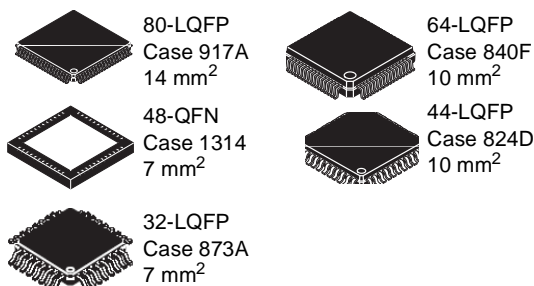


MC9S08QE128 Series

Covers: MC9S08QE128, MC9S08QE96, MC9S08QE64, MCF51QE32

- 8-Bit HCS08 Central Processor Unit (CPU)
 - Up to 50.33-MHz HCS08 CPU from 3.6V to 2.1V, and 20-MHz CPU at 2.1V to 1.8V across temperature range
 - HC08 instruction set with added BGND instruction
 - Support for up to 32 interrupt/reset sources
- On-Chip Memory
 - Flash read/program/erase over full operating voltage and temperature
 - Random-access memory (RAM)
 - Security circuitry to prevent unauthorized access to RAM and flash contents
- Power-Saving Modes
 - Two low power stop modes; reduced power wait mode
 - Peripheral clock enable register can disable clocks to unused modules, reducing currents; allows clocks to remain enabled to specific peripherals in stop3 mode
 - Very low power external oscillator can be used in stop3 mode to provide accurate clock to active peripherals
 - Very low power real time counter for use in run, wait, and stop modes with internal and external clock sources
 - 6 μ s typical wake up time from stop modes
- Clock Source Options
 - Oscillator (XOSC) — Loop-control Pierce oscillator; Crystal or ceramic resonator range of 31.25 kHz to 38.4 kHz or 1 MHz to 16 MHz
 - Internal Clock Source (ICS) — FLL controlled by internal or external reference; precision trimming of internal reference allows 0.2% resolution and 2% deviation; supports CPU freq. from 2 to 50.33 MHz
- System Protection
 - Watchdog computer operating properly (COP) reset with option to run from dedicated 1-kHz internal clock source or bus clock
 - Low-voltage detection with reset or interrupt; selectable trip points
 - Illegal opcode detection with reset
 - Flash block protection
- Development Support
 - Single-wire background debug interface
 - Breakpoint capability to allow single breakpoint setting during in-circuit debugging (plus two more breakpoints)
 - On-chip in-circuit emulator (ICE) debug module containing two comparators and nine trigger modes. Eight deep FIFO for storing change-of-flow addresses

MC9S08QE128



and event-only data. Debug module supports both tag and force breakpoints.

- ADC — 24-channel, 12-bit resolution; 2.5 μ s conversion time; automatic compare function; 1.7 mV/ $^{\circ}$ C temperature sensor; internal bandgap reference channel; operation in stop3; fully functional from 3.6V to 1.8V
- ACMPx — Two analog comparators with selectable interrupt on rising, falling, or either edge of comparator output; compare option to fixed internal bandgap reference voltage; outputs can be optionally routed to TPM module; operation in stop3
- SCIx — Two SCIs with full duplex non-return to zero (NRZ); LIN master extended break generation; LIN slave extended break detection; wake up on active edge
- SPIx — Two serial peripheral interfaces with Full-duplex or single-wire bidirectional; Double-buffered transmit and receive; MSB-first or LSB-first shifting
- IICx — Two IICs with; Up to 100 kbps with maximum bus loading; Multi-master operation; Programmable slave address; Interrupt driven byte-by-byte data transfer; supports broadcast mode and 10 bit addressing
- TPMx — One 6-channel and two 3-channel; Selectable input capture, output compare, or buffered edge- or center-aligned PWMs on each channel
- RTC — 8-bit modulus counter with binary or decimal based prescaler; External clock source for precise time base, time-of-day, calendar or task scheduling functions; Free running on-chip low power oscillator (1 kHz) for cyclic wake-up without external components
- Input/Output
 - 70 GPIOs and 1 input-only and 1 output-only pin
 - 16 KBI interrupts with selectable polarity
 - Hysteresis and configurable pull-up device on all input pins; Configurable slew rate and drive strength on all output pins.
 - SET/CLR registers on 16 pins (PTC and PTE)

This document contains information on a new product. Specifications and information herein are subject to change without notice.

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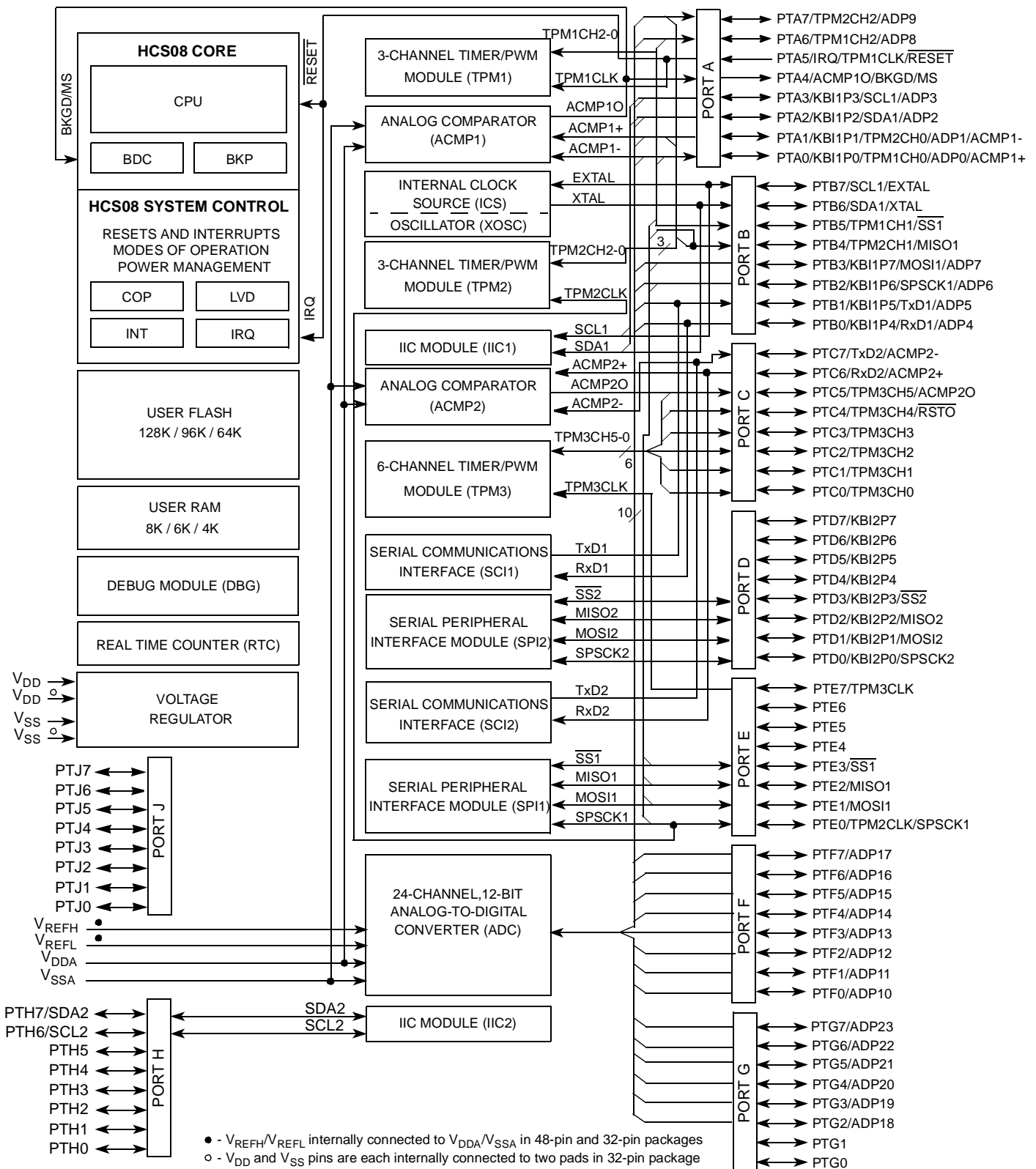


Figure 1. MC9S08QE128 Series Block Diagram

1 MC9S08QE128 Series Comparison

The following table compares the various device derivatives available within the MC9S08QE128 series.

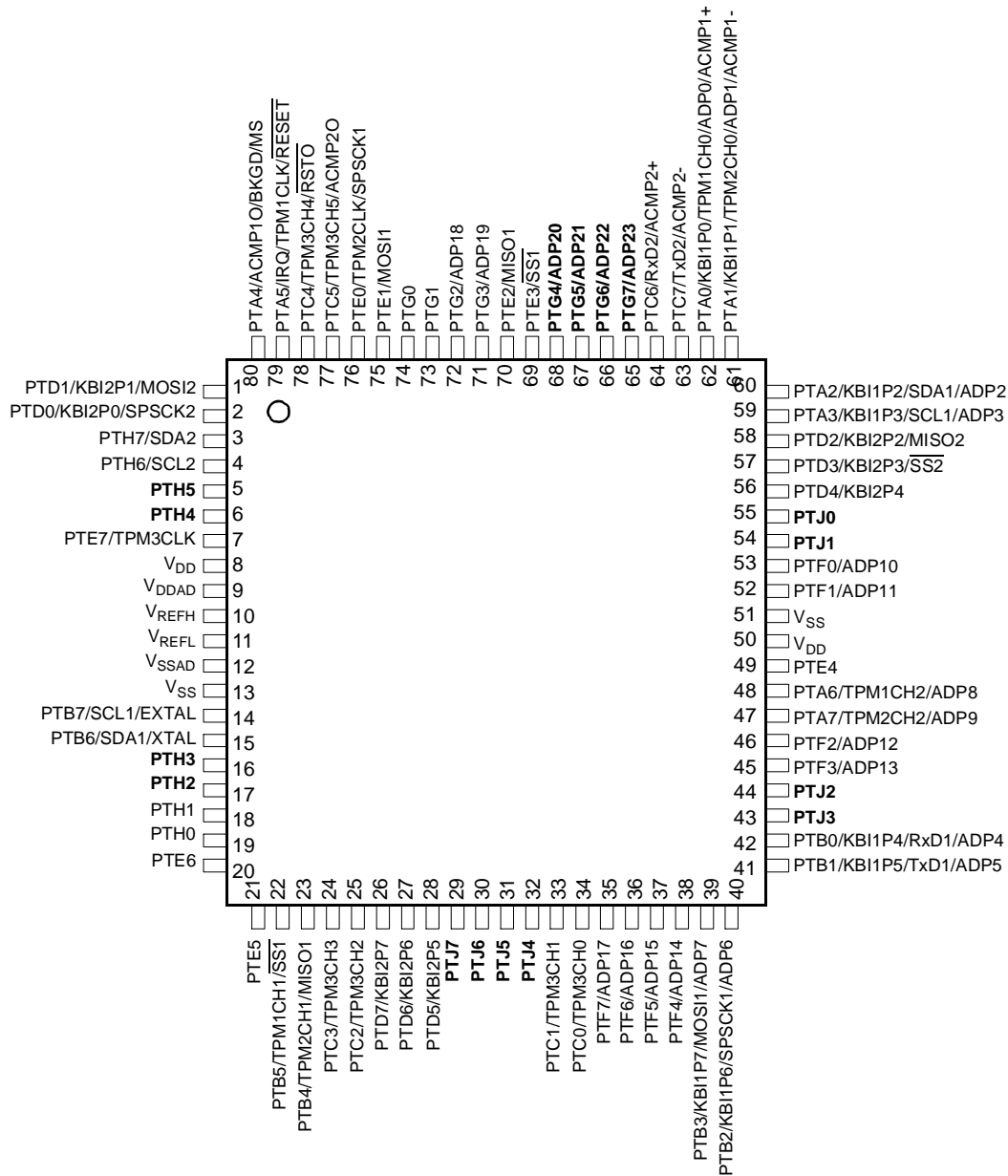
Table 1. MC9S08QE128 Series Features by MCU and Package

Feature	MC9S08QE128				MC9S08QE96				MC9S08QE64			
Flash size (bytes)	131072				98304				65536			
RAM size (bytes)	8064				6016				4096			
Pin quantity	80	64	48	44	80	64	48	44	64	48	44	32
ACMP1	yes											
ACMP2	yes											
ADC channels	24	22	10	10	24	22	10	10	22	10	10	10
DBG	yes											
ICS	yes											
IIC1	yes											
IIC2	yes	yes	no	no	yes	yes	no	no	yes	no	no	no
IRQ	yes											
KBI	16	16	16	16	16	16	16	16	16	16	16	12
Port I/O ¹	70	54	38	34	70	54	38	34	54	38	34	26
RTC	yes											
SCI1	yes											
SCI2	yes											
SPI1	yes											
SPI2	yes											
TPM1 channels	3											
TPM2 channels	3											
TPM3 channels	6											
XOSC	yes											

¹ Port I/O count does not include the input only PTA5/IRQ/TPM1CLK/RESET or the output only PTA4/ACMP10/BKGD/MS.

2 Pin Assignments

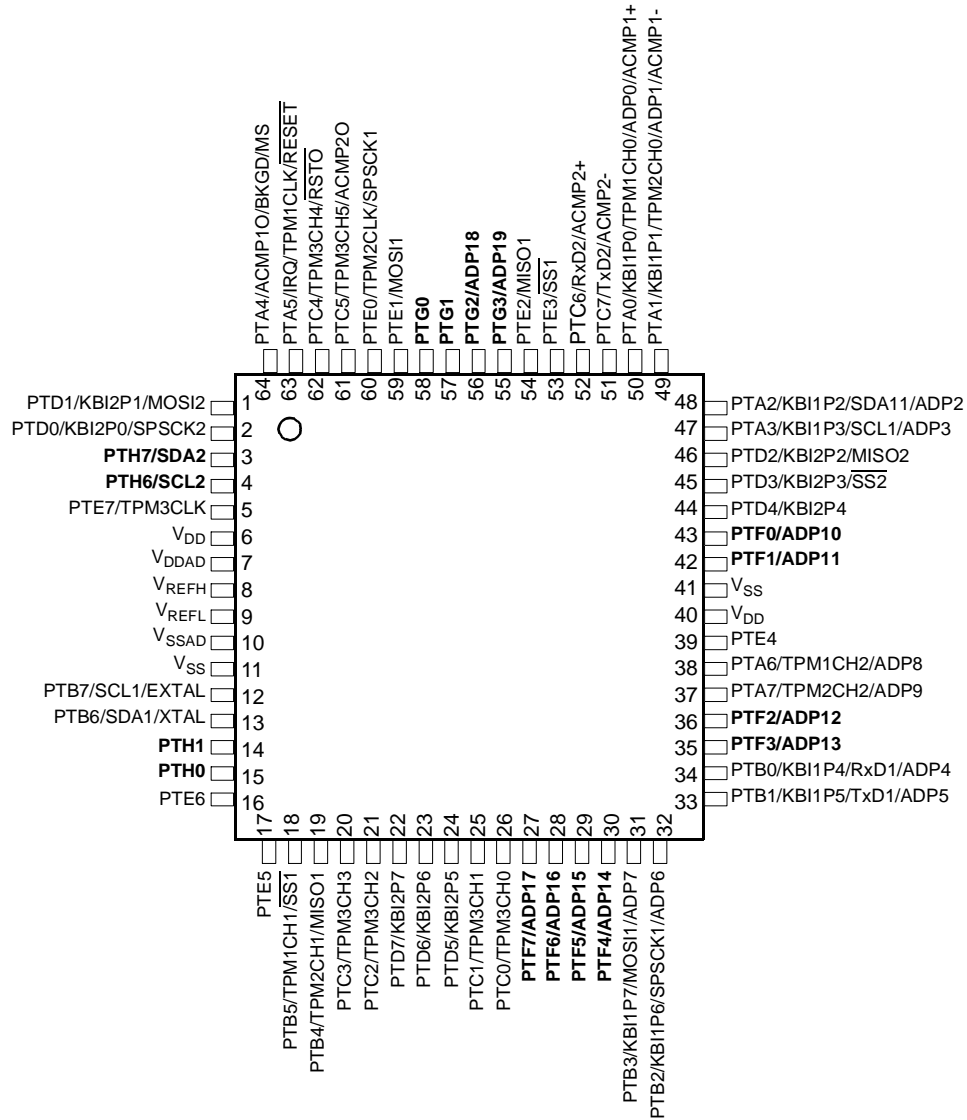
This section describes the pin assignments for the available packages. See [Table 2](#) for pin availability by package pin-count.



Pins in **bold** are added from the next smaller package.

Figure 2. Pin Assignments in 80-Pin LQFP

Pin Assignments



Pins in **bold** are added from the next smaller package.

Figure 3. Pin Assignments in 64-Pin LQFP Package

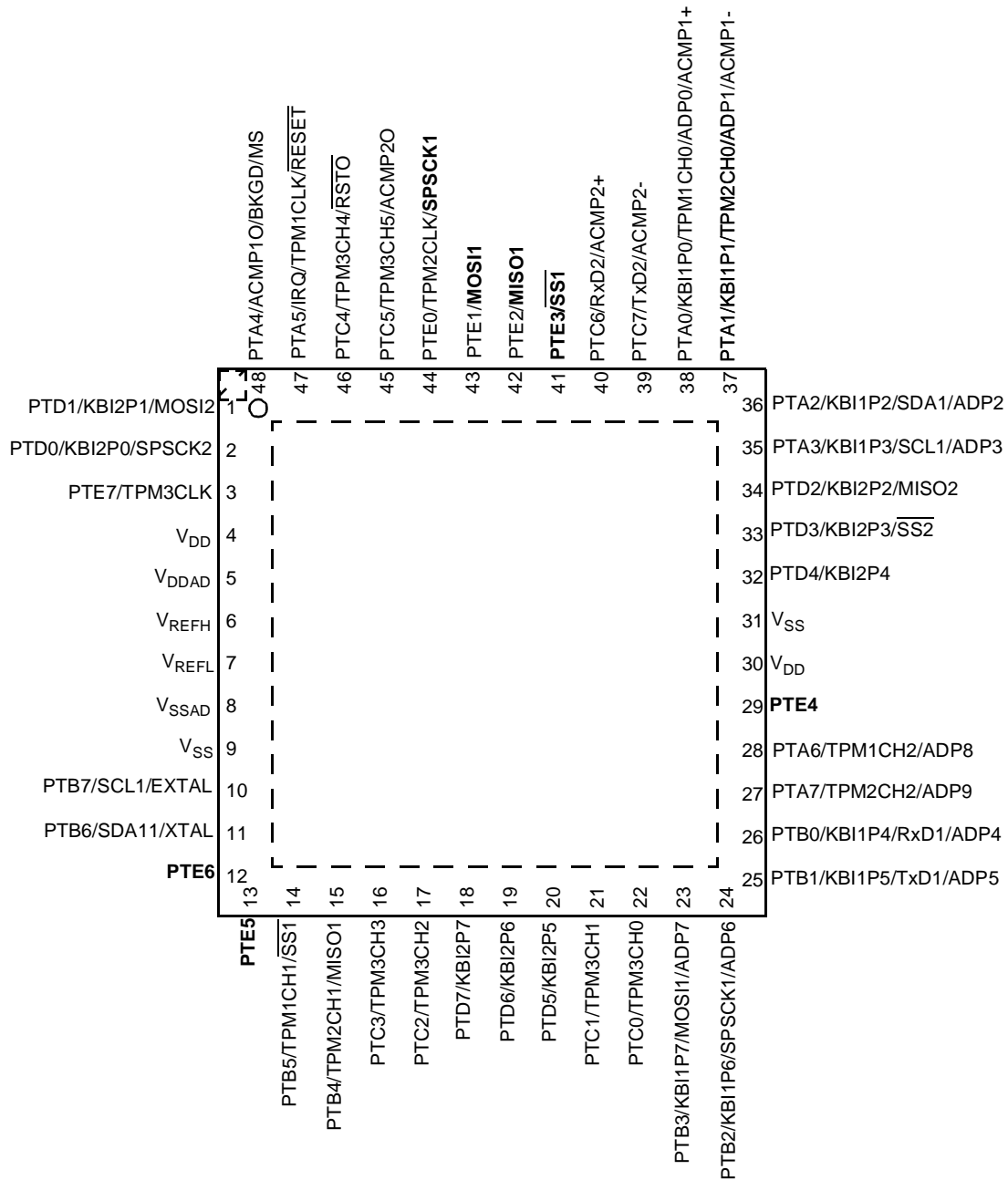


Figure 4. Pin Assignments in 48-Pin QFN Package

Pin Assignments

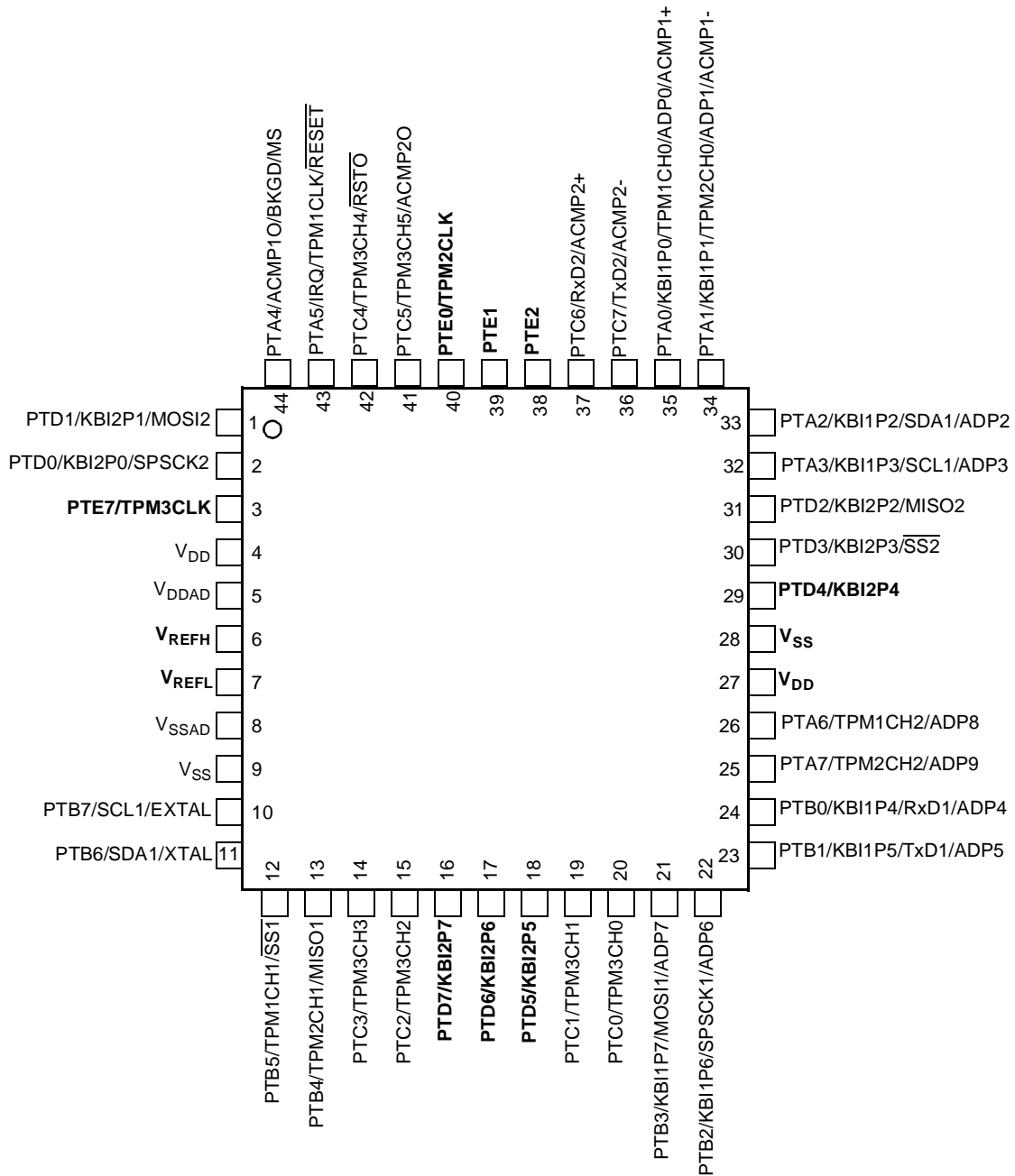


Figure 5. Pin Assignments in 44-Pin LQFP Package

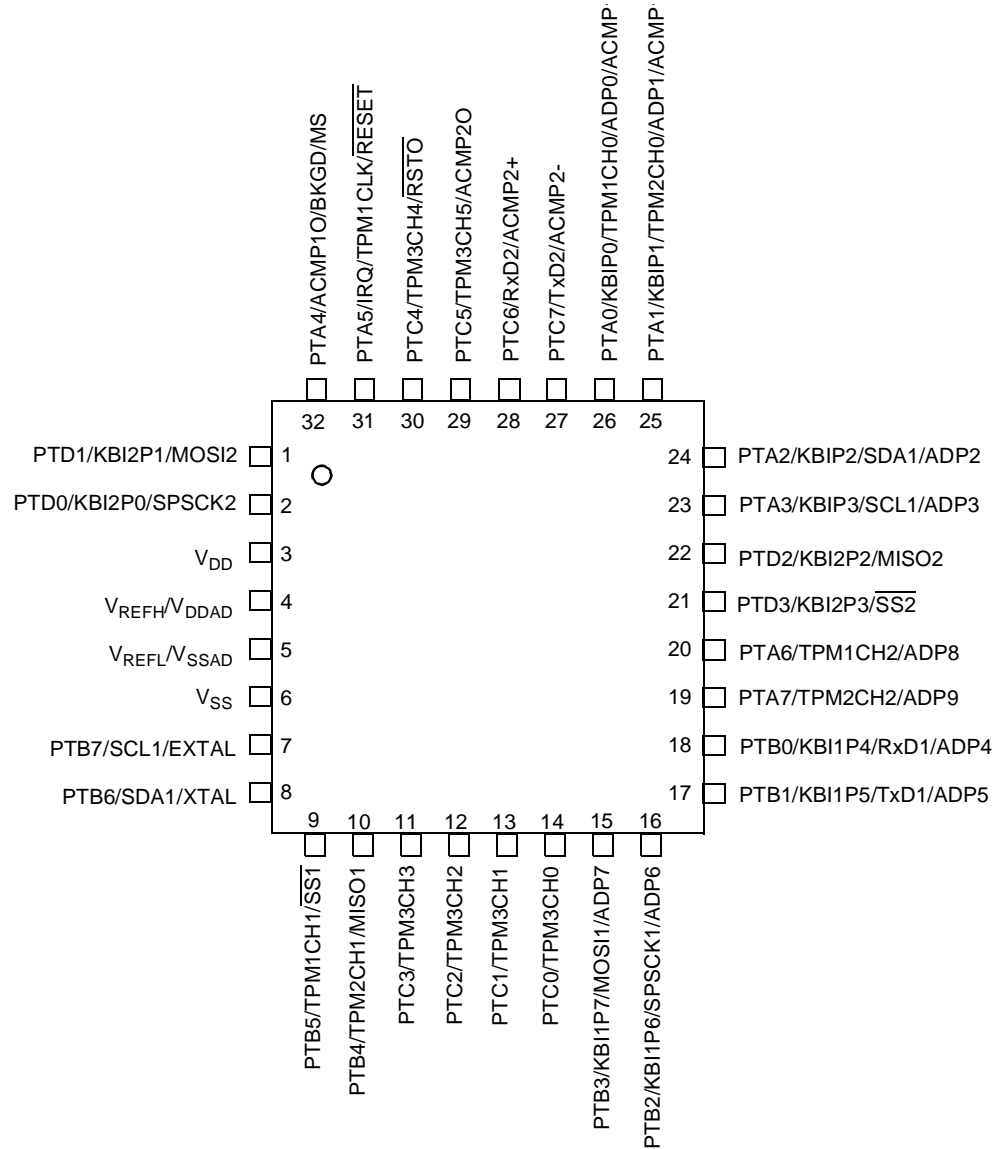


Figure 6. Pin Assignments 32-Pin LQFP Package

Table 2. MC9S08QE128 Series Pin Assignment by Package and Pin Count

Pin Number					Lowest	←	Priority	→	Highest
80	64	48	44	32	Port Pin	Alt 1	Alt 2	Alt 3	Alt 4
1	1	1	1	1	PTD1	KBI2P1	MOSI2		
2	2	2	2	2	PTD0	KBI2P0	SPSCK2		
3	3	—	—	—	PTH7	SDA2			
4	4	—	—	—	PTH6	SCL2			
5	—	—	—	—	PTH5				
6	—	—	—	—	PTH4				
7	5	3	3	—	PTE7	TPM3CLK			
8	6	4	4	3					V _{DD}
9	7	5	5	4					V _{DDA}
10	8	6	6	—					V _{REFH}
11	9	7	7	—					V _{REFL}
12	10	8	8	5					V _{SSA}
13	11	9	9	6					V _{SS}
14	12	10	10	7	PTB7	SCL1			EXTAL
15	13	11	11	8	PTB6	SDA1			XTAL
16	—	—	—	—	PTH3				
17	—	—	—	—	PTH2				
18	14	—	—	—	PTH1				
19	15	—	—	—	PTH0				
20	16	12	—	—	PTE6				
21	17	13	—	—	PTE5				
22	18	14	12	9	PTB5	TPM1CH1	SS1		
23	19	15	13	10	PTB4	TPM2CH1	MISO1		
24	20	16	14	11	PTC3	TPM3CH3			
25	21	17	15	12	PTC2	TPM3CH2			
26	22	18	16	—	PTD7	KBI2P7			
27	23	19	17	—	PTD6	KBI2P6			
28	24	20	18	—	PTD5	KBI2P5			
29	—	—	—	—	PTJ7				
30	—	—	—	—	PTJ6				
31	—	—	—	—	PTJ5				
32	—	—	—	—	PTJ4				
33	25	21	19	13	PTC1	TPM3CH1			
34	26	22	20	14	PTC0	TPM3CH0			
35	27	—	—	—	PTF7				ADP17
36	28	—	—	—	PTF6				ADP16
37	29	—	—	—	PTF5				ADP15
38	30	—	—	—	PTF4				ADP14
39	31	23	21	15	PTB3	KBI1P7	MOSI1		ADP7
40	32	24	22	16	PTB2	KBI1P6	SPSCK1		ADP6

Table 2. MC9S08QE128 Series Pin Assignment by Package and Pin Count (continued)

Pin Number					Lowest	←	Priority	→	Highest
80	64	48	44	32	Port Pin	Alt 1	Alt 2	Alt 3	Alt 4
41	33	25	23	17	PTB1	KBI1P5	TxD1		ADP5
42	34	26	24	18	PTB0	KBI1P4	RxD1		ADP4
43	—	—	—	—	PTJ3				
44	—	—	—	—	PTJ2				
45	35	—	—	—	PTF3				ADP13
46	36	—	—	—	PTF2				ADP12
47	37	27	25	19	PTA7	TPM2CH2			ADP9
48	38	28	26	20	PTA6	TPM1CH2			ADP8
49	39	29	—	—	PTE4				
50	40	30	27	—					V _{DD}
51	41	31	28	—					V _{SS}
52	42	—	—	—	PTF1				ADP11
53	43	—	—	—	PTF0				ADP10
54	—	—	—	—	PTJ1				
55	—	—	—	—	PTJ0				
56	44	32	29	—	PTD4	KBI2P4			
57	45	33	30	21	PTD3	KBI2P3	SS2		
58	46	34	31	22	PTD2	KBI2P2	MISO2		
59	47	35	32	23	PTA3	KBI1P3	SCL1		ADP3
60	48	36	33	24	PTA2	KBI1P2	SDA1		ADP2
61	49	37	34	25	PTA1	KBI1P1	TPM2CH0	ADP1	ACMP1-
62	50	38	35	26	PTA0	KBI1P0	TPM1CH0	ADP0	ACMP1+
63	51	39	36	27	PTC7	TxD2			ACMP2-
64	52	40	37	28	PTC6	RxD2			ACMP2+
65	—	—	—	—	PTG7				ADP23
66	—	—	—	—	PTG6				ADP22
67	—	—	—	—	PTG5				ADP21
68	—	—	—	—	PTG4				ADP20
69	53	41	—	—	PTE3	SS1			
70	54	42	38	—	PTE2	MISO1			
71	55	—	—	—	PTG3				ADP19
72	56	—	—	—	PTG2				ADP18
73	57	—	—	—	PTG1				
74	58	—	—	—	PTG0				
75	59	43	39	—	PTE1	MOSI1			
76	60	44	40	—	PTE0	TPM2CLK	SPSCK1		
77	61	45	41	29	PTC5	TPM3CH5			ACMP20
78	62	46	42	30	PTC4	TPM3CH4	RSTO		
79	63	47	43	31	PTA5	IRQ	TPM1CLK	RESET	
80	64	48	44	32	PTA4	ACMP1O	BKGD	MS	

3 Electrical Characteristics

3.1 Introduction

This section contains electrical and timing specifications for the MC9S08QE128 series of microcontrollers available at the time of publication.

3.2 Parameter Classification

The electrical parameters shown in this supplement are guaranteed by various methods. To give the customer a better understanding the following classification is used and the parameters are tagged accordingly in the tables where appropriate:

Table 3. Parameter Classifications

P	Those parameters are guaranteed during production testing on each individual device.
C	Those parameters are achieved by the design characterization by measuring a statistically relevant sample size across process variations.
T	Those parameters are achieved by design characterization on a small sample size from typical devices under typical conditions unless otherwise noted. All values shown in the typical column are within this category.
D	Those parameters are derived mainly from simulations.

NOTE

The classification is shown in the column labeled “C” in the parameter tables where appropriate.

3.3 Absolute Maximum Ratings

Absolute maximum ratings are stress ratings only, and functional operation at the maxima is not guaranteed. Stress beyond the limits specified in [Table 4](#) may affect device reliability or cause permanent damage to the device. For functional operating conditions, refer to the remaining tables in this section.

This device contains circuitry protecting against damage due to high static voltage or electrical fields; however, it is advised that normal precautions be taken to avoid application of any voltages higher than maximum-rated voltages to this high-impedance circuit. Reliability of operation is enhanced if unused inputs are tied to an appropriate logic voltage level (for instance, either V_{SS} or V_{DD}) or the programmable pull-up resistor associated with the pin is enabled.

Table 4. Absolute Maximum Ratings

Rating	Symbol	Value	Unit
Supply voltage	V_{DD}	-0.3 to +3.8	V
Maximum current into V_{DD}	I_{DD}	120	mA
Digital input voltage	V_{In}	-0.3 to $V_{DD} + 0.3$	V
Instantaneous maximum current Single pin limit (applies to all port pins) ^{1, 2, 3}	I_D	± 25	mA
Storage temperature range	T_{stg}	-55 to 150	°C

¹ Input must be current limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive (V_{DD}) and negative (V_{SS}) clamp voltages, then use the larger of the two resistance values.

² All functional non-supply pins are internally clamped to V_{SS} and V_{DD} .

- ³ Power supply must maintain regulation within operating V_{DD} range during instantaneous and operating maximum current conditions. If positive injection current ($V_{In} > V_{DD}$) is greater than I_{DD} , the injection current may flow out of V_{DD} and could result in external power supply going out of regulation. Ensure external V_{DD} load will shunt current greater than maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if the clock rate is very low (which would reduce overall power consumption).

3.4 Thermal Characteristics

This section provides information about operating temperature range, power dissipation, and package thermal resistance. Power dissipation on I/O pins is usually small compared to the power dissipation in on-chip logic and voltage regulator circuits, and it is user-determined rather than being controlled by the MCU design. To take $P_{I/O}$ into account in power calculations, determine the difference between actual pin voltage and V_{SS} or V_{DD} and multiply by the pin current for each I/O pin. Except in cases of unusually high pin current (heavy loads), the difference between pin voltage and V_{SS} or V_{DD} will be very small.

Table 5. Thermal Characteristics

Rating	Symbol	Value	Unit
Operating temperature range (packaged)	T_A	T_L to T_H (-40 to 85 or 0 to 70) ¹	°C
Maximum junction temperature	T_{JM}	95	°C
Thermal resistance Single-layer board			
32-pin LQFP	θ_{JA}	82	°C/W
44-pin LQFP		68	
48-pin QFN		81	
64-pin LQFP	θ_{JA}	69	°C/W
80-pin LQFP		60	
Thermal resistance Four-layer board			
32-pin LQFP	θ_{JA}	54	°C/W
44-pin LQFP		46	
48-pin QFN		26	
64-pin LQFP	θ_{JA}	50	°C/W
80-pin LQFP		47	

¹ Depending on packaging.

The average chip-junction temperature (T_J) in °C can be obtained from:

$$T_J = T_A + (P_D \times \theta_{JA}) \quad \text{Eqn. 1}$$

where:

T_A = Ambient temperature, °C

θ_{JA} = Package thermal resistance, junction-to-ambient, °C/W

$P_D = P_{int} + P_{I/O}$

Electrical Characteristics

$P_{\text{int}} = I_{\text{DD}} \times V_{\text{DD}}$, Watts — chip internal power

$P_{\text{I/O}}$ = Power dissipation on input and output pins — user determined

For most applications, $P_{\text{I/O}} \ll P_{\text{int}}$ and can be neglected. An approximate relationship between P_{D} and T_{J} (if $P_{\text{I/O}}$ is neglected) is:

$$P_{\text{D}} = K \div (T_{\text{J}} + 273^{\circ}\text{C}) \quad \text{Eqn. 2}$$

Solving Equation 1 and Equation 2 for K gives:

$$K = P_{\text{D}} \times (T_{\text{A}} + 273^{\circ}\text{C}) + \theta_{\text{JA}} \times (P_{\text{D}})^2 \quad \text{Eqn. 3}$$

where K is a constant pertaining to the particular part. K can be determined from equation 3 by measuring P_{D} (at equilibrium) for a known T_{A} . Using this value of K, the values of P_{D} and T_{J} can be obtained by solving Equation 1 and Equation 2 iteratively for any value of T_{A} .

3.5 ESD Protection and Latch-Up Immunity

Although damage from electrostatic discharge (ESD) is much less common on these devices than on early CMOS circuits, normal handling precautions should be used to avoid exposure to static discharge. Qualification tests are performed to ensure that these devices can withstand exposure to reasonable levels of static without suffering any permanent damage.

All ESD testing is in conformity with AEC-Q100 Stress Test Qualification for Automotive Grade Integrated Circuits. During the device qualification ESD stresses were performed for the human body model (HBM), the machine model (MM) and the charge device model (CDM).

A device is defined as a failure if after exposure to ESD pulses the device no longer meets the device specification. Complete DC parametric and functional testing is performed per the applicable device specification at room temperature followed by hot temperature, unless specified otherwise in the device specification.

Table 6. ESD and Latch-up Test Conditions

Model	Description	Symbol	Value	Unit
Human Body	Series resistance	R1	1500	Ω
	Storage capacitance	C	100	pF
	Number of pulses per pin	—	3	
Machine	Series resistance	R1	0	Ω
	Storage capacitance	C	200	pF
	Number of pulses per pin	—	3	
Latch-up	Minimum input voltage limit		-2.5	V
	Maximum input voltage limit		7.5	V

Table 7. ESD and Latch-Up Protection Characteristics

No.	Rating ¹	Symbol	Min	Max	Unit
1	Human body model (HBM)	V_{HBM}	± 2000	—	V
2	Machine model (MM)	V_{MM}	± 200	—	V
3	Charge device model (CDM)	V_{CDM}	± 500	—	V
4	Latch-up current at $T_{\text{A}} = 85^{\circ}\text{C}$	I_{LAT}	± 100	—	mA

¹ Parameter is achieved by design characterization on a small sample size from typical devices under typical conditions unless otherwise noted.

3.6 DC Characteristics

This section includes information about power supply requirements and I/O pin characteristics.

Table 8. DC Characteristics

Num	C	Characteristic	Symbol	Condition	Min	Typ ¹	Max	Unit
1		Operating Voltage			1.8		3.6	V
2	C	Output high voltage All I/O pins, low-drive strength	V _{OH}	1.8 V, I _{Load} = -2 mA	V _{DD} - 0.5	—	—	V
	P			2.7 V, I _{Load} = -10 mA	V _{DD} - 0.5	—	—	
	T	2.3 V, I _{Load} = -6 mA		V _{DD} - 0.5	—	—		
	C	1.8 V, I _{Load} = -3 mA		V _{DD} - 0.5	—	—		
3	D	Output high current Max total I _{OH} for all ports	I _{OHT}		—	—	100	mA
4	C	Output low voltage All I/O pins, low-drive strength	V _{OL}	1.8 V, I _{Load} = 2 mA	—	—	0.5	V
	P			2.7 V, I _{Load} = 10 mA	—	—	0.5	
	T	2.3 V, I _{Load} = 6 mA		—	—	0.5		
	C	1.8 V, I _{Load} = 3 mA		—	—	0.5		
5	D	Output low current Max total I _{OL} for all ports	I _{OLT}		—	—	100	mA
6	P	Input high voltage all digital inputs	V _{IH}	V _{DD} > 2.7 V	0.70 x V _{DD}	—	—	V
	C			V _{DD} > 1.8 V	0.85 x V _{DD}	—	—	
7	P	Input low voltage all digital inputs	V _{IL}	V _{DD} > 2.7 V	—	—	0.35 x V _{DD}	V
	C			V _{DD} > 1.8 V	—	—	0.30 x V _{DD}	
8	C	Input hysteresis all digital inputs	V _{hys}		0.06 x V _{DD}	—	—	mV
9	P	Input leakage current all input only pins (Per pin)	I _{IIn}	V _{In} = V _{DD} or V _{SS}	—	0.1	1	μA
10	P	Hi-Z (off-state) leakage current all input/output (per pin)	I _{IOZ}	V _{In} = V _{DD} or V _{SS}	—	0.1	1	μA
11	P	Pull-up resistors all digital inputs, when enabled	R _{PU}		17.5	—	52.5	kΩ
12	D	DC injection current ^{2, 3, 4} Single pin limit Total MCU limit, includes sum of all stressed pins	I _{IC}	V _{IN} < V _{SS} , V _{IN} > V _{DD}	-0.2	—	0.2	mA
					-5	—	5	mA
13	C	Input Capacitance, all pins	C _{In}		—	—	8	pF
14	C	RAM retention voltage	V _{RAM}		—	0.6	1.0	V
15	C	POR re-arm voltage ⁵	V _{POR}		0.9	1.4	1.79	V

Table 8. DC Characteristics (continued)

Num	C	Characteristic	Symbol	Condition	Min	Typ ¹	Max	Unit
16	D	POR re-arm time	t_{POR}		10	—	—	μs
17	P	Low-voltage detection threshold — high range	V_{LVDH}	V_{DD} falling V_{DD} rising	2.08 2.16	2.1 2.19	2.2 2.27	V
18	P	Low-voltage detection threshold — low range	V_{LVDL}	V_{DD} falling V_{DD} rising	1.80 1.88	1.82 1.90	1.91 1.99	V
19	P	Low-voltage warning threshold — high range	V_{LVWH}	V_{DD} falling V_{DD} rising	2.36 2.36	2.46 2.46	2.56 2.56	V
20	P	Low-voltage warning threshold — low range	V_{LVWL}	V_{DD} falling V_{DD} rising	2.08 2.16	2.1 2.19	2.2 2.27	V
21	P	Low-voltage inhibit reset/recover hysteresis	V_{hys}		—	80	—	mV
22	P	Bandgap Voltage Reference ⁶	V_{BG}		1.19	1.20	1.21	V

- ¹ Typical values are measured at 25°C. Characterized, not tested
- ² All functional non-supply pins are internally clamped to V_{SS} and V_{DD} .
- ³ Input must be current limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive and negative clamp voltages, then use the larger of the two values.
- ⁴ Power supply must maintain regulation within operating V_{DD} range during instantaneous and operating maximum current conditions. If positive injection current ($V_{in} > V_{DD}$) is greater than I_{DD} , the injection current may flow out of V_{DD} and could result in external power supply going out of regulation. Ensure external V_{DD} load will shunt current greater than maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if clock rate is very low (which would reduce overall power consumption).
- ⁵ Maximum is highest voltage that POR is guaranteed.
- ⁶ Factory trimmed at $V_{DD} = 3.0$ V, Temp = 25°C

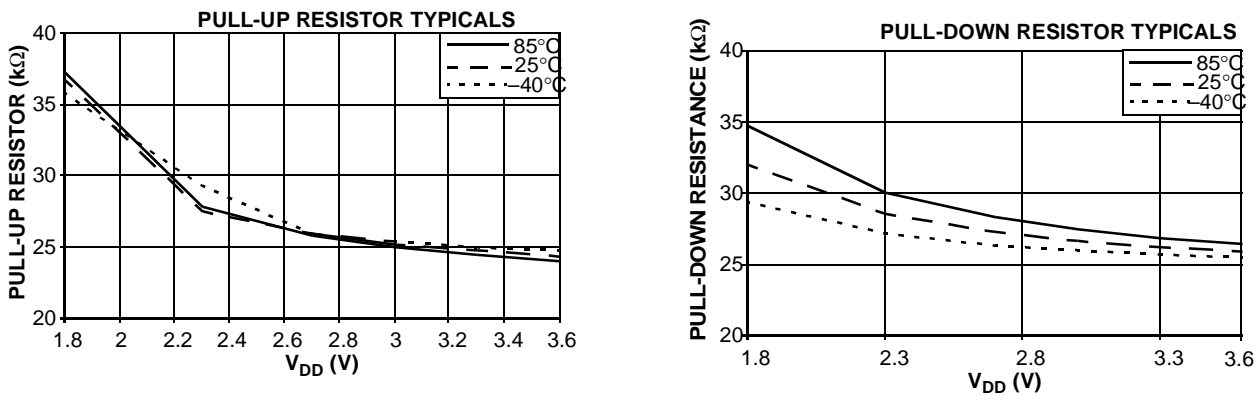


Figure 7. Pull-up and Pull-down Typical Resistor Values

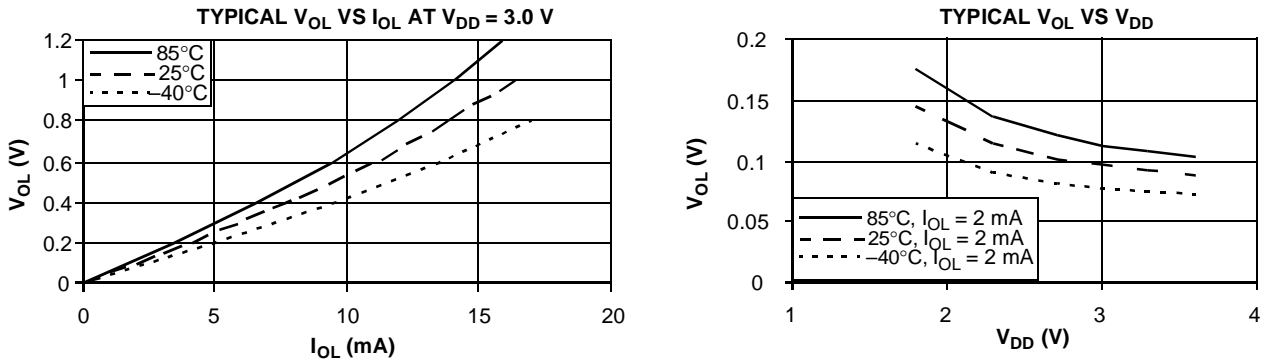


Figure 8. Typical Low-Side Driver (Sink) Characteristics — Low Drive (PTxDSn = 0)

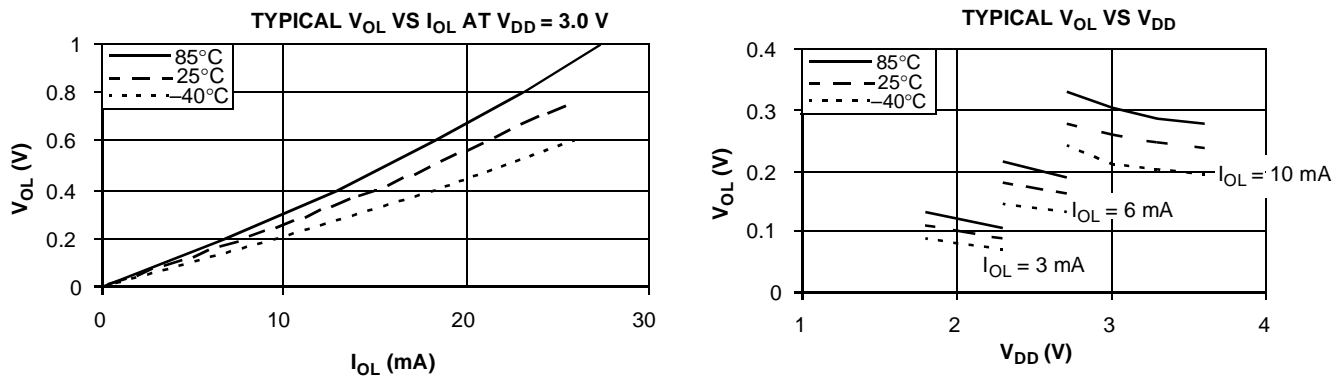


Figure 9. Typical Low-Side Driver (Sink) Characteristics — High Drive (PTxDSn = 1)

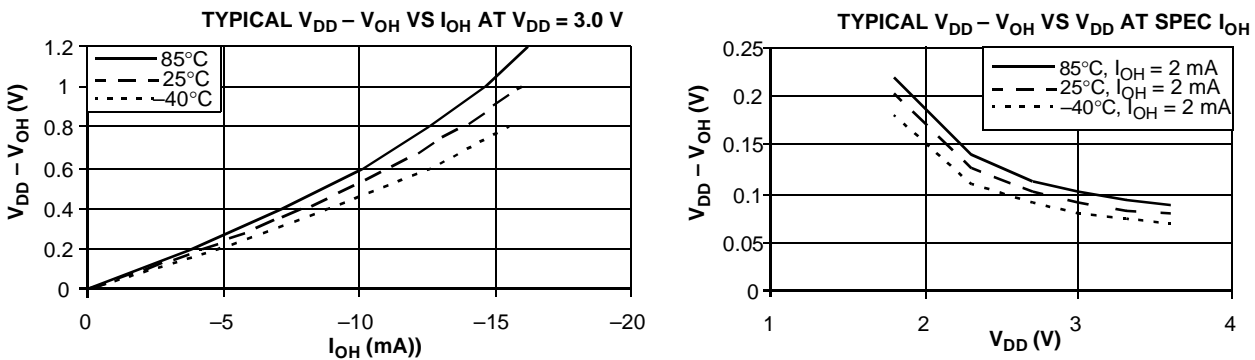


Figure 10. Typical High-Side (Source) Characteristics — Low Drive (PTxDSn = 0)

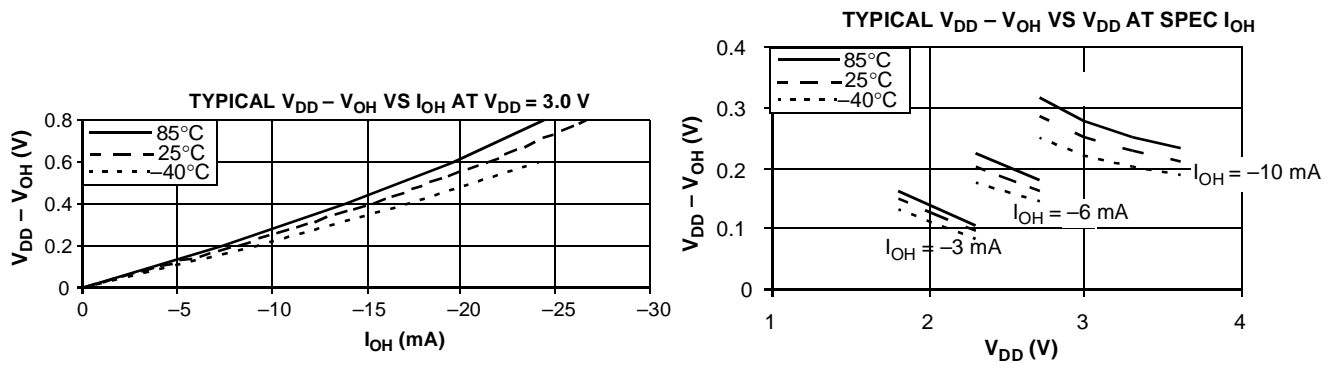


Figure 11. Typical High-Side (Source) Characteristics — High Drive (PTxDSn = 1)

3.7 Supply Current Characteristics

This section includes information about power supply current in various operating modes.

Table 9. Supply Current Characteristics

Num	C	Parameter	Symbol	Bus Freq	V _{DD} (V)	Typ ¹	Max	Unit	Temp (°C)
1	P	Run supply current FEI mode, all modules on	R _{I_{DD}}	25.165 MHz	3	17.5	TBD	mA	-40 to 85°C
	T			20 MHz		14.4	TBD		
	T			8 MHz		6.5	TBD		
	T			1 MHz		1.4	TBD		
2	C	Run supply current FEI mode, all modules off	R _{I_{DD}}	25.165 MHz	3	11.5	TBD	mA	-40 to 85°C
	T			20 MHz		9.5	TBD		
	T			8 MHz		4.6	TBD		
	T			1 MHz		1.0	TBD		
3	T	Run supply current LPS=0, all modules off	R _{I_{DD}}	16 kHz FBILP	3	152	TBD	μA	-40 to 85°C
	T			16 kHz FBELP		115	TBD		
4	T	Run supply current LPS=1, all modules off, running from Flash	R _{I_{DD}}	16 kHz FBELP	3	21.9	TBD	μA	0 to 70°C
	T	Run supply current LPS=1, all modules off, running from RAM				7.3	TBD		-40 to 85°C
5	C	Wait mode supply current FEI mode, all modules off	W _{I_{DD}}	25.165 MHz	3	5740	TBD	μA	-40 to 85°C
	T			20 MHz		4570	TBD		
	T			8 MHz		2000	TBD		
	T			1 MHz		730	TBD		

Table 9. Supply Current Characteristics (continued)

Num	C	Parameter	Symbol	Bus Freq	V _{DD} (V)	Typ ¹	Max	Unit	Temp (°C)
6		Stop2 mode supply current	S2I _{DD}	n/a	3	350	TBD	nA	0 to 70°C
	P					TBD	-40 to 85°C		
	C				250	TBD	0 to 70°C		
					TBD	-40 to 85°C			
7		Stop3 mode supply current No clocks active	S3I _{DD}	n/a	3	450	TBD	nA	0 to 70°C
	P					TBD	-40 to 85°C		
	C				350	TBD	0 to 70°C		
					TBD	-40 to 85°C			
8	T	Low power mode adders:	EREFSTEN=1	32 kHz	3	500	TBD	nA	0 to 70°C
	TBD		-40 to 85°C						
9	T		IREFSTEN=1	32 kHz		70	TBD	μA	0 to 70°C
	TBD		-40 to 85°C						
10	T		TPM PWM	100 Hz		12	TBD	μA	0 to 70°C
	TBD		-40 to 85°C						
11	T		SCI, SPI, or IIC	300 bps		15	TBD	μA	0 to 70°C
	TBD		-40 to 85°C						
12	T		RTC using LPO	1 kHz		200	TBD	nA	0 to 70°C
	TBD	-40 to 85°C							
13	T	RTC using IC SERCLK	32 kHz	1	TBD	μA	0 to 70°C		
	TBD	-40 to 85°C							
14	T	LVD	n/a	100	TBD	μA	0 to 70°C		
	TBD	-40 to 85°C							
15	T	ACMP	n/a	20	TBD	μA	0 to 70°C		
	TBD	-40 to 85°C							

¹ Data in Typical column was characterized at 3.0 V, 25°C or is typical recommended value.



**Figure 12. Typical Run I_{DD} for FBE and FEI, I_{DD} vs. V_{DD}
(ACMP and ADC off, All Other Modules Enabled)**

3.8 External Oscillator (XOSC) Characteristics

Reference [Figure 13](#) and [Figure 14](#) for crystal or resonator circuits.

Table 10. XOSC and ICS Specifications (Temperature Range = -40 to 85°C Ambient)

Num	C	Characteristic	Symbol	Min	Typ ¹	Max	Unit
1	C	Oscillator crystal or resonator (EREFS = 1, ERCLKEN = 1)					
		Low range (RANGE = 0)	f_{lo}	32	—	38.4	kHz
		High range (RANGE = 1), high gain (HGO = 1)	f_{hi}	1	—	16	MHz
		High range (RANGE = 1), low power (HGO = 0)	f_{hi}	1	—	8	MHz
2	D	Load capacitors Low range (RANGE=0), low power (HGO=0) Other oscillator settings	C_1, C_2	See Note ² See Note ³			
3	D	Feedback resistor	R_F	—	—	—	M Ω
		Low range, low power (RANGE=0, HGO=0) ²		—	10	—	
		Low range, High Gain (RANGE=0, HGO=1)		—	1	—	
4	D	Series resistor —	R_S	—	—	—	k Ω
		Low range, low power (RANGE = 0, HGO = 0) ²		—	0	—	
		Low range, high gain (RANGE = 0, HGO = 1)		—	100	—	
		High range, low power (RANGE = 1, HGO = 0)		—	0	0	
		High range, high gain (RANGE = 1, HGO = 1)		—	0	10	
		≥ 8 MHz	—	0	20		
		4 MHz	—	0	10		
		1 MHz	—	0	20		
5	C	Crystal start-up time ⁴	t_{CSTL}	—	200	—	ms
		Low range, low power		—	400	—	
		Low range, high power		—	5	—	
		High range, low power		—	15	—	
		High range, high power	t_{CSTH}	—	15	—	
6	D	Square wave input clock frequency (EREFS = 0, ERCLKEN = 1)	f_{extal}	0.03125	—	50.33	MHz
		FEE mode		0	—	50.33	MHz
		FBE or FBELP mode					

¹ Data in Typical column was characterized at 3.0 V, 25°C or is typical recommended value.

² Load capacitors (C_1, C_2), feedback resistor (R_F) and series resistor (R_S) are incorporated internally when RANGE=HGO=0.

³ See crystal or resonator manufacturer's recommendation.

⁴ Proper PC board layout procedures must be followed to achieve specifications.

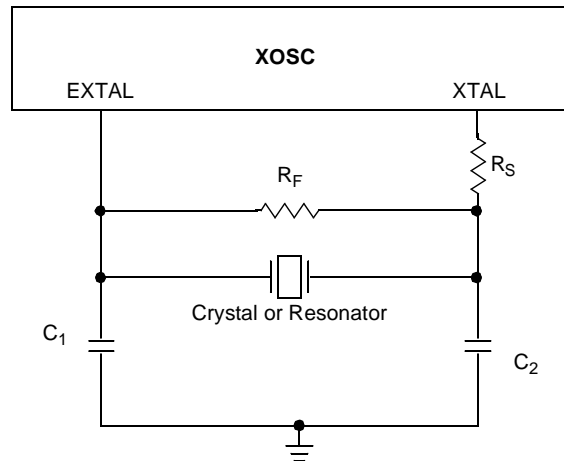


Figure 13. Typical Crystal or Resonator Circuit: High Range and Low Range/High Gain

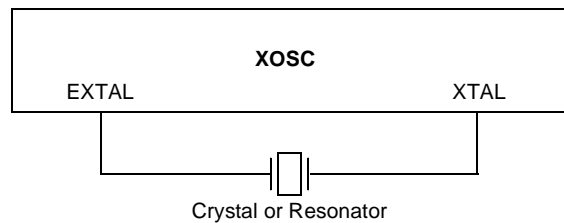


Figure 14. Typical Crystal or Resonator Circuit: Low Range/Low Gain

3.9 Internal Clock Source (ICS) Characteristics

Table 11. ICS Frequency Specifications (Temperature Range = -40 to 85°C Ambient)

Num	C	Characteristic	Symbol	Min	Typ ¹	Max	Unit	
1	P	Average internal reference frequency — factory trimmed at $V_{DD} = 3.6\text{ V}$ and temperature = 25°C	f_{int_ft}	—	32.768	—	kHz	
2	P	Internal reference frequency — user trimmed	f_{int_ut}	31.25	—	39.06	kHz	
3	T	Internal reference start-up time	t_{IRST}	—	60	100	μs	
4	P	DCO output frequency range — trimmed ²	f_{dco_u}	Low range (DRS=00)	16	—	20	MHz
	C			Mid range (DRS=01)	32	—	40	
	P			High range (DRS=10)	48	—	60	
5	P	DCO output frequency ² Reference = 32768 Hz and DMX32 = 1	f_{dco_DMX32}	Low range (DRS=00)	—	19.92	—	MHz
	P			Mid range (DRS=01)	—	39.85	—	
	P			High range (DRS=10)	—	59.77	—	
6	C	Resolution of trimmed DCO output frequency at fixed voltage and temperature (using FTRIM)	$\Delta f_{dco_res_t}$	—	± 0.1	± 0.2	% f_{dco}	
7	C	Resolution of trimmed DCO output frequency at fixed voltage and temperature (not using FTRIM)	$\Delta f_{dco_res_t}$	—	± 0.2	± 0.4	% f_{dco}	

Table 11. ICS Frequency Specifications (Temperature Range = -40 to 85°C Ambient) (continued)

Num	C	Characteristic	Symbol	Min	Typ ¹	Max	Unit
8	C	Total deviation of trimmed DCO output frequency over voltage and temperature	Δf_{dco_t}	—	+ 0.5 -1.0	± 2	% f_{dco}
9	C	Total deviation of trimmed DCO output frequency over fixed voltage and temperature range of 0°C to 70 °C	Δf_{dco_t}	—	± 0.5	± 1	% f_{dco}
10	C	FLL acquisition time ³	$t_{Acquire}$	—	—	1	ms
11	C	Long term jitter of DCO output clock (averaged over 2-ms interval) ⁴	C_{Jitter}	—	0.02	0.2	% f_{dco}

¹ Data in Typical column was characterized at 3.0 V, 25°C or is typical recommended value.

² The resulting bus clock frequency should not exceed the maximum specified bus clock frequency of the device.

³ This specification applies to any time the FLL reference source or reference divider is changed, trim value changed or changing from FLL disabled (FBELP, FBILP) to FLL enabled (FEI, FEE, FBE, FBI). If a crystal/resonator is being used as the reference, this specification assumes it is already running.

⁴ Jitter is the average deviation from the programmed frequency measured over the specified interval at maximum f_{Bus} . Measurements are made with the device powered by filtered supplies and clocked by a stable external clock signal. Noise injected into the FLL circuitry via V_{DD} and V_{SS} and variation in crystal oscillator frequency increase the C_{Jitter} percentage for a given interval.



Figure 15. Deviation of DCO Output from Trimmed Frequency (50.33 MHz, 3.0 V)

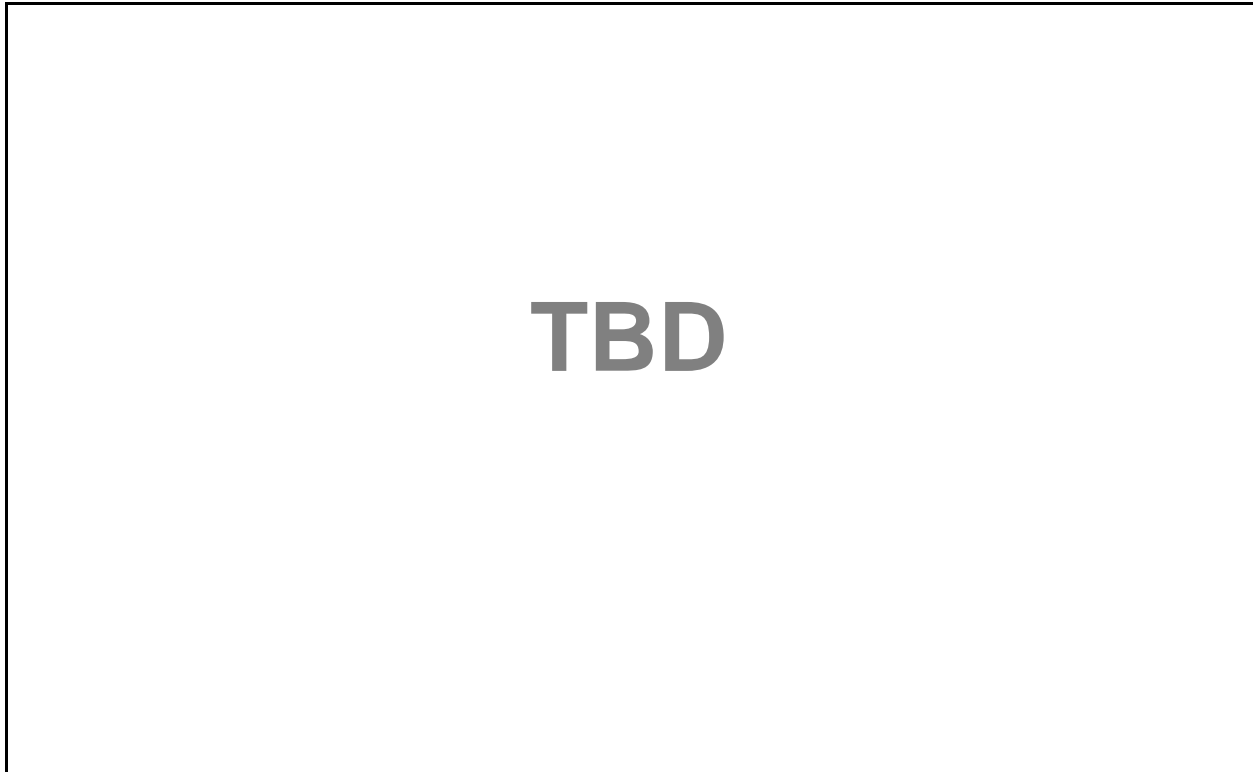


Figure 16. Deviation of DCO Output from Trimmed Frequency (50.33 MHz, 25°C)

3.10 AC Characteristics

This section describes timing characteristics for each peripheral system.

3.10.1 Control Timing

Table 12. Control Timing

Num	C	Rating	Symbol	Min	Typ ¹	Max	Unit
1	D	Bus frequency ($t_{cyc} = 1/f_{Bus}$) $V_{DD} \leq 2.1V$ $V_{DD} > 2.1V$	f_{Bus}	dc dc	— —	10 25.165	MHz
2	D	Internal low power oscillator period	t_{LPO}	700	—	1300	μs
3	D	External reset pulse width ²	t_{extrst}	100	—	—	ns
4	D	Reset low drive	t_{rstdrv}	$34 \times t_{cyc}$	—	—	ns
5	D	BKGD/MS setup time after issuing background debug force reset to enter user or BDM modes	t_{MSSU}	500	—	—	ns
6	D	BKGD/MS hold time after issuing background debug force reset to enter user or BDM modes ³	t_{MSH}	100	—	—	μs
7	D	IRQ pulse width Asynchronous path ² Synchronous path ⁴	t_{LIH}, t_{HIL}	100 $1.5 \times t_{cyc}$	— —	— —	ns

Table 12. Control Timing (continued)

Num	C	Rating	Symbol	Min	Typ ¹	Max	Unit
8	D	Keyboard interrupt pulse width Asynchronous path ² Synchronous path ⁴	t_{LIH} , t_{HIL}	100 $1.5 \times t_{cyc}$	— —	— —	ns
9	C	Port rise and fall time — Low output drive (PTxDS = 0) (load = 50 pF) ⁵ Slew rate control disabled (PTxSE = 0) Slew rate control enabled (PTxSE = 1)	t_{Rise} , t_{Fall}	— —	TBD TBD	— —	ns
		Port rise and fall time — High output drive (PTxDS = 1) (load = 50 pF) Slew rate control disabled (PTxSE = 0) Slew rate control enabled (PTxSE = 1)	t_{Rise} , t_{Fall}	— —	TBD TBD	— —	ns
10	C	Stop3 recovery time, from interrupt event to vector fetch	t_{STPREC}	—	6	10	μ s

¹ Typical values are based on characterization data at $V_{DD} = 3.0V$, 25°C unless otherwise stated.

² This is the shortest pulse that is guaranteed to be recognized as a reset or interrupt pin request. Shorter pulses are not guaranteed to override reset requests from internal sources.

³ To enter BDM mode following a POR, BKGD/MS should be held low during the power-up and for a hold time of t_{MSH} after V_{DD} rises above V_{LVD} .

⁴ This is the minimum pulse width that is guaranteed to pass through the pin synchronization circuitry. Shorter pulses may or may not be recognized. In stop mode, the synchronizer is bypassed so shorter pulses can be recognized in that case.

⁵ Timing is shown with respect to 20% V_{DD} and 80% V_{DD} levels. Temperature range –40°C to 85°C.

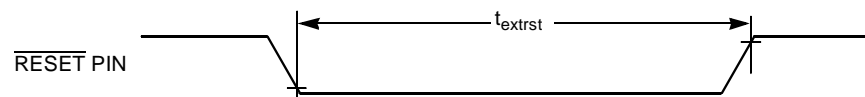


Figure 17. Reset Timing

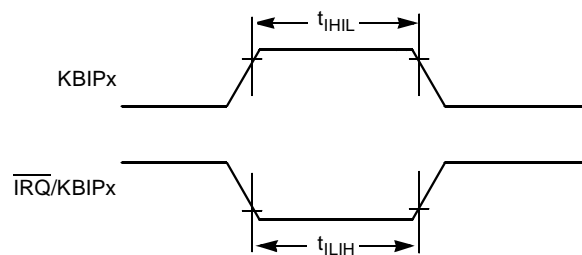


Figure 18. IRQ/KBIPx Timing

3.10.2 TPM Module Timing

Synchronizer circuits determine the shortest input pulses that can be recognized or the fastest clock that can be used as the optional external source to the timer counter. These synchronizers operate from the current bus rate clock.

Table 13. TPM Input Timing

No.	C	Function	Symbol	Min	Max	Unit
1	D	External clock frequency	f_{TCLK}	0	$f_{Bus}/4$	Hz
2	D	External clock period	t_{TCLK}	4	—	t_{cyc}
3	D	External clock high time	t_{clkh}	1.5	—	t_{cyc}
4	D	External clock low time	t_{clkl}	1.5	—	t_{cyc}
5	D	Input capture pulse width	t_{ICPW}	1.5	—	t_{cyc}

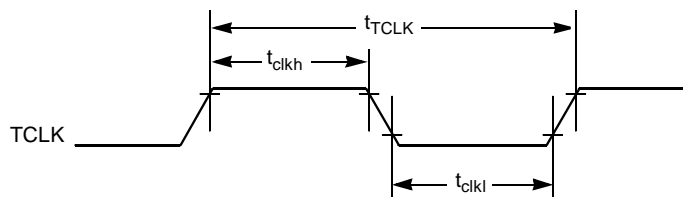


Figure 19. Timer External Clock

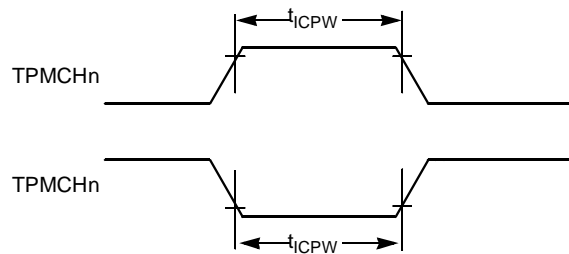


Figure 20. Timer Input Capture Pulse

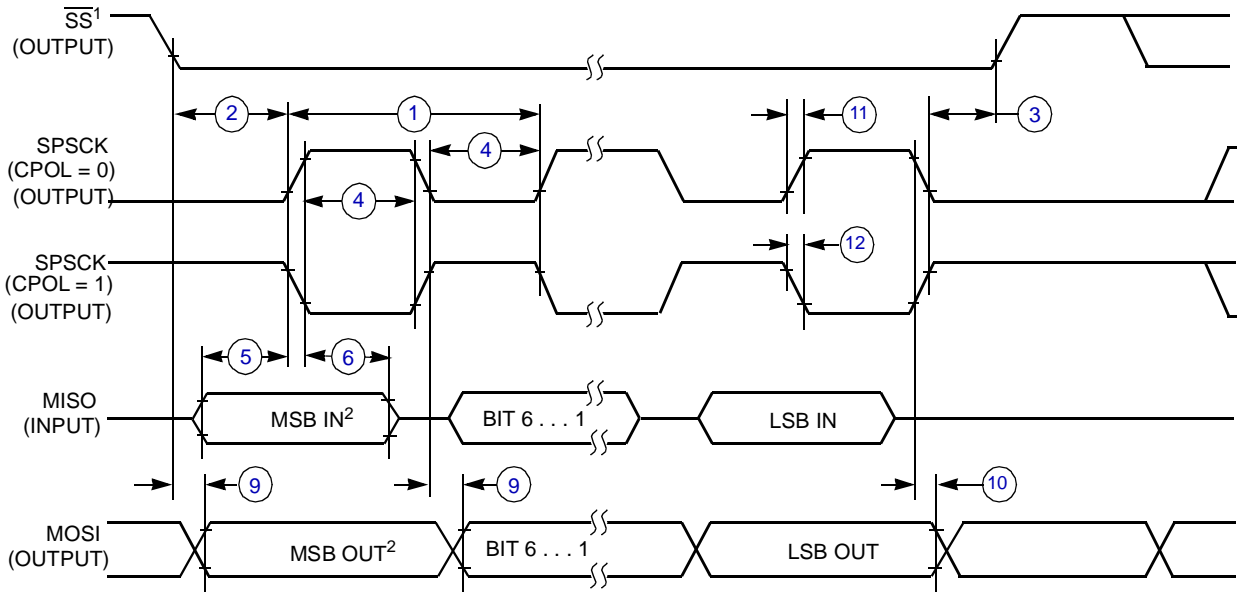
3.10.3 SPI Timing

Table 14 and Figure 21 through Figure 24 describe the timing requirements for the SPI system.

Table 14. SPI Timing

No.	C	Function	Symbol	Min	Max	Unit
—	D	Operating frequency Master Slave	f_{op}	$f_{Bus}/2048$ 0	$f_{Bus}/2$ $f_{Bus}/4$	Hz Hz
1	D	SPSCK period Master Slave	t_{SPSCK}	2 4	2048 —	t_{cyc} t_{cyc}
2	D	Enable lead time Master Slave	t_{Lead}	1/2 1	— —	t_{SPSCK} t_{cyc}
3	D	Enable lag time Master Slave	t_{Lag}	1/2 1	— —	t_{SPSCK} t_{cyc}
4	D	Clock (SPSCK) high or low time Master Slave	t_{WSPSCK}	$t_{cyc} - 30$ $t_{cyc} - 30$	$1024 t_{cyc}$ —	ns ns
5	D	Data setup time (inputs) Master Slave	t_{SU}	15 15	— —	ns ns
6	D	Data hold time (inputs) Master Slave	t_{HI}	0 25	— —	ns ns
7	D	Slave access time	t_a	—	1	t_{cyc}
8	D	Slave MISO disable time	t_{dis}	—	1	t_{cyc}
9	D	Data valid (after SPSCK edge) Master Slave	t_v	— —	25 25	ns ns
10	D	Data hold time (outputs) Master Slave	t_{HO}	0 0	— —	ns ns
11	D	Rise time Input Output	t_{RI} t_{RO}	— —	$t_{cyc} - 25$ 25	ns ns
12	D	Fall time Input Output	t_{FI} t_{FO}	— —	$t_{cyc} - 25$ 25	ns ns

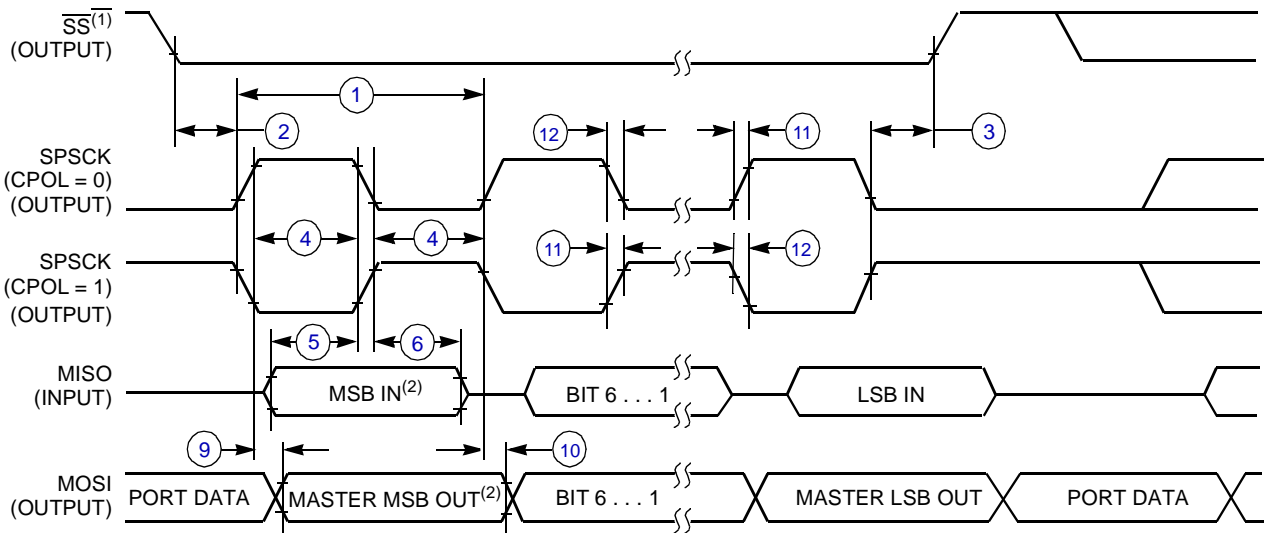
Electrical Characteristics



NOTES:

1. \overline{SS} output mode (DDS7 = 1, SSOE = 1).
2. LSBF = 0. For LSBF = 1, bit order is LSB, bit 1, ..., bit 6, MSB.

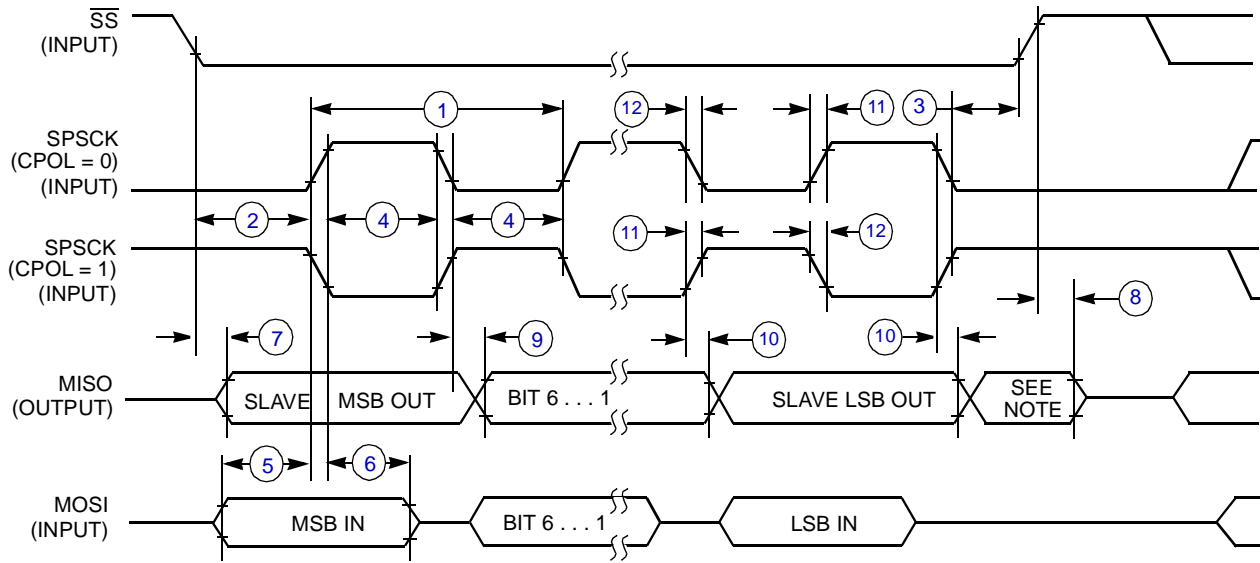
Figure 21. SPI Master Timing (CPHA = 0)



NOTES:

1. \overline{SS} output mode (DDS7 = 1, SSOE = 1).
2. LSBF = 0. For LSBF = 1, bit order is LSB, bit 1, ..., bit 6, MSB.

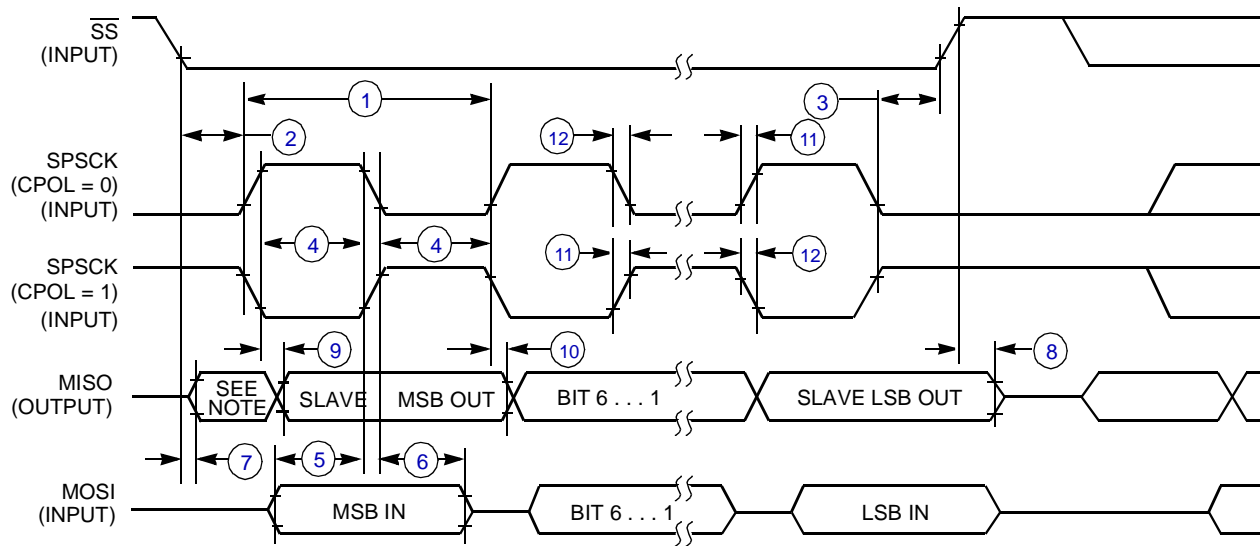
Figure 22. SPI Master Timing (CPHA = 1)



NOTE:

1. Not defined but normally MSB of character just received

Figure 23. SPI Slave Timing (CPHA = 0)



NOTE:

1. Not defined but normally LSB of character just received

Figure 24. SPI Slave Timing (CPHA = 1)

3.10.4 Analog Comparator (ACMP) Electricals

Table 15. Analog Comparator Electrical Specifications

C	Characteristic	Symbol	Min	Typical	Max	Unit
D	Supply voltage	V_{DD}	1.80	—	3.6	V
P	Supply current (active)	I_{DDAC}	—	20	35	μ A
D	Analog input voltage	V_{AIN}	$V_{SS} - 0.3$	—	V_{DD}	V
P	Analog input offset voltage	V_{AIO}		20	40	mV
C	Analog comparator hysteresis	V_H	3.0	9.0	15.0	mV
P	Analog input leakage current	I_{ALKG}	—	—	1.0	μ A
C	Analog comparator initialization delay	t_{AINIT}	—	—	1.0	μ s

3.10.5 ADC Characteristics

Table 16. 12-bit ADC Operating Conditions

C	Characteristic	Conditions	Symb	Min	Typ ¹	Max	Unit	Comment
D	Supply voltage	Absolute	V_{DDAD}	1.8	—	3.6	V	
		Delta to V_{DD} ($V_{DD} - V_{DDAD}$) ²	ΔV_{DDAD}	-100	0	+100	mV	
D	Ground voltage	Delta to V_{SS} ($V_{SS} - V_{SSAD}$) ²	ΔV_{SSAD}	-100	0	+100	mV	
D	Ref Voltage High		V_{REFH}	1.8	V_{DDAD}	V_{DDAD}	V	
D	Ref Voltage Low		V_{REFL}	V_{SSAD}	V_{SSAD}	V_{SSAD}	V	
D	Input Voltage		V_{ADIN}	V_{REFL}	—	V_{REFH}	V	
C	Input Capacitance		C_{ADIN}	—	4.5	5.5	pF	
C	Input Resistance		R_{ADIN}	—	5	7	k Ω	
C	Analog Source Resistance	12 bit mode $f_{ADCK} > 4\text{MHz}$ $f_{ADCK} < 4\text{MHz}$	R_{AS}	—	—	2	k Ω	External to MCU
		10 bit mode $f_{ADCK} > 4\text{MHz}$ $f_{ADCK} < 4\text{MHz}$		—	—	5		
		8 bit mode (all valid f_{ADCK})		—	—	10		
D	ADC Conversion Clock Freq.	High Speed (ADLPC=0)	f_{ADCK}	0.4	—	8.0	MHz	
		Low Power (ADLPC=1)		0.4	—	4.0		

¹ Typical values assume $V_{DDAD} = 3.0\text{V}$, Temp = 25°C, $f_{ADCK} = 1.0\text{MHz}$ unless otherwise stated. Typical values are for reference only and are not tested in production.

² DC potential difference.

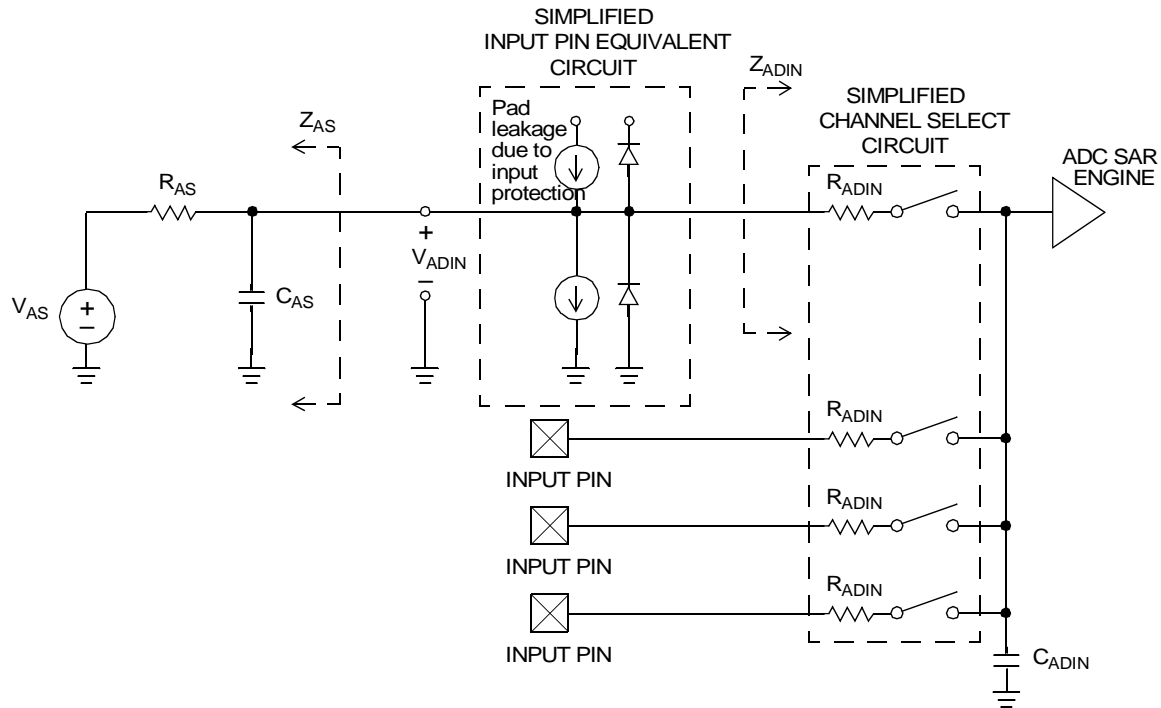


Figure 25. ADC Input Impedance Equivalency Diagram

Table 17. 12-bit ADC Characteristics ($V_{REFH} = V_{DDAD}$, $V_{REFL} = V_{SSAD}$)

Characteristic	Conditions	C	Symb	Min	Typ ¹	Max	Unit	Comment
Supply Current ADLPC=1 ADLSMP=1 ADCO=1		T	I_{DDAD}	—	120	—	μA	
Supply Current ADLPC=1 ADLSMP=0 ADCO=1		T	I_{DDAD}	—	202	—	μA	
Supply Current ADLPC=0 ADLSMP=1 ADCO=1		T	I_{DDAD}	—	288	—	μA	
Supply Current ADLPC=0 ADLSMP=0 ADCO=1		P	I_{DDAD}	—	0.532	1	mA	
Supply Current	Stop, Reset, Module Off		I_{DDAD}	—	0.007	0.8	μA	
ADC Asynchronous Clock Source	High Speed (ADLPC=0)	P	f_{ADACK}	2	3.3	5	MHz	$t_{ADACK} = 1/f_{ADACK}$
	Low Power (ADLPC=1)	C		1.25	2	3.3		

Electrical Characteristics

Table 17. 12-bit ADC Characteristics ($V_{REFH} = V_{DDAD}$, $V_{REFL} = V_{SSAD}$) (continued)

Characteristic	Conditions	C	Symb	Min	Typ ¹	Max	Unit	Comment	
Conversion Time (Including sample time)	Short Sample (ADLSMP=0)	P	t_{ADC}	—	20	—	ADCK cycles	See the ADC chapter in the <i>MC9S08QE128 Reference Manual</i> for conversion time variances	
	Long Sample (ADLSMP=1)	C		—	40	—			
Sample Time	Short Sample (ADLSMP=0)	P	t_{ADS}	—	3.5	—	ADCK cycles		
	Long Sample (ADLSMP=1)	C		—	23.5	—			
Total Unadjusted Error	12 bit mode	T	E_{TUE}	—	± 3.0	—	LSB ²		Includes Quantization
	10 bit mode	P		—	± 1	± 2.5			
	8 bit mode	T		—	± 0.5	± 1.0			
Differential Non-Linearity	12 bit mode	T	DNL	—	± 1.75	—	LSB ²		
	10 bit mode ³	P		—	± 0.5	± 1.0			
	8 bit mode ³	T		—	± 0.3	± 0.5			
Integral Non-Linearity	12 bit mode	T	INL	—	± 1.5	—	LSB ²		
	10 bit mode	P		—	± 0.5	± 1.0			
	8 bit mode	T		—	± 0.3	± 0.5			
Zero-Scale Error	12 bit mode	T	E_{ZS}	—	± 1.5	—	LSB ²	$V_{ADIN} = V_{SSAD}$	
	10 bit mode	P		—	± 0.5	± 1.5			
	8 bit mode	T		—	± 0.5	± 0.5			
Full-Scale Error	12 bit mode	T	E_{FS}	—	± 1.0	—	LSB ²	$V_{ADIN} = V_{DDAD}$	
	10 bit mode	P		—	± 0.5	± 1			
	8 bit mode	T		—	± 0.5	± 0.5			
Quantization Error	12 bit mode	D	E_Q	—	-1 to 0	—	LSB ²		
	10 bit mode			—	—	± 0.5			
	8 bit mode			—	—	± 0.5			
Input Leakage Error	12 bit mode	D	E_{IL}	—	± 2	—	LSB ²	Pad leakage ⁴ * R_{AS}	
	10 bit mode			—	± 0.2	± 4			
	8 bit mode			—	± 0.1	± 1.2			
Temp Sensor Slope	-40°C to 25°C	D	m	—	1.646	—	mV/°C		
	25°C to 85°C			—	1.769	—			
Temp Sensor Voltage	25°C	D	V_{TEMP25}	—	701.2	—	mV		

¹ Typical values assume $V_{DDAD} = 3.0V$, Temp = 25°C, $f_{ADCK} = 1.0MHz$ unless otherwise stated. Typical values are for reference only and are not tested in production.

² 1 LSB = $(V_{REFH} - V_{REFL})/2^N$

³ Monotonicity and No-Missing-Codes guaranteed in 10 bit and 8 bit modes

⁴ Based on input pad leakage current. Refer to pad electricals.

3.10.6 Flash Specifications

This section provides details about program/erase times and program-erase endurance for the flash memory.

Program and erase operations do not require any special power sources other than the normal V_{DD} supply. For more detailed information about program/erase operations, see the Memory section of the *MC9S08QE128 Reference Manual*.

Table 18. Flash Characteristics

C	Characteristic	Symbol	Min	Typical	Max	Unit
D	Supply voltage for program/erase -40°C to 85°C	$V_{\text{prog/erase}}$	1.8		3.6	V
D	Supply voltage for read operation	V_{Read}	1.8		3.6	V
D	Internal FCLK frequency ¹	f_{FCLK}	150		200	kHz
D	Internal FCLK period (1/FCLK)	t_{FcyC}	5		6.67	μs
P	Byte program time (random location) ⁽²⁾	t_{prog}	9			t_{FcyC}
P	Byte program time (burst mode) ⁽²⁾	t_{Burst}	4			t_{FcyC}
P	Page erase time ²	t_{Page}	4000			t_{FcyC}
P	Mass erase time ⁽²⁾	t_{Mass}	20,000			t_{FcyC}
	Byte program current ³	R_{IDDBP}	—	4	—	mA
	Page erase current ³	R_{IDDPE}	—	6	—	mA
C	Program/erase endurance ⁴ T_L to $T_H = -40^\circ\text{C}$ to $+85^\circ\text{C}$ $T = 25^\circ\text{C}$		10,000 —	— 100,000	— —	cycles
C	Data retention ⁵	$t_{\text{D_ret}}$	15	100	—	years

¹ The frequency of this clock is controlled by a software setting.

² These values are hardware state machine controlled. User code does not need to count cycles. This information supplied for calculating approximate time to program and erase.

³ The program and erase currents are additional to the standard run I_{DD} . These values are measured at room temperatures with $V_{DD} = 3.0$ V, bus frequency = 4.0 MHz.

⁴ **Typical endurance for flash** was evaluated for this product family on the HC9S12Dx64. For additional information on how Freescale defines typical endurance, please refer to Engineering Bulletin EB619, *Typical Endurance for Nonvolatile Memory*.

⁵ **Typical data retention** values are based on intrinsic capability of the technology measured at high temperature and de-rated to 25°C using the Arrhenius equation. For additional information on how Freescale defines typical data retention, please refer to Engineering Bulletin EB618, *Typical Data Retention for Nonvolatile Memory*.

3.11 EMC Performance

Electromagnetic compatibility (EMC) performance is highly dependent on the environment in which the MCU resides. Board design and layout, circuit topology choices, location and characteristics of external components as well as MCU software operation all play a significant role in EMC performance. The system designer should consult Freescale applications notes such as AN2321, AN1050, AN1263, AN2764, and AN1259 for advice and guidance specifically targeted at optimizing EMC performance.

3.11.1 Radiated Emissions

Microcontroller radiated RF emissions are measured from 150 kHz to 1 GHz using the TEM/GTEM Cell method in accordance with the IEC 61967-2 and SAE J1752/3 standards. The measurement is performed with the microcontroller installed on a custom EMC evaluation board while running specialized EMC test software. The radiated emissions from the microcontroller are measured in a TEM cell in two package orientations (North and East).

The maximum radiated RF emissions of the tested configuration in all orientations are less than or equal to the reported emissions levels.

Table 19. Radiated Emissions, Electric Field

Parameter	Symbol	Conditions	Frequency	f_{osc}/f_{BUS}	Level ¹ (Max)	Unit
Radiated emissions, electric field	V_{RE_TEM}	$V_{DD} = TBD$ $T_A = +25^\circ C$ package type TBD	0.15 – 50 MHz	TBD crystal TBD bus	TBD	dB μ V
			50 – 150 MHz		TBD	
			150 – 500 MHz		TBD	
			500 – 1000 MHz		TBD	
			IEC Level		TBD	—
			SAE Level		TBD	—

¹ Data based on qualification test results.

3.11.2 Conducted Transient Susceptibility

Microcontroller transient conducted susceptibility is measured in accordance with an internal Freescale test method. The measurement is performed with the microcontroller installed on a custom EMC evaluation board and running specialized EMC test software designed in compliance with the test method. The conducted susceptibility is determined by injecting the transient susceptibility signal on each pin of the microcontroller. The transient waveform and injection methodology is based on IEC 61000-4-4 (EFT/B). The transient voltage required to cause performance degradation on any pin in the tested configuration is greater than or equal to the reported levels unless otherwise indicated by footnotes below [Table 20](#).

Table 20. Conducted Susceptibility, EFT/B

Parameter	Symbol	Conditions	f_{osc}/f_{BUS}	Result	Amplitude ¹ (Min)	Unit
Conducted susceptibility, electrical fast transient/burst (EFT/B)	V_{CS_EFT}	$V_{DD} = TBD$ $T_A = +25^\circ C$ package type TBD	TBD crystal TBD bus	A	TBD	kV
				B	TBD	
				C	TBD	
				D	TBD	

¹ Data based on qualification test results. Not tested in production.

The susceptibility performance classification is described in [Table 21](#).

Table 21. Susceptibility Performance Classification

Result	Performance Criteria	
A	No failure	The MCU performs as designed during and after exposure.
B	Self-recovering failure	The MCU does not perform as designed during exposure. The MCU returns automatically to normal operation after exposure is removed.
C	Soft failure	The MCU does not perform as designed during exposure. The MCU does not return to normal operation until exposure is removed and the RESET pin is asserted.
D	Hard failure	The MCU does not perform as designed during exposure. The MCU does not return to normal operation until exposure is removed and the power to the MCU is cycled.
E	Damage	The MCU does not perform as designed during and after exposure. The MCU cannot be returned to proper operation due to physical damage or other permanent performance degradation.

4 Ordering Information

This section contains ordering information for MC9S08QE128, MC9S08QE96, and MC9S08QE64 devices.

Table 22. Ordering Information

Freescale Part Number ¹	Memory		Temperature range (°C)	Package ²
	Flash	RAM		
MC9S08QE128CLK	128K	8K		80 LQFP
MC9S08QE128CLH				64 LQFP
MC9S08QE128CFT				48 QFN
MC9S08QE128CLD				44 LQFP
MC9S08QE96CLK	96K	6K		80 LQFP
MC9S08QE96CLH				64 LQFP
MC9S08QE96CFT				48 QFN
MC9S08QE96CLD				44 LQFP
MC9S08QE64CLH	64K	4K		64 LQFP
MC9S08QE64CFT				48 QFN
MC9S08QE64CLD				44 LQFP
MC9S08QE64CLC				32 LQFP

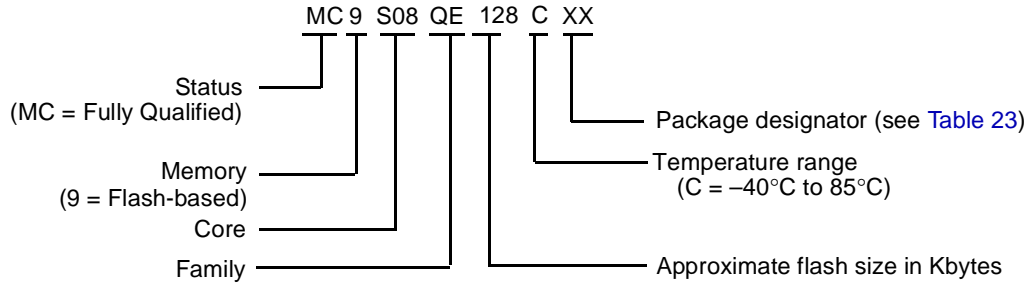
¹ See the reference manual, *MC9S08QE128RM*, for a complete description of modules included on each device.

² See [Table 23](#) for package information.

Package Information

4.1 Device Numbering System

Example of the device numbering system:



5 Package Information

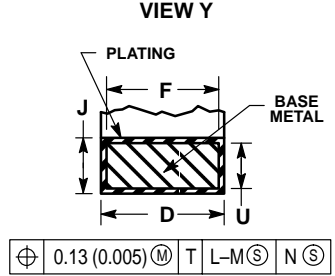
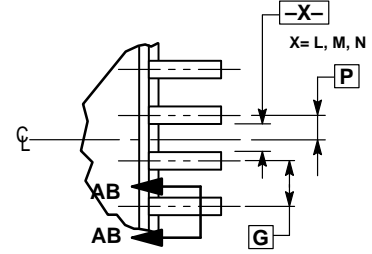
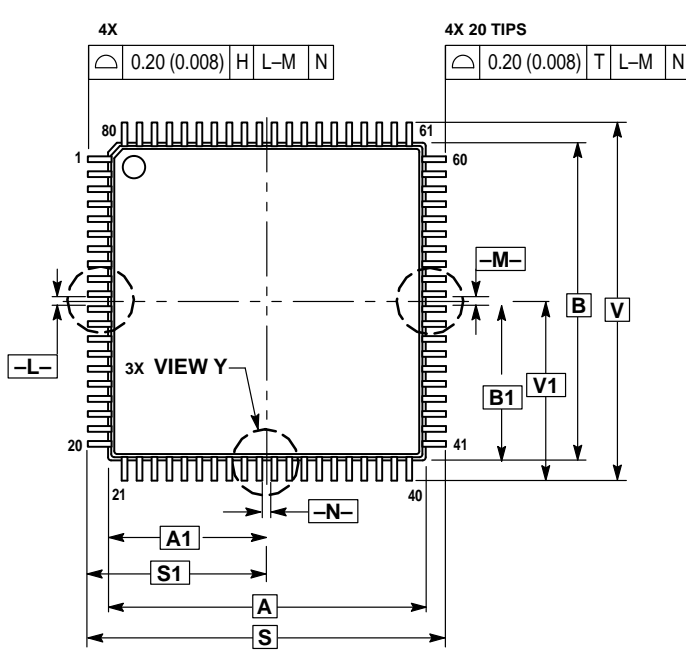
The below table details the various packages available.

Table 23. Package Descriptions

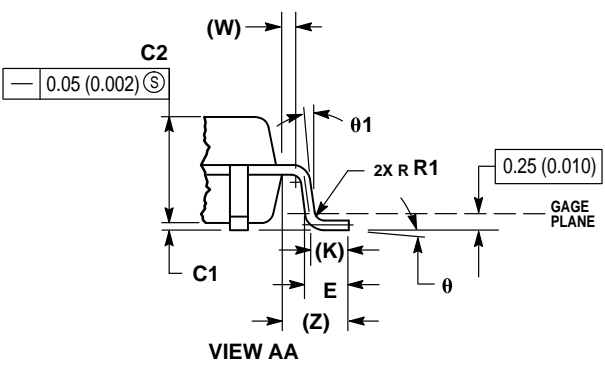
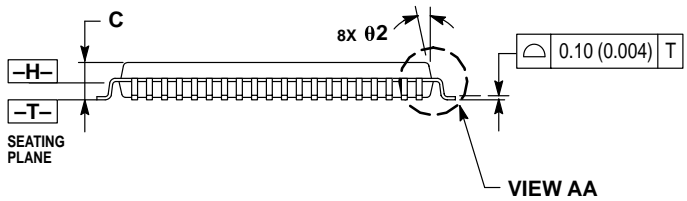
Pin Count	Package Type	Abbreviation	Designator	Case No.	Document No.
80	Low Quad Flat Package	LQFP	LK	917A	98ASS23237W
64	Low Quad Flat Package	LQFP	LH	840F	98ASS23234W
48	Quad Flat No-Leads	QFN	FT	1314	98ARH99048A
44	Low Quad Flat Package	LQFP	LD	824D	98ASS23225W
32	Low Quad Flat Package	LQFP	LC	873A	98ASH70029A

5.1 Mechanical Drawings

The following pages are mechanical drawings for the packages described in Table 23. For the latest available drawings please visit our web site (<http://www.freescale.com>) and enter the package's document number into the keyword search box.



- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: MILLIMETER.
 3. DATUM PLANE -H- IS LOCATED AT BOTTOM OF LEAD AND IS COINCIDENT WITH THE LEAD WHERE THE LEAD EXITS THE PLASTIC BODY AT THE BOTTOM OF THE PARTING LINE.
 4. DATUMS -L-, -M- AND -N- TO BE DETERMINED AT DATUM PLANE -H-.
 5. DIMENSIONS S AND V TO BE DETERMINED AT SEATING PLANE -T-.
 6. DIMENSIONS A AND B DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.250 (0.010) PER SIDE. DIMENSIONS A AND B DO INCLUDE MOLD MISMATCH AND ARE DETERMINED AT DATUM PLANE -H-.
 7. DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. DAMBAR PROTRUSION SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED 0.460 (0.018). MINIMUM SPACE BETWEEN PROTRUSION AND ADJACENT LEAD OR PROTRUSION 0.07 (0.003).



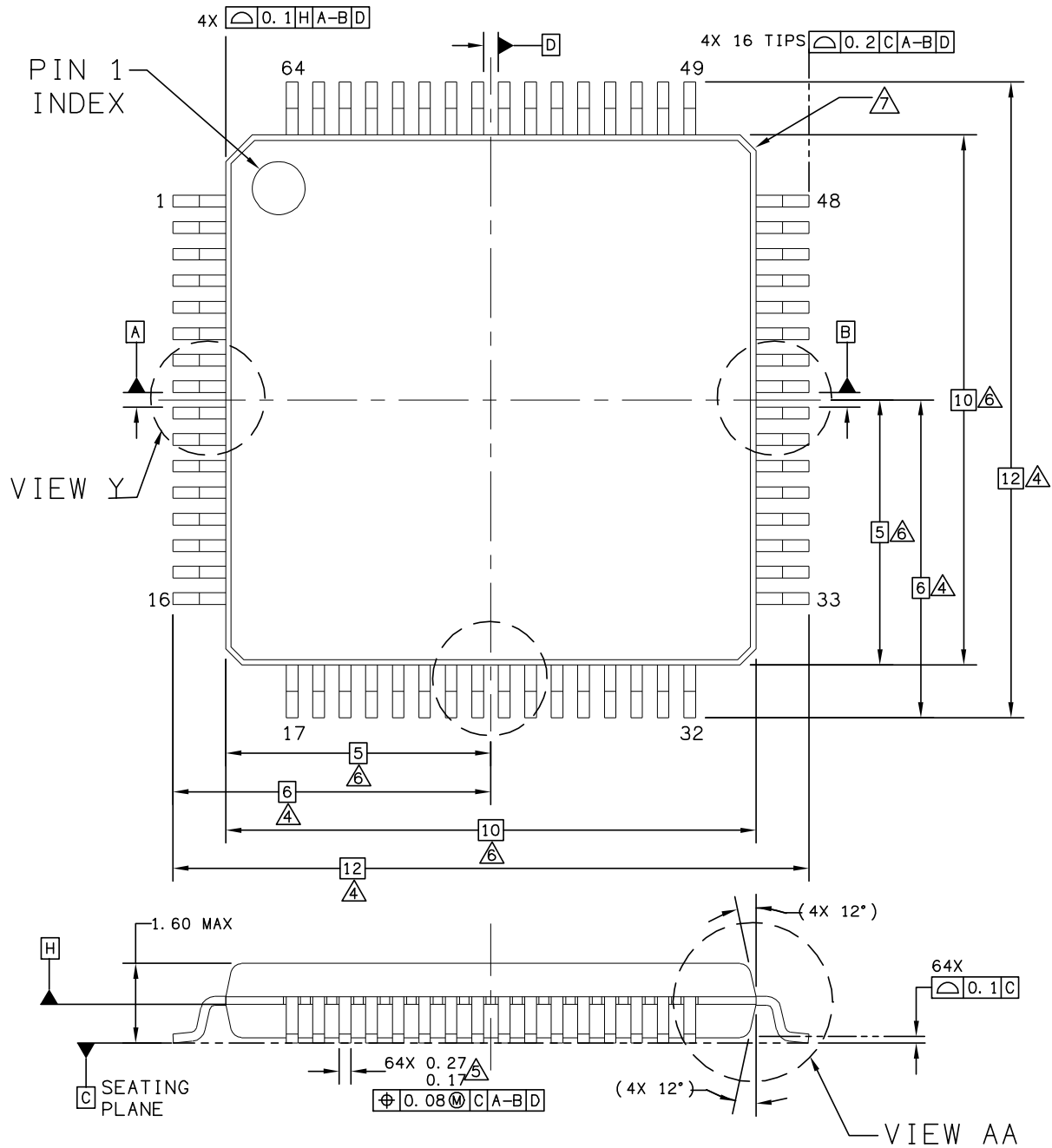
DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	14.00	BSC	0.551	BSC
A1	7.00	BSC	0.276	BSC
B	14.00	BSC	0.551	BSC
B1	7.00	BSC	0.276	BSC
C	—	1.60	—	0.063
C1	0.04	0.24	0.002	0.009
C2	1.30	1.50	0.051	0.059
D	0.22	0.38	0.009	0.015
E	0.40	0.75	0.016	0.030
F	0.17	0.33	0.007	0.013
G	0.65	BSC	0.026	BSC
J	0.09	0.27	0.004	0.011
K	0.50	REF	0.020	REF
P	0.325	BSC	0.013	REF
R1	0.10	0.20	0.004	0.008
S	16.00	BSC	0.630	BSC
S1	8.00	BSC	0.315	BSC
U	0.09	0.16	0.004	0.006
V	16.00	BSC	0.630	BSC
V1	8.00	BSC	0.315	BSC
W	0.20	REF	0.008	REF
Z	1.00	REF	0.039	REF
Ø	0°	10°	0°	10°
Ø1	0°	—	0°	—
Ø2	9°	14°	9°	14°

DATE 09/21/95

CASE 917A-02
ISSUE C

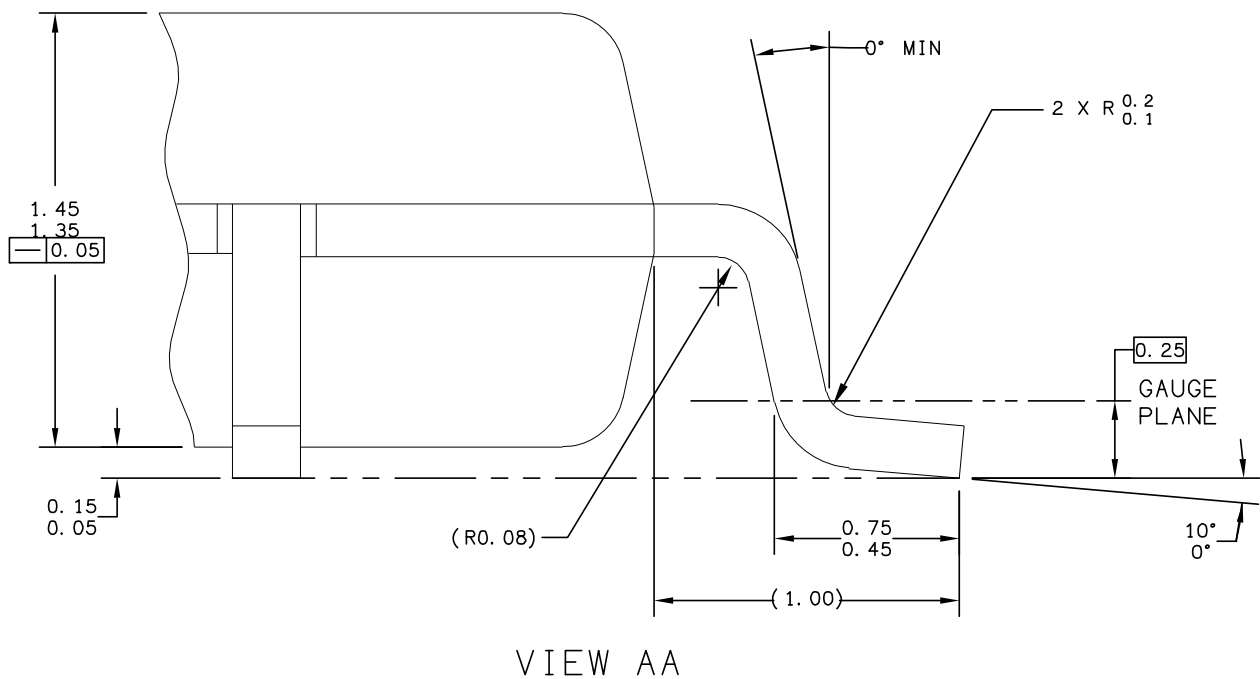
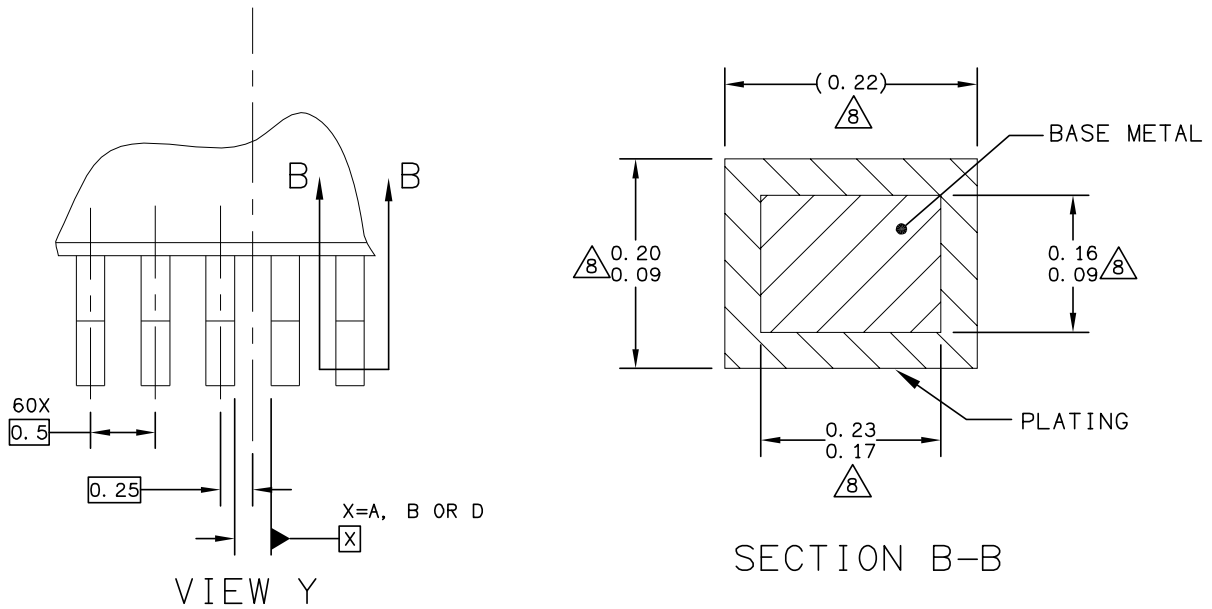
Figure 26. 80-pin LQFP Package Drawing (Case 917A, Doc #98ASS23237W)

Package Information



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TITLE: 64LD LQFP, 10 X 10 X 1.4 PKG, 0.5 PITCH, CASE OUTLINE	DOCUMENT NO: 98ASS23234W	REV: D	
	CASE NUMBER: 840F-02	06 APR 2005	
	STANDARD: JEDEC MS-026 BCD		

Figure 27. 64-pin LQFP Package Drawing (Case 840F, Doc #98ASS23234W), Sheet 1 of 3








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TITLE: 64LD LQFP, 10 X 10 X 1.4 PKG, 0.5 PITCH, CASE OUTLINE	DOCUMENT NO: 98ASS23234W	REV: D	
	CASE NUMBER: 840F-02	06 APR 2005	
	STANDARD: JEDEC MS-026 BCD		

Figure 28. 64-pin LQFP Package Drawing (Case 840F, Doc #98ASS23234W), Sheet 2 of 3

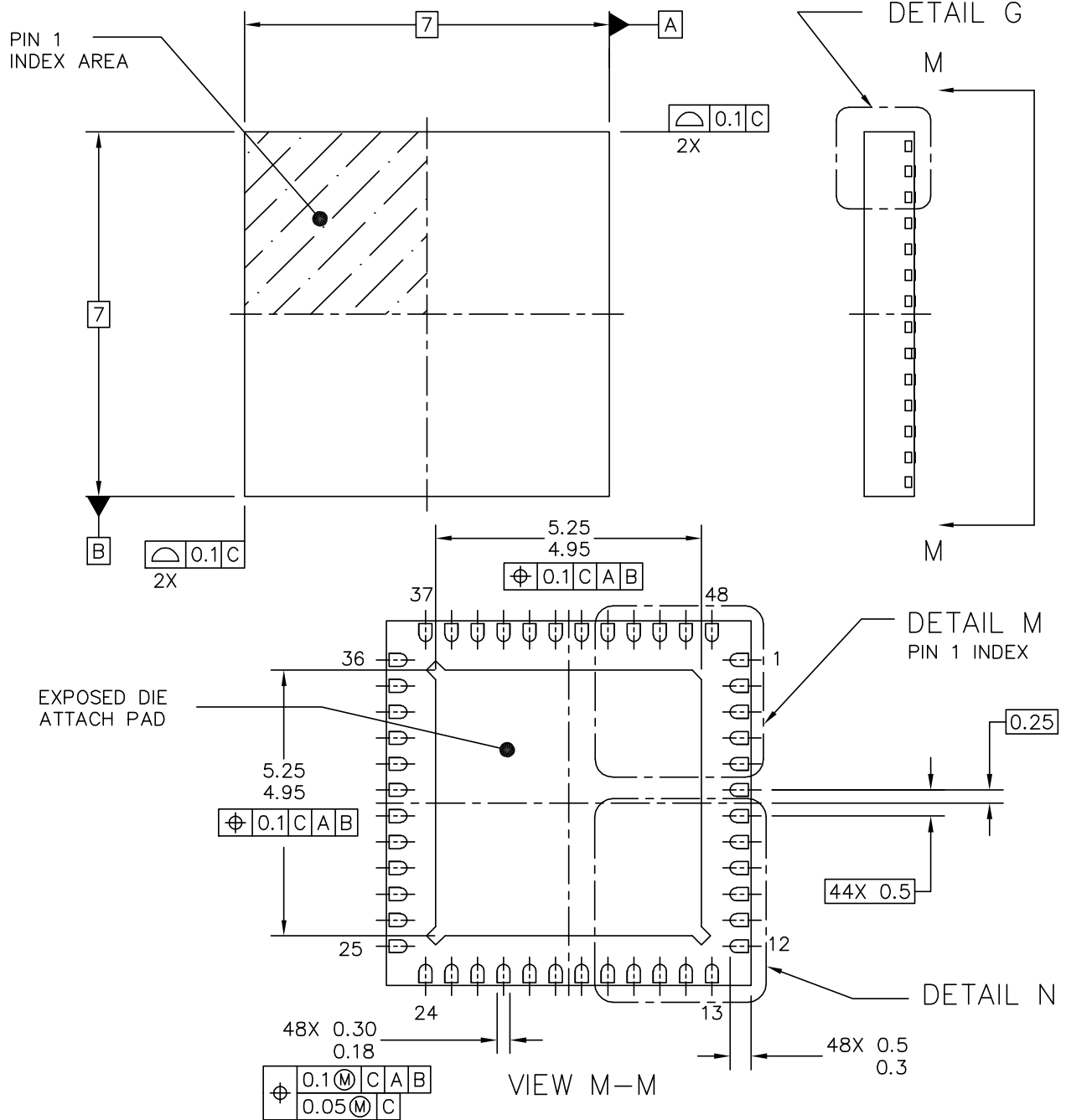
Package Information

NOTES:

1. DIMENSIONS ARE IN MILLIMETERS.
2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
3. DATUMS A, B AND D TO BE DETERMINED AT DATUM PLANE H.
4.  DIMENSIONS TO BE DETERMINED AT SEATING PLANE C.
5.  THIS DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED THE UPPER LIMIT BY MORE THAN 0.08 mm AT MAXIMUM MATERIAL CONDITION. DAMBAR CANNOT BE LOCATED ON THE LOWER RADIUS OR THE FOOT. MINIMUM SPACE BETWEEN PROTRUSION AND ADJACENT LEAD SHALL NOT BE LESS THAN 0.07 mm.
6.  THIS DIMENSION DOES NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25 mm PER SIDE. THIS DIMENSION IS MAXIMUM PLASTIC BODY SIZE DIMENSION INCLUDING MOLD MISMATCH.
7.  EXACT SHAPE OF EACH CORNER IS OPTIONAL.
8.  THESE DIMENSIONS APPLY TO THE FLAT SECTION OF THE LEAD BETWEEN 0.1 mm AND 0.25 mm FROM THE LEAD TIP.

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TITLE: 64LD LQFP, 10 X 10 X 1.4 PKG, 0.5 PITCH, CASE OUTLINE	DOCUMENT NO: 98ASS23234W	REV: D	
	CASE NUMBER: 840F-02	06 APR 2005	
	STANDARD: JEDEC MS-026 BCD		

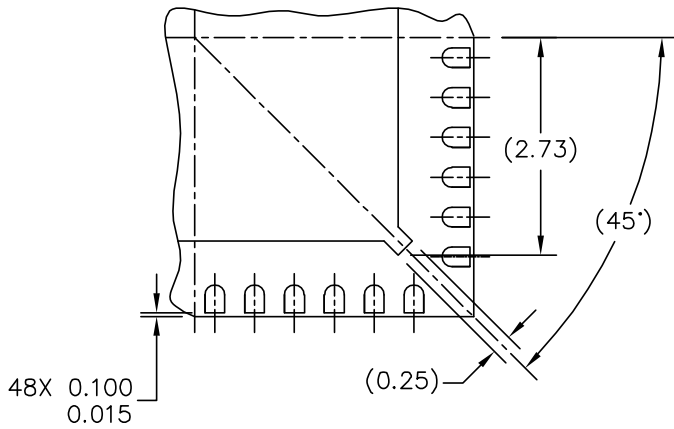
Figure 29. 64-pin LQFP Package Drawing (Case 840F, Doc #98ASS23234W), Sheet 3 of 3



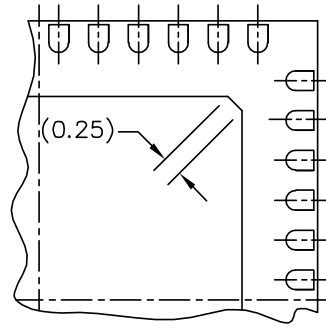
© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	MECHANICAL OUTLINE	PRINT VERSION NOT TO SCALE	
TITLE: THERMALLY ENHANCED QUAD FLAT NON-LEADED PACKAGE (QFN) 48 TERMINAL, 0.5 PITCH (7 X 7 X 1)	DOCUMENT NO: 98ARH99048A	REV: F	
	CASE NUMBER: 1314-05	05 DEC 2005	
	STANDARD: JEDEC-MO-220 VKKD-2		

Figure 30. 48-pin QFN Package Drawing (Case 1314, Doc #98ARH99048A), Sheet 1 of 3

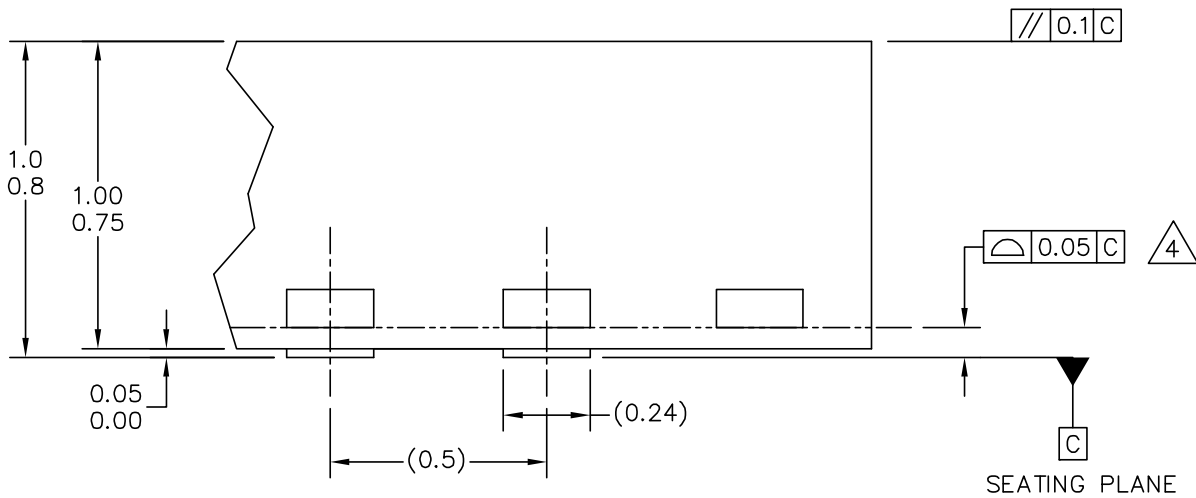
Package Information



DETAIL N
PREFERRED CORNER CONFIGURATION



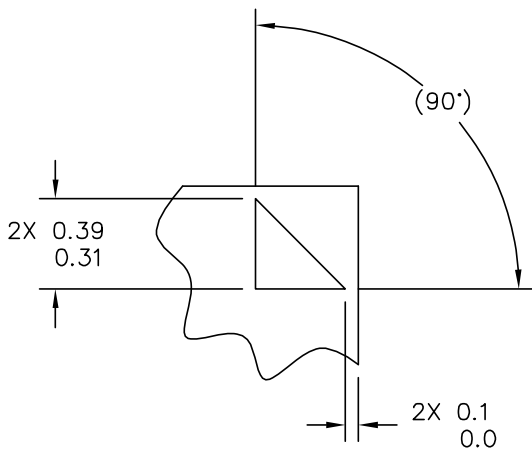
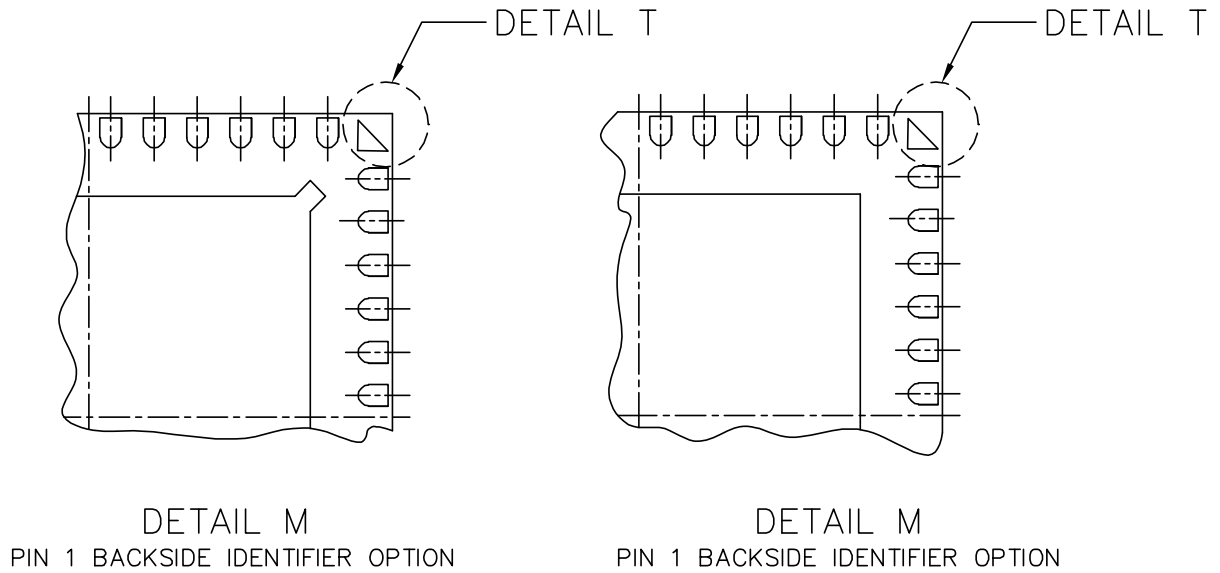
DETAIL M
PREFERRED PIN 1 BACKSIDE IDENTIFIER



DETAIL G
VIEW ROTATED 90° CW


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TITLE: THERMALLY ENHANCED QUAD FLAT NON-LEADED PACKAGE (QFN) 48 TERMINAL, 0.5 PITCH (7 X 7 X 1)	DOCUMENT NO: 98ARH99048A	REV: F	
	CASE NUMBER: 1314-05	05 DEC 2005	
	STANDARD: JEDEC-MO-220 VKKD-2		

Figure 31. 48-pin QFN Package Drawing (Case 1314, Doc #98ARH99048A), Sheet 2 of 3



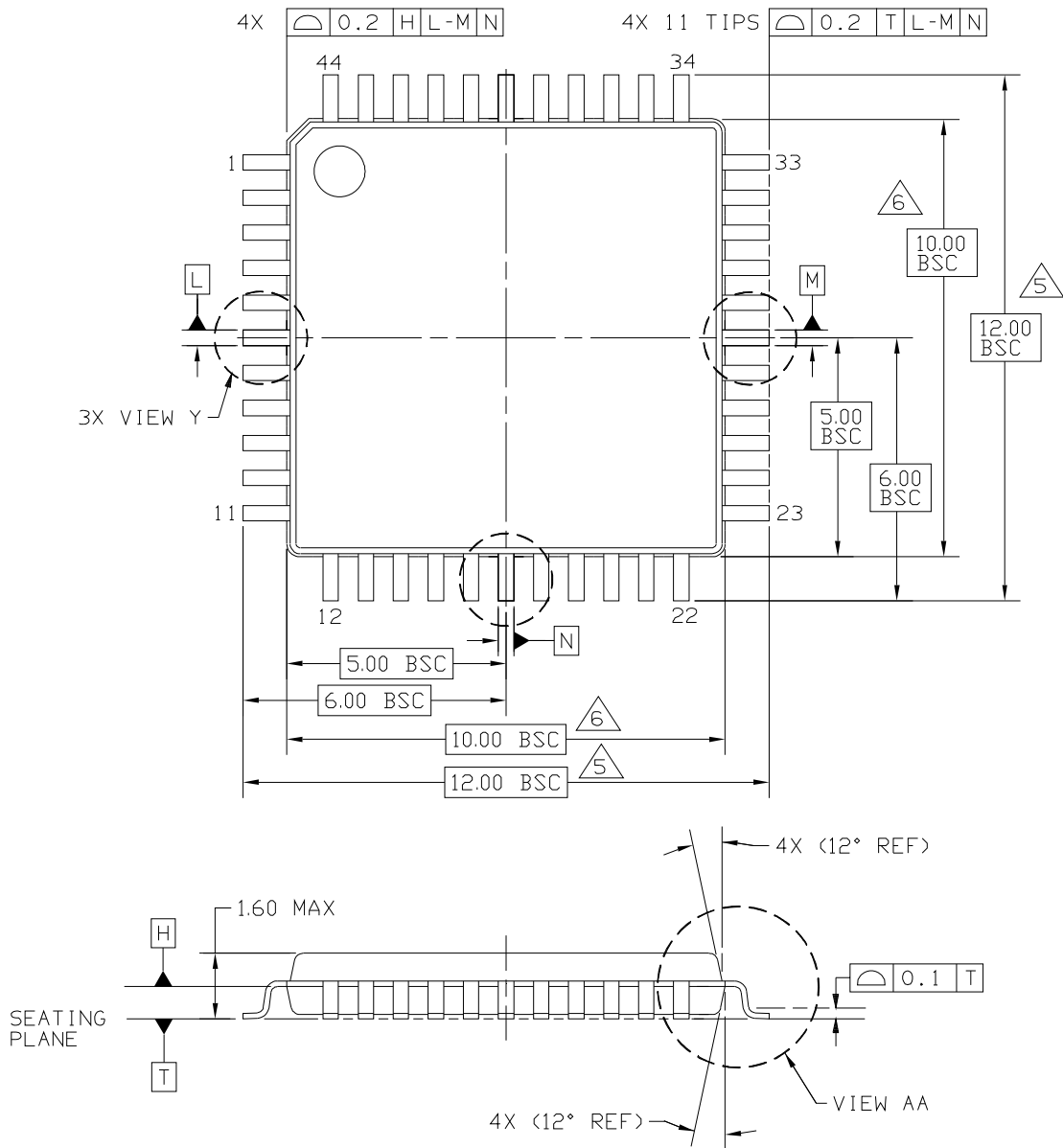
DETAIL T

NOTES:

1. DIMENSIONS ARE IN MILLIMETERS.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. THE COMPLETE JEDEC DESIGNATOR FOR THIS PACKAGE IS: HF-PQFN.
4.  COPLANARITY APPLIES TO LEADS, CORNER LEADS, AND DIE ATTACH PAD.
5. MIN METAL GAP SHOULD BE 0.2MM.

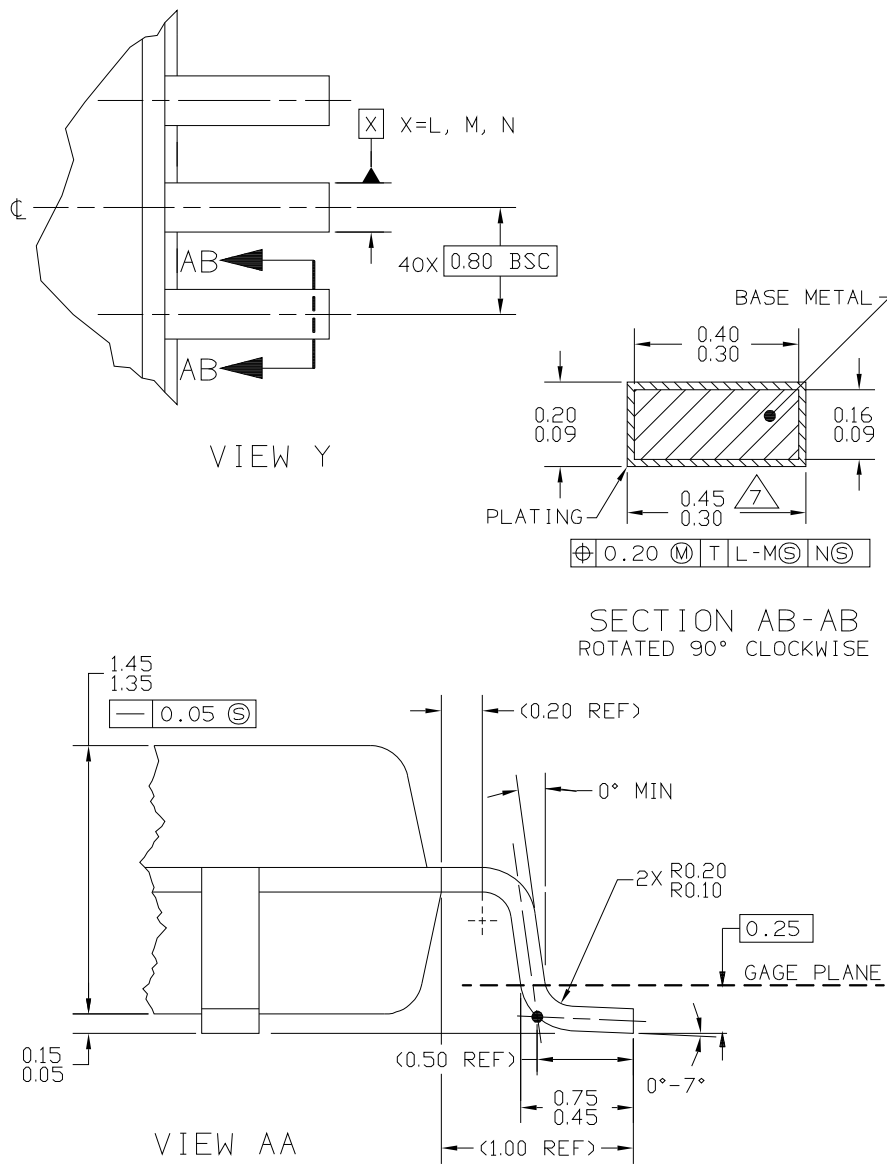
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TITLE: THERMALLY ENHANCED QUAD FLAT NON-LEADED PACKAGE (QFN) 48 TERMINAL, 0.5 PITCH (7 X 7 X 1)	DOCUMENT NO: 98ARH99048A	REV: F	
	CASE NUMBER: 1314-05	05 DEC 2005	
	STANDARD: JEDEC-MO-220 VKKD-2		

Figure 32. 48-pin QFN Package Drawing (Case 1314, Doc #98ARH99048A), Sheet 3 of 3



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TITLE: 44 LD LQFP, 10 X 10 PKG, 0.8 PITCH, 1.4 THICK	DOCUMENT NO: 98ASS23225W	REV: D	
	CASE NUMBER: 824D-02	26 FEB 2007	
	STANDARD: JEDEC MS-026-BCB		

Figure 33. 44-pin LQFP Package Drawing (Case 824D, Doc #98ASS23225W), Sheet 1 of 3



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TITLE: 44 LD LQFP, 10 X 10 PKG, 0.8 PITCH, 1.4 THICK	DOCUMENT NO: 98ASS23225W	REV: D	
	CASE NUMBER: 824D-02	26 FEB 2007	
	STANDARD: JEDEC MS-026 BCB		

Figure 34. 44-pin LQFP Package Drawing (Case 824D, Doc #98ASS23225W), Sheet 2 of 3

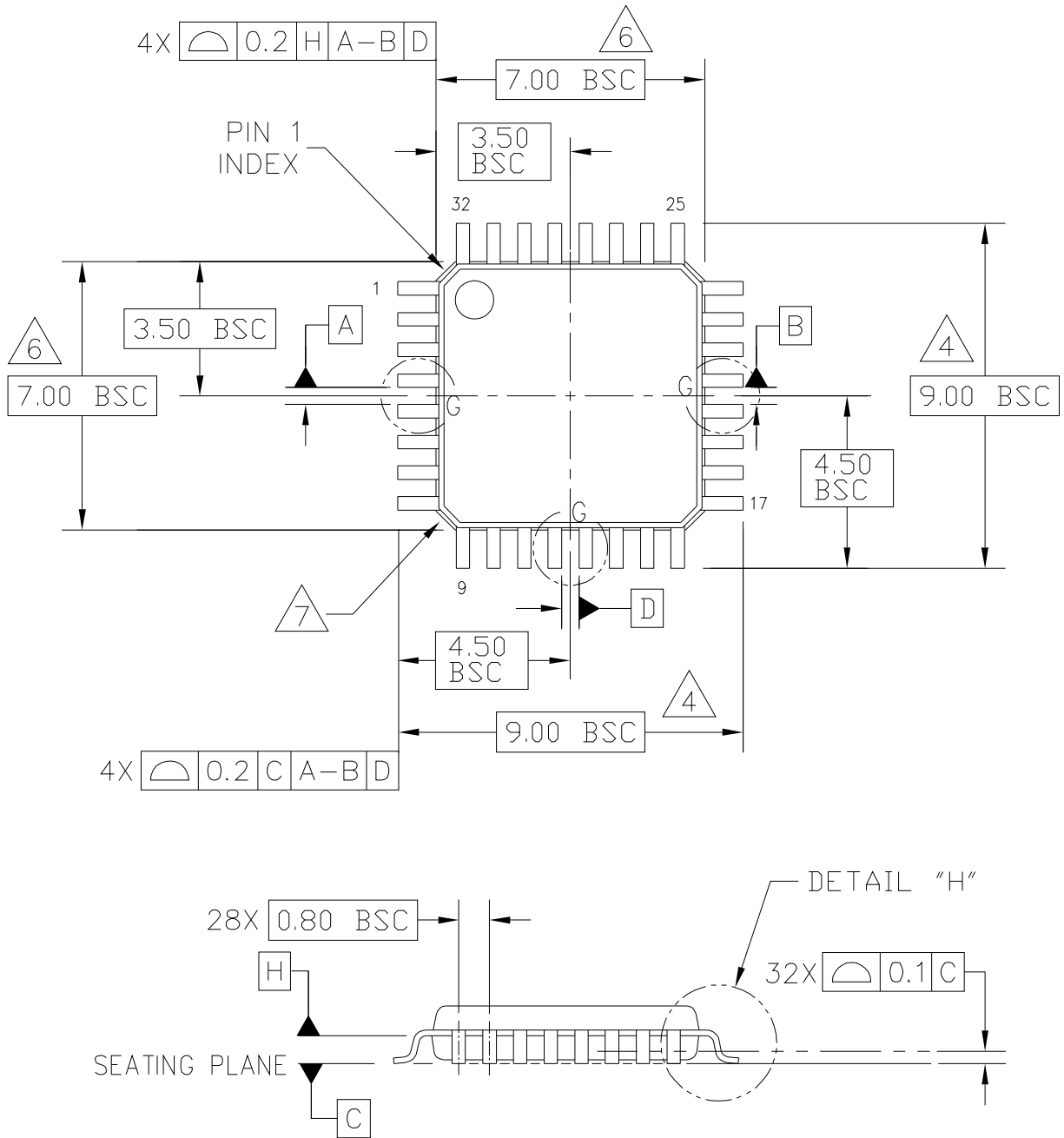
Package Information

NOTES:

1. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994.
2. CONTROLLING DIMENSION: MILLIMETER
3. DATUM PLANE H IS LOCATED AT BOTTOM OF LEAD AND IS COINCIDENT WITH THE LEAD WHERE THE LEAD EXITS THE PLASTIC BODY AT THE BOTTOM OF THE PARTING LINE.
4. DATUMS L, M AND N TO BE DETERMINED AT DATUM PLANE H.
5. DIMENSIONS TO BE DETERMINED AT SEATING PLANE T.
6. DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25 PER SIDE. DIMENSIONS DO INCLUDE MOLD MISMATCH AND ARE DETERMINED AT DATUM PLANE H.
7. DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. DAMBAR PROTRUSION SHALL NOT CAUSE THE DIMENSION TO EXCEED 0.53. MINIMUM SPACE BETWEEN PROTRUSION AND ADJACENT LEAD OR PROTRUSION 0.07.

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TITLE: 44 LD LQFP, 10 X 10 PKG, 0.8 PITCH, 1.4 THICK	DOCUMENT NO: 98ASS23225W	REV: D	
	CASE NUMBER: 824D-02	26 FEB 2007	
	STANDARD: JEDEC MS-026 BCB		

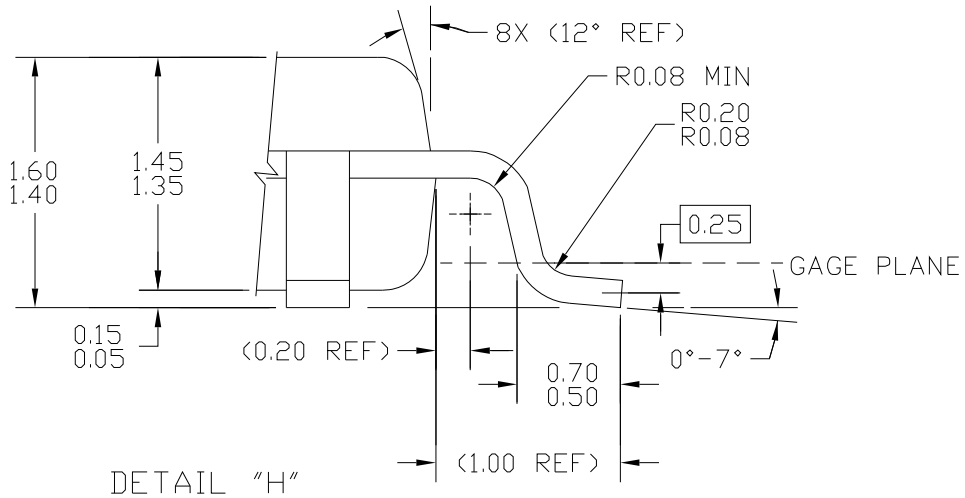
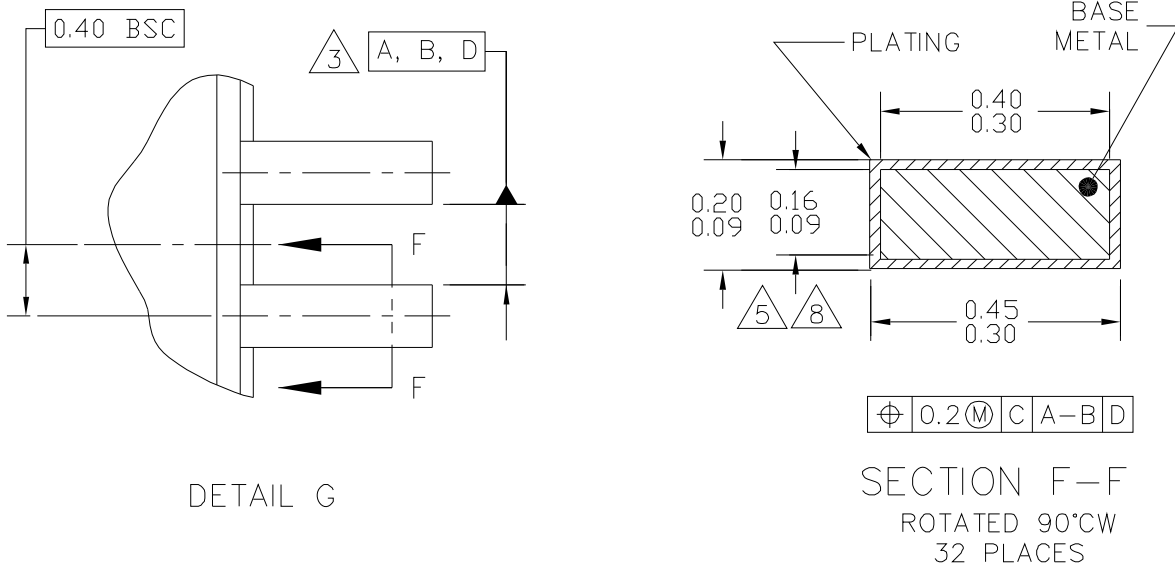
Figure 35. 44-pin LQFP Package Drawing (Case 824D, Doc #98ASS23225W), Sheet 3 of 3



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TITLE: LOW PROFILE QUAD FLAT PACK (LQFP) 32 LEAD, 0.8 PITCH (7 X 7 X 1.4)	DOCUMENT NO: 98ASH70029A	REV: D	
	CASE NUMBER: 873A-03	19 MAY 2005	
	STANDARD: JEDEC MS-026 BBA		

Figure 36. 32-pin LQFP Package Drawing (Case 873A, Doc #98ASH70029A), Sheet 1 of 3

Package Information



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TITLE: LOW PROFILE QUAD FLAT PACK (LQFP) 32 LEAD, 0.8 PITCH (7 X 7 X 1.4)	DOCUMENT NO: 98ASH70029A	REV: D	
	CASE NUMBER: 873A-03	19 MAY 2005	
	STANDARD: JEDEC MS-026 BBA		

Figure 37. 32-pin LQFP Package Drawing (Case 873A, Doc #98ASH70029A), Sheet 2 of 3

NOTES:

1. DIMENSIONS ARE IN MILLIMETERS.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-1994.
3. DATUMS A, B, AND D TO BE DETERMINED AT DATUM PLANE H.
4. DIMENSIONS TO BE DETERMINED AT SEATING PLANE DATUM C.
5. DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED THE MAXIMUM DIMENSION BY MORE THAN 0.08 MM. DAMBAR CANNOT BE LOCATED ON THE LOWER RADIUS OR THE FOOT. MINIMUM SPACE BETWEEN PROTRUSION AND ADJACENT LEAD OR PROTRUSION: 0.07 MM.
6. DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25 MM PER SIDE. DIMENSIONS ARE MAXIMUM PLASTIC BODY SIZE DIMENSIONS INCLUDING MOLD MISMATCH.
7. EXACT SHAPE OF EACH CORNER IS OPTIONAL.
8. THESE DIMENSIONS APPLY TO THE FLAT SECTION OF THE LEAD BETWEEN 0.1 MM AND 0.25 MM FROM THE LEAD TIP.

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TITLE: LOW PROFILE QUAD FLAT PACK (LQFP) 32 LEAD, 0.8 PITCH (7 X 7 X 1.4)	DOCUMENT NO: 98ASH70029A	REV: D	
	CASE NUMBER: 873A-03	19 MAY 2005	
	STANDARD: JEDEC MS-026 BBA		

Figure 38. 32-pin LQFP Package Drawing (Case 873A, Doc #98ASH70029A), Sheet 3 of 3

6 Product Documentation

Find the most current versions of all documents at: <http://www.freescale.com>

Reference Manual (MC9S08QE128RM)

Contains extensive product information including modes of operation, memory, resets and interrupts, register definition, port pins, CPU, and all module information.

7 Revision History

To provide the most up-to-date information, the revision of our documents on the World Wide Web are the most current. Your printed copy may be an earlier revision. To verify you have the latest information available, refer to:

<http://www.freescale.com>

The following revision history table summarizes changes contained in this document.

Table 24. Revision History

Revision	Date	Description of Changes
4	9 Nov 2007	Replaced 44 QFP package with 44 LQFP package.

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