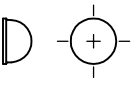


NOTE: THIS DIMENSION INCLUDES THE SCREED AND ADHESIVE. IT DOES NOT INCLUDE THE TAPE LINER.

SHOWN FULL SIZE



USED ON

DC									
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DO NOT SCALE

TOLERANCE AND SURFACE ROUGHNESS UNLESS NOTED	PLACES IN DIMENSION	UNLESS SURFACE ROUGHNESS	3M
OPERATION	.0	.00	.000
MACHINING	±.1	±.02	±.005
CUT-OFF (SAW, BURR, SHEAR)	±	±	±.04
WELDING	±.1	±.06	DR. A. OKERMAN
ANGULAR DIM.	±	CH.	
SCALE	5X1	APP.	

Engineering Division/3M
St. Paul, Minnesota
55144-1000

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PART NO.	Sj61A2				
	FAIRMONT	080		SHEET	1 OF 1
					MN