SPECIFICATIONS FOR NICHIA CHIP TYPE **WARM WHITE** LED

MODEL : NS2L123BT-H3

NICHIA CORPORATION

1.SPECIFICATIONS

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(1) Absolute Maximum Ratings			(Ts=25°C)
Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	IF	280	mA
Pulse Forward Current	IFP	400	mA
Allowable Reverse Current	Ir	85	mA
Power Dissipation	Pd	1.00	W
Operating Temperature	Topr	$-40 \sim +100$	°C
Storage Temperature	Tstg	$-40 \sim +100$	°C
Dice Temperature	Tj	135	°C
Soldering Temperature	Tsld	Reflow Soldering : 260°C	for 10sec.
		Hand Soldering : 350°C	for 3sec.

 $\label{eq:IFP} IFP\ Conditions \quad : \quad Pulse\ Width \leq 10msec. \quad and \quad Duty \leq 1/10$

2) Initial Electrical/Optical Characteristics (Ts=25°C)							
Item	Item			Тур.	Max.	Unit	
Forward Voltage		VF	IF=150[mA]	(3.2)	3.6	V	
Luminous Flux	Luminous Flux		IF=150[mA]	(32)	-	lm	
Chromoticity Coordinate	х	-	IF=150[mA]	0.41	-	-	
Chromaticity Coordinate	у	-	IF=150[mA]	0.39	-	-	
Color Rendering		Ra	IF=150[mA]	(85)	-	-	

* Forward Voltage Measurement allowance is \pm 3%.

* Luminous flux value is traceable to the CIE 127:2007-compliant national standards.

* Please refer to CIE 1931 chromaticity diagram.

(3) Ranking					(T	Cs=25°C)
	Item		Symbol	Condition	Min.	Max.	Unit
		Rank P11			30.3	36.0	
	Luminous Flux	Rank P10	φv	IF=150[mA]	25.5	30.3	lm
		Rank P9			21.4	25.5	
	Color Rendering	_	Ra	IF=150[mA]	75	-	-

* Luminous Flux Measurement allowance is \pm 7%.

* Color Rendering Measurement allowance is ± 5 .

Color Ranks

	Rank sw27						
x	0.4373	0.4562	0.4813	0.4593			
у	0.3893	0.4260	0.4319	0.3944			
		Rank sw35					
x	0.3898	0.3996	0.4299	0.4147			
у	0.3716	0.4015	0.4165	0.3814			

 $(IF=150mA, Ts=25^{\circ}C)$

	Rank sw30					
Х	0.4147	0.4299	0.4562	0.4373		
у	0.3814	0.4165	0.4260	0.3893		
	Rank sw40					
			51110			
X	0.3670	0.3736	0.3996	0.3898		

	Rank sw45				
х	0.3515	0.3548	0.3736	0.3670	
у	0.3487	0.3736	0.3874	0.3578	

* Color Coordinates Measurement allowance is ± 0.01 .

 Basically, a shipment shall consist of the LEDs of a combination of the above ranks. The percentage of each rank in the shipment shall be determined by Nichia.

2.INITIAL OPTICAL/ELECTRICAL CHARACTERISTICS Please refer to "CHARACTERISTICS" on the following pages.

3.OUTLINE DIMENSIONS AND MATERIALS

Please refer to "OUTLINE DIMENSIONS" on the following page.

4.PACKAGING

• The LEDs are packed in cardboard boxes after taping.

Please refer to "TAPING DIMENSIONS" and "PACKING "on the following pages.

The label on the minimum packing unit shows ; Part Number, Lot Number, Ranking, Quantity

- · In order to protect the LEDs from mechanical shock, we pack them in cardboard boxes for transportation.
- The LEDs may be damaged if the boxes are dropped or receive a strong impact against them, so precautions must be taken to prevent any damage.
- · The boxes are not water resistant and therefore must be kept away from water and moisture.
- · When the LEDs are transported, we recommend that you use the same packing method as Nichia.

5.LOT NUMBER

The first six digits number shows **lot number**.

The lot number is composed of the following characters;

 $\bigcirc \Box \times \times \times \times \texttt{-} \diamondsuit \diamondsuit \diamondsuit$

 \bigcirc - Year (8 for 2008, 9 for 2009)

- \Box Month (1 for Jan., 9 for Sep., A for Oct., B for Nov.)
- $\times \times \times \times$ Nichia's Product Number
 - $\Diamond \Diamond \Diamond$ Ranking by Color Coordinates, Ranking by Luminous Flux

6.RELIABILITY (1) TEST ITEMS AND RESULTS

1) ILSI IILWIS AND KLS	Standard			Number of
Test Item	Test Method	Test Conditions	Note	Damaged
Resistance to	JEITA ED-4701	Tsld=260°C, 10sec.	2 times	0/22
Soldering Heat	300 301	(Pre treatment 30°C,70%,168hrs.)		
(Reflow Soldering)				
Solderability	JEITA ED-4701	Tsld= $245 \pm 5^{\circ}$ C, 5sec.	1 time	0/22
(Reflow Soldering)	303 303A	using flux	over 95%	
		Lead-free Solder (Sn-3.0Ag-0.5Cu)		
Thermal Shock	JEITA ED-4701	-40°C ~ 100°C	100 cycles	0/50
	300 307	1min. (10sec.) 1min.		
		(Pre treatment 30°C,70%,168hrs.)		
Temperature Cycle	JEITA ED-4701	$-40^{\circ}C \sim 25^{\circ}C \sim 100^{\circ}C \sim 25^{\circ}C$	100 cycles	0/50
	100 105	30min. 5min. 30min. 5min.		
Moisture Resistance Cyclic	JEITA ED-4701	$25^{\circ}C \sim 65^{\circ}C \sim -10^{\circ}C$	10 cycles	0/50
	200 203	90%RH 24hrs./1cycle		
High Temperature Storage	JEITA ED-4701	Ta=100°C	1000 hrs.	0/50
	200 201			
Temperature Humidity	JEITA ED-4701	Ta=60°C, RH=90%	1000 hrs.	0/50
Storage	100 103			
Low Temperature Storage	JEITA ED-4701	Ta=-40°C	1000 hrs.	0/50
	200 202			
Steady State Operating Life		Ta=25°C, IF=280mA	1000 hrs.	0/50
		Tested with Nichia standard circuit board.*		
Steady State Operating Life		Ta=100°C, IF=90mA	1000 hrs.	0/50
of High Temperature		Tested with Nichia standard circuit board.*		
Steady State Operating Life		60°C, RH=90%, IF=200mA	500 hrs.	0/50
of High Humidity Heat		Tested with Nichia standard circuit board.*		
Steady State Operating Life		Ta=-40°C, IF=150mA	1000 hrs.	0/50
of Low Temperature		Tested with Nichia standard circuit board.*		
Permanence of Marking	JEITA ED-4701	Solvent : Isopropyl Alcohol	1 time	0/22
	500 501	Solvent Temperature : $20 \sim 25^{\circ}C$		
		Dipping Time : 5 min.		
Vibration	JEITA ED-4701	$100 \sim 2000 \sim 100$ Hz Sweep 4min.	48min.	0/10
	400 403	200m/s^2		
		3directions, 4cycles		
Electrostatic Discharges	JEITA ED-4701	R=1.5kΩ, C=100pF	3 times	0/22
	300 304	Test Voltage=2kV	Negative/Positive	

★ Thermal resistance of LED with Nichia standard circuit board : Rja ≒ 95°C/W Nichia standard circuit board : FR4, t=1.6mm, Copper foil, t=0.07mm

(2) CRITERIA FOR JUDGING DAMAGE

			Criteria for Judgement	
Item	Symbol	Test Conditions	Min.	Max.
Forward Voltage	VF	IF=150mA	-	Initial Level \times 1.1
Luminous Flux	φv	IF=150mA	Initial Level \times 0.7	-

* The test is performed after the board is cooled down to the room temperature.

7.CAUTIONS

The LEDs are devices which are materialized by combining Blue LEDs and special phosphors. Consequently, the color of the LEDs is changed a little by an operating current. Care should be taken after due consideration when using LEDs.

(1) Moisture Proof Package

- When moisture is absorbed into the SMT package it may vaporize and expand during soldering. There is a possibility that this can cause exfoliation of the contacts and damage the optical characteristics of the LEDs. For this reason, the moisture proof package is used to keep moisture to a minimum in the package.
- The moisture proof package is made of an aluminum moisture proof bag. A package of a moisture absorbent material (silica gel) is inserted into the aluminum moisture proof bag. The silica gel changes its color from blue to red as it absorbs moisture.

(2) Storage

· Storage Conditions

Before opening the package :

The LEDs should be kept at 30°C or less and 90%RH or less. The LEDs should be used within a year. When storing the LEDs, moisture proof packaging with absorbent material (silica gel) is recommended.

After opening the package :

The LEDs should be kept at 30°C or less and 70%RH or less. The LEDs should be soldered within 168 hours (7days) after opening the package. If unused LEDs remain, they should be stored in the moisture proof packages, such as sealed containers with packages of moisture absorbent material (silica gel). It is also recommended to return the LEDs to the original moisture proof bag and to reseal the moisture proof bag again.

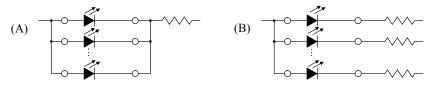
• If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following condition.

Baking treatment : more than 24 hours at $65 \pm 5^{\circ}C$

- This product has silver plated metal parts that are inside and/or outside the package body. The silver plating becomes tarnished when being exposed to an environment which contains corrosive gases. Any LED with tarnished leads may lead to poor solderability and deterioration of optical characteristics. Please do not expose the LEDs to corrosive atmosphere during storage.
- After assembly and during use, silver plating can be affected by the corrosive gases emitted by components and materials in close proximity of the LEDs within an end product, and the gases entering into the product from the external atmosphere. The above should be taken into consideration when designing.
- Please avoid rapid transitions in ambient temperature, especially in high humidity environments where condensation can occur.

(3) Recommended circuit

• In designing a circuit, the current through each LED must not exceed the absolute maximum rating specified for each LED. It is recommended to use Circuit B which regulates the current flowing through each LED. In the meanwhile, when driving LEDs with a constant voltage in Circuit A, the current through the LEDs may vary due to the variation in forward voltage (VF) of the LEDs. In the worst case, some LED may be subjected to stresses in excess of the absolute maximum rating.



• This product should be operated in forward bias. A driving circuit must be designed so that the product is not subjected to either forward or reverse voltage while it is off. In particular, if a reverse voltage is continuously applied to the product, such operation can cause migration resulting in LED damage.

(4) Static Electricity

 \cdot Static electricity or surge voltage damages the LEDs.

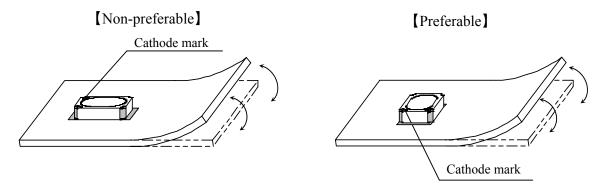
It is recommended that a wrist band or an anti-electrostatic glove be used when handling the LEDs.

- \cdot All devices, equipment and machinery must be properly grounded. It is recommended that precautions be taken against surge voltage to the equipment that mounts the LEDs.
- When inspecting the final products in which LEDs were assembled, it is recommended to check whether the assembled LEDs are damaged by static electricity or not. It is easy to find static-damaged LEDs by a light-on test or a VF test at a lower current (below 2mA is recommended).
- Damaged LEDs will show some unusual characteristics such as the forward voltage becomes lower, or the LEDs do not light at the low current.

Criteria : (VF > 2.0V at IF=1mA)

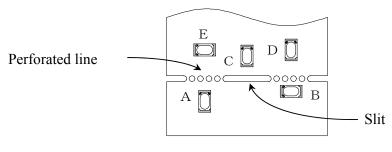
(5) LED position and orientation

• Warpage of circuit board with soldered LEDs may result in damage or package breakage of the LEDs. Please pay special attention to the orientation of the LEDs as to avoid LED failure caused by bow, twist and warpage of the board.



When mechanical stress from the board affects the soldered LED, place the LED in the preferable location and orientation as shown above.

• Depending on the position and direction of LED, the mechanical stress on the LED package can be changed. Refer to the following figure.



Stress : A > B = C > D > E

- \cdot When separating the circuit boards with soldered LEDs, please use appropriate tools and equipment. Hand brake without these tools and equipment may not be used.
- The use of aluminum substrate increases stress to solder joints due to thermal expansion of substrate and subsequently may result in solder joint crack. Customers may need to evaluate their specific application to determine any impact due to the use of aluminum substrate.

(6) Soldering Conditions

• The LEDs can be soldered in place using the reflow soldering method. Nichia cannot make a guarantee on the LEDs after they have been assembled using the dip soldering method.

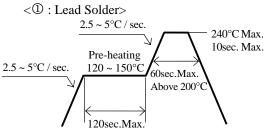
Reflow Soldering			Hand Soldering	
	Lead Solder	Lead-free Solder		
Pre-heat	120 ~ 150°C	180 ~ 200°C	Temperature	350°C Max.
Pre-heat time	120 sec. Max.	120 sec. Max.	Soldering time	3 sec. Max.
Peak	240°C Max.	260°C Max.		(one time only)
temperature				
Soldering time	10 sec. Max.	10 sec. Max.		
Condition	refer to	refer to		
	Temperature - profile ①.	Temperature - profile 2.		
		(N ₂ reflow is recommended.)		

· Recommended soldering conditions

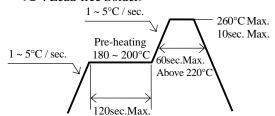
* Although the recommended soldering conditions are specified in the above table, reflow or hand soldering at the lowest possible temperature is desirable for the LEDs.

* A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.

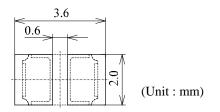
[Temperature-profile (Surface of circuit board)]



Use the conditions shown to the under figure. <© : Lead-free Solder>



[Recommended soldering pad design]



Use the following conditions shown in the figure.

- Occasionally there is a brightness decrease caused by the influence of heat or ambient atmosphere during air reflow. It is recommended that the customer use the nitrogen reflow method.
- The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when using the chip mounter, the picking up nozzle that does not affect the silicone resin should be used.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- \cdot Reflow soldering should not be done more than two times.
- · When soldering, do not put stress on the LEDs during heating.

(7) Cleaning

- It is recommended that isopropyl alcohol be used as a solvent for cleaning the LEDs. When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and the resin or not. Freon solvents should not be used to clean the LEDs because of worldwide regulations.
- Do not clean the LEDs by the ultrasonic. When it is absolutely necessary, the influence of ultrasonic cleaning on the LEDs depends on factors such as ultrasonic power and the assembled condition. Before cleaning, a pre-test should be done to confirm whether any damage to the LEDs will occur.

(8) Heat Generation

- Thermal design of the end product is of paramount importance. Please consider the heat generation of the LED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board, as well as other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.
- Please determine the operating current with consideration of the ambient temperature local to the LED and refer to the plot of Ambient temperature vs. Allowable Forward Current on CHARACTERISTICS in this specifications. Please also take measures to remove heat from the area near the LED to improve the operational characteristics of the LED.
- \cdot The equation ① indicates correlation between Tj and Ta, and the equation ② indicates correlation between Tj and Ts1.

 $\begin{array}{cccc} Tj=Ta+Rja\cdot W & \hline & Tj=Ts1+Rjs1\cdot W & \hline & & @ \\ *Tj=Dice Temperature : ^{\circ}C, & Ta=Ambient Temperature : ^{\circ}C, \\ Ts1=Solder Temperature (Cathode Side) : ^{\circ}C, \\ Rja=Heat resistance from Dice to Ambient temperature : ^{\circ}C / W, \\ Rjs1=Heat resistance from Dice to Ts1 measuring point \doteq 40^{\circ}C / W, \\ W=Inputting Power (IF \times VF) : W \end{array}$

(9) Safety Guideline for Human Eyes

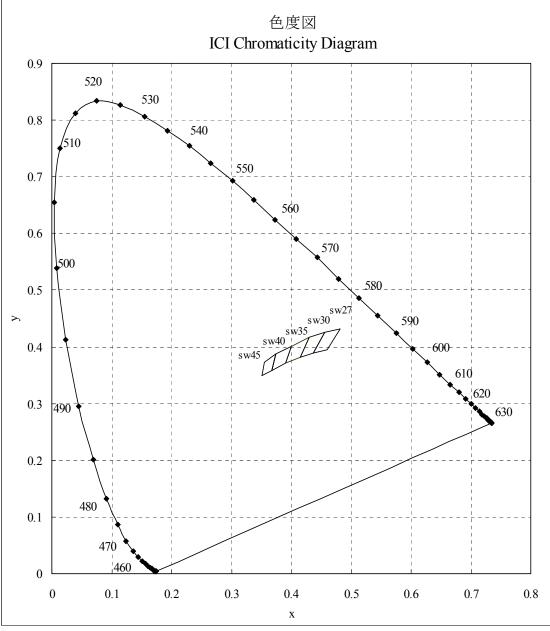
• The International Electrical Commission (IEC) published in 2006 IEC 62471:2006 Photobiological safety of lamps and lamp systems which includes LEDs within its scope. Meanwhile LEDs were removed from the scope of the IEC 60825-1:2007 laser safety standard, the 2001 edition of which included LED sources within its scope. However, keep in mind that some countries and regions have adopted standards based on the IEC laser safety standard IEC 60825-1:2001 which includes LEDs within its scope.

Following IEC 62471:2006, most of Nichia LEDs can be classified as belonging to either Exempt Group or Risk Group 1. Optical characteristics of a LED such as radiant flux, spectrum and light distribution are factors that affect the risk group determination of the LED. Especially a high-power LED, that emits light containing blue wavelengths, may be in Risk Group 2.

Great care should be taken when viewing directly the LED driven at high current or the LED with optical instruments, which may greatly increase the hazard to your eyes.

(10) Others

- \cdot NS2L123B-H3 complies with RoHS Directive.
- Flashing lights have been known to cause discomfort in people; you can prevent this by taking precautions during use. Also, people should be cautious when using equipment that has had LEDs incorporated into it.
- The LEDs described in this brochure are intended to be used for ordinary electronic equipment (such as office equipment, communications equipment, measurement instruments and household appliances). Consult Nichia's sales staff in advance for information on the applications in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as for airplanes, aerospace, submersible repeaters, nuclear reactor control systems, automobiles, traffic control equipment, life support systems and safety devices).
- The customer shall not reverse engineer by disassembling or analysis of the LEDs without having prior written consent from Nichia. When defective LEDs are found, the customer shall inform Nichia directly before disassembling or analysis.
- The formal specifications must be exchanged and signed by both parties before large volume purchase begins.
- The appearance and specifications of the product may be modified for improvement without notice.



* Color Coordinates Measurement allowance is ± 0.01 .

