PM SERIES

U-shaped Micro Photoelectric Sensor





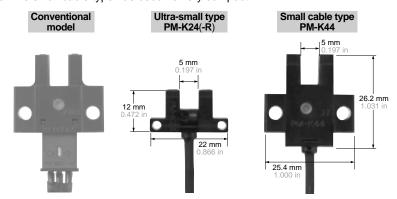
Extremely small size enables space saving and quick installation!





Extremely small

Ultra-small type PM-□24(-R) contributes to the miniaturization of your equipment. Even the small cable type has become very compact.



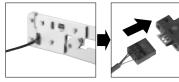
Equipped with two independent outputs

All models are equipped with two independent outputs - Light-ON and Dark-ON. Hence, one model suffices even if the output is to be used differently, depending upon the location of use.

Also, since two independent outputs have been provided, cumbersome handling of the output conversion control input, or fear of logic inversion due to a cable break, is eliminated. The sensor can be connected to the existing wiring as it is.

Quick fitting hook-up connector

Easy to maintain connector type models are available. Its exclusive connector is the industry's first hook-up connector. Since only crimping with exclusive pliers is to be done, cumbersome soldering or insulation is absolutely not required. Further, connector attached cable is also available.



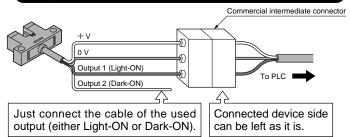
Crimp the connector on the cable.

Quick connection to

Wide model variety

A wide variety of 17 shapes and 34 models is available. You may select from this wide range to suit the mounting conditions.

Example of connection with a commercial intermediate connector



Note: Ensure to insulate the unused output wire.

338 SUNX

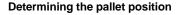
Meets global requirements

Conforms to Europe's EMC Directive and obtains UL Recognition. Both, NPN and PNP output models are available.

APPLICATIONS

Sensing the starting point on a rotating body

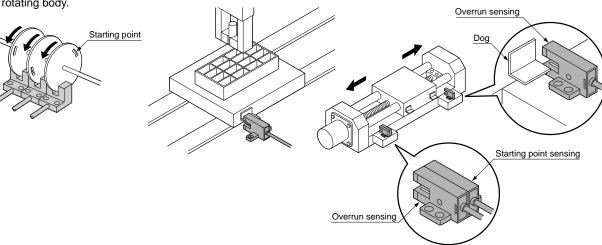
The starting point can be sensed by making a slit in the rotating body.



Pallet is stopped by sensing the dog.

Sensing the starting point and overrun of a moving body

Starting point and overrun is sensed using the dog on the base.



ORDER GUIDE

Ту	ре	Appearance (mm in)	Sensing range	Model No. (Note)	Output	Output operation
	K type			PM-K24	NPN open-collector transistor	Incorporated with 2 outputs: Light-ON / Dark-ON
	주 주	22 0.866 0.236 0.472		PM-K24-R		
	L type	12 0.472		PM-L24		
	Lt	13.4 0.528 10.5 0.413	5 mm 0.197 in	PM-L24-R		
Ultra-small	F type	10.5 0.413		PM-F24		
		13.4 0.528 0.472	(fixed)	PM-F24-R		
	R type	10.5 0.413		PM-R24		
	Rt	13.4 0.528 12 0.472		PM-R24-R		
	U type			PM-U24		
	Uţ	13.4 0.528 16 0.630		PM-U24-R		

Note: The suffix '-R' indicates a flexible cable type.

PM

ORDER GUIDE

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웊		Туре		Appearance (mm in)	Sensing range	Model No.	Output	Output operation													
ζ			K type	7 0.276 26.2 25.4 1.000 1.031		PM-K44	NPN open-collector transistor PNP open-collector transistor														
										T type	13.7 0.539		PM-T44	NPN open-collector transistor							
			Ė	26.2 1.024 1.031		PM-T44P	PNP open-collector transistor														
	Ampi		L type	15,5 0.610		PM-L44	NPN open-collector transistor														
RT-610		With cable	_	26 1.024 1.0728		PM-L44P	PNP open-collector transistor														
		With	Y type	15.5 0.610		PM-Y44	NPN open-collector transistor														
A)	ang stand		Υ	25.5 13.4 0.528		PM-Y44P	PNP open-collector transistor														
MS-	Soriwounding		type	13.2 0.520		PM-F44	NPN open-collector transistor														
Š	Micro Sen Sen		Ŧ	26.2 13.7 0.539	0.520	PM-F44P	PNP open-collector transistor														
PM			R type	13.2 0.520		PM-R44	NPN open-collector transistor														
			26.2 13.7 0.539	PM-R44P 5 mm 0.197 in (fixed) PM-K54	PM-R44P	PNP open-collector transistor	Incorporated with 2 outputs: Light-ON / Dark-ON														
PM2			70.276		PM-K54	NPN open-collector transistor															
a		25.4 1.000 13.7 0.539 22.2 1.024 22.2 1.024 15.5 0.610 14.5 1.024 15.5 0.610	Ϋ́			PM-K54P	PNP open-collector transistor														
ω.			PM-T54	NPN open-collector transistor																	
Ž			_			PM-T54P	PNP open-collector transistor														
	Multi-voltage		With connector	With connector	With connector	type	15.5 0.610		PM-L54	NPN open-collector transistor											
HV 3						onnector	onnector	onnector	onnector	onnector	onnector	onnector	onnector	onnector	onnector	onnector	onnector	26 1.024 14.5 0.571	PM-L54P	PNP open-collector transistor	
- A						With co	15.5 0.610		PM-Y54	NPN open-collector transistor											
200			Ϋ́	13.4 0.528 21.5 0.846		PM-Y54P	PNP open-collector transistor														
EQ-500			F type	13.2 0.520		PM-F54	NPN open-collector transistor														
			Ŧ	22.2 13.7 0.539		PM-F54P	PNP open-collector transistor														
			R type	13.2 0.520		PM-R54	NPN open-collector transistor														
			R	13.7 0.539		PM-R54P	PNP open-collector transistor														

ORDER GUIDE

3 m 9.843 ft cable length type

3 m 9.843 ft cable length type (standard : 1 m 3.281 ft) is also available.

• Table of Model Nos.

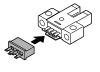
Туре			е	Standard	3 m 9.843 ft cable length type
		K Type		PM-K24	PM-K24-C3
=	<u> </u>	L Type		PM-L24	PM-L24-C3
ő	Olla-ollal	F	Туре	PM-F24	PM-F24-C3
=	5	R Type		PM-R24	PM-R24-C3
		U Type		PM-U24	PM-U24-C3
		К Туре	NPN out put	PM-K44	PM-K44-C3
			PNP out put	PM-K44P	PM-K44P-C3
		Т Туре	NPN out put	PM-T44	PM-T44-C3
			PNP out put	PM-T44P	PM-T44P-C3
		L Type	NPN out put	PM-L44	PM-L44-C3
Small	With Cable		PNP out put	PM-L44P	PM-L44P-C3
Sr		Y Type	NPN out put	PM-Y44	PM-Y44-C3
	>		PNP out put	PM-Y44P	PM-Y44P-C3
		F Type	NPN out put	PM-F44	PM-F44-C3
			PNP out put	PM-F44P	PM-F44P-C3
			NPN out put	PM-R44	PM-R44-C3
		R Type	PNP out put	PM-R44P	PM-R44P-C3

OPTIONS

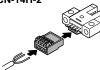
Designation	Model No.		Description		
Connector	CN-14	Connec	Connector for soldering		
Hook-up	CN-14H	0.2 mm	nnector can be hooked-up on 0.08 to 2 cable simply in one grip. ameter: ϕ 0.7 to ϕ 1.2 mm ϕ 0.028 to ϕ 0.047 in		
connector	CN-14H-2	Suitable for UL standard cable. This connector can be hooked-up on 0.18 to 0.22 mm² cable simply in one grip. Wire diameter: \$1.2 to \$1.52 mm \$\phi 0.047 \to \phi 0.060 \text{ in}\$			
Connector	CN-14H-C1	Length: 1 m 3.281 ft Weight: 20 g approx.	For the connector type, with 0.18 mm ²		
attached cable	CN-14H-C3	Length: 3 m 9.843 ft Weight: 60 g approx.	4-core cabtyre cable Cable diameter:		
Hook-up pliers	CN-HP	These are exclusive pliers for hook-uconnectors CN-14H and CN-14H-2.			
Mounting screw MS-M2 small type s			ng screw with washers for the ultra- pe sensor (50 pcs. lot). It can mount y as it is spring washer attached.		

Connector

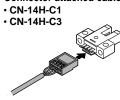
• CN-14



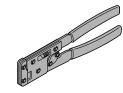
Hook-up connector • CN-14H • CN-14H-2



Connector attached cable



Hook-up pliers • CN-HP



Mounting screw • MS-M2



SPECIFICATIONS

PM

	Turn		Ultr	ra-small	Sn	Small		
		Туре		With flexible cable	With cable	With connector		
\	Model	NPN output type	PM-□24	PM-□24-R	PM-□44	PM-□54		
Iter	$_{n}\backslash No.$	PNP output type			PM-□44P	PM-□54P		
Sen	sing range	•		5 mm 0.19	7 in (fixed)			
Min	imum sensi	ng object		0.8 × 1.8 mm 0.031 × 0.071 in opaque object				
Hys	teresis			0.05 mm 0.0	002 in or less			
Rep	eatability			0.03 mm 0.0	01 in or less			
Sup	ply voltage			5 to 24 V DC \pm 10 % F	Ripple P-P 10 % or less			
Cur	rent consun	nption		15 mA	or less			
Output			<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 0.7 V or less (at 50 mA sink current) 0.4 V or less (at 16 mA sink current) <pnp output="" type=""> Maximum source current: 50 mA Applied voltage: 30 V DC or less (between output and + V) Residual voltage: 0.7 V or less (at 50 mA source current) 0.4 V or less (at 16 mA source current) </pnp></npn>					
	Utilization	category	DC-12 or DC-13					
	Output ope	eration		Incorporated with 2 out	puts: Light-ON / Dark-ON			
Res	ponse time		Under light received condition: 20 μ s or less Under light interrupted condition: 100 μ s or less (Response frequency: 1 kHz or more)(Note 1)					
Оре	eration indic	ator	Vermilion LED (lights up under light received condition)					
	Pollution d	egree	3 (Industrial environment)					
ø	Ambient temp	perature (Note 2, 3)	- 25 to $+$ 55 °C $-$ 13 to $+$ 131 °F (No dew condensation or icing allowed), Storage: $-$ 30 to $+$ 80 °C $-$ 22 to $+$ 176 °F					
resistance	Ambient hu	umidity	35 to 85 % RH, Storage: 35 to 85 % RH					
resis	Ambient ill	uminance	Fluorescent light: 1,000 ℓx at the light-receiving face					
ental	EMC		EN 50081-2, EN 50082-2, EN 60947-5-2					
Environmental	Voltage wit	hstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure					
Envir	Insulation i	resistance	50 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure					
ш	Vibration re	esistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each					
	Shock resi	stance	15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z directions for three times each					
Emi	tting elemei	nt	Infrared LED (non-modulated)					
Mat	erial		Enclosure	: PBT, Slit cover: Polycarbonate, To	erminal part [PM- □ 54 (P) only]: \$	Solder plated		
Cable			0.09 mm² 4-core cabtyre cable [PM-□24-R: 0.1 mm² flexible, oil and heat resistant cabtyre cable (Note 4)], 1 m 3.281 ft long					
Cab	le extensio	n	Exter	nsion up to total 100 m 328.084 ft is	s possible with 0.3 mm ² , or more	e, cable.		
Wei	ght		10 g	g approx.	15 g approx.	3 g approx.		

Notes: 1) The response frequency is the value when the disc, given in the figure below, is rotated.



- 2) In case the ultra-small type PM-\(\to 24(-R)\) is used at an ambient temperature of \(+50\) °C \(+122\) °F, or more, make sure to mount it on a metal body.

 3) Take care that the flexibility of the PM-\(\to 24-R\) cable is lost if the ambient temperature in near \(-10\) °C \(+14\) °F.

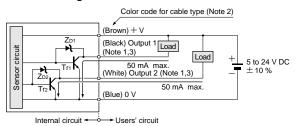
 4) The cable of \(PM-\(\to 24-R\) is a flexible cable usable on a moving base. When the sensor is mounted on a moving base, fix the sensor cable joint so that stress is not applied to it.

I/O CIRCUIT AND WIRING DIAGRAMS

PM-_24 PM-_24-R PM-_44 PM-_54

NPN output type

I/O circuit diagram



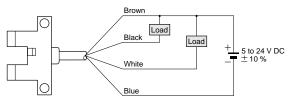
Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

- 2) The color code of the connector attached cable is also the same.
- 3) Ensure to insulate the unused output wire.

 $\begin{array}{c} \text{Symbols ... } Z_{\text{D1}}, Z_{\text{D2}}\text{: Surge absorption zener diode} \\ T_{\text{r1}}, T_{\text{r2}}: NPN \text{ output transistor} \end{array}$

Wiring diagram



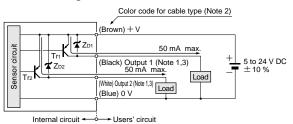
Output operation

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

PM-□44P PM-□54P

PNP output type

I/O circuit diagram



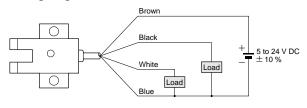
Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

- 2) The color code of the connector attached cable is also the same.
- 3) Ensure to insulate the unused output wire.

Symbols ... ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: PNP output transistor

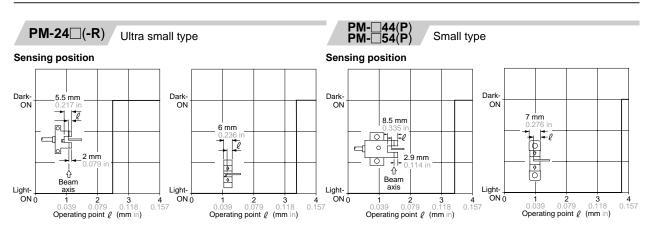
Wiring diagram



Output operation

	Color code	Output operation			
Output 1	Black	Light-ON			
Output 2	White	Dark-ON			

SENSING CHARACTERISTICS (TYPICAL)



PRECAUTIONS FOR PROPER USE

All models



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

<u>^</u>

Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

Others

 Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



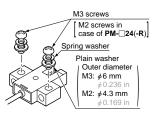
- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- The cable of PM
 24-R is a flexible cable usable on a moving base. When the sensor is mounted on a moving base, fix the sensor cable joint so that stress is not applied to it.
- Take care that the flexibility of the **PM-** \square **24-R** cable is lost if the ambient temperature is near -10 °C +14 °F.

Mounting

ΡМ

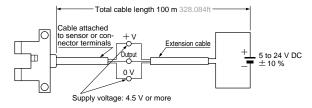
Model No.	Tightening torque	
PM-□24(-R)	0.15 N·m	
PM-□44(P)	0.5 N·m	
PM-□54(P)	0.5 N·m	

Note: In case the ultra-small type PM-□ 24(-R) is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.



Cable extension

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor or at the sensor terminals is within the rating.



But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

PRECAUTIONS FOR PROPER USE

Refer to p.1135~ for general precautions.

Cautions in plugging or unplugging a connector

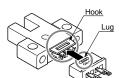


• Do not plug or unplug a connector more than 10

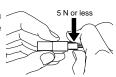
Be sure not to give stress more than 5 N to a terminal of both a connector and a sensor. If you do not follow the above cautions, it will cause a poor contact.

Procedures of plugging or unplugging a connector

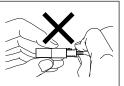
1) Insert a connector straight into a sensor until the connector lug is locked by the sensor hook.



2 When unplugging, give as much stress as a connector lug can be relieved from a hook. Then unplug it.

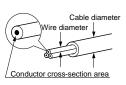


Caution: Be sure to hold a connector when plugging or unplugging it. Do not hold a terminal or a cable when plugging or unplugging the connector. Otherwise, it will cause a poor contact.



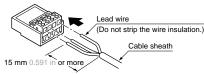
Crimping of hook-up connectors CN-14H and CN-14H-2

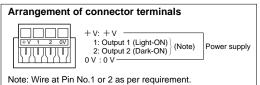
Item Model No.	CN-14H	CN-14H-2
Conductor cross- section area	0.08 to 0.2 mm ² (AWG28 to AWG24)	0.18 to 0.22 mm ² (AWG25 to AWG24)
Wire diameter	¢ 0.7 to ¢ 1.2 mm ¢ 0.028 to ¢ 0.047 in	φ1.2 to φ1.52 mm φ0.047 to φ0.060 in
Wire insulation material	Vinyl chloride or soft polyethylene	



Crimping method

① Strip the cable sheath 15 mm 0.591 in, or more, and insert the wires into the connector insertion holes till the wire tips reach the end.





2 Crimp with the exclusive hook-up pliers CN-HP.

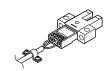
Notes: 1) When attaching or detaching the connector fitted with a cable, make sure to hold the connector firmly before proceeding.

2) After crimping, do not pull on the cable.



Caution: Make sure to use the exclusive hook-up pliers CN-HP. Commercially available pliers cannot be used.

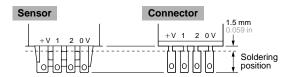
· Prior to using the sensor, affix the cable in a way as to avoid direct stress on the crimped part.



Soldering (Both connector CN-14 and sensor)

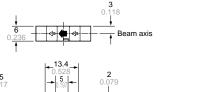
· If soldering is done directly on the terminals, strictly adhere to the conditions given below.

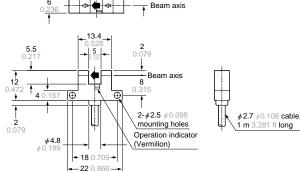
Soldering temperature	260 °C 500 °F or less
Soldering time	3 sec. or less
Soldering position	Refer to the below figure



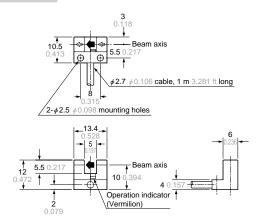
PM-K24 PM-K24-R

Sensor





PM-L24 PM-L24-R Sensor



Beam axis - ←⇒

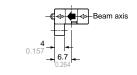
PM-F24 PM-F24-R

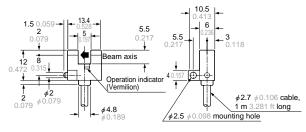
ΡМ

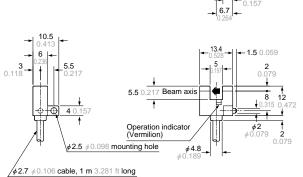
Sensor

PM-R24 PM-R24-R

Sensor





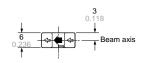


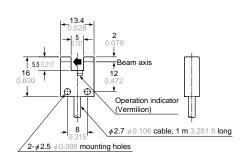
PM-U24 PM-U24-R

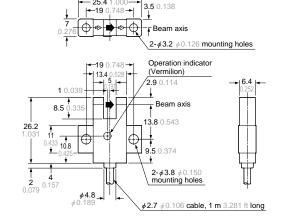
Sensor



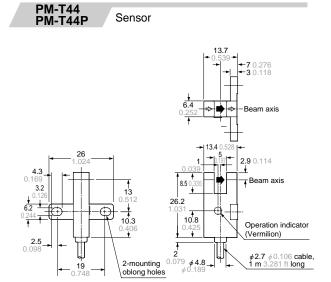
Sensor



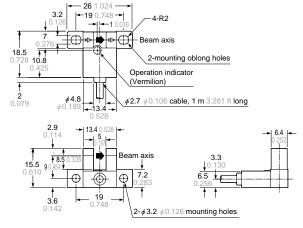




DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

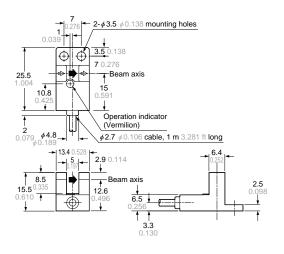


PM-L44 PM-L44P Sensor



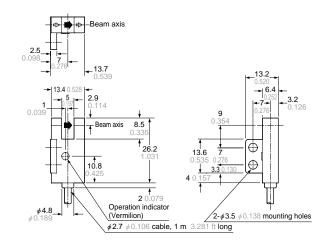
PM-Y44 PM-Y44P

Sensor



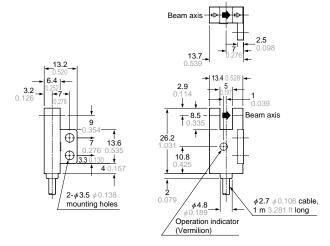


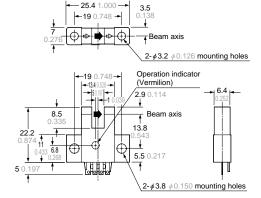
Sensor



PM-R44 PM-R44P

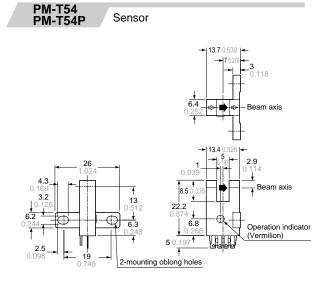
Sensor



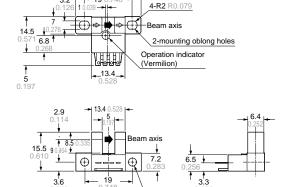


Sensor

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/



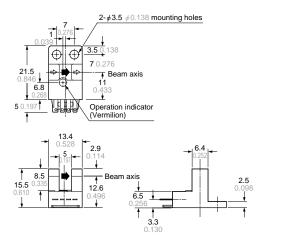
PM-L54 PM-L54P Sensor



2-*ϕ*3.2 *ϕ* 0.126 mounting holes

PM-Y54 PM-Y54P

Sensor



Beam axis

13.7

13.4 0.528

Operation indicator

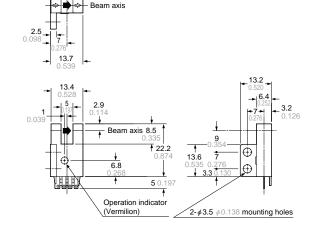
8.5

22.2 0.874

6.8

0.039 Beam axis PM-F54 PM-F54P

Sensor



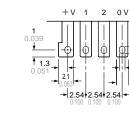
0.8

PM-R54 PM-R54P

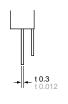
Sensor

13.6

/2- \$\phi 3.5 \$\phi 0.138\$ mounting holes



※Terminal part (PM-□54, PM-□54P)



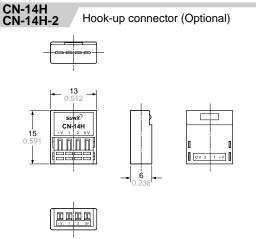
ΡМ

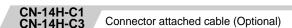
3.2 0.126

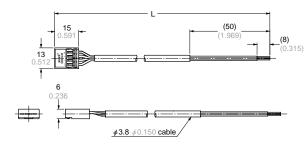
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DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

CN-14 Connector (Optional) **7.5** 0.295 t 0.4 t 0.016 0.8 0.031 2 0.079 (7.62) (0.300)







Cable length L

Model No.	Cable length
CN-14H-C1	1 m 3.281 ft
CN-14H-C3	3 m 9.843 ft