WHMIS MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: THERMALBOND 4952 A

Product Use/Class: **EPOXY RESIN**

Reference: Also sold as Circalok 6037 Green

Manufactured for AAVID THERMALLOY,

LLC

TRANSPORTATION EMERGENCY: CHEMTEL 24 HR EMERGENCY

800 225-3924

70 COMMERCIAL STREET CONCORD, NH 03301

INFORMATION TELEPHONE: 800 225-3924

603 224-9988

EFFECTIVE DATE: 09/16/2010 PREPARED BY:

NON-TRANSPORTATION EMERGENCY:

Regulatory Compliance Dept.

814 868-0924

2. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	Range	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL- TWA	OSHA PEL- CEILING	<u>Skin</u>
Epoxy Resin	25068-38-6	20 - 25 %	N.E.	N.E.	N.E.	N.E.	N.A.
N-Butyl glycidyl ether	2426-08-6	1 - 5 %	3 ppm	N.E.	270 mg/m3 50 ppm	N.E.	S

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

3. HAZARDS IDENTIFICATION

*** **EMERGENCY OVERVIEW** ***: Green Viscous liquid, with No odor. Harmful if absorbed through skin. May cause allergic skin reaction. May cause respiratory tract irritation. May cause skin and eye irritation.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: May cause eye irritation.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May be absorbed through the skin in harmful amounts. May cause allergic skin reaction. May cause skin irritation. May cause dermatitis.

EFFECTS OF OVEREXPOSURE - INHALATION: May cause respiratory tract irritation. Significant overexposure to n-butyl glycidyl ether by the inhalation route is unlikely under most ambient conditions due to its low volatility. However, vapors, aerosols, and mists may be formed during some applications such as heating or applications of uncured material on large surface areas.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Prolonged or repeated contact may result in dermatitis.

PRIMARY ROUTE(S) OF ENTRY: Skin Contact, Inhalation, Ingestion, Eye Contact

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

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FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Give victim one or two glasses of water or milk. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

5. FIRE-FIGHTING MEASURES

FLASH POINT: 201 °F, 93 °C 93 °C

LOWER EXPLOSIVE LIMIT (%): Not Applicable
UPPER EXPLOSIVE LIMIT (%): Not Applicable

AUTOIGNITION TEMPERATURE: N.D.

EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL FIREFIGHTING PROCEDURES: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Avoid breathing vapors. Notify appropriate authorities if necessary. Avoid contact. Use appropriate respiratory protection for large spills or spills in confined area. Keep non-essential personnel away from spill area. Scoop spilled material into an appropriate container for proper disposal. (If necessary, use inert absorbent material to aid in containing the spill).

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Avoid skin and eye contact. Wash thoroughly after handling. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation.

STORAGE: Store only in well-ventilated areas. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits.

RESPIRATORY PROTECTION: Use a NIOSH approved air-purifying organic vapor respirator if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

SKIN PROTECTION: Use neoprene, nitrile, or rubber gloves to prevent skin contact.

EYE PROTECTION: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

OTHER PROTECTIVE EQUIPMENT: Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

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HYGIENIC PRACTICES: Wash hands before eating, smoking, or using toilet facility. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

ODOR:NoBOILING RANGE:169 °CAPPEARANCE:GreenVAPOR PRESSURE:N.D.

PHYSICAL STATE: Viscous liquid Heavier than Air VAPOR DENSITY: **ODOR THRESHOLD:** Not Applicable N.D. **EVAPORATION RATE:** Insoluble 20.01 lb/gal DENSITY, LB/GL: **SOLUBILITY IN H2O:** N.A. 0.36 % **VOLATILE BY WEIGHT:** pH: FREEZE POINT: N.D. **VOLATILE BY VOLUME:** 0.00 %

COEFFICIENT OF WATER/OIL N.D.

DISTRIBUTION:

(See section 16 for abbreviation legend)

10. STABILITY AND REACTIVITY

CONDITIONS TO AVOID: High temperatures.

INCOMPATIBILITY: Amines, acids, water, hydroxyl, or active hydrogen compounds.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide, aldehydes.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

11. TOXICOLOGICAL INFORMATION

PRODUCT LD50 (ORAL) No Data (DERMAL) No Data PRODUCT LC50 No Data

COMPONENT TOXICOLOGICAL INFORMATION

Chemical NameLD50LC50LD50 (Dermal)Epoxy ResinNo InformationNo InformationNo InformationN-Butyl glycidyl ether1660 mg/kg rat1030 ppm 8 h rat2520 ul/kg rabbit

12. ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: No Information

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

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This product is NOT REGULATED for non-bulk road shipments. For the most accurate shipping information, refer to your transportation/compliance department regarding changes in package size, mode of shipment or other regulatory descriptors.

15. REGULATORY INFORMATION

INTERNATIONAL REGULATIONS: AS FOLLOWS -

CEPA STATUS: All components of this product are on the Canadian DSL list.

CANADIAN WHMIS: This MSDS has been prepared in compliance with Controlled Product Regulations except for the use of the 16 headings.

CANADIAN WHMIS CLASS: D2A, D2B

16. OTHER INFORMATION

HMIS RATINGS - HEALTH: 2 FLAMMABILITY: 1 PHYSICAL HAZARD: 0

* - Indicates a chronic hazard; see Section 3

VOLATILE ORGANIC COMPOUNDS

Calculated: 0 lb/gal, 0 g/l

LEGEND: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

DISCLAIMER

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