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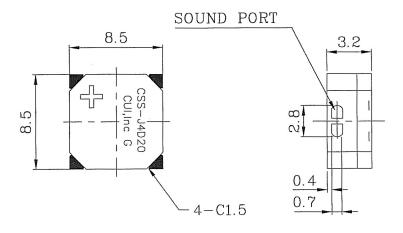
PART NUMBER: CSS-J4D20 DESCRIPTION: magnetic buzzer

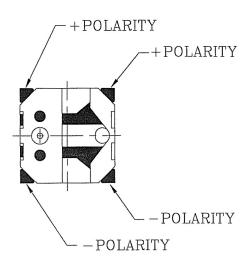
# **SPECIFICATIONS**

rated voltage	3.6 Vo-p		Vo-p
operating voltage	3.0 ~ 5.0 Vo-p		<u> </u>
current consumption	80 mA max.	applying rated voltage, 3	3100 Hz square wave, ½ duty
coil resistance	20.0 Ω ±3		
sound pressure level	90 db min. (97 typ.)	at 5 cm (A-weight), appl	ying rated voltage,
		3100 Hz square wave, 1	∕₂ duty
operating temperature	-40 ~ +70° C		
storage temperature	-40 ~ +85° C		
dimensions	L8.5 x W8.5 x H3.2 mm		
weight	0.7 g		
material	L.C.P. (white)		
terminal	SMD type (Au Plating)		
RoHS	yes		

## APPEARANCE DRAWING

tolerance: ±0.5



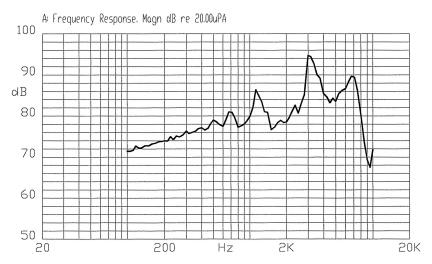




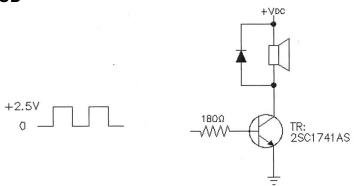
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**PART NUMBER:** CSS-J4D20 **DESCRIPTION:** magnetic buzzer

# TYPICAL FREQUENCY RESPONSE CURVE



## **MEASUREMENT METHOD**



# **MECHANICAL CHARACTERISTICS**

item	test condition	evaluation standard
solderability	Lead terminals are immersed in solder bath	95% of the lead pad surfaces
	of 270 ±5°C for 3 ±1 seconds.	must be covered with fresh solder
soldering heat resistance	The buzzer follows the reflow temperature	No interference in operation.
	curve to test its reflow thermo stability.	
terminal mechanical strength	Lead pads will be soldered onto the PCB, the	
-	force of 9.8N (1.0kg) is applied behind the part	No damage or cutting off.
	for 10 seconds.	
vibration	The buzzer will be measured after applying	After the test, the part will meet
	a vibration amplitude of 1.5 mm with 10 to	specifications without any
	55 Hz band of vibration frequency to each of	damage to its appearance. The
	the 3 perpendicular directions for 2 hours.	SPL should be within ±10dB
drop test	The part will be dropped from a height of	compared with the initial
	75 cm onto a 40 mm thick wooden board 3	measurement.
	times in 3 axes (X, Y, Z) for a total of 9 drops.	

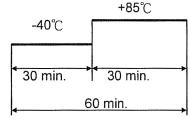


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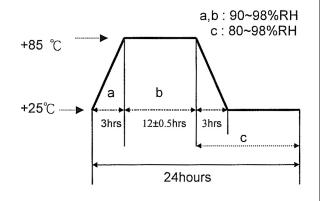
# **ENVIRONMENT TEST**

item	test condition	evaluation standard
high temp. test	After being placed in a chamber at +85°C for	
	96 hours.	
low temp. test	After being placed in a chamber at -40°C for	
	96 hours.	
thermal shock	The part will be subjected to 10 cycles. One cycle will consist of:	
	+85℃	



temp. cycle test

The part will be subjected to 10 cycles. One cycle will last for 24 hours and consist of:



After the test, the part will meet specifications without any damage to its appearance and performance. After 4 hours at 25°C, the SPL should be within ±10dB compared with the initial measurement.

# **RELIABILITY TEST**

item	test condition	evaluation standard
operating (life test)	1. Continuous life test:	
	The part will be subjected to 72 hours of	After the test, the part will meet
	continuous operation at +55°C with 3.6 V,	specifications without any
	3100 Hz applied.	damage to its appearance and performance. After 4 hours at
	2. Intermittent life test:	25°C, the SPL should be within
	A duty cycle of 1 minute on, 1 minute off, a	±10dB compared with the initial
	minimum of 10,000 times at room temp	measurement.
	(+25 ±10°C) with 3.6 V, 3100 Hz applied.	

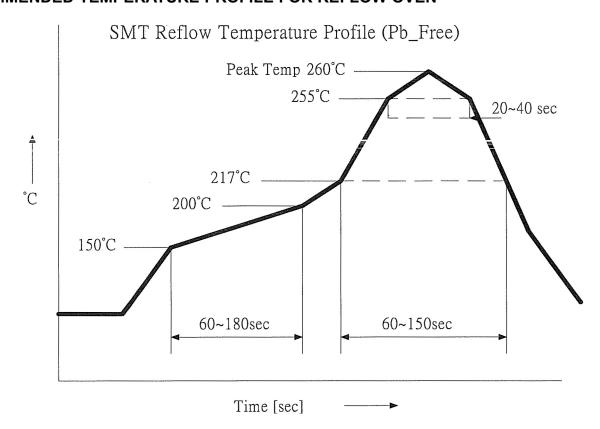
TEST CONDITIONS			
standard test condition judgement test condition	a) temperature: +5 ~ +35°C a) temperature: +25 ±2°C	,	c) pressure: 860-1060 mbar c) pressure: 860-1060 mbar



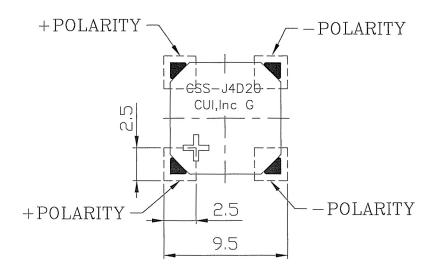
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## RECOMMENDED TEMPERATURE PROFILE FOR REFLOW OVEN



# **RECOMMENDED LAND PATTERN**





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# **PACKAGING**

