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1 - Description

1.1 - General

The 87 620●●● multifunction counter has 5 operating modes:

Mode	Description	Page
PRESELECTOR F c t P C	Electrical pulse counting with activation of contact(s) when one or two preset value(s) is(are) reached.	55
TACHOMETER F c t t A	Calculates the number of electrical pulses per second or per minute.	60
TIME COUNTER F c t t C	Measurement of time elapsed between 2 electrical states with activation of contact(s) when the preset time(s) is(are) reached.	64
MULTITOTALISER F c t M U	Electrical pulse counting on 2 distinct(s) counting inputs: Totaliser A and Totaliser B.	69
BATCH COUNTER F c t b C	Preselector with a single preset value (see above) with incrementation of a counter each time the preselector activates its contact	74

1.2 - Technical Description

1.2.1 - Display

LED display	LCD display
- 7 segments, 6 digits and a programmable decimal point, - Red in colour, - Height: 7.6 mm LED, - 4 indicators: (P1, P2, G, PG).	- 6 digits and a programmable decimal point, - Height: 9 mm LCD, - 4 indicators: (P1, P2, G, PG).

1.2.2 - Inputs

- Counting inputs A and B.
- Control inputs B and C (Partial stoppage of counting (called Gate function), display reset or maintained).
- Contact, voltage or solid-state inputs (NPN or PNP).

Input modes

- Counting inputs.
- Counting direction input and counting input.
- Differential inputs (adding or subtracting).
- Inputs with phase discriminator, use of edges.

Counting frequency

Counting input frequency	5 KHz with 1 input/2.5 KHz with 2 inputs
Counting input minimum pulse duration	17 ms at 30 Hz, 250 µs at 2.5 KHz

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1.2.3 - Outputs

Relay	
1 or 2 changeover	Response time < 5 ms
Rated current	5 A
Minimum current	10 mA
Maximum switching voltage	⎓ 30 V, ∿ 250 V
Minimum switching voltage	∿/⎓ 5 V
PNP solid-state	
Maximum current	30 mA
Switching voltage	⎓ 12…24 V for version with DC power supply
	⎓ 12…30 V for version with AC power supply

The outputs OUT1 for P1 and OUT2 for P2 are available as solid-state or relay outputs.

1.2.4 - Supply

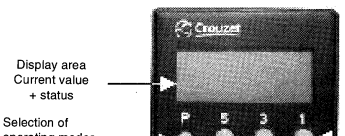
Max. current consumption with pulse transmitter	
⎓ 12…24 V ± 10 %	< 150 mA
∿ 24 V ± 10 % - 50/60 Hz	< 250 mA
∿ 115 V ± 10 % - 50/60 Hz	< 50 mA

1.3 - Presentation and environment

Electrical connection to terminal	Screw
Front panel dimensions	48 x 48 per DIN 43700
Panel mounting	By self-interlocking clamp by means of M3 set screws, 45 x 45 cutout
Thickness of panel	⩽ 11 mm
Attachment	By front panel screw terminals
Protection	By front panel seal
Weight	- Approx. 100 g for the DC version with 1 preset - Approx. 200 g for the others versions
Protection categoriy	Front panel : IP 65 (IEC 144)
Operating temperature range	0 °C…50 °C
Storage temperature range	- 20 °C…70 °C

1.4 - Physical description

LCD Version



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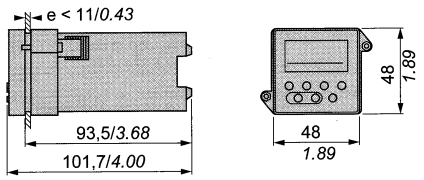
Dimensions



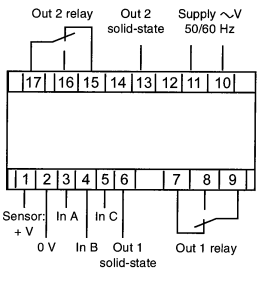
mm
inch

1.6 - Connection

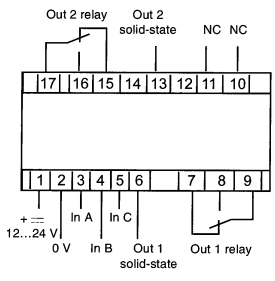
The diagram below shows a complete wiring configuration.

If the product only has one preset, the terminals not connected are named as "nc" and must not be connected.

2 presets version Vac



2 presets version Vdc



Connector screw tightening torques in Nm/lb-in	
Terminals 1-6	0.2/1.75
Terminals 7-17	0.4/3.5

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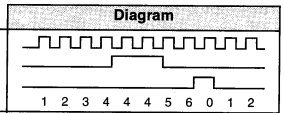
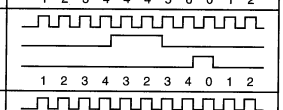
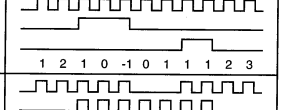
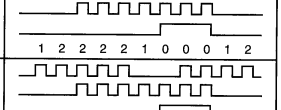
TERMINAL	DESCRIPTION
1	- Auxiliary power supply providing 12-24 volts dc only in ac voltage version to actuate pulse generators up to 50 mA. Note: For the dc power supply, this terminal is used for the direct current positive input.
2	0 Volt or common - for use with the sensor power supply, inputs A, B and C, and solid-state outputs 1 and 2
3	Input A (see the Role of counting and control inputs parameter)
4	Input B (see the Role of counting and control inputs parameter)
5	Input C - Programmable for use as a 0 reset input or gate (see Role of counting and control inputs parameter)
6	Solid-state output provides a PNP output signal
7	Changeover output 1: NC
8	Changeover output 1: NO
9	Changeover output 1: Common
10	Alternating current input - neutral (not wired for dc power supply products)
11	Alternating current input - line (not wired for dc power supply products)

2 - Input and output mode

2.1 - Counting and control input modes (function + diagram)

			Diagram
InCGr	Input A Input B Input C Display	Counting Gate Reset	 1 2 3 4 4 4 5 6 0 1 2
InCdr	Input A Input B Input C Display	Counting Counting direction Reset	 1 2 3 4 3 2 3 4 0 1 2
InCdG	Input A Input B Input C Display	Counting Counting direction Gate	 1 2 1 0 -1 0 1 1 1 2 3
InASr	Input A Input B Input C Display	Adding Subtracting Reset	 1 2 2 2 2 1 0 0 0 1 2
InASG	Input A Input B Input C Display	Adding Subtracting Gate	

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2.2 - Output modes

The outputs operate in correspondence with the pulse counter.

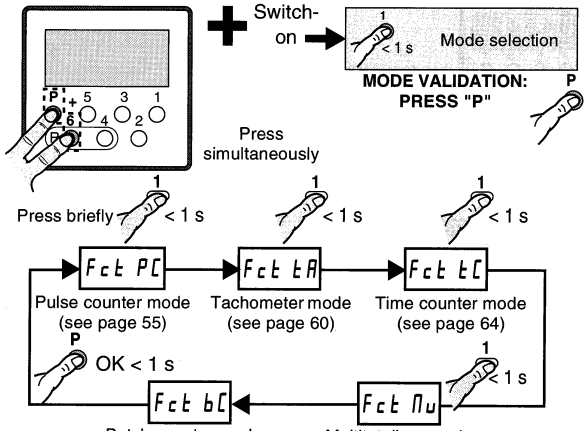
The outputs are monostable or bistable according to the configuration set.

In operation with resetting mode:
- If the preset value P1 is reached, the output OUT1 is activated.
- If the preset value P2 is reached, the output OUT2 is activated.

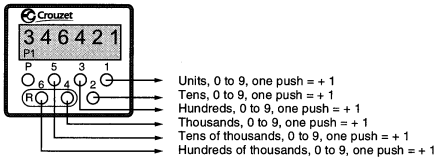
Zero reset mode or original mode		
Static reset r S b lo	Counting Reset Display	1 2 0 0 0 0 0 0 0 1 2
Dynamic reset r S cPt	Counting Reset Display	1 2 0 1 2 3 4 5 6 7 8
Reset mode		
Upcounting r S 0 r S A0	Counting Reset Display	1 2 0 1 2 3 4 5 0 1 2
	Operation with electrical, automatic or manual Reset	

3 - Operating and configuration mode

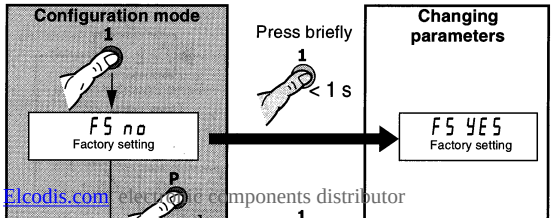
3.1 - Mode selection



3.3 - Programming of the preset and gain values



Example: P + 5



4 - Preselector mode

4.1 - Description of the preselector mode

FctPC

The CPT4 multifunction electronic counter configured in preselector mode enables:
- the upcounting/downcounting of electrical pulses,
- the display of current value, taking into account the Gain G, also known as the weighting factor, or scale factor,
- activation of a contact OUT1 when the value P1 is reached,
- activation of a contact OUT2 when the value P2 is reached,
- manual reset, electrical reset (using input C) or automatic reset by programming.
- operation with reset to zero or reset to the main preset value.

where:
- P1: intermediate preset.
- P2: main preset.

Note: In the case of a counter with only one preset, P1 is the main preset.

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4.2 - Configuration of the preselector mode

PARAMETERS	VALUES	DESCRIPTION		
Setting to default configuration	FS no*	- Manual reset		
	FS YES	**- Default factory setting (parameters marked*)**		
Function of counting and control inputs		**Input A**	**Input B**	**Input C**
	in. CGr*	Counting	Gate	Reset
	in. Cdr	Counting	Counting direction *(2)*	Reset
	in. CdG	Counting	Counting direction *(2)*	Gate
	in. ASr	Adding	Subtracting	Reset
	in. ASG	Adding	Subtracting	Gate
	in. AAr	Adding	Adding	Reset
	in. PPr	Phase A *(1)*	Phase B *(1)*	Reset
	in. PPG	Phase A *(1)*	Phase B *(1)*	Gate
Display of decimal point on screen	dP_. *	xxxxxx no decimal point		
	dP_. 0	xxxxx.x		
	dP_. 00	xxxx.xx		
	dP_. 000	xxx.xxx		
Reset mode	rS 0*	- Upcounting mode; no automatic reset to zero; manual or electrical reset.		

PARAMETERS	VALUES	DESCRIPTION
Duration of the output signal OUT1	S1 OFF	- No output signal
	S1 On	- Bistable output (disappears on transmission of OUT2)
	S1 0.02	- 20 ms
	S1 0.05	- 50 ms
	S1 0.10*	- 100 ms
	S1 0.20	- 200 ms
	S1 0.50	- 500 ms
	S1 1.00	- 1 s
Duration of the output signal OUT2		Same as OUT1
Operation of OUT2 on an intermediate reset	Our n*	- No transmission (if external reset before P2 is reached, the output is not activated) *(1)*
	Our Y	- With transmission OUT2 on a reset (In the event of a reset on OUT2 the output is activated) *(1)*
Logic of NPN or PNP inputs	in. NH	- HTL inputs for NPN (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 8 V)
	in. PH*	- HTL inputs for PNP (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 8 V)
	in. NL	- TTL inputs for NPN (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 3.8 V)
	in. PL	- TTL inputs for NPN (sensitive to a level "0"

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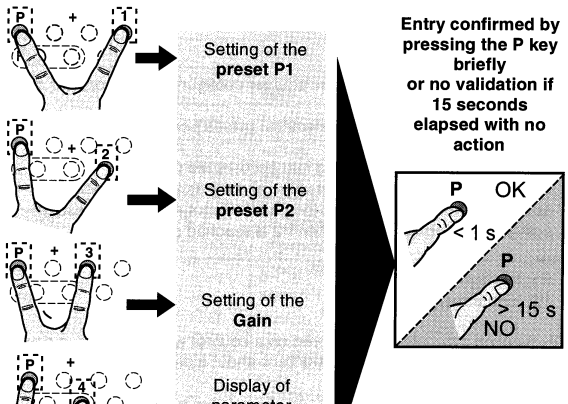
PARAMETERS	VALUES	DESCRIPTION
Reset interlocking by keys (6 + 4)	r S unL*	- Manual reset possible (keys 6 + 4)
	r S Loc	- Reset by keys, interlocked or delayed (see Interlocking mode parameter)
Interlocking of access to preset P1	P 1 unL*	- Access to preset P1 possible (keys P + 1)
	P 1 Loc	- Access to P1 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of access to preset P2	P 2 unL*	- Access to preset P2 possible (keys P + 2)
	P 2 Loc	- Access to P2 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of access to gain G	G A unL*	- Access to gain possible (keys P + 3)
	G A Loc	- Access to gain interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking mode for reset, presets and gain	A l l unL*	- Access to interlocked parameters possible after pressing > 10 s
	A l l Loc	- Access to interlocked parameters impossible

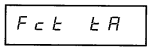
4.3 - Use of the preselector mode

Display or modification of presets P1, P2 and gain G (they can be interlocked by programming)



5 - Tachometer mode

5.1 - Description of the tachometer mode



The CPT4 multifunction electronic counter configured in tachometer mode enables:
- upcounting/downcounting of electrical pulses per second or per minute (counting on rising edges),
- display of current value, taking into account the Gain G,
- remaining of display of current value as long as input C is active,
- activation of contact OUT1 as long as P1 is not reached or passed,
- activation of contact OUT2 when P2 is reached or passed.

where:
- P1: low threshold.
- P2: high threshold

This function can only be configured on a counter with 2 presets; a counter with 1 preset will behave like a counter without a preset.

5.2 - Configuration of the tachometer mode

PARAMETERS	VALUES	DESCRIPTION		
Default configuration	FS no*	- Manual reset		
	FS YES	- **Default factory setting (parameters marked *)**		
Function of counting and control inputs		**Input A**	**Input B**	**Input C**
	In. CH *	Counting input	–	Hold
	In. CdH	Counting	Counting direction *(2)*	
	In. ASH	Adding	Subtracting	
	In. AAH	Adding	Adding	
	In. PPH	Phase A *(1)*	Phase B *(1)*	
Time unit	U. SEC*	- Pulses/second		
	U. Min	- Pulses/minute		
Display of decimal point on screen	dP_. *	xxxxxx no decimal point		
	dP_. 0	xxxxx.x		
	dP_. 00	xxxx.xx		
	dP_. 000	xxx.xxx		
Minimum input frequency	LF 1*	- 1 Hz (if no pulse after 1 s, the display returns to 0)		
	LF 0.12	- 0,125 Hz (if no pulse after 8 s, the display		

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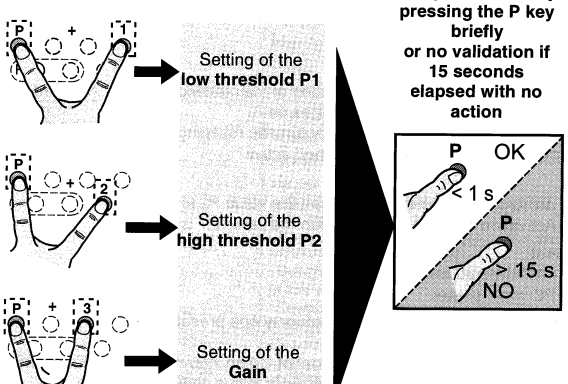
PARAMETERS	VALUES	DESCRIPTION
Maximum input frequency	FrQ L	- Attenuation at 30 Hz (to avoid contact bounce being taken into account)
	FrQ H*	- No attenuation (5 KHz or 2.5 KHz if two-way counting)
Clearance of low threshold for starting	SUP n*	- Without
	SUP Y	- With (OUT1 active if the current value has passed P1 once)
Interlocking of the access to the low threshold P1 *(1)*	P1 unL*	- Access to the low threshold P1 possible (keys P + 1)
	P1 Loc	- Access to P1 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of the access to the high threshold P2 *(1)*	P2 unL*	- Access to the high threshold P2 possible (keys P + 2)
	P2 Loc	- Access to P2 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of access to Gain G	GA unL*	- Access to gain possible (keys P + 3)
	GA Loc	- Access to gain interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking mode for presets and gain	All unL*	- Access to interlocked parameters possible after pressing > 10 s
	All Loc	- Access to interlocked parameters impossible

(1) Only for units with 2 presets.

Tachometer operating mode

5.3 - Use of the tachometer mode

Display or modification of presets P1, P2 and gain G (they can be interlocked by programming).



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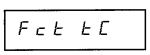
6 - Timer mode

6.1 - Description of the timer mode



Inputs A, B and C:
- Input A : Measurement of duration of maintenance of input A or time elapsed between two rising edges on A.
- Input B : manual, electrical or automatic resetting when active.
- Input C: Display maintained when active.

- Activation of contact OUT2 when the value P2 is reached.
- Activation of contact OUT1 when the value P1 is reached.

where:
- P1: intermediate preset.
- P2: main preset.

Note: In the case of a counter with only one preset, P1 is the main preset.

The output OUT2 is activated or not, on an intermediate reset, according to the counter user settings. For units with a single preset, the

6.2 - Configuration of the timer mode

PARAMETERS	VALUES	DESCRIPTION
Default configuration	FS nO*	- Manual reset
	FS YES	- **Default factory setting (parameters marked *)**
Time unit	tu SEc*	- Second
	tu Min	- Minute
	tu hr	- Hour
	tu HMS	- Format HH.MM.SS
Display of decimal point on screen	tu_. *	xxxxxx no decimal point
	tu_. 0	xxxxx.x
	tu_. 00	xxxx.xx
	tu_. 000	xxx.xxx
Reset mode	rS 0*	- Upcounting mode; no automatic reset to zero; manual or electrical reset.
	rS A0	- Upcounting mode; reset to zero automatic when main preset is reached. *(1)*
	rS P2	- Downcounting mode; no automatic reset to preset value. *(1)*
	rS AP2	- Downcounting mode; automatic reset to main preset when zero is reached. *(1)*
Duration of the output signal OUT1	S1 OFF	- No output signal
	S1 On	- Bistable output (disappears on transmission of OUT2)

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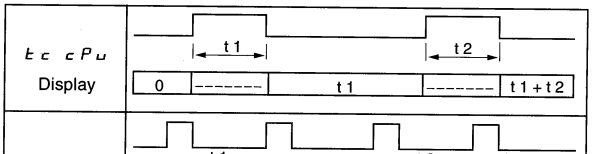
PARAMETERS	VALUES	DESCRIPTION
Operating types	tc cPu*	- Accumulated time duration while input A is active *(1)*
	tc cPP	- Accumulative time duration between 2 rising edges on A *(2)*
	tc SPu	- Time duration while input A is active *(1), (3)*
	tc SPP	- Time duration between 2 rising edges *(2), (3)*
Transmission of OUT2 on an intermediate reset	Our n*	- No transmission (if external reset before P2 is reached, the output is not activated) *(4)*
	Our y	- With transmission OUT2 on reset (In the event of reset on OUT2 the output is activated) *(4)*
Logic of NPN or PNP inputs	In. nH	HTL inputs for NPN (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 8 V)
	In. PH*	- HTL inputs for PNP (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 8 V)
	In. nL	- TTL inputs for NPN (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 3.8 V)
	In. PL	- TTL inputs for PNP (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 3.8 V)
Maximum input frequency	Frq L	- Attenuation at 30 Hz (to avoid contact bounce being taken into account)
	Frq H*	- No attenuation (5 KHz or 2.5 KHz if two-way counting)
Static or dynamic reset	rS bLo*	- Static: no counting during resetting time
	rS dyn	- Dynamic: counting possible during resetting time

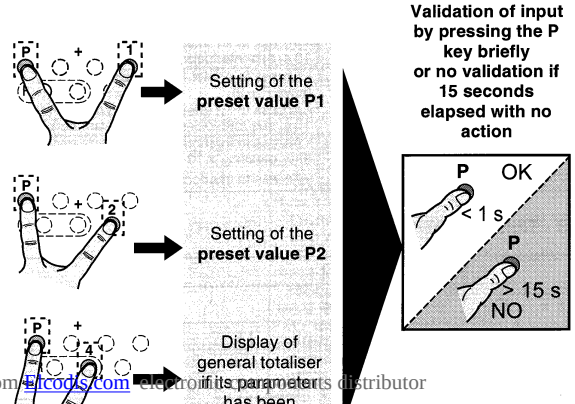
PARAMETERS	VALUES	DESCRIPTION
Reset interlocking by keys (6 + 4)	rS unL*	- Manual setting to zero possible (keys 6 + 4)
	rS Loc	- Manual setting to zero interlocked or delayed (see Interlocking mode parameter)
Interlocking of access to preset value P1	P1 unL*	- Access to preset P1 possible (keys P + 1)
	P1 Loc	- Access to P1 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of access to preset value P2	P2 unL*	- Access to preset P2 possible (keys P + 2)
	P2 Loc	- Access to P2 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking mode for reset and presets	All unL*	- Access to interlocked parameters possible after pressing > 10 s
	All Loc	- Access to interlocked parameters impossible

6.3 - Timer operating mode



6.4 - Use of the timer mode

Display or modification of presets P1, P2 (they can be interlocked by programming).



7 - Multitotaliser mode

7.1 - Description of the multitotaliser mode

FctNu

The CPT4 multifunction electronic counter configured in multitotaliser mode enables the number of pulses on two inputs to be counted independently of each other. It only operates with 2 preset values. A counter with only one preset behaves as if it did not have a preset.

It allows:

- counting of electrical pulses on input A (Totaliser A),
- counting of electrical pulses on input B (Totaliser B),
- main display of value A + B or A - B (according to configuration),
- taking into account of a Gain factor (common to the two totalisers and to the main display),
- manual setting to zero of totaliser A or totaliser B (without effect on main display),
- electrical setting to zero of totaliser A or totaliser B and the main display by activation of input C,
- activation of a contact OUT1 when the intermediate preset value P1 is reached for input A

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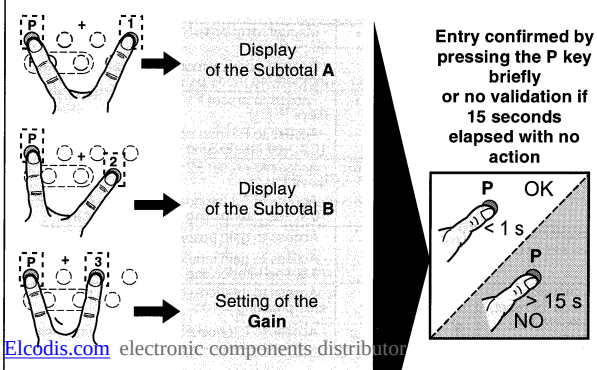
7.2 - Configuration of the multitotaliser mode

PARAMETERS	VALUES	DESCRIPTION		
Default configuration	F S nO*	- Manual reset		
	F S YES	- **Default factory setting (parameters marked *)**		
Function of counting and control inputs		**Input A**	**Input B**	**Input C**
	in. AAr*	Adding	Adding	Reset
	in. ASr	Adding	Subtracting	Reset
Display of decimal point on screen	dP_. *	xxxxxx no decimal point		
	dP_. 0	xxxxx.x		
	dP_. 00	xxxx.xx		
	dP_. 000	xxx.xxx		
Duration of the output signal OUT1	S 1 OFF	- No output signal		
	S 1 On	- Bistable output		
	S 1 0. 02	- 20 ms		
	S 1 0. 05	- 50 ms		
	S 1 0. 10*	- 100 ms		
	S 1 0. 20	- 200 ms		
	S 1 0. 50	- 500 ms		
	S 1 1. 00	- 1 s		
Duration of the				

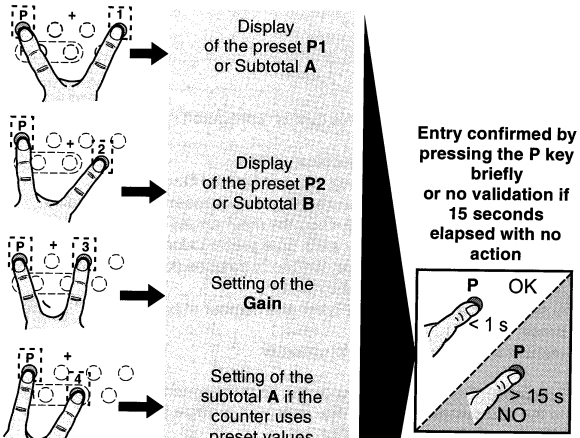
PARAMETERS	VALUES	DESCRIPTION
Saving of outputs OUT1 and OUT2	nEn n*	- No saving of output states in the event of a power cut
	nEn y	- With saving of output states in the event of a power cut
With or without preset	P n*	- Without
	P y	- With
Reset interlocking by keys (6 + 4)	rS unL*	- Manual reset possible (keys 6 + 4)
	rS Loc	- Reset by keys, interlocked or delayed (see Interlocking mode parameter)
Interlocking of access to preset P1	P1 unL*	- Access to preset P1 possible (keys P + 1)
	P1 Loc	- Access to P1 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of access to preset P2	P2 unL*	- Access to preset P2 possible (keys P + 2)
	P2 Loc	- Access to P2 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of access to Gain G	GA unL*	- Access to gain possible (keys P + 3)
	GA Loc	- Access to gain interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking mode for reset, presets and gain	All unL*	- Access to interlocked parameters possible after pressing > 10 s
	All Loc	- Access to interlocked parameters impossible

7.3 - Use of the multitotaliser mode

Display or modification of preset values P1, P2 and gain G (they can be interlocked by programming).
This mode allows 2 inputs to be counted independently of each other.
By default, the multitotaliser does not use preset values [P n]



If the multitotaliser uses preset values, make sure that the value displayed on the counter is [P y]



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8 - Batch counter

8.1 - Description of the batch counter mode

FCt bC

The CPT4 multifunction electronic counter configured in batch counter mode enables:
- counting/downcounting of electrical pulses,
- display of current value, taking into account the Gain G,
- manual, electrical or automatic setting to zero/reset of current value,
- activation of a contact OUT2 when the main preset value P2 is reached,
- increment of a batch counter each time preset value P2 is reached,
- display of current value of the number of batches (keys P and 4)
- manual, electrical or automatic reset,
- activation of a contact OUT1 when the number of batches reaches the preset value P1,
- manual setting to zero of batch counter.

- The output OUT2 is activated, or not, on an intermediate reset, according to the counter user settings. For units with a single preset, the corresponding output is OUT1.

8.2 - Configuration of the batch counter mode

PARAMETERS	VALUES	DESCRIPTION		
Default configuration	FS no*	- Manual reset		
	FS YES	- **Default factory setting (parameters marked *)**		
Function of counting and control inputs		**Input A**	**Input B**	**Input C**
	in. CGr*	Counting	Gate	Reset
	in. Cdr	Counting	Counting direction *(2)*	Reset
	in. CdG	Counting	Counting direction *(2)*	Gate
	in. ASr	Adding	Subtracting	Reset
	in. ASG	Adding	Subtracting	Gate
	in. AAr	Adding	Adding	Reset
	in. PPr	Phase A *(1)*	Phase B *(1)*	Reset
	in. PPG	Phase A *(1)*	Phase B *(1)*	Gate
Display of decimal point on screen	dP_. *	xxxxxx no decimal point		
	dP_. 0	xxxxx.x		
	dP_. 00	xxxx.xx		
	dP_. 000	xxx.xxx		
Reset mode	rS 0*	- Upcounting mode; no automatic reset to zero; manual or electrical reset.		
	rS A 0	- Upcounting mode; reset to zero automatic		

PARAMETERS	VALUES	DESCRIPTION
Duration of the output signal OUT1	S1 OFF	- No output signal
	S1 On	- Bistable output
	S1 0.02	- 20 ms
	S1 0.05	- 50 ms
	S1 0.10*	- 100 ms
	S1 0.20	- 200 ms
	S1 0.50	- 500 ms
	S1 1.00	- 1 s
Duration of the output signal OUT2		- Same as OUT1
Operation of OUT2 on an intermediate reset	Our n*	- No transmission (if external reset before P2 is reached, the output is not activated)
	Our y	- With transmission OUT2 on a reset (In the event of a reset on OUT2 the output is activated)
Logic of NPN or PNP inputs	In. nH	- HTL inputs for NPN (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 8 V)
	In. PH*	- HTL inputs for PNP (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 8 V)
	In. nL	- TTL inputs for NPN (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 3.8 V)
	In. PL	- TTL inputs for PNP (sensitive to a level "0" ⩽ ⎓ 2 V and "1" ⩾ ⎓ 3.8 V)
Maximum input		- Attenuation at 30 Hz (to avoid contact

PARAMETERS	VALUES	DESCRIPTION
Reset interlocking by keys (6 + 4)	rS unL*	- Manual reset possible (keys 6 + 4)
	rS Loc	- Reset by keys, interlocked or delayed (see Interlocking mode parameter)
Interlocking of access to preset P1 Batch counter	P1 unL*	- Access to preset P1 possible (keys P + 1)
	P1 Loc	- Access to P1 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of access to preset P2 Main counter	P2 unL*	- Access to preset P2 possible (keys P + 2)
	P2 Loc	- Access to P2 interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking of access to Gain G	GA unL*	- Access to gain possible (keys P + 3)
	GA Loc	- Access to gain interlocked (or possible after 10 s, see Interlocking mode parameter)
Interlocking mode for reset, presets and gain	All unL*	- Access to interlocked parameters possible after pressing > 10 s
	All Loc	- Access to interlocked parameters impossible

(1) Operation with phase discriminator.
(2) Input B passive (0 V for PNP or 24 V for NPN) upcounting direction.
Input B active (24 V for PNP or 0 V for NPN) for downcounting.

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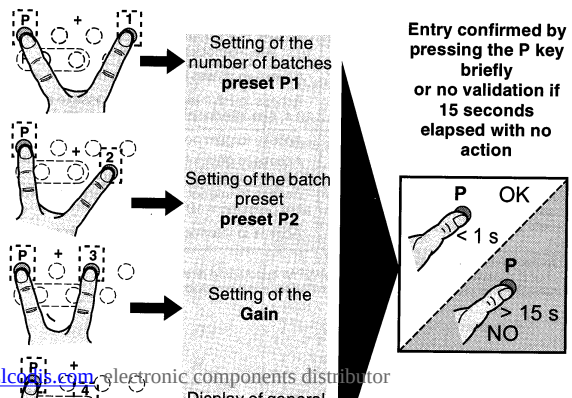
8.3 - Use of the batch counter mode

Display or modification of presets P1, P2 and gain G (they can be interlocked by programming).



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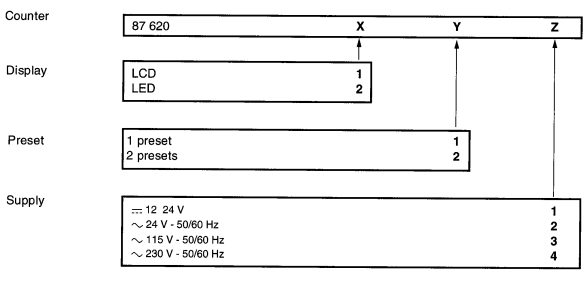
9 - Encoding



10 - Accessories

Adaptor 72 x 72

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