## DATA SHEET

## UAA2077CM <br> 2 GHz image rejecting front-end

File under Integrated Circuits, IC17

## FEATURES

- Low-noise, wide dynamic range amplifier
- Very low noise figure
- Dual balanced mixer for over 30 dB on-chip image rejection
- IF I/Q combiner at 188 MHz
- On-chip quadrature network
- Down-conversion mixer for closed-loop transmitters
- Independent TX/RX fast ON/OFF power-down modes
- Very small outline packaging
- Very small application (no image filter).


## APPLICATIONS

- High frequency front-end for DCS1800/PCS1900 hand-portable equipment
- Compact digital mobile communication equipment
- TDMA receivers e.g. RF-LANS.


## GENERAL DESCRIPTION

UAA2077CM contains both a receiver front-end and a high frequency transmit mixer intended to be used in mobile telephones. Designed in an advanced BiCMOS process it combines high performance with low power consumption and a high degree of integration, thus reducing external component costs and total front-end size.

The main advantage of the UAA2077CM is its ability to provide over 30 dB of image rejection. Consequently, the image filter between the LNA and the mixer is suppressed.

Image rejection is achieved in the internal architecture by two RF mixers in quadrature and two all-pass filters in I and Q IF channels that phase shift the IF by $45^{\circ}$ and $135^{\circ}$ respectively. The two phase shifted IFs are recombined and buffered to furnish the IF output signal.

Signals presented at the RF input at LO + IF frequency are rejected through this signal processing while signals at LO - IF frequency can form the IF signal.

The receiver section consists of a low-noise amplifier that drives a quadrature mixer pair. The IF amplifier has on-chip $45^{\circ}$ and $135^{\circ}$ phase shifting and a combining network for image rejection. The IF driver has differential open-collector type outputs.

The LO part consists of an internal all-pass type phase shifter to provide quadrature LO signals to the receive mixers. The all-pass filters outputs are buffered before being fed to the receive mixers.

The transmit section consists of a low-noise amplifier, and a down-conversion mixer. In the transmit mode, an internal LO buffer is used to drive the transmit IF down-conversion mixer.

All RF and IF inputs or outputs are balanced.
Pins RXON, TXON and SXON allow to control the different power-down modes. A synthesizer-on (SX) mode enables LO buffers independent of the other circuits. When pin SXON is HIGH, all internal buffers on the LO path of the circuit are turned on, thus minimizing LO pulling when remainder of the receive or transmit chain is powered up. Special care has been taken for fast power-up switching.

## QUICK REFERENCE DATA

| SYMBOL | PARAMETER | MIN. | TYP. | MAX. | UNIT |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{CC}}$ | supply voltage | 3.6 | 3.75 | 5.3 | V |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{RX})}$ | receive supply current | 27.5 | 36 | 44.5 | mA |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{TX})}$ | transmit supply current | 11 | 14 | 17.5 | mA |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{PD})}$ | supply current in power-down | - | - | 50 | $\mu \mathrm{~A}$ |
| $\mathrm{~T}_{\mathrm{amb}}$ | operating ambient temperature | -30 | +25 | +75 | ${ }^{\circ} \mathrm{C}$ |

2 GHz image rejecting front-end
UAA2077CM

## ORDERING INFORMATION

| TYPE <br> NUMBER | PACKAGE |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | NAME | DESCRIPTION | VERSION |
| UAA2077CM | SSOP20 | plastic shrink small outline package; 20 leads; body width 4.4 mm | SOT266-1 |

## BLOCK DIAGRAM



Fig. 1 Block diagram.

## 2 GHz image rejecting front-end

PINNING

| SYMBOL | PIN | DESCRIPTION |
| :--- | :---: | :--- |
| TXINA | 1 | transmit mixer input A (balanced) |
| TXINB | 2 | transmit mixer input B (balanced) |
| V $_{\text {CCLNA }}$ | 3 | supply voltage for LNA, IF parts <br> and TX mixer |
| n.c. | 4 | not connected |
| RFINA | 5 | RF input A (balanced) |
| RFINB | 6 | RF input B (balanced) |
| n.c. | 7 | not connected |
| LNAGND | 8 | ground for LNA, IF parts and TX <br> mixer |
| SXON | 9 | SX mode enable (see Table 1) |
| SBS | 10 | sideband selection (should be <br> grounded for f LO $~<~ f r F) ~$ |
| TXON | 11 | TX mode enable (see Table 1) |
| RXON | 12 | RX mode enable (see Table 1) |
| LOINB | 13 | LO input B (balanced) |
| LOINA | 14 | LO input A (balanced) |
| V $_{\text {CCLO }}$ | 15 | supply voltage for LO parts |
| LOGND | 16 | ground for LO parts |
| IFA | 17 | IF output A (balanced) |
| IFB | 18 | IF output B (balanced) |
| TXOA | 19 | transmit mixer IF output A <br> (balanced) |
| TXOB | 20 | transmit mixer IF output B <br> (balanced) |



Fig. 2 Pin configuration.

## 2 GHz image rejecting front-end

## FUNCTIONAL DESCRIPTION

## Receive section

The circuit contains a low-noise amplifier followed by two high dynamic range mixers. These mixers are of the Gilbert-cell type, the whole internal architecture is fully differential.

The local oscillator, shifted in phase to $45^{\circ}$ and $135^{\circ}$, mixes the amplified RF to create I and Q channels. The two I and Q channels are buffered, phase shifted by $45^{\circ}$ and $135^{\circ}$ respectively, amplified and recombined internally to realize the image rejection.

Pin SBS allows sideband selection:

- $f_{L O}>f_{R F}(S B S=1)$
- $f_{L O}<f_{R F}(S B S=0)$.

Where $f_{R F}$ is the frequency of the wanted signal.

Balanced signal interfaces are used for minimizing crosstalk due to package parasitics.

The IF output is differential and of the open-collector type. Typical application will load the output with a $680 \Omega$ resistor load at each IF output, plus a differential $1 \mathrm{k} \Omega$ load made of the input impedance of the IF filter or the input impedance of the matching network for the IF filter. The power gain refers to the available power on this $1 \mathrm{k} \Omega$ load. The path to $\mathrm{V}_{\mathrm{CC}}$ for the DC current should be achieved via tuning inductors. The output voltage is limited to $\mathrm{V}_{\mathrm{CC}}+3 \mathrm{~V}_{\text {be }}$ or 3 diode forward voltage drops.

Fast switching, ON/OFF, of the receive section is controlled by the hardware input RXON.


Fig. 3 Block diagram, receive section.

## 2 GHz image rejecting front-end

## Local oscillator section

The Local Oscillator (LO) input directly drives the two internal all-pass networks to provide quadrature LO to the receive mixers.

A synthesizer-ON mode (SX mode) is used to power-up all LO input buffers, thus minimizing the pulling effect on the external VCO when entering receive or transmit mode. This mode is active when $\mathrm{SXON}=1$.

## Transmit mixer

This mixer is used for down-conversion to the transmit IF. Its inputs are coupled to the transmit RF which is
down-converted to a modulated transmit IF frequency, phase locked with the baseband modulation.

The IF outputs are HIGH impedance (open-collector type).Typical application will load the output with a $560 \Omega$ resistor load, connected to $\mathrm{V}_{\mathrm{CC}}$ for DC path, at each TX output, plus a differential $1 \mathrm{k} \Omega$ made of the input impedance of the matching network for the following TX part. The mixer can also be used for frequency up-conversion.
Fast switching, ON/OFF, of the transmit section is controlled by the hardware input TXON.


Fig. 4 Block diagram, LO section.


Table 1 Control of power status

| EXTERNAL PIN LEVEL |  | CIRCUIT MODE OF OPERATION |  |  |
| :---: | :---: | :---: | :--- | :---: |
| TXON | RXON |  |  |  |
| LOW | LOW |  | power-down mode |  |
| LOW | HIGH | LOW | RX mode: receive section and LO buffers to RX on |  |
| HIGH | LOW | LOW | TX mode: transmit section and LO buffers to TX on |  |
| LOW | LOW | HIGH | SX mode: complete LO section on |  |
| LOW | HIGH | HIGH | SRX mode: receive section on and SX mode active |  |
| HIGH | LOW | HIGH | STX mode: transmit section on and SX mode active |  |
| HIGH | HIGH | X | receive section and transmit section on; specification not guaranteed |  |

## 2 GHz image rejecting front-end

## LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

| SYMBOL | PARAMETER | MIN. | MAX. | UNIT |
| :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{CC}}$ | supply voltage | - | 9 | V |
| $\Delta \mathrm{GND}$ | difference in ground supply voltage applied between LOGND and <br> LNAGND | - | 0.6 | V |
| $\mathrm{P}_{\mathrm{i}(\max )}$ | maximum power input | - | +20 | dBm |
| $\mathrm{T}_{\mathrm{j}(\max )}$ | maximum operating junction temperature | - | +150 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{P}_{\text {dis }(\max )}$ | maximum power dissipation in quiet air | - | 250 | mW |
| $\mathrm{~T}_{\text {stg }}$ | storage temperature | -65 | +150 | ${ }^{\circ} \mathrm{C}$ |

THERMAL CHARACTERISTICS

| SYMBOL | PARAMETER | VALUE | UNIT |
| :--- | :--- | :---: | :---: |
| $\mathrm{R}_{\text {th j }-\mathrm{a}}$ | thermal resistance from junction to ambient in free air | 120 | K/W |

## HANDLING

All pins withstand 1500 V ESD test in accordance with "MIL-STD-883C class 1 (method 3015.5)".

## 2 GHz image rejecting front-end

## DC CHARACTERISTICS

$\mathrm{V}_{\mathrm{CC}}=3.75 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}$; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pins: $\mathrm{V}_{\text {CCLNA }}$ and $\mathrm{V}_{\text {cClo }}$ |  |  |  |  |  |  |
| $\mathrm{V}_{C C}$ | supply voltage | over full temperature range | 3.6 | 3.75 | 5.3 | V |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{RX})}$ | supply current in RX mode |  | 27.5 | 36 | 44.5 | mA |
| $\mathrm{I}_{\text {CC(TX) }}$ | supply current in TX mode |  | 11 | 14 | 17.5 | mA |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{PD})}$ | supply current in power-down mode |  | - | - | 50 | $\mu \mathrm{A}$ |
| $\mathrm{ICC}(\mathrm{SX})$ | supply current in SX mode |  | 6.5 | 8.5 | 10.5 | mA |
| $\mathrm{I}_{\mathrm{CC}(\mathrm{SRX})}$ | supply current in SRX mode |  | 29.5 | 38.5 | 47.5 | mA |
| ICC(STX) | supply current in STX mode |  | 15 | 19.5 | 24 | mA |

Pins: RXON, TXON, SXON and SBS

| $\mathrm{V}_{\mathrm{th}}$ | CMOS threshold voltage | note 1 | - | 1.25 | - | V |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH level input voltage |  | $0.7 \mathrm{~V}_{\mathrm{CC}}$ | - | $\mathrm{V}_{\mathrm{CC}}$ | V |
| $\mathrm{V}_{\mathrm{IL}}$ | LOW level input voltage |  | -0.3 | - | +0.8 | V |
| $\mathrm{I}_{\mathrm{HH}}$ | HIGH level static input current | pins at $\mathrm{V}_{\mathrm{CC}}-0.4 \mathrm{~V}$ | -1 | - | +1 | $\mu \mathrm{~A}$ |
| $\mathrm{I}_{\mathrm{IL}}$ | LOW level static input current | pins at 0.4 V | -1 | - | +1 | $\mu \mathrm{~A}$ |


| Pins: RFINA and RFINB |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{V}_{1}$ | DC input voltage level | receive section on | 1.8 | 2.0 | 2.2 | V |
| Pins: IFA and IFB |  |  |  |  |  |  |
| $\mathrm{I}_{0}$ | DC output current | receive section on | 2.3 | 3.0 | 3.8 | mA |
| Pins: TXINA and TXINB |  |  |  |  |  |  |
| $\mathrm{V}_{1}$ | DC input voltage level | transmit section on | 1.9 | 2.15 | 2.4 | V |
| Pins: TXOA and TXOB |  |  |  |  |  |  |
| $\mathrm{I}_{0}$ | DC output current | transmit section on | 0.8 | 1.0 | 1.2 | mA |
| Pins: LOINA and LOINB |  |  |  |  |  |  |
| $\mathrm{V}_{\text {LOIN }}$ | DC input voltage level | RXON, TXON or SXON HIGH | 2.6 | 2.9 | 3.2 | V |

## Note

1. The referenced inputs should be connected to a valid CMOS input level.

## 2 GHz image rejecting front-end

## AC CHARACTERISTICS

$\mathrm{V}_{\mathrm{CC}}=3.75 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=-30$ to $+75^{\circ} \mathrm{C} ; \mathrm{f}_{\mathrm{oRX}}=188 \mathrm{MHz}$; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Receive section (receive section enabled) |  |  |  |  |  |  |
| $\mathrm{R}_{\mathrm{iRX}}$ | RF input resistance (real part of the parallel input impedance) | balanced; at 1960 MHz | - | 60 | - | $\Omega$ |
| $\mathrm{CiRX}_{\mathrm{iR}}$ | RF input capacitance (imaginary part of the parallel input impedance) | balanced; at 1960 MHz | - | 0.8 | - | pF |
| $\mathrm{f}_{\mathrm{iRX}}$ | RF input frequency |  | 1805 | - | 1990 | MHz |
| $\mathrm{RL}_{\mathrm{iRX}}$ | return loss on matched RF input | balanced; note 1 | 15 | 20 | - | dB |
| $\mathrm{G}_{\text {CPRX }}$ | conversion power gain | differential RF inputs to differential IF outputs loaded to $1 \mathrm{k} \Omega$ differential | 19 | 22 | 25 | dB |
| $\mathrm{Gr}_{\text {rip }}$ | gain ripple as a function of RF frequency | within 100 MHz bandwidth; note 2 | - | 0.2 | 0.5 | dB |
| $\Delta \mathrm{G} / \mathrm{T}$ | gain variation with temperature | note 2 | -10 | -15 | -20 | mdB/K |
| $\mathrm{CP}^{\text {RX }}$ | 1 dB compression point | differential RF inputs to differential IF outputs; note 1 | -25.5 | -24 | - | dB |
| DES | desensitisation | interferer frequency offset: 3 MHz ; $P_{\text {in }}=-26 \mathrm{dBm}$; interferer frequency offset: 20 MHz , $P_{\text {in }}=-23 \mathrm{dBm}$ differential RF inputs to differential IF outputs; note 1 | - | - | 5 | dB |
| $\mathrm{IP}^{\text {2 }}$ RX | half IF spurious attenuation for -52 dBm input power $\left(f_{\mathrm{RF}}=\mathrm{f}_{\mathrm{LO}}+0.5 \times \mathrm{f}_{\mathrm{IF}}\right)$ | differential RF inputs to differential IF outputs; note 2 | 37 | - | - | dB |
| $\mathrm{IP} 3_{\mathrm{RX}}$ | 3rd order intercept point | differential RF inputs to differential IF outputs; note 2 | -21.5 | -17 | - | dBm |
| $N F_{\text {RX }}$ | overall noise figure | differential RF inputs to differential IF outputs <br> $\mathrm{T}_{\text {amb }}=25^{\circ} \mathrm{C}$; DCS frequency <br> range; note 3 <br> $\mathrm{T}_{\text {amb }}=25^{\circ} \mathrm{C}$; PCS frequency <br> range; notes 2 and 3 <br> $\mathrm{T}_{\text {amb }}=-30$ to $+65^{\circ} \mathrm{C}$; PCS <br> frequency range; notes 2 and 3 |  | $\begin{aligned} & 3.8 \\ & 4.0 \end{aligned}$ | $4.4$ $5.0$ | dB <br> dB <br> dB |
| $\mathrm{Z}_{\text {LRX }}$ | typical application IF output load impedance | balanced | - | 1000 | - | $\Omega$ |
| $R L_{\text {orX }}$ | return loss on matched IF output | balanced; note 1 | 15 | 20 | - | dB |
| $\mathrm{f}_{\mathrm{oRX}}$ | IF frequency range |  | - | 188 | - | MHz |
| IR | rejection of image frequency | $f_{R F}>f_{L O} ; f_{R F}$ is the frequency of the wanted signal | 30 | 38 | - | dB |

## 2 GHz image rejecting front-end

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Local oscillator section (receive section enabled) |  |  |  |  |  |  |
| $\mathrm{f}_{\text {iLO }}$ | LO input frequency |  | 1617 | - | 1802 | MHz |
| $\mathrm{R}_{\mathrm{iLO}}$ | LO input resistance (real part of the parallel input impedance) | balanced; at 1770 MHz | - | 90 | - | $\Omega$ |
| $\mathrm{C}_{\text {iLO }}$ | LO input inductance (imaginary part of the parallel input impedance) | balanced; at 1770 MHz | - | 5 | - | nH |
| RLiLO | return loss on matched input (including standby mode) | note 1 | 10 | 15 | - | dB |
| $\Delta \mathrm{RL}_{\text {iLO }}$ | return loss variation between SX, SRX and STX modes | linear $\mathrm{S}_{11}$ variation; note 1 | - | 20 | - | mU |
| $\mathrm{P}_{\mathrm{iLO}}$ | LO input power level |  | -10 | -6 | 0 | dBm |
| RILO | reverse isolation | LOIN to RFIN at LO frequency; note 2 | 40 | - | - | dB |
| Transmit section (transmit section enabled) |  |  |  |  |  |  |
| $\mathrm{Z}_{\text {LTX }}$ | TX IF typical load impedance | balanced | - | 500 | - | $\Omega$ |
| RL ${ }_{\text {oTX }}$ | return loss on matched transmitter IF output | note 1 | 11 | 15 | - | dB |
| $\mathrm{R}_{\mathrm{iTX}}$ | TX RF input resistance (real part of the parallel input impedance) | balanced; at 1880 MHz | - | 60 | - | $\Omega$ |
| $\mathrm{C}_{\mathrm{iTX}}$ | TX RF input capacitance (imaginary part of the parallel input impedance) | balanced; at 1880 MHz | - | 1 | - | pF |
| $\mathrm{f}_{\mathrm{iTX}}$ | TX mixer input frequency |  | 1600 | - | 2000 | MHz |
| RLitx | return loss on matched TX input | note 1 | 10 | 15 | - | dB |
| $\mathrm{G}_{\text {CPTX }}$ | conversion power gain | differential transmitter inputs to differential transmitter IF outputs loaded with $500 \Omega$ differential | 6 | 9 | 12 | dB |
| $\mathrm{f}_{\text {OTX }}$ | TX output frequency |  | 50 | - | 400 | MHz |
| $\mathrm{CP}_{1}{ }_{\text {TX }}$ | 1 dB input compression point | note 1 | -25 | -22 | - | dBm |
| $\mathrm{IP}^{\text {TX }}$ | 2nd order intercept point | note 2 | - | +22 | - | dBm |
| $\mathrm{IP}^{\text {TX }}$ | 3rd order intercept point | note 2 | -20 | -16 | - | dBm |
| $\mathrm{NF}_{\text {TX }}$ | noise figure | double sideband; notes 2 and 3 | - | 5 | 9 | dB |
| $\mathrm{I}_{\text {TX }}$ | isolation | LOIN to TXIN; note 2 | 40 | - | - | dB |
| $\mathrm{RI}_{\text {TX }}$ | reverse isolation | TXIN to LOIN; note 2 | 38 | - | - | dB |
| Timing |  |  |  |  |  |  |
| $\mathrm{t}_{\text {stu }}$ | start-up time of each block |  | 1 | 5 | 20 | $\mu \mathrm{s}$ |

## Notes

1. Measured and guaranteed only on UAA2077CM PCS demonstration board at $\mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}$.
2. Measured and guaranteed only on UAA2077CM PCS demonstration board.
3. This value includes printed-circuit board and balun losses.

2 GHz image rejecting front-end
UAA2077CM

INTERNAL PIN CONFIGURATION

| PIN | SYMBOL | $\begin{gathered} \text { DC } \\ \text { VOLTAGE } \\ (\mathrm{V}) \\ \hline \end{gathered}$ | EQUIVALENT CIRCUIT |
| :---: | :---: | :---: | :---: |
| 1 2 | TXINA TXINB | 2.15 |  |
| 5 | RFINA | 2.0 |  |
| 6 | RFINB | 2.0 |  |
| 3 | $\mathrm{V}_{\text {CCLNA }}$ | 3.75 |  |
| 8 | LNAGND | 0 |  |
| 9 | SXON |  |  |
| 10 | SBS |  |  |
| 11 | TXON |  |  |
| 12 | RXON |  |  |
| 13 | LOINB | 2.9 |  |
| 14 | LOINA | 2.9 |  |
| 15 | $\mathrm{V}_{\text {CCLO }}$ | 3.75 |  |
| 16 | LOGND | 0 |  |

2 GHz image rejecting front-end

| PIN | SYMBOL | $\begin{gathered} \text { DC } \\ \text { voltage } \\ \text { (V) } \end{gathered}$ | EQUIVALENT CIRCUIT |
| :---: | :---: | :---: | :---: |
| 17 | IFA |  |  |
| 18 | IFB |  |  |
| 19 | TXOA |  |  |
| 20 | TXOB |  |  |

## APPLICATION INFORMATION



## 2 GHz image rejecting front-end

## PACKAGE OUTLINE

SSOP20: plastic shrink small outline package; 20 leads; body width 4.4 mm
SOT266-1


DIMENSIONS (mm are the original dimensions)

| UNIT | $\mathbf{A}$ <br> max. | $\mathbf{A}_{\mathbf{1}}$ | $\mathbf{A}_{\mathbf{2}}$ | $\mathbf{A}_{\mathbf{3}}$ | $\mathbf{b}_{\mathbf{p}}$ | $\mathbf{c}$ | $\mathbf{D}^{(1)}$ | $\mathbf{E}^{(\mathbf{1})}$ | $\mathbf{e}$ | $\mathbf{H}_{\mathbf{E}}$ | $\mathbf{L}$ | $\mathbf{L}_{\mathbf{p}}$ | $\mathbf{Q}$ | $\mathbf{v}$ | $\mathbf{w}$ | $\mathbf{y}$ | $\mathbf{Z}^{(\mathbf{1})}$ | $\boldsymbol{\theta}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 1.5 | 0.15 <br> 0 | 1.4 | 0.2 | 1.2 | 0.32 | 0.20 <br> 0.20 | 6.6 <br> 6.4 | 4.5 <br> 4.3 | 0.65 | 6.6 <br> 6.2 | 1.0 | 0.75 <br> 0.45 | 0.65 <br> 0.45 | 0.2 | 0.13 | 0.1 | 0.48 <br> 0.18 |

Note

1. Plastic or metal protrusions of 0.20 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |
| SOT266-1 |  |  |  | $\square$ | $\begin{aligned} & \hline-90-04-05 \\ & 95-02-25 \end{aligned}$ |

## 2 GHz image rejecting front-end

## SOLDERING

## Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398652 90011).

## Reflow soldering

Reflow soldering techniques are suitable for all SSOP packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to $250^{\circ} \mathrm{C}$.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at $45^{\circ} \mathrm{C}$.

## Wave soldering

Wave soldering is not recommended for SSOP packages. This is because of the likelihood of solder bridging due to closely-spaced leads and the possibility of incomplete solder penetration in multi-lead devices.

If wave soldering cannot be avoided, the following conditions must be observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow and must incorporate solder thieves at the downstream end.


## Even with these conditions, only consider wave

 soldering SSOP packages that have a body width of 4.4 mm , that is SSOP16 (SOT369-1) or SSOP20 (SOT266-1).During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is $260^{\circ} \mathrm{C}$, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than $150^{\circ} \mathrm{C}$ within 6 seconds. Typical dwell time is 4 seconds at $250^{\circ} \mathrm{C}$.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

## Repairing soldered joints

Fix the component by first soldering two diagonallyopposite end leads. Use only a low voltage soldering iron (less than 24 V ) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300^{\circ} \mathrm{C}$. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and $320^{\circ} \mathrm{C}$.

## 2 GHz image rejecting front-end

## DEFINITIONS

| Data sheet status |  |
| :--- | :--- |
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values | Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or <br> more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation <br> of the device at these or at any other conditions above those given in the Characteristics sections of the specification <br> is not implied. Exposure to limiting values for extended periods may affect device reliability. |
| Application information |  |
| Where application information is given, it is advisory and does not form part of the specification. |  |

## LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

2 GHz image rejecting front-end

## NOTES

2 GHz image rejecting front-end

## NOTES

2 GHz image rejecting front-end

## NOTES

## Philips Semiconductors - a worldwide company

Argentina: see South America
Australia: 34 Waterloo Road, NORTH RYDE, NSW 2113,
Tel. +61 29805 4455, Fax. +61 298054466
Austria: Computerstr. 6, A-1101 WIEN, P.O. Box 213, Tel. +43 160 1010, Fax. +43160101 1210
Belarus: Hotel Minsk Business Center, Bld. 3, r. 1211, Volodarski Str. 6, 220050 MINSK, Tel. +375 172200 733, Fax. +375 172200773
Belgium: see The Netherlands
Brazil: see South America
Bulgaria: Philips Bulgaria Ltd., Energoproject, 15th floor, 51 James Bourchier Blvd., 1407 SOFIA,
Tel. +3592689 211, Fax. +3592689102
Canada: PHILIPS SEMICONDUCTORS/COMPONENTS, Tel. +1 8002347381
China/Hong Kong: 501 Hong Kong Industrial Technology Centre, 72 Tat Chee Avenue, Kowloon Tong, HONG KONG,
Tel. +852 2319 7888, Fax. +852 23197700
Colombia: see South America
Czech Republic: see Austria
Denmark: Prags Boulevard 80, PB 1919, DK-2300 COPENHAGEN S, Tel. +45 3288 2636, Fax. +45 31570044
Finland: Sinikalliontie 3, FIN-02630 ESPOO,
Tel. +3589615800, Fax. +358961580920
France: 4 Rue du Port-aux-Vins, BP317, 92156 SURESNES Cedex, Tel. +33 14099 6161, Fax. +33 140996427
Germany: Hammerbrookstraße 69, D-20097 HAMBURG,
Tel. +49 402353 60, Fax. +49 4023536300
Greece: No. 15, 25th March Street, GR 17778 TAVROS/ATHENS,
Tel. +30 14894 339/239, Fax. +30 14814240
Hungary: see Austria
India: Philips INDIA Ltd, Band Box Building, 2nd floor,
254-D, Dr. Annie Besant Road, Worli, MUMBAI 400 025,
Tel. +91 22493 8541, Fax. +91 224930966
Indonesia: see Singapore
Ireland: Newstead, Clonskeagh, DUBLIN 14,
Tel. +353 17640 000, Fax. +353 17640200
Israel: RAPAC Electronics, 7 Kehilat Saloniki St, PO Box 18053,
TEL AVIV 61180, Tel. +972 3645 0444, Fax. +972 36491007
Italy: PHILIPS SEMICONDUCTORS, Piazza IV Novembre 3,
20124 MILANO, Tel. +39 26752 2531, Fax. +39 267522557
Japan: Philips Bldg 13-37, Kohnan 2-chome, Minato-ku, TOKYO 108,
Tel. +81 33740 5130, Fax. +81 337405077
Korea: Philips House, 260-199 Itaewon-dong, Yongsan-ku, SEOUL,
Tel. +82 2709 1412, Fax. +82 27091415
Malaysia: No. 76 Jalan Universiti, 46200 PETALING JAYA, SELANGOR, Tel. +60 3750 5214, Fax. +60 37574880
Mexico: 5900 Gateway East, Suite 200, EL PASO, TEXAS 79905,
Tel. +9-5 8002347381
Middle East: see Italy

Netherlands: Postbus 90050, 5600 PB EINDHOVEN, Bldg. VB,
Tel. +31 4027 82785, Fax. +31 402788399
New Zealand: 2 Wagener Place, C.P.O. Box 1041, AUCKLAND, Tel. +64 9849 4160, Fax. +64 98497811
Norway: Box 1, Manglerud 0612, OSLO,
Tel. +472274 8000, Fax. +4722748341
Philippines: Philips Semiconductors Philippines Inc., 106 Valero St. Salcedo Village, P.O. Box 2108 MCC, MAKATI, Metro MANILA, Tel. +63 2816 6380, Fax. +63 28173474
Poland: UI. Lukiska 10, PL 04-123 WARSZAWA,
Tel. +48 22612 2831, Fax. +48 226122327
Portugal: see Spain
Romania: see Italy
Russia: Philips Russia, UI. Usatcheva 35A, 119048 MOSCOW, Tel. +7 095755 6918, Fax. +70957556919
Singapore: Lorong 1, Toa Payoh, SINGAPORE 1231,
Tel. +65 350 2538, Fax. +65 2516500
Slovakia: see Austria
Slovenia: see Italy
South Africa: S.A. PHILIPS Pty Ltd., 195-215 Main Road Martindale, 2092 JOHANNESBURG, P.O. Box 7430 Johannesburg 2000,
Tel. +27 11470 5911, Fax. +27 114705494
South America: Rua do Rocio 220, 5th floor, Suite 51, 04552-903 São Paulo, SÃO PAULO - SP, Brazil,
Tel. +55 11821 2333, Fax. +55 118291849
Spain: Balmes 22, 08007 BARCELONA,
Tel. +34 3301 6312, Fax. +34 33014107
Sweden: Kottbygatan 7, Akalla, S-16485 STOCKHOLM,
Tel. +46 8632 2000, Fax. +46 86322745
Switzerland: Allmendstrasse 140, CH-8027 ZÜRICH,
Tel. +41 1488 2686, Fax. +41 14817730
Taiwan: Philips Semiconductors, 6F, No. 96, Chien Kuo N. Rd., Sec. 1, TAIPEI, Taiwan Tel. +886 22134 2865, Fax. +886 221342874
Thailand: PHILIPS ELECTRONICS (THAILAND) Ltd.,
209/2 Sanpavuth-Bangna Road Prakanong, BANGKOK 10260,
Tel. +66 2745 4090, Fax. +66 23980793
Turkey: Talatpasa Cad. No. 5, 80640 GÜLTEPE/ISTANBUL, Tel. +90 212279 2770, Fax. +90 2122826707
Ukraine: PHILIPS UKRAINE, 4 Patrice Lumumba str., Building B, Floor 7, 252042 KIEV, Tel. +380 44264 2776, Fax. +380442680461
United Kingdom: Philips Semiconductors Ltd., 276 Bath Road, Hayes, MIDDLESEX UB3 5BX, Tel. +44 181730 5000, Fax. +44 1817548421
United States: 811 East Arques Avenue, SUNNYVALE, CA 94088-3409, Tel. +1 8002347381
Uruguay: see South America
Vietnam: see Singapore
Yugoslavia: PHILIPS, Trg N. Pasica 5/v, 11000 BEOGRAD,
Tel. +381 11625 344, Fax.+381 11635777

For all other countries apply to: Philips Semiconductors, Marketing \& Sales Communications, Building BE-p, P.O. Box 218, 5600 MD EINDHOVEN, The Netherlands, Fax. +31 402724825
© Philips Electronics N.V. 1997
All rights are reserved. Reproduction in whole or in part is prohibited without the prior written consent of the copyright owner.
The information presented in this document does not form part of any quotation or contract, is believed to be accurate and reliable and may be changed without notice. No liability will be accepted by the publisher for any consequence of its use. Publication thereof does not convey nor imply any license under patent- or other industrial or intellectual property rights.

PHILIPS

