## **INTEGRATED CIRCUITS**

# DATA SHEET

74HC2G32; 74HCT2G32 Dual 2-input OR gate

Product specification Supersedes data of 2002 Jul 17 2003 Oct 30





### **Dual 2-input OR gate**

### 74HC2G32; 74HCT2G32

#### **FEATURES**

- Wide supply voltage range from 2.0 to 6.0 V
- · Symmetrical output impedance
- · High noise immunity
- · Low power dissipation
- · Balanced propagation delays
- Very small 8 pins package
- · Output capability: standard
- ESD protection:

HBM EIA/JESD22-A114-A exceeds 2000 V MM EIA/JESD22-A115-A exceeds 200 V.

#### **DESCRIPTION**

The 74HC2G/HCT2G32 is a high-speed Si-gate CMOS device.

The 74HC2G/HCT2G32 provides the dual 2-input OR function.

#### **QUICK REFERENCE DATA**

GND = 0 V;  $T_{amb} = 25 \, ^{\circ}C$ ;  $t_r = t_f \le 6.0 \, \text{ns}$ .

SYMBOL	PARAMETER	CONDITIONS	TYP	UNIT	
	FARAIVIETER	CONDITIONS	HC2G32	HCT2G32	UNIT
t <sub>PHL</sub> /t <sub>PLH</sub>	propagation delay nA, nB to nY	$C_L = 50 \text{ pF}; V_{CC} = 4.5 \text{ V}$	9	13	ns
Cı	input capacitance		1.5	1.5	pF
C <sub>PD</sub>	power dissipation capacitance per gate	notes 1 and 2	10	11	pF

#### Notes

1.  $C_{PD}$  is used to determine the dynamic power dissipation ( $P_D$  in  $\mu W$ ).

$$P_D = C_{PD} \times V_{CC}^2 \times f_i \times N + \sum (C_L \times V_{CC}^2 \times f_o)$$
 where:

f<sub>i</sub> = input frequency in MHz;

 $f_o = output frequency in MHz;$ 

C<sub>L</sub> = output load capacitance in pF;

 $V_{CC}$  = supply voltage in Volts;

N = total load switching outputs;

 $\sum (C_L \times V_{CC}^2 \times f_0) = \text{sum of outputs.}$ 

2. For 74HC2G32: the condition is  $V_I = GND$  to  $V_{CC}$ .

For 74HCT2G32: the condition is  $V_I$  = GND to  $V_{CC}$  – 1.5 V.

# Dual 2-input OR gate

74HC2G32; 74HCT2G32

### **FUNCTION TABLE**

See note 1.

INF	INPUT		
nA nB		nY	
L	L	L	
L	Н	Н	
Н	L	Н	
Н	Н	Н	

#### Note

H = HIGH voltage level;
 L = LOW voltage level.

### **ORDERING INFORMATION**

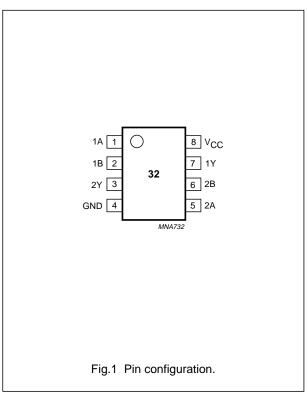
		PACKAGE								
TYPE NUMBER	TEMPERATURE RANGE	PINS	PACKAGE	MATERIAL	CODE	MARKING				
74HC2G32DP	-40 to +125 °C	8	TSSOP8	plastic	SOT505-2	H32				
74HCT2G32DP	-40 to +125 °C	8	TSSOP8	plastic	SOT505-2	T32				
74HC2G32DC	-40 to +125 °C	8	VSSOP8	plastic	SOT765-1	H32				
74HCT2G32DC	-40 to +125 °C	8	VSSOP8	plastic	SOT765-1	T32				

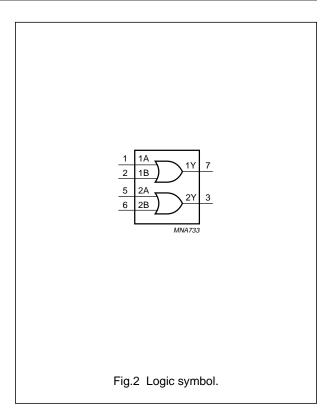
### **PINNING**

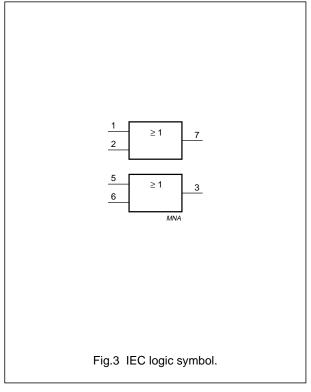
PIN	SYMBOL	DESCRIPTION
1	1A	data input 1A
2	1B	data input 1B
3	2Y	data output 2Y
4	GND	ground (0 V)
5	2A	data input 2A
6	2B	data input 2B
7	1Y	data output 1Y
8	V <sub>CC</sub>	supply voltage

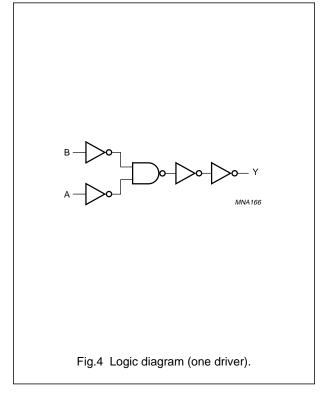
# Dual 2-input OR gate

# 74HC2G32; 74HCT2G32









# Dual 2-input OR gate

74HC2G32; 74HCT2G32

### **RECOMMENDED OPERATING CONDITIONS**

SYMBOL	PARAMETER	CONDITIONS	74HC2G32			74HCT2G32			UNIT
STIMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	UNII
V <sub>CC</sub>	supply voltage		2.0	5.0	6.0	4.5	5.0	5.5	V
V <sub>I</sub>	input voltage		0	_	V <sub>CC</sub>	0	_	V <sub>CC</sub>	V
Vo	output voltage		0	_	V <sub>CC</sub>	0	_	V <sub>CC</sub>	V
T <sub>amb</sub>	operating ambient temperature	see DC and AC characteristics per device	-40	+25	+125	-40	+25	+125	°C
t <sub>r</sub> , t <sub>f</sub>	input rise and fall times	V <sub>CC</sub> = 2.0 V	_	_	1000	_	_	_	ns
		V <sub>CC</sub> = 4.5 V	_	6.0	500	_	6.0	500	ns
		V <sub>CC</sub> = 6.0 V	_	_	400	_	_	_	ns

#### **LIMITING VALUES**

In accordance with the Absolute Maximum Rating System (IEC 60134); voltages are referenced to GND (ground = 0 V).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V <sub>CC</sub>	supply voltage		-0.5	+7.0	V
I <sub>IK</sub>	input diode current	$V_I < -0.5 \text{ V or } V_I > V_{CC} + 0.5 \text{ V}; \text{ note 1}$	_	±20	mA
I <sub>OK</sub>	output diode current	$V_O < -0.5 \text{ V or } V_O > V_{CC} + 0.5 \text{ V}; \text{ note 1}$	_	±20	mA
Io	output source or sink current	-0.5 V < V <sub>O</sub> < V <sub>CC</sub> + 0.5 V; note 1	_	25	mA
I <sub>CC</sub>	V <sub>CC</sub> or GND current	note 1	_	50	mA
T <sub>stg</sub>	storage temperature		-65	+150	°C
P <sub>D</sub>	power dissipation per package	for temperature range from -40 to +125 °C; note 2	_	300	mW

### Notes

- 1. The input and output voltage ratings may be exceeded if the input and output current ratings are observed.
- 2. Above 110  $^{\circ}\text{C}$  the value of  $P_D$  derates linearly with 8 mW/K.

# Dual 2-input OR gate

74HC2G32; 74HCT2G32

### **DC CHARACTERISTICS**

### **Type 74HC2G32**

At recommended operating conditions; voltages are referenced to GND (ground = 0 V).

0)/4501	PARAMETER	TEST CONDIT	TIONS	MIN.	T)(D	MAY	
SYMBOL		OTHER	V <sub>CC</sub> (V)	WIIN.	TYP.	MAX.	UNIT
T <sub>amb</sub> = 25 °C						•	
V <sub>IH</sub>	HIGH-level input voltage		2.0	1.5	1.2	_	V
			4.5	3.15	2.4	_	V
			6.0	4.2	3.2	_	V
V <sub>IL</sub>	LOW-level input		2.0	_	0.8	0.5	V
	voltage		4.5	_	2.1	1.35	V
			6.0	_	2.8	1.8	V
V <sub>OH</sub>	HIGH-level output voltage	$V_I = V_{IH}$ or $V_{IL}$					
		$I_{O} = -20 \mu A$	2.0	1.9	2.0	_	V
		$I_{O} = -20 \mu A$	4.5	4.4	4.5	_	V
		$I_{O} = -20 \mu A$	6.0	5.9	6.0	_	V
		$I_{O} = -4.0 \text{ mA}$	4.5	4.18	4.32	_	V
		$I_{O} = -5.2 \text{ mA}$	6.0	5.68	5.81	_	V
V <sub>OL</sub>	LOW-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	$I_{O} = 20 \mu A$	2.0	_	0	0.1	V
		$I_{O} = 20 \mu A$	4.5	_	0	0.1	V
		$I_{O} = 20 \mu A$	6.0	_	0	0.1	V
		$I_{O} = 4.0 \text{ mA}$	4.5	_	0.15	0.26	V
		$I_{O} = 5.2 \text{ mA}$	6.0	_	0.16	0.26	V
ILI	input leakage current	$V_I = V_{CC}$ or GND	6.0	_	_	±0.1	μΑ
I <sub>CC</sub>	quiescent supply current	$V_I = V_{CC}$ or GND; $I_O = 0$	6.0	_	_	1.0	μΑ

# Dual 2-input OR gate

# 74HC2G32; 74HCT2G32

OVMDOL	DADAMETED	TEST CONDIT	TIONS	BAIN!	TVD	NA A V	
SYMBOL	PARAMETER	OTHER	V <sub>CC</sub> (V)	MIN.	TYP.	MAX.	UNIT
T <sub>amb</sub> = -40 to	o +85 °C				•	•	•
V <sub>IH</sub>	HIGH-level input voltage		2.0	1.5	_	_	V
			4.5	3.15	_	_	V
			6.0	4.2	_	_	V
V <sub>IL</sub>	LOW-level input		2.0	_	_	0.5	V
	voltage		4.5	_	_	1.35	V
			6.0	-	_	1.8	V
V <sub>OH</sub>	HIGH-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	$I_{O} = -20  \mu A$	2.0	1.9	_	_	V
		$I_{O} = -20  \mu A$	4.5	4.4	_	_	V
		$I_{O} = -20  \mu A$	6.0	5.9	_	_	V
		$I_{O} = -4.0 \text{ mA}$	4.5	4.13	_	_	V
		$I_{O} = -5.2 \text{ mA}$	6.0	5.63	_	_	V
$V_{OL}$	LOW-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	$I_0 = 20 \mu A$	2.0	_	_	0.1	V
		$I_0 = 20 \mu A$	4.5	_	_	0.1	V
		$I_0 = 20 \mu A$	6.0	_	_	0.1	V
		$I_0 = 4.0 \text{ mA}$	4.5	_	_	0.33	V
		$I_0 = 5.2 \text{ mA}$	6.0	_	_	0.33	V
ILI	input leakage current	$V_I = V_{CC}$ or GND	6.0	_	_	±1.0	μΑ
I <sub>CC</sub>	quiescent supply current	$V_I = V_{CC}$ or GND; $I_O = 0$	6.0	_	-	10	μΑ

# Dual 2-input OR gate

# 74HC2G32; 74HCT2G32

OVMDOL	DADAMETED	TEST CONDIT	TIONS	BAIN!	TVD	NA A V	
SYMBOL	PARAMETER	OTHER	V <sub>CC</sub> (V)	MIN.	TYP.	MAX.	UNIT
T <sub>amb</sub> = -40 to	o +125 °C				•	•	•
V <sub>IH</sub>	HIGH-level input voltage		2.0	1.5	_	_	V
			4.5	3.15	_	_	V
			6.0	4.2	_	_	V
V <sub>IL</sub>	LOW-level input		2.0	_	_	0.5	V
	voltage		4.5	_	_	1.35	V
			6.0	-	_	1.8	V
V <sub>OH</sub>	HIGH-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	$I_{O} = -20  \mu A$	2.0	1.9	_	_	V
		$I_{O} = -20  \mu A$	4.5	4.4	_	_	V
		$I_{O} = -20  \mu A$	6.0	5.9	_	_	V
		$I_{O} = -4.0 \text{ mA}$	4.5	3.7	_	_	V
		$I_{O} = -5.2 \text{ mA}$	6.0	5.2	_	_	V
$V_{OL}$	LOW-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	$I_0 = 20 \mu A$	2.0	_	_	0.1	V
		$I_0 = 20 \mu A$	4.5	_	_	0.1	V
		$I_0 = 20 \mu A$	6.0	_	_	0.1	V
		$I_{O} = 4.0 \text{ mA}$	4.5	_	_	0.4	V
		$I_0 = 5.2 \text{ mA}$	6.0	_	_	0.4	V
ILI	input leakage current	$V_I = V_{CC}$ or GND	6.0	_	_	±1.0	μΑ
I <sub>CC</sub>	quiescent supply current	$V_I = V_{CC}$ or GND; $I_O = 0$	6.0	_	-	20	μΑ

# Dual 2-input OR gate

74HC2G32; 74HCT2G32

Type 74HCT2G32

At recommended operating conditions; voltages are referenced to GND (ground = 0 V).

CVMDOL	DADAMETED	TEST CONDITIONS		MINI	TYP.	MAY	UNIT
SYMBOL	PARAMETER	OTHER	V <sub>CC</sub> (V)	MIN.	1117.	MAX.	UNII
T <sub>amb</sub> = 25 °C	;				•	_	•
V <sub>IH</sub>	HIGH-level input voltage		4.5 to 5.5	2.0	1.6	_	V
V <sub>IL</sub>	LOW-level input voltage		4.5 to 5.5	_	1.2	0.8	V
$V_{OH}$	HIGH-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	$I_{O} = -20 \mu\text{A}$	4.5	4.4	4.5	_	V
		$I_{O} = -4.0 \text{ mA}$	4.5	4.18	4.32	_	V
V <sub>OL</sub>	LOW-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	I <sub>O</sub> = 20 μA	4.5	_	0	0.1	V
		$I_{O} = 4.0 \text{ mA}$	4.5	_	0.15	0.26	V
ILI	input leakage current	$V_I = V_{CC}$ or GND	5.5	_	_	±0.1	μΑ
I <sub>CC</sub>	quiescent supply current	$V_I = V_{CC}$ or GND; $I_O = 0$	5.5	_	-	1.0	μΑ
Δl <sub>CC</sub>	additional supply current per input	$V_I = V_{CC} - 2.1 \text{ V}; I_O = 0$	4.5 to 5.5	_	_	300	μА
T <sub>amb</sub> = -40 to	o +85 °C	•			•		•
V <sub>IH</sub>	HIGH-level input voltage		4.5 to 5.5	2.0	-	_	V
V <sub>IL</sub>	LOW-level input voltage		4.5 to 5.5	-	_	0.8	V
V <sub>OH</sub>	HIGH-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	$I_{O} = -20 \mu\text{A}$	4.5	4.4	-	_	V
		$I_{O} = -4.0 \text{ mA}$	4.5	4.13	_	_	V
V <sub>OL</sub>	LOW-level output	$V_I = V_{IH}$ or $V_{IL}$					
	voltage	I <sub>O</sub> = 20 μA	4.5	_	_	0.1	V
		I <sub>O</sub> = 4.0 mA	4.5	_	_	0.33	V
I <sub>LI</sub>	input leakage current	$V_I = V_{CC}$ or GND	5.5	_	_	±1.0	μΑ
I <sub>cc</sub>	quiescent supply current	$V_I = V_{CC}$ or GND; $I_O = 0$	5.5	-	-	10	μА
Δl <sub>CC</sub>	additional supply current per input	$V_I = V_{CC} - 2.1 \text{ V}; I_O = 0$	4.5 to 5.5	_	-	375	μΑ

# Dual 2-input OR gate

# 74HC2G32; 74HCT2G32

CVMDOL	DADAMETED	TEST CONDIT	IONS	BAINI	TYP.	MAY	UNIT
SYMBOL	PARAMETER	OTHER	V <sub>CC</sub> (V)	MIN.	ITP.	MAX.	ONIT
T <sub>amb</sub> = -40 to	) +125 °C			•	•	•	
V <sub>IH</sub>	HIGH-level input voltage		4.5 to 5.5	2.0	-	-	V
V <sub>IL</sub>	LOW-level input voltage		4.5 to 5.5	-	-	0.8	V
V <sub>OH</sub>	HIGH-level output voltage	$V_I = V_{IH}$ or $V_{IL}$ $I_O = -20 \mu A$ $I_O = -4.0 \text{ mA}$	4.5 4.5	4.4 3.7	_	-	V V
V <sub>OL</sub>	LOW-level output voltage	$V_I = V_{IH} \text{ or } V_{IL}$ $I_O = 20 \mu A$ $I_O = 4.0 \text{ mA}$	4.5 4.5	-	-	0.1	V V
ILI	input leakage current	$V_I = V_{CC}$ or GND	5.5	_	-	±1.0	μΑ
I <sub>CC</sub>	quiescent supply current	$V_I = V_{CC}$ or GND; $I_O = 0$	5.5	-	_	20	μΑ
Δl <sub>CC</sub>	additional supply current per input	$V_1 = V_{CC} - 2.1 \text{ V}; I_O = 0$	4.5 to 5.5	-	-	410	μΑ

# Dual 2-input OR gate

74HC2G32; 74HCT2G32

### **AC CHARACTERISTICS**

### **Type 74HC2G32**

GND = 0 V;  $t_r = t_f \le 6.0$  ns;  $C_L = 50$  pF.

CVMDOL	DADAMETED	TEST CONDI	TIONS	MIN.	TYP.	MAX.	LINUT
SYMBOL	PARAMETER	WAVEFORMS	V <sub>CC</sub> (V)	IVIIIN.	117.	WAX.	UNIT
T <sub>amb</sub> = 25 °C					•		•
t <sub>PHL</sub> /t <sub>PLH</sub>	propagation delay nA,	see Figs 5 and 6	2.0	_	24	75	ns
	nB to nY		4.5	_	9	15	ns
			6.0	_	7	13	ns
t <sub>THL</sub> /t <sub>TLH</sub>	output transition time	see Figs 5 and 6	2.0	_	18	75	ns
			4.5	_	6	15	ns
			6.0	_	5	13	ns
$T_{amb} = -40 \text{ to}$	+85 °C						
t <sub>PHL</sub> /t <sub>PLH</sub>	propagation delay nA,	see Figs 5 and 6	2.0	_	_	95	ns
	nB to nY		4.5	_	_	19	ns
			6.0	_	_	16	ns
t <sub>THL</sub> /t <sub>TLH</sub>	output transition time	see Figs 5 and 6	2.0	_	_	95	ns
			4.5	_	_	19	ns
			6.0	_	_	16	ns
$T_{amb} = -40 \text{ to}$	+125 °C		•		•		
t <sub>PHL</sub> /t <sub>PLH</sub>	propagation delay nA,	see Figs 5 and 6	2.0	_	_	110	ns
	nB to nY		4.5	_	_	22	ns
			6.0	_	_	20	ns
t <sub>THL</sub> /t <sub>TLH</sub>	output transition time	see Figs 5 and 6	2.0	_	-	125	ns
			4.5	_	-	25	ns
			6.0	_	_	20	ns

## Dual 2-input OR gate

## 74HC2G32; 74HCT2G32

### Type 74HCT2G32

GND = 0 V;  $t_r = t_f \le 6.0$  ns;  $C_L = 50$  pF.

CVMDOL	DADAMETED	TEST CONDIT	TIONS	BAINI	TYP.	MAY	LINUT				
SYMBOL	PARAMETER	WAVEFORMS	V <sub>CC</sub> (V)	MIN.	I TP.	MAX.	UNIT				
T <sub>amb</sub> = 25 °C			•	•	•	•	•				
t <sub>PHL</sub> /t <sub>PLH</sub>	propagation delay nA, nB to nY	see Figs 5 and 6	4.5	-	13	24	ns				
t <sub>THL</sub> /t <sub>TLH</sub>	output transition time	see Figs 5 and 6	4.5	_	6	15	ns				
T <sub>amb</sub> = -40 to	T <sub>amb</sub> = −40 to +85 °C										
t <sub>PHL</sub> /t <sub>PLH</sub>	propagation delay nA, nB to nY	see Figs 5 and 6	4.5	-	-	30	ns				
t <sub>THL</sub> /t <sub>TLH</sub>	output transition time	see Figs 5 and 6	4.5	_	-	19	ns				
T <sub>amb</sub> = -40 to +125 °C											
t <sub>PHL</sub> /t <sub>PLH</sub>	propagation delay nA, nB to nY	see Figs 5 and 6	4.5	_	-	36	ns				
t <sub>THL</sub> /t <sub>TLH</sub>	output transition time	see Figs 5 and 6	4.5	_	_	22	ns				

### **AC WAVEFORMS**

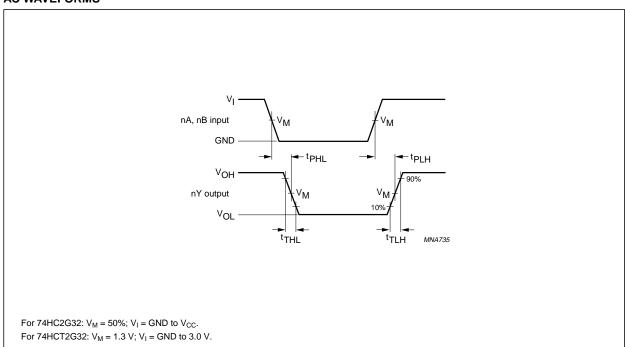
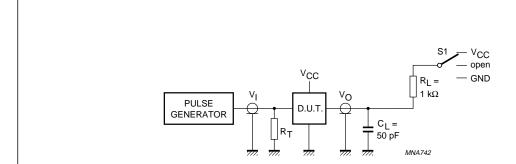


Fig.5 The input (nA, nB) to output (nY) propagation delays and transition times.

# Dual 2-input OR gate

# 74HC2G32; 74HCT2G32



TEST	S1
t <sub>PLH</sub> /t <sub>PHL</sub>	open
t <sub>PLZ</sub> /t <sub>PZL</sub>	V <sub>CC</sub>
t <sub>PHZ</sub> /t <sub>PZH</sub>	GND

Definitions for test circuit:

C<sub>L</sub> = load capacitance including jig and probe capacitance.

 $R_T$  = termination resistance should be equal to the output impedance  $Z_0$  of the pulse generator.

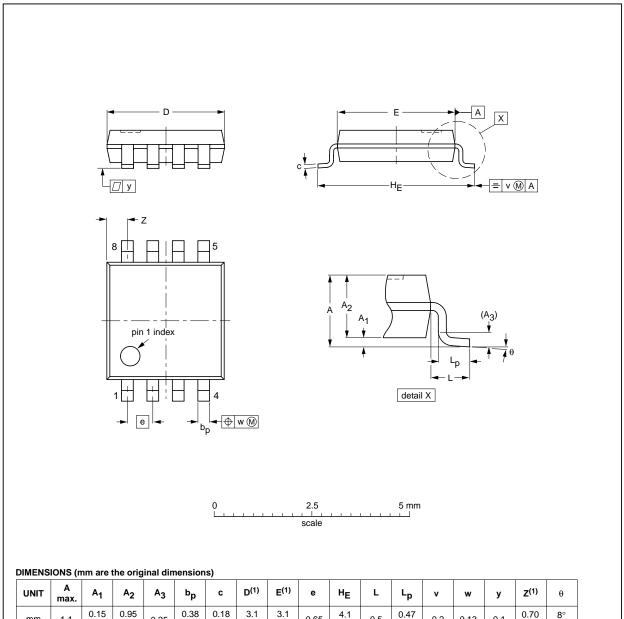
Fig.6 Load circuitry for switching times.

# Dual 2-input OR gate

## 74HC2G32; 74HCT2G32

### **PACKAGE OUTLINES**

TSSOP8: plastic thin shrink small outline package; 8 leads; body width 3 mm; lead length 0.5 mm SOT505-2



UNIT	A max.	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>	bp	С	D <sup>(1)</sup>	E <sup>(1)</sup>	е	HE	L	Lp	v	w	у	Z <sup>(1)</sup>	θ
mm	1.1	0.15 0.00	0.95 0.75	0.25	0.38 0.22	0.18 0.08	3.1 2.9	3.1 2.9	0.65	4.1 3.9	0.5	0.47 0.33	0.2	0.13	0.1	0.70 0.35	8° 0°

#### Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

OUTLINE		REFER	EUROPEAN	ISSUE DATE			
VERSION	IEC	JEDEC	JEITA		PROJECTION	ISSUE DATE	
SOT505-2						02-01-16	

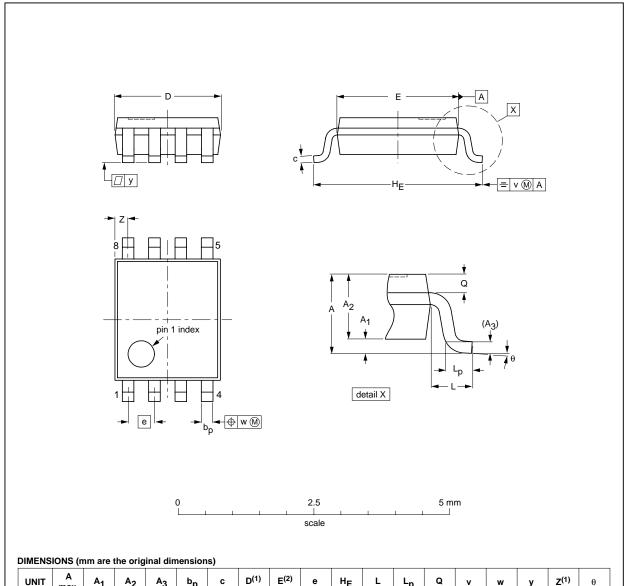
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# Dual 2-input OR gate

# 74HC2G32; 74HCT2G32

### VSSOP8: plastic very thin shrink small outline package; 8 leads; body width 2.3 mm

SOT765-1



UNIT	A max.	A <sub>1</sub>	A <sub>2</sub>	А3	bp	С	D <sup>(1)</sup>	E <sup>(2)</sup>	е	HE	L	Lp	Q	v	w	у	Z <sup>(1)</sup>	θ
mm	1	0.15 0.00	0.85 0.60	0.12	0.27 0.17	0.23 0.08	2.1 1.9	2.4 2.2	0.5	3.2 3.0	0.4	0.40 0.15	0.21 0.19	0.2	0.13	0.1	0.4 0.1	8° 0°

- Plastic or metal protrusions of 0.15 mm maximum per side are not included.
   Plastic or metal protrusions of 0.25 mm maximum per side are not included.

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### Dual 2-input OR gate

### 74HC2G32; 74HCT2G32

#### SOLDERING

#### Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "Data Handbook IC26; Integrated Circuit Packages" (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

#### Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferable be kept below 220 °C for thick/large packages, and below 235 °C for small/thin packages.

#### Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
  - larger than or equal to 1.27 mm, the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;
  - smaller than 1.27 mm, the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

 For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C. A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

#### Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

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#### Suitability of surface mount IC packages for wave and reflow soldering methods

PACKAGE <sup>(1)</sup>	SOLDERING METHOD					
PACKAGE	WAVE	REFLOW <sup>(2)</sup>				
BGA, LBGA, LFBGA, SQFP, TFBGA, VFBGA	not suitable	suitable				
DHVQFN, HBCC, HBGA, HLQFP, HSQFP, HSOP, HTQFP, HTSSOP, HVQFN, HVSON, SMS	not suitable <sup>(3)</sup>	suitable				
PLCC <sup>(4)</sup> , SO, SOJ	suitable	suitable				
LQFP, QFP, TQFP	not recommended <sup>(4)(5)</sup>	suitable				
SSOP, TSSOP, VSO, VSSOP	not recommended <sup>(6)</sup>	suitable				

#### **Notes**

- For more detailed information on the BGA packages refer to the "(LF)BGA Application Note" (AN01026); order a copy from your Philips Semiconductors sales office.
- 2. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the "Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods".
- 3. These packages are not suitable for wave soldering. On versions with the heatsink on the bottom side, the solder cannot penetrate between the printed-circuit board and the heatsink. On versions with the heatsink on the top side, the solder might be deposited on the heatsink surface.
- 4. If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- 5. Wave soldering is suitable for LQFP, TQFP and QFP packages with a pitch (e) larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- 6. Wave soldering is suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

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#### **DATA SHEET STATUS**

LEVEL	DATA SHEET STATUS <sup>(1)</sup>	PRODUCT STATUS <sup>(2)(3)</sup>	DEFINITION
I	Objective data	Development	This data sheet contains data from the objective specification for product development. Philips Semiconductors reserves the right to change the specification in any manner without notice.
II	Preliminary data	Qualification	This data sheet contains data from the preliminary specification. Supplementary data will be published at a later date. Philips Semiconductors reserves the right to change the specification without notice, in order to improve the design and supply the best possible product.
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