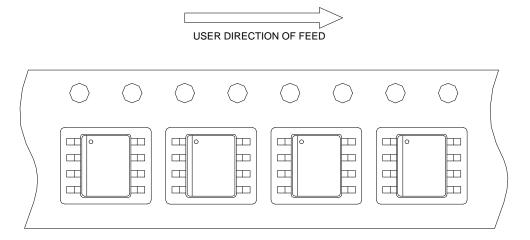
 $\label{eq:copyright @ ANPEC Electronics Corp.} \\ Rev.\ A.6\ -\ Jun.,\ 2009$ 

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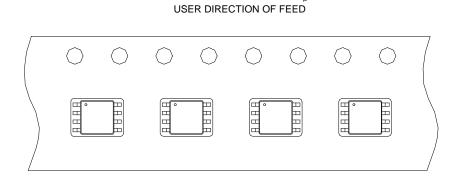


# **Taping Direction Information**

### SOP-8P

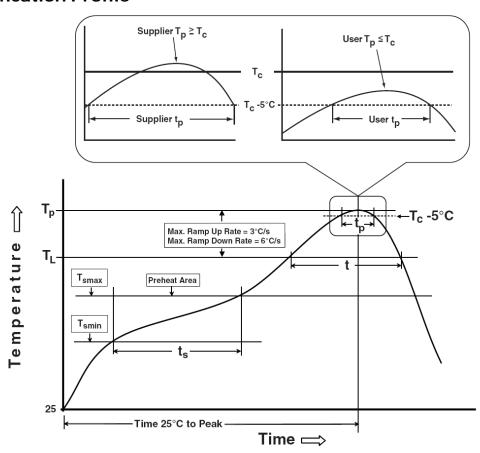


#### MSOP-8P





## **Classification Profile**



## **Classification Reflow Profiles**

Sn-Pb Eutectic Assembly	Pb-Free Assembly
100 °C 150 °C 60-120 seconds	150 °C 200 °C 60-120 seconds
3 °C/second max.	3°C/second max.
183 °C 60-150 seconds	217 °C 60-150 seconds
See Classification Temp in table 1	See Classification Temp in table 2
20** seconds	30** seconds
6 °C/second max.	6 °C/second max.
6 minutes max.	8 minutes max.
	100 °C 150 °C 60-120 seconds  3 °C/second max.  183 °C 60-150 seconds  See Classification Temp in table 1  20** seconds  6 °C/second max.

\*\* Tolerance for time at peak profile temperature (t<sub>p</sub>) is defined as a supplier minimum and a user maximum.



## **Classification Reflow Profiles**

Table 1. SnPb Eutectic Process – Classification Temperatures (Tc)

Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> <sup>3</sup> 350
<2.5 mm	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2. Pb-free Process – Classification Temperatures (Tc)

Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 mm – 2.5 mm	260 °C	250 °C	245 °C
≥2.5 mm	250 °C	245 °C	245 °C

## **Reliability Test Program**

Test item	Method	Description
SOLDERABILITY	JESD-22, B102	5 Sec, 245°C
HOLT	JESD-22, A108	1000 Hrs, Bias @ 125°C
PCT	JESD-22, A102	168 Hrs, 100%RH, 2atm, 121°C
TCT	JESD-22, A104	500 Cycles, -65°C~150°C
НВМ	MIL-STD-883-3015.7	VHBM 2KV
MM	JESD-22, A115	VMM 200V
Latch-Up	JESD 78	10ms, 1 <sub>tr</sub> 100mA

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