

Description: piezo audio transducer

Date: 9/12/2006

Unit: mm

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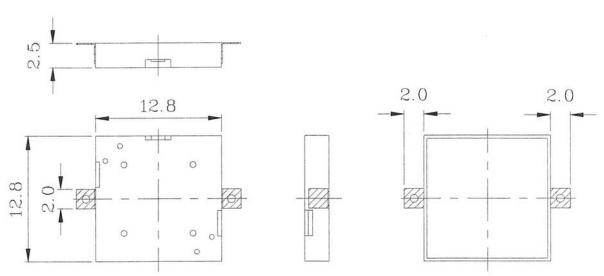


### **Specifications**

Operating voltage	25 Vp-p max.	
Current consumption	5 mA max.	at 5 Vp-p, square wave, 4.1 KHz
Sound pressure level	70 db min.	at 10 cm / 5 Vp-p, square wave, 4.1 KHz
Electrostatic capacitance	16,000 pF ±30%	at 1 KHz / 1 V
Operating temperature	-20 ~ +70° C	
Storage temperature	-30 ~ +80° C	
Dimensions	ø12.8 x W12.8 x H2.5 mm	
Weight	0.5 g max.	
Material	LCP (White)	
Terminal	SMD Type	
RoHS	yes	

# **Appearance Drawing**

Tolerance: ±0.2





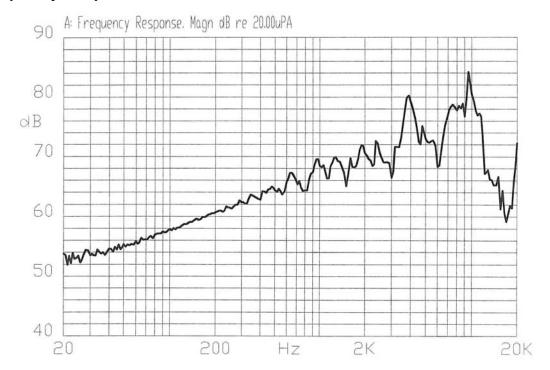
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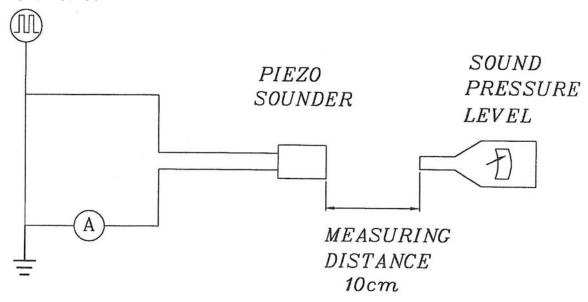
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### **Typical Frequency Response Curve**



#### **Measurement Method**



S.P.L. Measuring Circuit

Input Signal: 5 V p-p, 4.1 KHz, Square Wave

Mic: RION UC 30

S.G.: Hewlett Packard 33120A Function Generator or equivalent



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#### **Mechanical Characteristics**

ltem	Test Condition	<b>Evaluation Standard</b>	
Solderability	Lead terminals are immersed in rosin for	95% of the surface of the lead	
	5 seconds and then immersed in solder bath	pads must be covered with	
	of 230 ±5°C for 2 ±0.5 seconds.	fresh solder.	
Soldering Heat Resistance	1) IR Reflow		
	Pre-heating conditions should be 140~160°C for		
	60 to 120 seconds. Ascending time up to		
	200°C should be longer than 30 seconds.		
	Heating conditions should be within 10 seconds		
	at 230°C min. Peak temperature should be		
	235°C. Then, place leave the buzzer in natural		
	conditions for 1 hour before measuring.		
		No interference in operation.	
	2) Soldering Iron	·	
	Soldering iron of 270 ±5°C should be placed		
	0.5mm above the buzzer's electrode. Melting		
	solder through the soldering iron should be		
	applied to the electrode for 3±1 seconds. Then,		
	place the buzzer in natural conditions for		
	4 hours before measuring.		
Terminal Mechanical Strength	For 10 seconds, the force of 9.8N (1.0kg) is	No damage or cutting off.	
3	applied to each terminal in axial direction.		
Vibration	The buzzer shall be measured after applying	The value of oscillation	
	a vibration amplitude of 1.55 mm with 10 to	frequency/current consumption	
	55 Hz band of vibration frequency for 1 minute	should be ±10% of the initial	
	to each of the 3 perpendicular directions for	measurements. The SPL shou	
	2 hours.	be within ±10dB compared with	
		the initial measurement.	



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### **Environment Test**

Item	Test Condition	Evaluation Standard
High temp. test	After being placed in a chamber at +80°C for 240 hours.	
Low temp. test	After being placed in a chamber at -30°C for 240 hours.	
Humidity test	After being placed in a chamber at +40°C and 90±5% relative humidity for 240 hours.	The buzzer will be measured after
Temp. cycle test	The part shall be subjected to 5 cycles. One cycle will consist of:	being placed at +25°C for 4 hours. The value of the
	+80°C +20°C	oscillation frequency/current consumption should be ±10% compared to the initial measurements. The SPL should be within ±10dB compared to the initial measurements.
	-30°C 30 15 30 15 Unit: minute	

**Reliability Test** 

Item	Test Condition	Evaluation Standard
Operating (Life Test)	Continuous life test:	The buzzer will be measured after
	The part will be subjected to 48 hours of	being placed at +25°C for 4
	continuous operation at +55°C with rated	hours. The value of the
	voltage applied.	oscillation frequency/current consumption should be ±10%
	2. Intermittent life test:	compared to the initial
	A duty cycle of 1 minute on, 1 minute off, a	measurements. The SPL should
	minimum of 5,000 times at room temp	be within ±10dB compared to
	(+25 ±2°C) with rated voltage applied.	the initial measurements.

#### **Test Conditions**

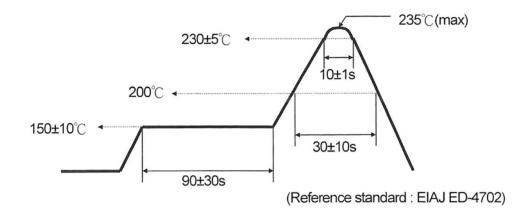
Standard Test Condition	a) Tempurature: +5 ~ +35°C	b) Humidity: 45 - 85%	c) Pressure: 860-1060 mbar
Judgement Test Condition	a) Tempurature: +25 ±2°C	b) Humidity: 60 - 70%	c) Pressure: 860-1060 mbar

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# **Recommended Temperature Profile for Reflow Oven**





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# **Packaging**

