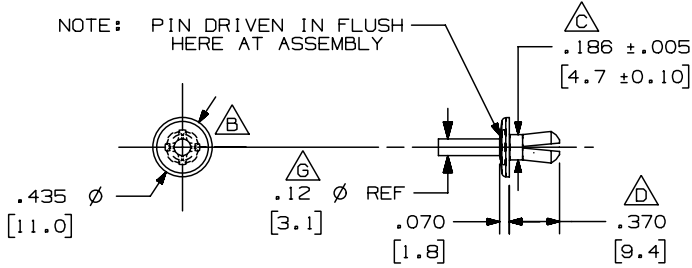


THIS COPY IS PROVIDED ON A RESTRICTED BASIS AND IS NOT TO BE USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF PANDUIT CORP.

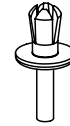
NOTE: PIN DRIVEN IN FLUSH
HERE AT ASSEMBLY



PANDUIT P/N	WEIGHT
NR1-	.11LB/ 100PCS. (50g/ 100PCS.)

- NOTES:
- SEE CURRENT CATALOG FOR ADDITIONAL PART SUFFIXES TO INDICATE COLOR AND OR PACKAGE QUANTITY.
 - DIMENSIONS IN PARENTHESES ARE METRIC.

TOTAL THICKNESS PANEL & DUCT	HOLE SIZE + .005(.10) - .000(.00)	ANSI STANDARD STRAIGHT SHANK TWIST DRILL BIT SIZE
.156 - .187 [4.0 - 4.7]	.187 [4.7]	15
.187 - .218 [4.8 - 5.5]	.193 [4.9]	11
.219 - .250 [5.6 - 6.35]	.203 [5.2]	7
.251 - .281 [6.38 - 7.1]	.213 [5.4]	4



CAD FILENAME/LAYERS D36401BA_DC_NR1_RIVET_01C.prt

REV	DATE	BY	CHK	DESCRIPTION	ECN	R	CUST	SUP							
--	-----	---	---	J. ADDED DRILL BIT SIZE I. CHANGED COLUMN TITLE	-----	---	---								
9	11-23-05	JCST	JKG	H. CHANGED DIMENSIONS TO RANGES G. ADDED REFERENCE DIMENSION	D-191	JKG	JKG								
8	8-29-01	JCST	JKG	F. DUAL DIMENSIONED CHART.	D-191	JKG	JKG								
7	9-13-00	JHNL	HIW	E. REVISED AND REDRAWN	D-191	HIW	HIW								
6	4-15-94	DW/CEF	DW/CEF	D. REV'D DIM WAS .380 C. REV'D DIM. WAS .185 AND ADDED TOL.	D-191	CEF	CEF								
5	7-31-79	RJ/MP	RJ/MP	B. ADDED RING SLOT TO FACE OF HEAD, ECN 191-5	D-191	JSR	JSR								
4	3-18-78	REC	REC	A. ADDED PANEL & HOLE SIZE CHART.	D-191	JSR	JSR								
3	9-26-72	JRL	JRL	REDRAWN WITH FORMAT CHANGE	D-191	JSR	JSR								
										UNLESS OTHERWISE SPECIFIED, DIMENSIONAL TOLERANCES ARE: (.X) ± (.XXX) ± .020 (.5) (.XX) ± ANGLES ±		UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE GIVEN IN INCHES, THIRD ANGLE PROJECTION.			
										DRAWN BY R ²		MAT'L: NYLON 6/6 NATURAL		SCALE FULL	
										DATE 1-29-64		DRAWING NO. D-191		DWG SIZE A	
										GR'D CEF					

PANDUIT CORP. TINLEY PARK, ILLINOIS

PUSH RIVET (NR1)

NYLON 6/6 NATURAL

D-191 A