## DATHA SHEET

## UAA2077BM 2 GHz image rejecting front-end

Product specification
Supersedes data of July 1995
File under Integrated Circuits, IC03

## 2 GHz image rejecting front-end

## FEATURES

- Low-noise, wide dynamic range amplifier
- Very low noise figure
- Dual balanced mixer for over 25 dB on-chip image rejection
- IF I/Q combiner at 188 MHz
- On-chip quadrature network
- Down-conversion mixer for closed-loop transmitters
- Independent TX/RX fast ON/OFF power-down modes
- Very small outline packaging
- Very small application (no image filter).


## APPLICATIONS

- 1800 MHz front-end for DCS1 800 hand-portable equipment
- Compact digital mobile communication equipment
- TDMA receivers e.g. PCS and RF-LANS.


## GENERAL DESCRIPTION

UAA2077BM contains both a receiver front-end and a high frequency transmit mixer intended to be used in mobile telephones. Designed in an advanced BiCMOS process it combines high performance with low power consumption and a high degree of integration, thus reducing external component costs and total front-end size.

The main advantage of the UAA2077BM is its ability to provide over 25 dB of image rejection. Consequently, the image filter between the LNA and the mixer is suppressed.

Image rejection is achieved in the internal architecture by two RF mixers in quadrature and two all-pass filters in I and Q IF channels that phase shift the IF by $45^{\circ}$ and $135^{\circ}$ respectively. The two phase shifted IFs are recombined and buffered to furnish the IF output signal.

For instance, signals presented at the RF input at the LO + IF frequency are rejected through this signal processing while signals at the LO - IF frequency can form the IF signal. An internal switch enables the upper or lower image frequency to be rejected.

The receiver section consists of a low-noise amplifier that drives a quadrature mixer pair. The IF amplifier has on-chip $45^{\circ}$ and $135^{\circ}$ phase shifting and a combining network for image rejection. The IF driver has differential open-collector type outputs.

The LO part consists of an internal all-pass type phase shifter to provide quadrature LO signals to the receive mixers. The centre frequency of the phase shifter is adjustable for maximum image rejection in a given band. The all-pass filters outputs are buffered before being fed to the receive mixers.

The transmit section consists of a low-noise amplifier and a down-conversion mixer. In the transmit mode an internal LO buffer is used to drive the transmit IF down-conversion mixer.

All RF and IF inputs or outputs are balanced.
Pins RXON, TXON and SXON enable a selection to be made of whether to reject the upper or lower image frequency and control of the different power-down modes. Special care has been taken for fast power-up switching.

## QUICK REFERENCE DATA

| SYMBOL | PARAMETER | MIN. | TYP. | MAX. | UNIT |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{CC}}$ | supply voltage | 3.6 | 4.0 | 5.3 | V |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{RX})}$ | receive supply current | 21.5 | 26.5 | 33.5 | mA |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{TX})}$ | transmit supply current | 10.5 | 13.5 | 18 | mA |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{PD})}$ | supply current in power-down | - | - | 50 | $\mu \mathrm{~A}$ |
| $\mathrm{~T}_{\mathrm{amb}}$ | operating ambient temperature | -30 | +25 | +85 | ${ }^{\circ} \mathrm{C}$ |

## ORDERING INFORMATION

| TYPE <br> NUMBER | PACKAGE |  |  |
| :---: | :---: | :---: | :---: |
|  | NAME | DESCRIPTION | VERSION |
| UAA2077BM | SSOP20 | plastic shrink small outline package; 20 leads; body width 4.4 mm | SOT266-1 |

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## BLOCK DIAGRAM



Fig. 1 Block diagram.

## 2 GHz image rejecting front-end

## PINNING

| SYMBOL | PIN | DESCRIPTION |
| :--- | :---: | :--- |
| TXINA | 1 | transmit mixer input A (balanced) |
| TXINB | 2 | transmit mixer input B (balanced) |
| VCCLNA $^{2}$ | 3 | supply voltage for LNA, IF parts <br> and TX mixer |
| n.c. | 4 | not connected |
| RFINA | 5 | RF input A (balanced) |
| RFINB | 6 | RF input B (balanced) |
| n.c. | 7 | not connected |
| LNAGND | 8 | ground for LNA, IF parts and TX <br> mixer |
| SXON | 9 | SX mode enable (see Table 1) |
| VQUADLO | 10 | input voltage for LO quadrature <br> trimming |
| TXON | 11 | TX mode enable (see Table 1) |
| RXON | 12 | RX mode enable (see Table 1) |
| LOINB | 13 | LO input B (balanced) |
| LOINA | 14 | LO input A (balanced) |
| $V_{\text {CCLO }}$ | 15 | supply voltage for LO parts |
| LOGND | 16 | ground for LO parts |
| IFA | 17 | IF output A (balanced) |
| IFB | 18 | IF output B (balanced) |
| TXOA | 19 | transmit mixer IF output A <br> (balanced) |
| TXOB | 20 | transmit mixer IF output B <br> (balanced) |
|  |  |  |



Fig. 2 Pin configuration.

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## FUNCTIONAL DESCRIPTION

## Receive section

The circuit contains a low-noise amplifier followed by two high dynamic range mixers. These mixers are of the Gilbert-cell type, the whole internal architecture is fully differential.

The local oscillator, shifted in phase to $45^{\circ}$ and $135^{\circ}$, mixes the amplified RF to create I and Q channels. The two I and Q channels are buffered, phase shifted by $45^{\circ}$ and $135^{\circ}$ respectively, amplified and recombined internally to realize the image rejection.
Balanced signal interfaces are used for minimizing crosstalk due to package parasitics.

The IF output is differential and of the open-collector type. Typical application will load the output with a differential $1 \mathrm{k} \Omega$ load; for example, a $1 \mathrm{k} \Omega$ resistor load at each IF output, plus a differential $2 \mathrm{k} \Omega$ load consisting of the input impedance of the IF filter or the input impedance of the matching network for the IF filter. The power gain refers to the available power on this $2 \mathrm{k} \Omega$ load. The path to $\mathrm{V}_{\mathrm{CC}}$ for the DC current should be achieved via tuning inductors. The output voltage is limited to $\mathrm{V}_{\mathrm{Cc}}+3 \mathrm{~V}_{\mathrm{be}}$ or 3 diode forward voltage drops.

Fast switching, ON/OFF, of the receive section is controlled by the hardware input RXON.


Fig. 3 Block diagram, receive section.

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## Local oscillator section

The local oscillator (LO) input directly drives the two internal all-pass networks to provide quadrature LO to the receive mixers.

The centre frequency of the receive band is adjustable by the voltage on pin $V_{\text {QUADLO }}$. This should be achieved by connecting a resistor between $\mathrm{V}_{\text {QUADLo }}$ and $\mathrm{V}_{\mathrm{CC}}$. Over 25 dB of image rejection can be obtained by an optimum resistor value.

A synthesizer-ON mode (SX mode) is used to power-up all LO input buffers, thus minimizing the pulling effect on the external VCO when entering the receive or transmit mode. This mode is active when $\mathrm{SXON}=1$.

## Transmit mixer

This mixer is used for down-conversion to the transmit IF. Its inputs are coupled to the transmit RF which is down-converted to a modulated transmit IF frequency, phase-locked with the baseband modulation.

The IF outputs are high-impedance (open-collector type). Typical application will load the output with a differential $500 \Omega$ load; for example, a $500 \Omega$ resistor load, connected to $\mathrm{V}_{\mathrm{CC}}$ for DC path, at each TX output, plus a differential $1 \mathrm{k} \Omega$ consisting of the input impedance of the matching network for the following TX part. The mixer can also be used for frequency up-conversion.
Fast switching ON/OFF, of the transmit section is controlled by the hardware input TXON.


Table 1 Control of power status

| EXTERNAL PIN LEVEL |  |  | CIRCUIT MODE OF OPERATION |
| :---: | :---: | :---: | :---: |
| TXON | RXON | SXON |  |
| LOW | LOW | LOW | power-down mode |
| LOW | HIGH | LOW | $R X$ mode, $f_{L O}<f_{\text {RF }}$ : receive section and LO buffers to RX on |
| HIGH | LOW | LOW | TX mode: transmit section and LO buffers to TX on |
| LOW | LOW | HIGH | SX mode: complete LO section on |
| LOW | HIGH | HIGH | SRX mode, $\mathrm{f}_{\text {LO }}<\mathrm{f}_{\mathrm{RF}}$ : receive section on and SX mode active |
| HIGH | LOW | HIGH | STX mode: transmit section on and SX mode active |
| HIGH | HIGH | LOW | $R X$ mode, $f_{L O}>f_{R F}$ : receive section and LO buffers to $R X$ on |
| HIGH | HIGH | HIGH | SRX mode, $\mathrm{f}_{\text {LO }}>\mathrm{f}_{\mathrm{RF}}$ : receive section on and SX mode active |

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## LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

| SYMBOL | PARAMETER | MIN. | MAX. | UNIT |
| :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{CC}}$ | supply voltage | - | 9.0 | V |
| $\Delta \mathrm{GND}$ | difference in ground supply voltage applied between LOGND and LNAGND | - | 0.6 | V |
| $\mathrm{P}_{\mathrm{i}(\max )}$ | maximum power input | - | +20 | dBm |
| $\mathrm{T}_{\mathrm{j}(\max )}$ | maximum operating junction temperature | - | +150 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{P}_{\text {dis }(\max )}$ | maximum power dissipation in quiet air | - | 250 | mW |
| $\mathrm{~T}_{\text {stg }}$ | storage temperature | -65 | +150 | ${ }^{\circ} \mathrm{C}$ |

THERMAL CHARACTERISTICS

| SYMBOL | PARAMETER | VALUE | UNIT |
| :--- | :--- | :---: | :---: |
| $\mathrm{R}_{\text {th } j-\mathrm{a}}$ | thermal resistance from junction to ambient in free air | 120 | K/W |

## HANDLING

All pins withstand the ESD test in accordance with MIL-STD-883C class 2 (method 3015.5), except pins LOINA and LOINB which withstand 1500 V (class 1).

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## DC CHARACTERISTICS

$\mathrm{V}_{\mathrm{CC}}=4 \mathrm{~V}$; $\mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}$; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pins: $\mathrm{V}_{\text {CCLNA }}$ and $\mathrm{V}_{\text {CCLO }}$ |  |  |  |  |  |  |
| $\mathrm{V}_{\text {CC }}$ | supply voltage | over full temperature range | 3.6 | 4.0 | 5.3 | V |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{RX})}$ | supply current in RX mode |  | 21.5 | 26.5 | 33.5 | mA |
| $\mathrm{I}_{\text {CC(TX) }}$ | supply current in TX mode |  | 10.5 | 13.5 | 18 | mA |
| $\mathrm{ICC}(\mathrm{PD})$ | supply current in power-down mode |  | - | - | 50 | $\mu \mathrm{A}$ |
| $\mathrm{ICC}(\mathrm{SX})$ | supply current in SX mode |  | 5.5 | 7.5 | 10 | mA |
| $\mathrm{IICC}_{\text {(SRX) }}$ | supply current in SRX mode |  | - | 29 | - | mA |
| ICC (STX) | supply current in STX mode |  | - | 18 | - | mA |
| Pins: RXON, TXON and SXON |  |  |  |  |  |  |
| $\mathrm{V}_{\text {th }}$ | CMOS threshold voltage | note 1 | - | 1.25 | - | V |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH level input voltage |  | $0.7 \mathrm{~V}_{\mathrm{CC}}$ | - | $\mathrm{V}_{\mathrm{CC}}$ | V |
| $\mathrm{V}_{\text {IL }}$ | LOW level input voltage |  | -0.3 | - | 0.8 | V |
| $\mathrm{I}_{\mathrm{H}}$ | HIGH level static input current | pins at $\mathrm{V}_{\mathrm{CC}}-0.4 \mathrm{~V}$ | -1 | - | +1 | $\mu \mathrm{A}$ |
| $\mathrm{I}_{\text {IL }}$ | LOW level static input current | pins at 0.4 V | -1 | - | +1 | $\mu \mathrm{A}$ |
| Pins: RFINA and RFINB |  |  |  |  |  |  |
| $\mathrm{V}_{1}$ | DC input voltage level | receive section on | - | 2.0 | - | V |
| Pins: IFA and IFB |  |  |  |  |  |  |
| Io | DC output current | receive section on | - | 2.5 | - | mA |
| Pins: TXINA and TXINB |  |  |  |  |  |  |
| $\mathrm{V}_{1}$ | DC input voltage level | transmit section on | - | 2.0 | - | V |
| Pins: TXOA and TXOB |  |  |  |  |  |  |
| Io | DC output current | transmit section on | - | 0.9 | - | mA |
| Pins: LOINA and LOINB |  |  |  |  |  |  |
| $\mathrm{V}_{\text {LOIN }}$ | DC input voltage level | RXON, TXON or SXON HIGH | - | 3.3 | - | V |

## Note

1. The referenced inputs should be connected to a valid CMOS input level.

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## AC CHARACTERISTICS

$\mathrm{V}_{\mathrm{CC}}=4 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=-30$ to $+85^{\circ} \mathrm{C}$; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Receive section (receive section enabled) |  |  |  |  |  |  |
| $\mathrm{R}_{\mathrm{iRX}}$ | RF input resistance (real part of the parallel input impedance) | balanced; at 1850 MHz | - | 60 | - | $\Omega$ |
| $\mathrm{CiRX}_{\mathrm{iR}}$ | RF input capacitance (imaginary part of the parallel input impedance) | balanced; at 1850 MHz | - | 1 | - | pF |
| $\mathrm{f}_{\mathrm{iRX}}$ | RF input frequency |  | 1800 | - | 2000 | MHz |
| $\mathrm{RL}_{\mathrm{iRX}}$ | return loss on matched RF input | balanced; note 1 | 11 | 15 | - | dB |
| $\mathrm{G}_{\text {CPRX }}$ | conversion power gain | differential RF inputs to differential IF outputs loaded to $1 \mathrm{k} \Omega$ differential | 17 | 20 | 23 | dB |
| Grip | gain ripple as a function of RF frequency | between 1805 and 1880 MHz ; note 2 | - | 0.2 | - | dB |
| $\Delta \mathrm{G} / \mathrm{T}$ | gain variation with temperature | $\mathrm{T}_{\text {amb }}=-30$ to $+25^{\circ} \mathrm{C}$; note 2 | -20 | 0 | +10 | $\mathrm{mdB} /{ }^{\circ} \mathrm{C}$ |
|  |  | $\mathrm{T}_{\text {amb }}=+25$ to $+85^{\circ} \mathrm{C}$; note 2 | -40 | -30 | -20 | $\mathrm{mdB} /{ }^{\circ} \mathrm{C}$ |
| CP1 $1_{\text {RX }}$ | 1 dB compression point | differential RF inputs to differential IF outputs; note 1 | -26 | -23 | - | dBm |
| DES3 | 3 dB desensitisation point | interferer frequency offset: 3 MHz ; differential RF inputs to differential IF outputs; note 1 | - | -30 | - | dBm |
|  |  | interferer frequency offset: 20 MHz ; differential RF inputs to differential IF outputs; note 1 | - | -27 | - | dBm |
| $\mathrm{IP} 2 \mathrm{D}_{\mathrm{RX}}$ | 2nd-order intercept point | differential RF inputs to differential IF outputs; note 2 | +15 | +22 | - | dBm |
| IP3 ${ }_{\text {RX }}$ | 3rd-order intercept point | differential RF inputs to differential IF outputs; note 2 | -23 | -17 | - | dBm |
| $\mathrm{NF}_{\mathrm{RX}}$ | overall noise figure | differential RF inputs to differential IF outputs; notes 2 and 3 | - | 4.3 | 5.0 | dB |
| ZLRX | typical application IF output load impedance | balanced | - | 1 | - | k $\Omega$ |
| $\mathrm{RL}_{\mathrm{iRX}}$ | return loss on matched IF input | balanced; note 1 | 11 | 15 | - | dB |
| $\mathrm{f}_{\text {oRX }}$ | IF frequency range |  | 170 | 188 | 210 | MHz |
| $\mathrm{IR}_{\mathrm{RX}}$ | rejection of image frequency | $\mathrm{V}_{\text {QUADLO }}$ tuned | 20 | - | - | dB |
|  |  | $\mathrm{f}_{\text {LO }}<\mathrm{f}_{\mathrm{RF}} ; \mathrm{f}_{\mathrm{IF}}=188 \mathrm{MHz}$; note 4 | 25 | 32 | - | dB |
| Local oscillator section (receive section enabled) |  |  |  |  |  |  |
| $\mathrm{f}_{\mathrm{iLO}}$ | LO input frequency |  | 1600 | - | 2200 | MHz |
| $\mathrm{R}_{\mathrm{iLO}}$ | LO input resistance (real part of the parallel input impedance) | balanced | - | 45 | - | $\Omega$ |
| $\mathrm{C}_{\text {iLO }}$ | LO input capacitance (imaginary part of the parallel input impedance) | balanced | - | 2 | - | pF |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| RLiLO | return loss on matched input (including standby mode) | note 1 | 9 | 12 | - | dB |
| $\Delta \mathrm{RL}_{\text {iLO }}$ | return loss variation between SX, SRX and STX modes | linear $\mathrm{S}_{11}$ variation; note 1 | - | 5 | - | mU |
| PiLO | LO input power level |  | -6 | -3 | +3 | dBm |
| RILO | reverse isolation | LOIN to RFIN at LO frequency; note 1 | 40 | - | - | dB |
| $\mathrm{R}_{\text {tune }}$ | image rejection tuning resistor | connected between $\mathrm{V}_{\text {QUADLO }}$ and $\mathrm{V}_{\mathrm{CC}}$ | 0 | 4.7 | - | k $\Omega$ |
| Transmit section (transmit section enabled) |  |  |  |  |  |  |
| $\mathrm{Z}_{\text {LTX }}$ | TX IF typical load impedance | balanced | - | 500 | - | $\Omega$ |
| RL ${ }_{\text {otX }}$ | return loss on matched TX IF output | note 1 | 11 | 15 | - | dB |
| $\mathrm{R}_{\mathrm{iTX}}$ | TX RF input resistance (real part of the parallel input impedance) | balanced; at 1750 MHz | - | 65 | - | $\Omega$ |
| $\mathrm{C}_{\mathrm{iTX}}$ | TX RF input capacitance (imaginary part of the parallel input impedance) | balanced; at 1750 MHz | - | 1 | - | pF |
| $\mathrm{f}_{\mathrm{i} \text { TX }}$ | TX input frequency |  | 1600 | - | 2000 | MHz |
| RL ${ }_{\text {iTX }}$ | return loss on matched TX input | note 1 | 10 | 15 | - | dB |
| $\mathrm{G}_{\text {CPTX }}$ | conversion power gain | differential transmitter inputs to differential transmitter IF outputs loaded with $500 \Omega$ differential | 6 | 9 | 12 | dB |
| $\mathrm{f}_{\text {OTX }}$ | TX output frequency |  | 50 | - | 400 | MHz |
| $\mathrm{CP}^{\text {TX }}$ | 1 dB input compression point | note 2 | -25 | -22 | - | dBm |
| ${ }^{1 P} 2_{T X}$ | 2nd-order intercept point | note 2 | - | +22 | - | dBm |
| IP3 ${ }_{\text {TX }}$ | 3rd-order intercept point | note 2 | -20 | -16 | - | dBm |
| $\mathrm{NF}_{\text {TX }}$ | noise figure | double sideband; notes 2 and 3 | - | 5 | 9 | dB |
| $\mathrm{I}_{\text {TX }}$ | isolation | LOIN to TXIN; note 1 | 40 | - | - | dB |
| $\mathrm{RI}_{\text {TX }}$ | reverse isolation | TXIN to LOIN; note 1 | 40 | - | - | dB |
| Timing |  |  |  |  |  |  |
| $\mathrm{t}_{\text {stu }}$ | start-up time of each block |  | 1 | 5 | 20 | $\mu \mathrm{s}$ |

## Notes

1. Measured and guaranteed only on UAA2077BM demonstration board at $\mathrm{T}_{\mathrm{amb}}=+25^{\circ} \mathrm{C}$.
2. Measured and guaranteed only on UAA2077BM demonstration board.
3. This value includes printed-circuit board and balun losses.
4. Measured and guaranteed only on UAA2077BM demonstration board at $\mathrm{T}_{\mathrm{amb}}=+25^{\circ} \mathrm{C}$, with a $4.7 \mathrm{k} \Omega$ resistor connected between $\mathrm{V}_{\text {QUADLo }}$ and $\mathrm{V}_{\mathrm{CC}}$.

APPLICATION INFORMATION


## PACKAGE OUTLINE



DIMENSIONS (mm are the original dimensions)

| UNIT | A max. | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{b}_{\mathrm{p}}$ | c | $D^{(1)}$ | $E^{(1)}$ | e | $\mathrm{H}_{\mathrm{E}}$ | L | $\mathrm{L}_{\mathrm{p}}$ | Q | v | w | y | $\mathrm{Z}^{(1)}$ | $\theta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 1.5 | $\begin{gathered} 0.15 \\ 0 \end{gathered}$ | $\begin{aligned} & 1.4 \\ & 1.2 \end{aligned}$ | 0.25 | $\begin{aligned} & 0.32 \\ & 0.20 \end{aligned}$ | $\begin{aligned} & 0.20 \\ & 0.13 \end{aligned}$ | $\begin{aligned} & \hline 6.6 \\ & 6.4 \end{aligned}$ | $\begin{aligned} & 4.5 \\ & 4.3 \end{aligned}$ | 0.65 | $\begin{aligned} & 6.6 \\ & 6.2 \end{aligned}$ | 1.0 | $\begin{aligned} & 0.75 \\ & 0.45 \end{aligned}$ | $\begin{aligned} & 0.65 \\ & 0.45 \end{aligned}$ | 0.2 | 0.13 | 0.1 | $\begin{aligned} & 0.48 \\ & 0.18 \end{aligned}$ | $\begin{gathered} 10^{\circ} \\ 0^{\circ} \end{gathered}$ |

Note

1. Plastic or metal protrusions of 0.20 mm maximum per side are not included.

| OUTLINE <br> VERSION | REFERENCES |  |  |  |  | EUROPEAN <br> PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |  |  |
| SOT266-1 |  |  |  |  |  | - |  |

## SOLDERING

## Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398652 90011).

## Reflow soldering

Reflow soldering techniques are suitable for all SSOP packages.
Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.
Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to $250^{\circ} \mathrm{C}$.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at $45^{\circ} \mathrm{C}$.

## Wave soldering

Wave soldering is not recommended for SSOP packages. This is because of the likelihood of solder bridging due to closely-spaced leads and the possibility of incomplete solder penetration in multi-lead devices.

## If wave soldering cannot be avoided, the following conditions must be observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow and must incorporate solder thieves at the downstream end.

Even with these conditions, only consider wave soldering SSOP packages that have a body width of 4.4 mm , that is SSOP16 (SOT369-1) or SSOP20 (SOT266-1).

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is $260^{\circ} \mathrm{C}$, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than $150^{\circ} \mathrm{C}$ within 6 seconds. Typical dwell time is 4 seconds at $250^{\circ} \mathrm{C}$.
A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

## Repairing soldered joints

Fix the component by first soldering two diagonallyopposite end leads. Use only a low voltage soldering iron (less than 24 V ) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300^{\circ} \mathrm{C}$. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between
270 and $320^{\circ} \mathrm{C}$.

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## DEFINITIONS

| Data sheet status |  |
| :--- | :--- |
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values | Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or <br> more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation <br> of the device at these or at any other conditions above those given in the Characteristics sections of the specification <br> is not implied. Exposure to limiting values for extended periods may affect device reliability. |
| Application information |  |
| Where application information is given, it is advisory and does not form part of the specification. |  |

## LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

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