

Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.

REMINDERS

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- Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.
- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,(automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance. Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN' s official sales channel"). It is only applicable to the products purchased from any of TAIYO YUDEN' s official sales channel.
- Please note that Taiyo Yuden Co., Ltd. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this catalog. Taiyo Yuden Co., Ltd. grants no license for such rights.
- Caution for export**
Certain items in this catalog may require specific procedures for export according to "Foreign Exchange and Foreign Trade Control Law" of Japan, "U.S. Export Administration Regulations", and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.

SMD INDUCTORS LARGE CURRENT SHIELD TYPE



REFLOW

FEATURES

- SMD inductor.
- Low Rdc and high current
- Magnetic shield structure

APPLICATIONS

- Power supply circuits / DC-DC converters in a variety of applications such as PDP TV, LCD TV, HDD, PC, etc.

OPERATING TEMPERATURE RANGE

- -40°C~125°C (Including self-generated heat)

ORDERING CODE

N S \triangle 1 2 5 5 5 T \triangle 1 R 2 M N

1 Type		2 External Dimensions (W×L×H)			3 Packaging		4 Nominal Inductance (μH)		5 Inductance Tolerance		6 Internal code	
NS \triangle	SMD Inductors	12555	12.5×12.5×5.5mm	T \triangle	Tape & Reel	Ex.		M	±20%	N	Marking	
		12565	12.5×12.5×6.5mm			R20	0.2	N	±30%			
		12575	12.5×12.5×7.5mm			1R0	1					
						100	10					
						101	100					

※R=decimal point

EXTERNAL DIMENSIONS/STANDARD QUANTITY

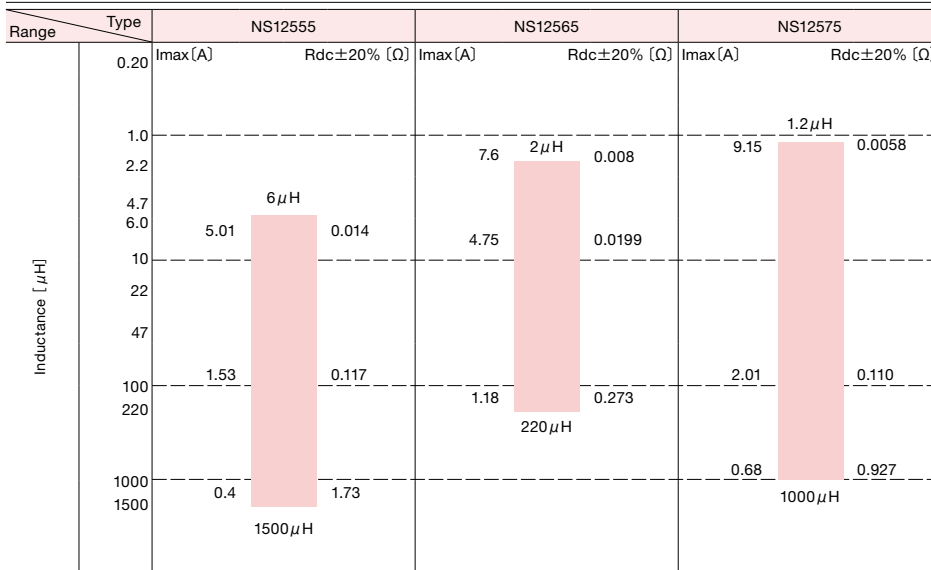
Recommended Land Patterns
Surface Mounting
· Mounting and soldering conditions should be checked beforehand.
· Applicable soldering process to these products is reflow soldering only.

Unit : mm

Type	L	W	H	a	b	Standard Quantity [pcs] Tape & Reel
NS12555	12.5±0.3 (0.492±0.012)	12.5±0.3 (0.492±0.012)	5.5±0.35 (0.217±0.014)	3.0±0.1 (0.118±0.004)	2.0±0.15 (0.079±0.006)	500
NS12565	12.5±0.3 (0.492±0.012)	12.5±0.3 (0.492±0.012)	6.5±0.35 (0.256±0.014)	3.0±0.1 (0.118±0.004)	2.0±0.15 (0.079±0.006)	
NS12575	12.5±0.3 (0.492±0.012)	12.5±0.3 (0.492±0.012)	7.5±0.35 (0.295±0.014)	3.0±0.1 (0.118±0.004)	2.0±0.15 (0.079±0.006)	

Unit : mm (inch)

AVAILABLE INDUCTANCE RANGE



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PART NUMBERS

● NS12555 type

Ordering code	Inductance [μ H]	Inductance Tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [Ω] ($\pm 20\%$)	Rated current ※) [A]		Measuring frequency [kHz]
					Saturation current Idc1	Temperature rise current Idc2	
NS12555T6R0NN	6.0	$\pm 30\%$	26.4	0.0140	5.01	5.60	100
NS12555T100MN	10	$\pm 20\%$	21.8	0.0175	4.73	5.04	
NS12555T150MN	15		16.6	0.0233	3.89	4.18	
NS12555T220MN	22		13.2	0.0297	3.20	3.81	
NS12555T330MN	33		10.8	0.0415	2.64	3.16	
NS12555T470MN	47		9.3	0.0551	2.23	2.70	
NS12555T680MN	68		7.9	0.0797	1.81	2.14	
NS12555T101MN	100		6.7	0.117	1.53	1.86	
NS12555T151MN	150		5.1	0.176	1.22	1.43	
NS12555T221MN	220		4.4	0.270	1.00	1.18	
NS12555T331MN	330		3.4	0.410	0.82	0.96	
NS12555T471MN	470		2.8	0.520	0.68	0.80	
NS12555T681MN	680		2.5	0.760	0.60	0.72	
NS12555T102MN	1000		2.0	1.120	0.47	0.59	
NS12555T152MN	1500		1.7	1.730	0.40	0.44	

● NS12565 type

Ordering code	Inductance [μ H]	Inductance Tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [Ω] ($\pm 20\%$)	Rated current ※) [A]		Measuring frequency [kHz]
					Saturation current Idc1	Temperature rise current Idc2	
NS12565T2R0NN	2.0	$\pm 30\%$	82.3	0.0080	13.91	7.60	100
NS12565T4R2NN	4.2	$\pm 20\%$	41.5	0.0126	10.15	5.91	
NS12565T7R0NN	7.0		24.6	0.0162	7.93	5.21	
NS12565T100MN	10		15.8	0.0199	6.96	4.75	
NS12565T150MN	15		14.4	0.0237	5.84	4.33	
NS12565T220MN	22		12.5	0.0310	4.87	3.91	
NS12565T330MN	33		9.1	0.0390	3.89	3.22	
NS12565T470MN	47		7.2	0.0575	3.34	2.78	
NS12565T680MN	68		6.7	0.0775	2.78	2.30	
NS12565T101MN	100		5.5	0.1230	2.23	1.81	
NS12565T151MN	150		4.8	0.1730	1.84	1.54	
NS12565T221MN	220		3.6	0.2730	1.39	1.18	

● NS12575 type

Ordering code	Inductance [μ H]	Inductance Tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [Ω] ($\pm 20\%$)	Rated current ※) [A]		Measuring frequency [kHz]
					Saturation current Idc1	Temperature rise current Idc2	
NS12575T1R2NN	1.2	$\pm 30\%$	101.7	0.0058	18.08	9.15	100
NS12575T2R7NN	2.7	$\pm 20\%$	55.9	0.0085	13.91	7.69	
NS12575T3R9NN	3.9		41.7	0.0099	12.52	7.38	
NS12575T5R6NN	5.6		26.2	0.0116	10.85	6.36	
NS12575T6R8NN	6.8		24.0	0.0131	10.02	5.84	
NS12575T100MN	10		21.5	0.0156	7.65	5.55	
NS12575T150MN	15		14.0	0.0184	6.54	5.22	
NS12575T220MN	22		9.7	0.0260	5.56	4.05	
NS12575T330MN	33		8.2	0.0390	4.45	3.48	
NS12575T470MN	47		6.5	0.0515	3.76	2.95	
NS12575T680MN	68		5.3	0.0720	2.78	2.49	
NS12575T101MN	100		3.9	0.1100	2.64	2.01	
NS12575T151MN	150		3.4	0.1610	2.09	1.51	
NS12575T221MN	220		2.9	0.2450	1.81	1.35	
NS12575T102MN	1000		1.4	0.9270	0.80	0.68	

※) The saturation current value (Idc1) is the DC current value having inductance decrease down to 30%. (at 20°C)

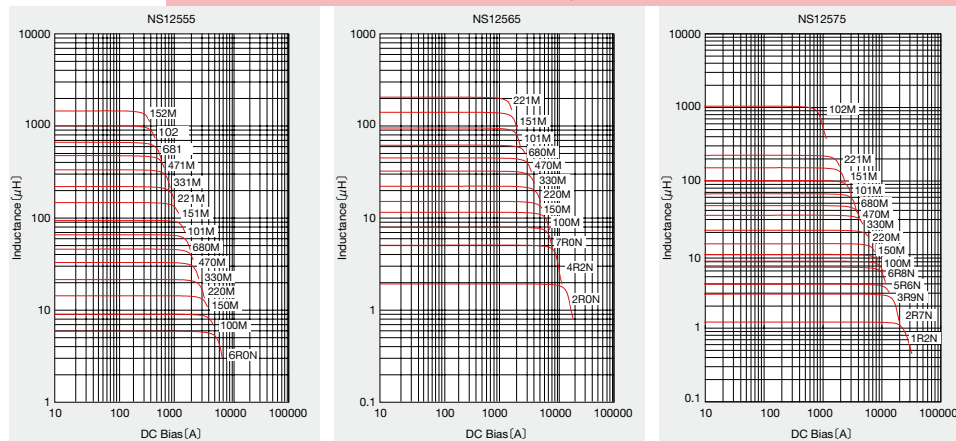
※) The temperature rise current value (Idc2) is the DC current value having temperature increase up to 40°C. (at 20°C)

※) The rated current is the DC current value that satisfies both of current value saturation current value and temperature rise current value.

ELECTRICAL CHARACTERISTICS

DC Bias characteristics

(Measured by HP4285A)



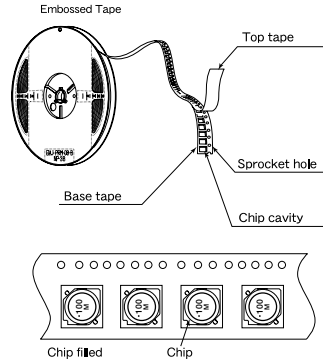
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PACKAGING

① Packing Quantity

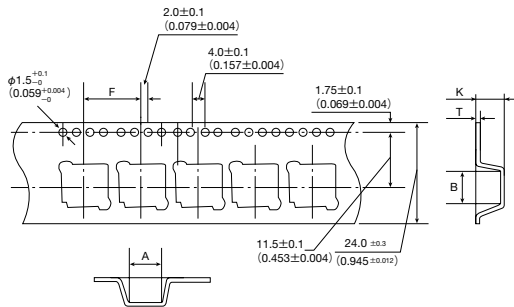
Type	Standard Quantity [pcs]	
	Paper Tape	Embossed Tape
NS12555	—	500
NS12565	—	500
NS12575	—	500

② Tape Material



③ Taping dimensions

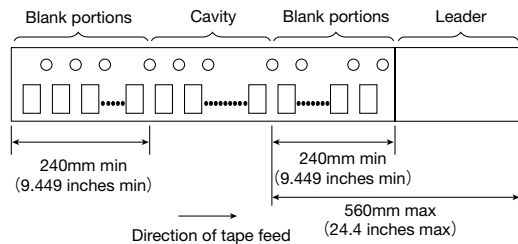
- Embossed tape 24mm wide (0.945 inches wide)



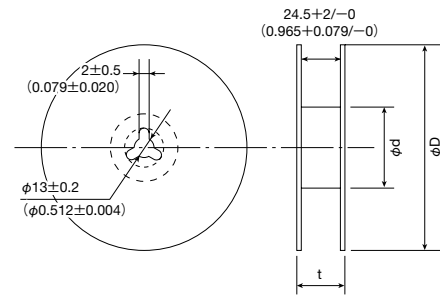
Type	Chip cavity		Insertion pitch	Tape thickness	
	A	B	F	T	K
NS12555	13.0 ± 0.1 (0.512 ± 0.004)	13.0 ± 0.1 (0.512 ± 0.004)	16.0 ± 0.1 (0.630 ± 0.004)	0.4 ± 0.1 (0.016 ± 0.004)	6.1 ± 0.1 (0.240 ± 0.004)
NS12565	13.0 ± 0.1 (0.512 ± 0.004)	13.0 ± 0.1 (0.512 ± 0.004)	16.0 ± 0.1 (0.630 ± 0.004)	0.4 ± 0.1 (0.016 ± 0.004)	7.1 ± 0.1 (0.280 ± 0.004)
NS12575	13.0 ± 0.1 (0.512 ± 0.004)	13.0 ± 0.1 (0.512 ± 0.004)	16.0 ± 0.1 (0.630 ± 0.004)	0.4 ± 0.1 (0.016 ± 0.004)	8.0 ± 0.1 (0.315 ± 0.004)

Unit : mm (inch)

④ Leader and Blank portion



⑤ Reel size

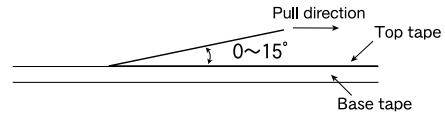


Type	Reel size (Reference values)		
	ϕD	ϕd	t (max.)
NS12555/ NS12565/ NS12575	330 ± 2 (12.99 ± 0.079)	100 ± 1 (3.937 ± 0.039)	30.5 (1.201)

Unit : mm (inch)

⑥ Top Tape Strength

The top tape requires a peel-off force of 0.1 to 1.3N in the direction of the arrow as illustrated below.



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RELIABILITY DATA

Wound Chip power inductor (NR, NS-series)

1. Operating Temperature Range						
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	-25~+120°C					
NR10050 Type	-25~+105°C					
NS12555, NS12565, NS12575Type	-40~+125°C					
【Test Method and Remarks】 Including self-generated heat						
2. Storage Temperature Range						
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	-40~+85°C					
NR10050 Type						
NS12555, NS12565, NS12575Type						
【Test Method and Remarks】 NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type, NS12555, NS12565, NS12575Type : -5 to 40°C for the product with taping.						
3. Rated current						
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Within the specified tolerance					
NR10050 Type						
NS12555, NS12565, NS12575Type						
4. Inductance						
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Within the specified tolerance					
NR10050 Type						
NS12555, NS12565, NS12575Type						
【Test Method and Remarks】 LCR Meter : HP 4285A or equivalent, Measuring frequency : Specified frequency NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575Type : LCR Meter : HP 4285A or equivalent, 100KHz, 1V NR10050 Type : LCR Meter : HP 4263A or equivalent, 100KHz, 1V						
5. DC Resistance						
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Within the specified tolerance					
NR10050 Type						
NS12555, NS12565, NS12575Type						
【Test Method and Remarks】 DC ohmmeter : HIOKI 3227 or equivalent						
6. Self resonance frequency						
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Within the specification					
NR10050 Type						
NS12555, NS12565, NS12575Type						
【Test Method and Remarks】 NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type, NS12555, NS12565, NS12575Type : Impedance analyzer/material analyzer : HP4291A or equivalent HP4191A, 4192A or equivalent						
7. Temperature characteristic						
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within ±20%					
NR10050 Type						
NS12555, NS12565, NS12575Type	Inductance change : Within ±15%					
【Test Method and Remarks】 NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type : Measurement of inductance shall be taken at temperature range within -25°C~+85°C. With reference to inductance value at +20°C., change rate shall be calculated. NS12555, NS12565, NS12575Type : Measurement of inductance shall be taken at temperature range within -40°C~+125°C. With reference to inductance value at +20°C., change rate shall be calculated.						
Change of maximum inductance deviation in step 1 to 5						
Temperature at step 1	20°C					
Temperature at step 2	Minimum operating temperature					
Temperature at step 3	20°C (Standard temperature)					
Temperature at step 4	Maximum operating temperature					
Temperature at step 5	20°C					
8. Resistance to flexure of substrate						
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	No damage					
NR10050 Type						
NS12555, NS12565, NS12575Type	No damage					
【Test Method and Remarks】 NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575Type : The test samples shall be soldered to the test board by the reflow. As illustrated below, apply force in the direction of the arrow indicating until deflection of the test board reaches to 2 mm. Test board size : 100×40×1.0 Test board material : glass epoxy-resin Solder cream thickness : 0.10 (NR30/40, NRS40, NRH24/30, NRV30) 0.15 (NR50/60/80, NRS40/50/60, NS12555, NS12565, NS12575Type)						
Land dimension (NRH24)	Land dimension (NR30, NRH30, NRV30)	Land dimension (NR40, NRS40)	Land dimension (NR50, NRS50)	Land dimension (NR60, NRS60)	Land dimension (NR80)	Land dimension (NS12555/NS12565/NS12575)
Unit : mm						

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RELIABILITY DATA

Wound Chip power inductor (NR, NS-series)

9. Insulation resistance : between wires	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	
NR10050 Type	
NS12555, NS12565, NS12575Type	

10. Insulation resistance : between wire and core	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	
NR10050 Type	
NS12555, NS12565, NS12575Type	

11. Withstanding voltage : between wire and core	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	
NR10050 Type	
NS12555, NS12565, NS12575Type	

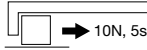
12. Adhesion of terminal electrode	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Shall not come off PC board
NR10050 Type	
NS12555, NS12565, NS12575Type	

[Test Method and Remarks]

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575 Type :

The test samples shall be soldered to the test board by the reflow.

- Applied force : 10N to X and Y directions.
- Duration : 5s.
- Solder cream thickness : 0.15mm.



NR10050 Type :

- Applied force : 5N to X and Y directions.
- Duration : 5s.

13. Resistance to vibration	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
NR10050 Type	
NS12555, NS12565, NS12575Type	

[Test Method and Remarks]

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type, NS12555, NS12565, NS12575Type :

The test samples shall be soldered to the test board by the reflow.

Then it shall be submitted to below test conditions.

Frequency Range	10~55Hz
Total Amplitude	1.5mm (May not exceed acceleration 196m/s ²)
Sweeping Method	10Hz to 55Hz to 10Hz for 1min.
Time	X
	Y
	Z
For 2 hours on each X, Y, and Z axis.	

Recovery : At least 2hrs of recovery under the standard condition after the test, followed by the measurement within 48hrs.

14. Solderability	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	At least 90% of surface of terminal electrode is covered by new solder.
NR10050 Type	
NS12555, NS12565, NS12575Type	

[Test Method and Remarks]

The test samples shall be dipped in flux, and then immersed in molten solder as shown in below table.

Flux : Methanol solution containing rosin 25%.

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575 Type :

Solder Temperature	245 \pm 5 $^{\circ}$ C
Time	5 \pm 1.0 sec.

※Immersion depth : All sides of mounting terminal shall be immersed.

15. Resistance to soldering heat	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
NR10050 Type	
NS12555, NS12565, NS12575Type	

[Test Method and Remarks]

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type, NS12555, NS12565, NS12575 Type :

The test sample shall be exposed to reflow oven at 230 \pm 5 $^{\circ}$ C for 40 seconds, with peak temperature at 260 \pm 5 $^{\circ}$ C for 5 seconds, 2 times.

NR6020 Type :

The test sample shall be exposed to reflow oven at 230 \pm 5 $^{\circ}$ C for 40 seconds, with peak temperature at 250 \pm 5 $^{\circ}$ C for 5 seconds, 2 times.

Test board thickness : 1.0mm (NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575 Type)
1.6mm (NR10050 Type)

Test board material : glass epoxy-resin

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RELIABILITY DATA

Wound Chip power inductor (NR, NS-series)

16. Thermal shock	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
NR10050 Type	
NS12555, NS12565, NS12575Type	

[Test Method and Remarks]

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type, NS12555, NS12565, NS12575Type :

The test samples shall be soldered to the test board by the reflow. The test samples shall be placed at specified temperature for specified time by step 1 to step 4 as shown in below table in sequence. The temperature cycle shall be repeated 100 cycles.

Conditions of 1 cycle		
Step	Temperature (°C)	Duration (min)
1	-40 \pm 3	30 \pm 3
2	Room temperature	Within 3
3	+85 \pm 2	30 \pm 3
4	Room temperature	Within 3

17. Damp heat	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
NR10050 Type	
NS12555, NS12565, NS12575Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.

[Test Method and Remarks]

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575Type :

The test samples shall be soldered to the test board by the reflow.

The test samples shall be placed in thermostatic oven set at specified temperature and humidity as shown in below table.

Temperature	60 \pm 2°C
Humidity	90~95%RH
Time	500+24/-0 hour

18. Loading under damp heat	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
NR10050 Type	
NS12555, NS12565, NS12575Type	

[Test Method and Remarks]

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type, NS12555, NS12565, NS12575Type :

The test samples shall be soldered to the test board by the reflow.

The test samples shall be placed in thermostatic oven set at specified temperature and humidity and applied the rated current continuously as shown in below table.

Temperature	60 \pm 2°C
Humidity	90~95%RH
Applied current	Rated current
Time	500+24/-0 hour

19. Low temperature life test	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
NR10050 Type	
NS12555, NS12565, NS12575Type	

[Test Method and Remarks]

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type, NS12555, NS12565, NS12575Type :

The test samples shall be soldered to the test board by the reflow.

After that, the test samples shall be placed at test conditions as shown in below table.

Temperature	-40 \pm 2°C
Time	500+24/-0 hour

20. High temperature life test	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
NR10050 Type	
NS12555, NS12565, NS12575Type	

[Test Method and Remarks]

NR10050 Type :

Temperature	105 \pm 3°C
Time	500+24/-0 hour

Recovery : At least 2hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

21. Loading at high temperature life test	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
NR10050 Type	
NS12555, NS12565, NS12575Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.

[Test Method and Remarks]

NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575Type :

The test samples shall be soldered to the test board by the reflow soldering.

Temperature	85 \pm 2°C
Applied current	Rated current
Time	500+24/-0 hour

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■ RELIABILITY DATA

Wound Chip power inductor(NR, NS-series)

22. Standard condition	
NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Standard test condition : Unless otherwise specified, temperature is $20\pm 15^{\circ}\text{C}$ and $65\pm 20\%$ of relative humidity. When there is any question concerning measurement result: In order to provide correlation data, the test shall be condition of $20\pm 2^{\circ}\text{C}$ of temperature, $65\pm 5\%$ relative humidity. Inductance is in accordance with our measured value.
NR10050 Type	
NS12555, NS12565, NS12575Type	

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PRECAUTIONS

Wound Chip power inductor (NR, NS-series)

1. Circuit Design	
Precautions	<ul style="list-style-type: none"> ◆ Operating environment 1. The products described in this specification are intended for use in general electronic equipment, (office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.
2. PCB Design	
Precautions	<ul style="list-style-type: none"> ◆ Land pattern design 1. Please refer to a recommended land pattern.
Technical considerations	<ul style="list-style-type: none"> ◆ Land pattern design Surface Mounting • Mounting and soldering conditions should be checked beforehand. • Applicable soldering process to this products is reflow soldering only.
3. Considerations for automatic placement	
Precautions	<ul style="list-style-type: none"> ◆ Adjustment of mounting machine 1. Excessive impact load should not be imposed on the products when mounting onto the PC boards. 2. Mounting and soldering conditions should be checked beforehand.
Technical considerations	<ul style="list-style-type: none"> ◆ Adjustment of mounting machine 1. When installing products, care should be taken not to apply distortion stress as it may deform the products.
4. Soldering	
Precautions	<ul style="list-style-type: none"> ◆ Reflow soldering 1. Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified. 2. The product shall be used reflow soldering only. 3. Please do not add any stress to a product until it returns in normal temperature after reflow soldering. ◆ Lead free soldering 1. When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, soldering etc sufficiently. ◆ Recommended conditions for using a soldering iron (NR10050 Type) • Put the soldering iron on the land-pattern. • Soldering iron's temperature - Below 350°C • Duration - 3 seconds or less • The soldering iron should not directly touch the inductor.
	Technical considerations
5. Cleaning	
Precautions	<ul style="list-style-type: none"> ◆ Cleaning conditions 1. Washing by supersonic waves shall be avoided.
Technical considerations	<ul style="list-style-type: none"> ◆ Cleaning conditions 1. if washed by supersonic waves, the products might be broken.
6. Handling	
Precautions	<ul style="list-style-type: none"> ◆ Handling 1. Keep the product away from all magnets and magnetic objects. ◆ Breakaway PC boards (splitting along perforations) 1. When splitting the PC board after mounting product, care should be taken not to give any stresses of deflection or twisting to the board. 2. Board separation should not be done manually, but by using the appropriate devices. ◆ Mechanical considerations 1. Please do not give the product any excessive mechanical shocks. 2. Please do not add any shock and power to a product in transportation. ◆ Pick-up pressure 1. Please do not push to add any pressure to a winding part. Please do not give any shock and push into a ferrite core exposure part. ◆ Packing 1. Please avoid accumulation of a packing box as much as possible.
	Technical considerations
7. Storage conditions	
Precautions	<ul style="list-style-type: none"> ◆ Storage 1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled. • Recommended conditions Ambient temperature: -5~40°C Humidity : Below 70% RH The ambient temperature must be kept below 30°C. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, product should be used within 6 months from the time of delivery. In case of storage over 6 months, solderability shall be checked before actual usage.
Technical considerations	<ul style="list-style-type: none"> ◆ Storage 1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.

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