


## Ordering Information (Continued)

### Optional Accessories

Description	Comments	Part No.
Air Blast Kit	Assists scrap removal at the cut and strip location.	679908-1
AMP® Offline-Plus Software 	Offline editing software package with security key (Windows 95).	189263-2
Cone Reel Adapter	Used with terminals supplied on cone shaped reels.	686461-1
Dereeler, Horizontally Mounted	Similar to dereeler 461745-1, except wire reels are horizontally mounted.	461745-3
Dereeler, Small Gauge	Recommended for wire sizes under 20 AWG [0.5 mm <sup>2</sup> ]. Vertically mounted.	461745-2
Dereeler, Vertically Mounted	General-purpose for most applications.	461745-1
<b>New</b> Eject Jaws, Grit-Coated	Stacker Jaw Stacker Gripper For slippery wire insulation.	856354-2 224983-2
Feed Wheel, Heavy-Duty (2 required)	For thick/hard wire insulation.	854626-4
Feed Wheel, Urethane-Coated (2 required)	For hard-durometer insulation such as TEFLON and TEFZEL.	856096-1
Feedside Jaw, Heavy-Duty	For thick/hard wire insulation.	679083-□*
Gripper, Heavy-Duty, Left	For thick/hard wire insulation.	856095-1
Gripper, Heavy-Duty, Right	For thick/hard wire insulation.	856094-1
Gripper, Urethane Coated, Left	For hard-durometer insulation such as TEFLON and TEFZEL.	856083-1
Gripper, Urethane-Coated, Right	For hard-durometer insulation such as TEFLON and TEFZEL.	856082-1
<b>New</b> Long Strip Kit	Allows strip length up to 1.5 [38] (Leading end only).	1214662-1
Long-Lead Conveyor, Additional	Attaches to Conveyor 85427-7-5 for leads over 150 [3 810] long. Each additional conveyor 854217-4 adds approximately 111 [2 820] additional length capability.	854217-4
Long-Lead Conveyor, Primary	Attaches to base machine to handle leads up to 150 [3 810] long. The standard tray should be used with lead lengths less than 90 [2 285].	854217-5
M L Spec Overseas Packaging	For CLS IV+ base machine. Recommended for overseas shipments.	114097-1
M L Spec Overseas Packaging	For long-lead conveyor. Recommended for overseas shipments.	114097-2
Paper Winder Assembly	To wind terminal reel paper.	217984-1
Powder Can Kit	Required for some limp or tacky wire.	768498-1
<b>New</b> Prefeed Interface Cable	Recommended for use with Floor-Standing Wire Prefeeder 121431/-1.	1320328-1
<b>New</b> Scrap Chopper Kit	Collects carrier strip segments under machine base.	904313-1
<b>New</b> Scrap Ejector, .875	Sometimes required for strip lengths greater than .38 [9.7].	904496-2
<b>New</b> Sensor, Urethane-Coated	For hard-durometer insulation such as TEFLON and TEFZEL.	217183-2
<b>New</b> Shear Blade, .125 [3.18] Thick	Recommended for hard materials such as steel and stainless steel.	844764-2
Short Lead Kit	For lead lengths from 1.62 to 3.00 [41.3 to 76.2].	318095-1
Short Stacking Tray	For lead lengths under 60 [1 540].	224730-1
Spare Parts Kit	Common items to have available for repair.	854768-7
Spring-Loaded Tonker	Assist for Ultra-Pod FASTON receptacles.	354853-1
Transformer	Primary 190, 200, 208, 220, 380, 400, 416, and 440 VAC, 50/60 Hz, 5 kVA.	985136-1
Wire Marker (Hot Stamp) Kit (Stationary and Auto-Calculate)	Used with Ideal® Hot Stamp Wire Marker Head, which is not included with this kit and must be purchased from Idea Industries Inc., 815-895-5181. Erd marking only.	662479-1
<b>New</b> Wire Prefeeder, Floor-Standing	Recommended for most reeled wire (Prefeed Interface Cable 1320328-1 recommended.)	*214317-1

\* Replaces standard jaws in Tooling Kit Part Numbers 217943-□ listed on page 2. Dash numbers are the same.

### Recommended Lubricants (Not Shipped with Machine)

Description	Supplier Part No.	Supplier
Air Line Lubricant (24 ISO 32)	Mobile Mist Lube 24 (gal)	PPC Lubricants, Harrisburg, PA 717-939-3156
Spray Solvent/Cleaner	#590	Orb Industries, Upland, PA 610-874-2537
Grease	81EP-2	Keystone Division Pennwalt Corp., Philadelphia, PA 1-800-344-2241 (for the name of your local distributor)

**Note:** Air Line Lubricant drained for machine shipment; replacement lubricant not included with machine.