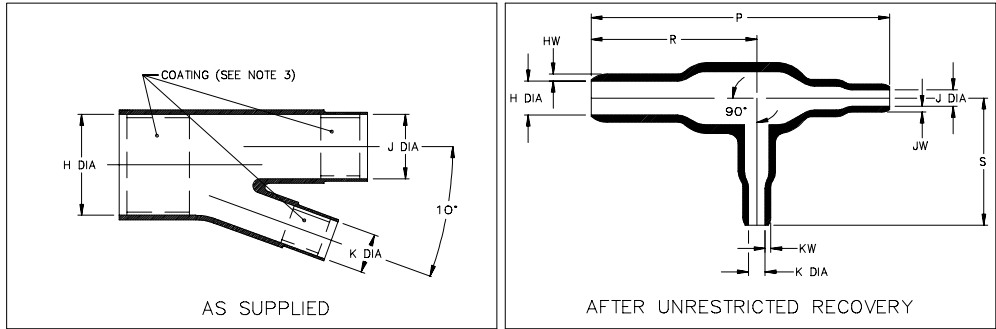


Thermofit<sup>®</sup> Molded Parts  
 Specification Control Drawing  
 Limited Distribution

Part Number : 322A012 thru 037-25/225  
 Description : Transition, 90°  
 Side Breakout

NOTES

- All dimensions are in  $\frac{\text{inches}}{\text{[millimeters]}}$
- Dimensions appearing in table are as follows:
  - a - As Supplied
  - b - After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.



PART NUMBER	H		J & K		P	R	S	T	U	HW	JW & KW
	Min	Max	Min	Max							
	a	b	a	b	±10%	±10%	±10%	±10%	±10%	±20%	±20%
322A012-25/225	.52 [13,2]	.29 [7,4]	.26 [6,6]	.15 [3,8]	2.20 [55,9]	1.30 [33,0]	.76 [19,3]	1.57 [39,9]	.85 [21,6]	.06 [1,02]	.04 [1,02]
322A024-25/225	1.06 [26,9]	.52 [13,2]	.52 [13,2]	.26 [6,6]	3.82 [97,0]	2.12 [53,8]	1.52 [38,6]	2.59 [65,8]	1.43 [36,3]	.10 [2,54]	.06 [1,52]
322A037-25/225	2.19 [55,6]	1.07 [27,2]	1.06 [26,9]	.52 [13,2]	7.80 [198,1]	4.38 [111,3]	3.06 [77,7]	5.14 [130,6]	2.91 [73,9]	.18 [4,57]	.10 [2,54]

**Raychem**

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 MENLO PARK, CALIFORNIA 94025  
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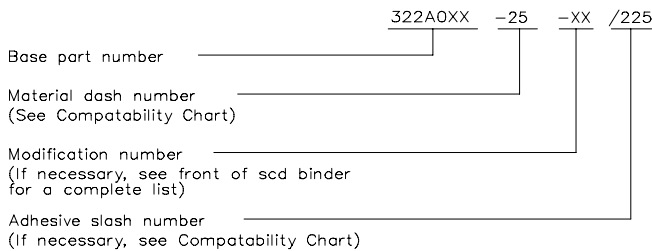
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MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S. NO.	COATING DESCRIPTION
-25	Elastomer, Fluid Resistant	RT-1325	/225	S-1206	Adhesive

ORDERING INFORMATION



THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR  
 NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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