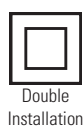


HE1G Series Grip Style Enabling Switch

HE5B Key features include:

- 3 position functionality (Off – On – Off) as required for manual robotic control
- Ideally suited for use as an enabling (aka “deadman”) switch for robotic cells
- Provides a high level of safety based on human behavioral studies that determine personnel may squeeze OR let go when presented with a panic situation
- Contacts will not re-close when released from Off → On (3 → 1) (per IEC60204-1; 9.2.5.8)
- Optional E-Stop switch built in
- Connection for conduit and cable strain relief built in
- IP66 waterproof sealing
- Meets ANSI RIA 15.06 robotics standards
- Optional momentary pushbutton or E-Stop built in



Specifications

Conforming to Standards		IEC60947-5-1, EN60947-5-1, JIS C8201-5-1, UL508, CSA C22.2 No 14
Applicable Standards		ISO12100/EN292, IEC60204-1/EN60204-1, ISO11161/prEN11161, ISO10218/EN775, ANSI/RIA R15.06,
Operating Temperature		–25 to +60°C (no freezing)
Operating Humidity		45 to 85% RH maximum (no condensation)
Storage Temperature		–40 to +80°C (no freezing)
Pollution Degree		3
Contact Resistance		100mΩ maximum
Insulation Resistance		Between live & dead metal parts: 100MΩ maximum Between positive & negative live parts: 100MΩ minimum
Impulse Withstand Voltage		2.5kV
Operating Frequency		1200 operations/hour
Mechanical Life		Position 1→ 2→ 1: 1,000,000 operations minimum Position 1→ 2→ 3→ 1: 100,000 operations minimum
Electrical Life		100,000 minimum at rated load
Shock Resistance	Operating Extremes	100m/s ² (10 G)
	Damage Limits	1000m/s ² (100 G)
Vibration Resistance	Operating Extremes	5 to 55Hz, amplitude 0.5mm minimum
	Damage Limits	16.7Hz, amplitude 1.5mm minimum
Recommend Wire Size		0.14 to 1.5mm ² (24AWG - 16AWG)
Recommend Cable Size		ø7 to 13mm
Conduit Size		M20
Terminal Pulling Strength		20N minimum
Terminal Screw Torque		0.5 to 0.6Nm
Degree of Protection		HE1G-21SM: IP66, HE1G-20MB: IP65 HE1G-20ME: IP65, HE1G-21SMB: IP65
Conditional Short Circuit Current		50A (250V)
Recommended Short Circuit Protection		250V/10A fast blow fuse (IEC 60127-1)
Weight		Approx. 250g (HE1G-20ME) Approx. 210g (HE1G-21SM)

Part Numbers

Part Numbers	3 Position Switch	Monitor Switch	Emergency Stop Pushbutton	Momentary Pushbutton
HE1G-21SM	2 Contacts	Yes (1NC)	No	No
HE1G-20ME	2 Contacts	No	Yes (2NC)	No
HE1G-21SMB	2 Contacts	Yes (1NC)	No	Yes (1NO)
HE1G-20MB	2 Contacts	No	No	Yes (2NO)

Ratings

Contact Ratings

Rated Insulation Volute (Ui)				250V		
Thermal Current (Ith)				3A		
Rated Operating Voltage (Ue)				30V	125V	250V
Rated Operating Current (Ie)	3 Position Switch (Terminal No.1-2, 3-4)	AC	Resistive Load (AC-12)	—	3A	0.5A
			Inductive Load (AC-15)	—	1.5A	0.5A
		DC	Resistive Load (DC-12)	2A	0.4A	—
			Inductive Load (DC-13)	1A	0.22A	—
	Monitor Switch (Terminal No. 5-6 of HE1G-21SM)	AC	Resistive Load (AC-12)	—	2A	1A
			Inductive Load (AC-15)	—	1A	0.5A
		DC	Resistive Load (DC-12)	2A	0.4A	0.2A
			Inductive Load (DC-13)	1A	0.22A	0.1A
	Emergency Stop Pushbutton (Terminal No. 5-6, 7-8 of HE1G-20ME)	AC	Resistive Load (AC-12)	—	—	—
			Inductive Load (AC-15)	—	—	0.5A
		DC	Resistive Load (DC-12)	—	—	—
			Inductive Load (DC-13)	—	—	0.1A
Contact Structure		3 Position Switch		2 Contacts		
		Monitor Switch		0 or 1 Contact		
		Emergency Stop Pushbutton		0 or 2 Contacts		
		Momentary Pushbutton		0 to 2 contacts		

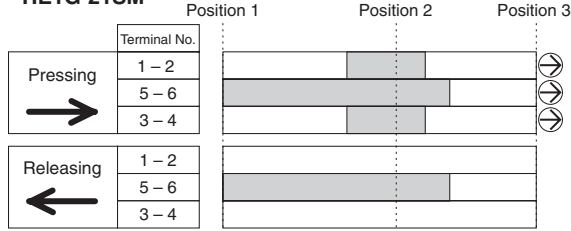


The minimum load (reference) = AC/DC3V • 5mA (for reference only).

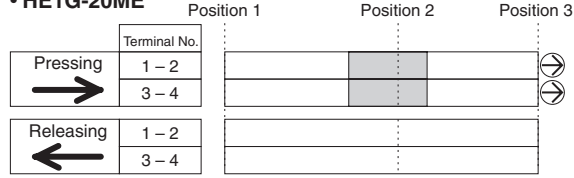
Operation Characteristics

Contact Movement

• HE1G-21SM

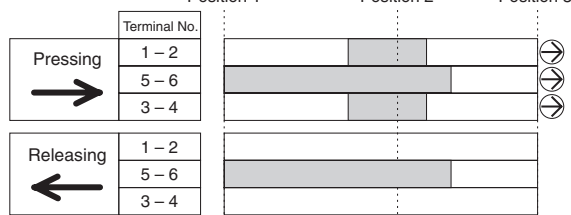


• HE1G-20ME

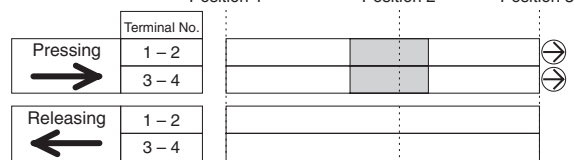


Emergency Stop Switch: 2NC contact (terminal No. 5-6, 7-8)

• HE1G-21SMB



• HE1G-20MB



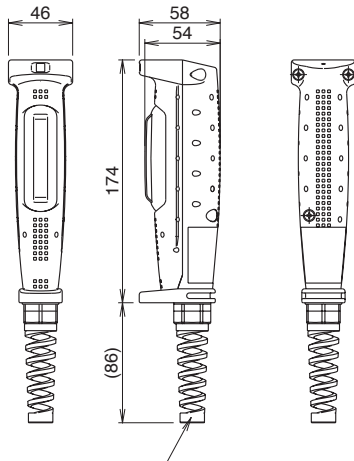
Momentary Pushbutton: 2NO contact (terminal No. 5-6, 7-8)

Momentary Pushbutton: 1NO contact (terminal No. 7-8)

■ : contact ON (closed) □ : contact OFF (open)

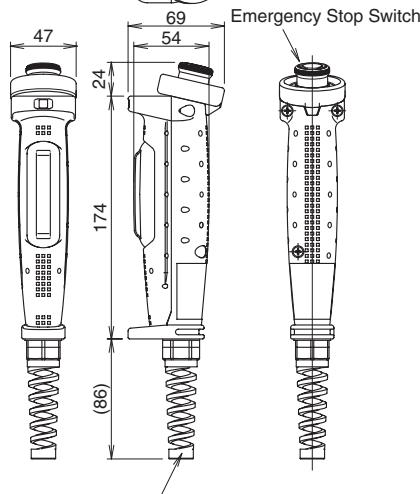
1. Terminals No. 1-2, 3-4, 5-6 will become positive action when moving from position 2 to 3.
2. Use terminal contacts 1-2 and 3-4 for safest circuit.
3. When the center of the button is pressed, the above operation characteristics occur.

HE1G-21SM



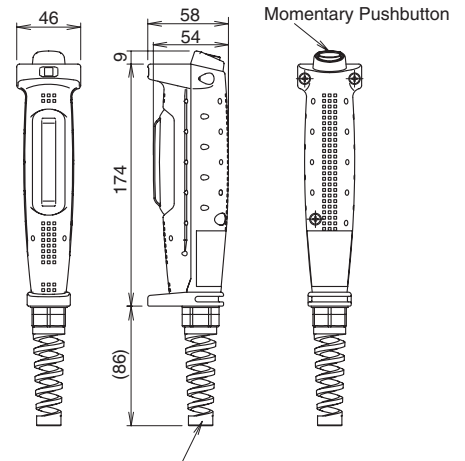
Connector (supplied with grip switch)
Part No. SKINTOP BS-M20x1.5 (LAPP)

Dimensions HE1G-20ME



Connector (supplied with grip switch)
Part No. SKINTOP BS-M20x1.5 (LAPP)

HE1G-20MB/21SMB



Connector (supplied with grip switch)
Part No. SKINTOP BS-M20x1.5 (LAPP)

Accessories

Mounting Plate (secures grip switch)

Appearance	Part Number	Material
	HE9Z-GH1	Metal

Replacement Rubber Cover

Appearance	Part Number	Material	Color
	HE9Z-GBK1	Silicon Rubber	Yellow

General Information

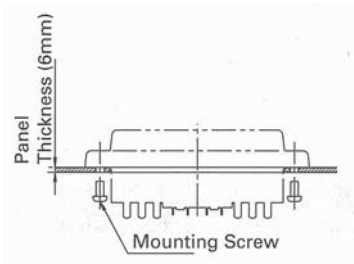
Safety Precautions

- In order to avoid electric shock or fire, turn power off before installation, removal, wire connection, maintenance or inspection of switch.
- Follow specification when installing. Improper electrical load may damage switch, cause electric shock, or fire.
- Use proper wire diameter to meet voltage and current requirements. Using improper wires or incomplete soldering may cause fire due to abnormal heat generation.

Installation Precautions

HE2B

- M3 nut is inside the rubber cover.



HE2B/HE3B

- A change in internal air pressure may cause the rubber boot to expand and shrink on an enabling switch that has the rubber boot sealed. This may affect the performance of the switch. Periodically check to ensure that the enabling switch is operating correctly.

Wiring Precautions

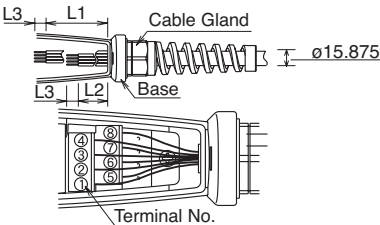
HE1B/HE2B/HE3B

- Applicable wire size is 0.5mm² (20AWG) (maximum) / 1 line.
- When soldering the terminal, solder at a temperature of 260°C within 3 seconds. Use non-corrosive liquid rosin as soldering flux.

HE1G

- Wire Stripping Information

Wire Length	Terminal Number 1-4	Terminal Number 5-8
L1, L2 (mm)	L1=40mm	L2=27mm
L3 (mm)	L3=6mm	



- Applicable Wire Size: 0.14 to 1.5mm² (24 - 16AWG, one wire per terminal)

Use Precautions

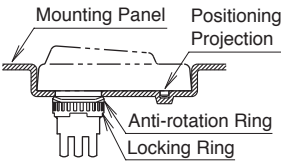
HE2B/HE3B/HE1G

- To ensure the highest level of reliability connect both contacts to a monitoring device such as a safety relay.

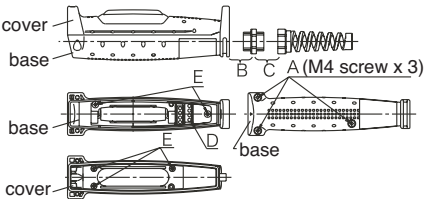
- If the panel is not level when mounting an enabling switch, the waterproof feature cannot be guaranteed.

HE3B

- The rubber boot has a tab to be used for orientation. When making a positioning hole in a panel, do not make a hole in the rubber boot, or the waterproof feature cannot be guaranteed. When the positioning hole is not on the panel, remove the tab, but do not make a hole in the rubber boot.
- When tightening the locking ring, secure the flange to prevent the enabling switch from rotating. In applications where the enabling switch is to be rotated, mount the switch in a recess on the panel as shown.



- Recommended Torque



	See Drawing Above	Recommended Torque
Rubber Boot & Base	A	1.2±0.1Nm
Connector & Grip Switch	B	4.0±0.3Nm
Connector	C	4.0±0.3Nm
Terminal Screw	D	0.5±0.6Nm
Do Not Remove	E	

HE1B/HE2B/HE3B

- When installing the enabling switch ensure that it cannot be accidentally activated. For example, a protrusion from a teaching pendant could cause the enabling switch to be activated by the weight of the teaching pendant.