

# SAR150 GYRO SENSOR

#### **SAR150**



(Scale 4:1)

# Angular Rate Sensor With DC Response

The SAR150 contains a ButterflyGyro<sup>™</sup> MEMS die and a BiCMOS mixed mode ASIC, housed in a rigid custom ceramic LCC package to accommodate for either horizontal or vertical mounting. The sensor is factory-calibrated and compensated for temperature effects to provide high-accuracy digital output over the entire temperature range.

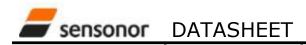
A perfect tuning of the excitation and detection frequency as well as perfect mechanical and electrical balancing the dual masses result in very low sensitivity to vibrations and shock.

By utilizing a unique sealed cavity technology, the vibrating masses are contained within the low-pressure hermetic environment needed for creating low dynamic damping and high Q factors, without any degradation over the lifetime of the device whatever tough environmental conditions.

A SPI interface enables an easy and effective communication between the application and the SAR150. The angular rate data output is in a 12-bit 2's complement format at a maximum rate of 2000 samples per second. A number of functions are available through the digital SPI interface including advanced self diagnostics.

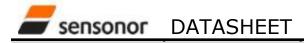
This is a product with high bias and scale factor stability designed for demanding applications in Mil/Aerospace and industrial applications. SAR150 is highly rugged, consuming as little power as 50 mW, and offering the best value of any gyro product in its class of performance.

# SAR150



Edition 2010-02-17 Published by Sensonor Technologies AS P.O. Box 196 N-3192 Horten Norway © Sensonor Technologies AS 2010. All Rights Reserved.

Information furnished by Sensonor Technologies is believed to be accurate and reliable. However, no responsibility is assumed by Sensonor Technologies for its use, nor for any infringements of patents or other rights of third parties that may result from its use. Sensonor Technologies reserves the right to make changes without further notice to any products herein. Sensonor Technologies makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does Sensonor Technologies assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages. No license is granted by implication or otherwise under any patent or patent rights of Sensonor Technologies products are not intended for any application in which the failure of the Sensonor Technologies products for any such unintended or unauthorized application, Buyer shall indemnify and hold Sensonor Technologies and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable legal fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that Sensonor Technologies was negligent regarding the design or manufacture of the part.

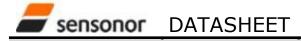


# SAR150 GYRO SENSOR

### **SAR150**

# **Table of Contents**

1	Prod	uct Description	- 4 -
	1.1	Features	- 4 -
	1.2	Overview	- 4 -
2	Abbr	eviations and Definitions	
	2.1	Abbreviations	- 5 -
	2.2	Definitions	- 5 -
3		mmended Operating Conditions	
4	Abso	lute Maximum Ratings	- 6 -
5	SPI S	Serial Data Interface	- 6 -
	5.1	Signal Definitions and Characteristics	
	5.2	SPI Commands	- 7 -
	5.3	Error Code	- 9 -
6	Angu	lar Rate and Temperature Output	- 9 -
7	Powe	er Supply and Start-up	11 -
8	Statu	s Register and Internal Diagnostic Monitoring	13 -
9	Pack	age information	14 -
	9.1	Physical dimensions, material and weight	14 -
	9.2	Labeling	14 -
	9.3	Pin Configuration	15 -



# **1 Product Description**

### 1.1 Features

- o Horizontal or vertical mounting
- High reliability and robustness over long lifetime
- Low vibration sensitivity
- High overload and shock capability (5000 g)
- Butterfly balanced design for high mechanical common mode rejection
- Closed-loop force feedback operation with electrostatic frequency tuning
- o Low bias drift
- Ideal mono crystalline Si material
- o Wafer level sealing with controlled Q-factor

- Low power
- Single supply +5 VDC
- Fully digital with SPI communication and on chip OTP calibration
- Digitally controlled sample rate up to 2000 SPS
- Bandwidth defined by built in 4th order digital LP filter
- o Intrinsic continuous diagnostic monitoring
- Temperature sensor
- No external components required

### 1.2 Overview

The SAR150 consists of a ButterflyGyro<sup>™</sup> MEMS die and a BiCMOS ASIC housed in a rigid custom ceramic LCC package to accommodate dual axis surface mounting. The function is based on the excitation of a reference motion in the butterfly structure. An angular rotation of the device will generate Coriolis forces, whose frequency equals that of the reference motion and whose resulting vibration amplitude is a measure for the angular rotation. By utilizing Sensonor Technologies' unique patented sealed cavity technology, the vibrating masses are contained within the low-pressure hermetic environment needed for creating low dynamic damping and high Q factors, without any degradation over the lifetime of the device. The gyro die is built as a triple stack consisting of a bottom glass die with metalized patterns defining excitation and detection electrodes, a middle micro machined mono crystalline silicon die with the oscillating masses, which

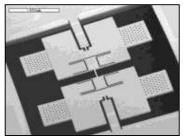


Figure 1-2 SAR150 Element structure

also represent a common opposite electrode, and a third top cap glass die. A time multiplexed, switched interface is used between the gyro die and the ASIC. This makes it possible to improve the symmetry by using the same electrodes for drive interface and sense interface. By the symmetric mechanical design and by connecting the electrodes cross-wise symmetric, the "butterfly" masses are operating in a balanced anti-phase movement. The balanced operation of both the excitation mode and the detection mode makes SAR150 almost insensitive to environmental vibrations, limiting effects causing bias drift as well as improves the Q-factors. A fine-tuning of the oscillation frequencies, to allow for force-feedback operation, is done during final test for each sensor by applying and programming an electrostatic bias to reduce the mechanical stiffness and thereby calibrate the detection mode

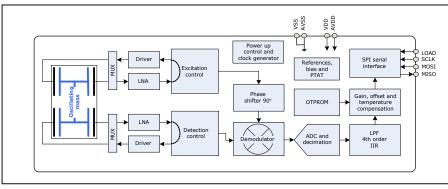
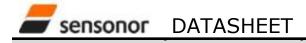


Figure 1-1: SAR150 Block diagram

frequency. Fixed algorithms use individually determined calibration coefficients stored in OTPROM poly fuse cells. Readings from the internal temperature sensor are used for accurate angular rate definitions. An SPI interface enables communication between application and SAR150. The angular rate data output is in a 12-bit 2's complement format. A number of functions are available through the digital SPI interface.



# 2 Abbreviations and Definitions

### 2.1 Abbreviations

FSI	Full Scale Input
FSO	Full Scale Output
SPI	Serial Peripheral Interface
ASIC	Application Specific Integrated Circuit
ESD	Electro Static Discharge
MSB	Most Significant Bit
LSB	Least Significant Bit
OTPROM	One-Time Programmable Read Only Memory

### 2.2 Definitions

- Specifications herein are over the complete temperature and supply voltage operating range unless otherwise is noted
- o Voltages are referenced to AVSS/VSS unless otherwise is specified

# 3 Recommended Operating Conditions

Characteristics	Symbol Note		Specifications					
Characteristics	Symbol	Note	Min	Nom	Max	Units		
Input range	ΩFSI			±250		°/s		
	ΩFSI			±100		°/s		
Dynamic overload, angular rate	ΩOVL	1,5	±1200	±5000		°/s		
Dynamic overload, shock		1,4,5	±500	±1500		g		
Recovery time dynamic overload		1,5		30		ms		
Supply voltage	VDD, AVDD	2	4.45	5.0	5.5	VDC		
Current consumption		3			17	mA		
Sensor oscillation frequency	fOSC			9.4		kHz		
Internal master clock	fMCLK			8.0		MHz		
Operating temperature	TOPER		-40		+90	С°		

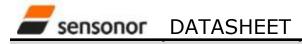
Note 1: The PRCEN command will have to be issued to revert to normal functionality.

Note 2: Both digital  $(V_{DD})$  and analog  $(AV_{DD})$  supply voltage.

Note 3: Total current consumption from both analog and digital supply.

Note 4: Shock below 500g/1ms will never result in an error condition.

Note 5: By design.



# 4 Absolute Maximum Ratings

Prolonged exposure to absolute maximum ratings may affect the performance and/or reliability of the device.

Characteristics	Symbol	Note	Specifications				
Characteristics	ristics Symbol		Min	Nom	Max	Units	
Supply voltage	VDD, AVDD		-0.5		7.0	VDC	
Input voltage, any pin			-0.5		VDD +0.5	VDC	
Input transient current, any pin					±100	mA	
Short circuit immunity to VDD/AVDD or VSS/AVSS, any output					10	min	
ESD voltage immunity, Human Body Model, any pin		1			2000	V	
ESD voltage immunity, Charge Device Model, any pin		2			500	V	
Mechanical shock		3			5000	g	
Ambient temperature when operating			-40		+125	°C	
Storage temperature			-55		+125	°C	

Note 1: According to AEC-Q100-002 Rev. C or JESD22-A114 Rev. F.

Note 2: According to AEC-Q100-011 Rev. B or JESD22-C101 Rev. D.

Note 3: According to MIL-STD 883E.

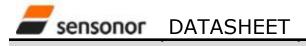
# 5 SPI Serial Data Interface

Serial data communication with the application is through the SPI interface. The 8 MSBs of an angular rate data sample are mapped to the 8 bit response of the RARH (read angular rate high byte) command. The 4 LSBs of the sample are mapped to the 4 LSBs of the 8 bit response of the RARLX (read angular rate low byte) command. The RARH command latches the 4 LSBs of a sample such that a RARH, RARLX command sequence guarantees bits from the same angular rate sample. The 4 MSBs of the response from the RARLX command is always a '0101' SPI error check bit pattern.

### 5.1 Signal Definitions and Characteristics

The SPI interface consists of the 4 signals MOSI, MISO, SCLK and LOAD.

Name	Signal Description						
MOSI	Master Out, Slave In.						
	After a negative edge on LOAD, 8-bit command is shifted in on MOSI, clocked by SCLK (MSB first).						
MISO	Master In, Slave Out.						
	Output from previous command is stored in a Data Register. At a negative edge on LOAD, the						
	content of the Data Register is loaded to the Data Output Register. While command byte is shifted						
	into the Command Register, Data Output is shifted out on MISO (MSB first).						
LOAD	Chip Select/Transfer Start Strobe.						
	As long as LOAD=1, the MISO output is in a high-Z mode (tri-stated). A negative edge on LOAD						
	initiates an SPI transfer. The new command is executed after a positive edge on LOAD. If a positive						
	edge occurs on LOAD before at least 8 bits are shifted in on MOSI, the command will be ignored.						
SCLK	Serial Data Clock.						
	MOSI is read on the positive edge of SCLK, and MISO is shifted out on the negative edge of SCLK.						



Characteristics	Symbol	Note	Specifications						
Characteristics	Symbol	Note	Min	Nom	Max	Units			
High ('1') level	VH	2	0.7VDD			V			
Low ('0') level	VL	2			0.3VDD	V			
Input rise time	trl	2			1/(20fSCLK)	S			
Input fall time	tfl	2			1/(20fSCLK)	S			
Output fall time	tPHL	1,2			8.5	ns			
Output rise time	tPLH	1,2			8.6	ns			
Output enable delay	tPHZ tPLZ tPZH tPZL	1,2			1.2 0.97 8.4 8.2	ns			
Data rate	fSCLK	3			8.5	Mbits/s			
Capacitive load, MISO	CMISO	2			100	pF			

Note 1: With load of 100pF connected to V<sub>SS</sub>.

Note 2: Characteristic is based on proven library I/O cell performance.

Note 3: By design.

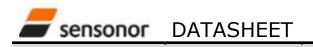
### 5.2 SPI Commands

Name	Command	Address	Output	Description	Note				
Read Commands									
RARH	1000000	-	dddd dddd	Read angular rate, high byte					
RARLX	10001110	-	0101 dddd	Read angular rate, low byte extended	2				
RTMP	10110000	-	dddd dddd	Read internal temperature					
RSR	10110100	-	Status byte	Read status register					
SafeGuar	rd Commands	6							
SGDIS1	01001110	11010111	1000 0000	SafeGuard disable command 1					
SGDIS2	01100011	01010000	1000 0000	SafeGuard disable command 2	4				
SGDIS3	00010010	10101000	1000 0000	SafeGuard disable command 3					
SGEN	01010101	-	0000 0000	SafeGuard enable command					
Error Handling Commands									
PRCEN	10101010	-	1000 0000	Re-enable signal processing after error condition	3				

Note 1: The three SafeGuard disable commands MUST be issued in the -1,-2,-3 sequence, and with the addresses shown. Any inbetween commands or incorrect addresses will reset the SafeGuard disable sequence. A single SGEN command reenables the SafeGuard.

**Note 2:** The RARH command latches high and low bytes such that a sequence of RARH first followed by RARLX guarantees bits from the same Angular rate sample.

Note 3: In case of a recoverable error condition, issuing this command re-enables continued angular rate readout. Note that for this command to function the SafeGuard must be disabled. See also chapter 8 for details.



# SAR150 GYRO SENSOR

**SAR150** 

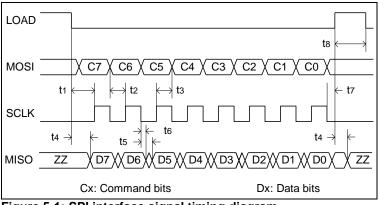


Figure 5-1: SPI interface signal timing diagram

For commands that need an address, the address byte is shifted in prior to the command byte.

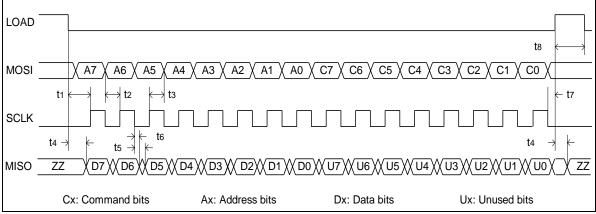
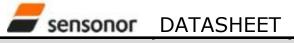


Figure 5-2: SPI interface signal timing diagram for command with address byte

Symbol	Parameter	Spe	Note		
Symbol	Farameter	Min	Max	Units	Note
t1	Delay from falling edge of LOAD to the first rising edge of SCLK	10		ns	2
t2	Delay from stable data at MOSI to rising edge of SCLK (MOSI data setup time)	10		ns	2
t3	Delay from rising edge of SCLK to new data at MOSI (MOSI data hold time)	10		ns	2
t4	Delay from falling edge or rising edge of LOAD to active or high-Z state of MISO		20	ns	2
t5	Delay from falling edge of SCLK to stable new data at MISO (MISO data output delay)		20	ns	2
t6	Delay from falling edge of SCLK to removal of old data at MISO (MISO data hold time)	0		ns	2
t7	Delay from last falling edge of SCLK to next rising edge of LOAD	20		ns	2
t8	Delay from rising edge of LOAD to falling edge of LOAD	527		ns	1,2

Note 1: Minimum 4 internal MCLK cycles = 4 \* 1/7.6MHz.

Note 2: By design.

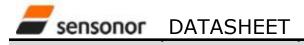


### 5.3 Error Code

The Error Code is a bit pattern defined as 1000 0000<sub>2</sub>. This Error Code is the SPI response during device startup, if an illegal or undefined SPI command is attempted executed, or if a RARH or RARLX command was executed while at the same time any one or more of the Status Register flags is a '0'. The RARH command accesses the 8 MSBs of the 12 bit 2's complement rate data. Negative angular rate data is limited (clamped) to -2032 (binary 1000 0001 0000<sub>2</sub>) since the 8 MSBs of rate data in the range -2048 to -2033 (1000 0000 0000<sub>2</sub> to 1000 0000 1111<sub>2</sub>) could otherwise be confused with the Error Code. For symmetry reasons positive angular rate data is likewise limited to 2032. Note that this angular rate data limiting does not affect any Status Register flags.

### 6 Angular Rate and Temperature Output

Characteristics	Symbol	Note	Specifications					
Characteristics	Symbol	Note	Min	Non	n	Max	Units	
Angular rate data format								
Word length				12			bit	
Format			2	's compl		nt		
SPI commands				RAR				
				RARI				
Scale Factor ±250°/s (ΩFSI)				0.25	-		(°/s)/LSB	
Scale Factor ±100°/s (ΩFSI)				0.10	)		(°/s)/LSB	
Full scale signal	+ΩFSO		High b			ow byte		
	-ΩFSO	1	001111			011000		
	-521 30		110000			011000		
Zero rate output			High b			ow byte		
			000000			010000		
Error Code			High by			ow byte		
Concitivity		9	100000	000	10	000000		
Sensitivity Accuracy		-					0(	
		1,6		±1	_		%	
Shift over temperature		7		±0.5			%	
Non-linearity				0.1			%FSO	
Noise					_			
Angular random walk $\pm 250^{\circ}$ /s ( $\Omega$ FSI)		6,8		0.80			°/√hr	
Angular random walk ±100°/s (ΩFSI)		6,8		0.65	)		°/√hr	
Bias		9						
Initial bias		6	-400	0		+400	LSB	
In-run bias stability		6,8		50			°/hr	
Bias temperature accuracy		7		±0.5	5		°/s	
Linear acceleration effect		4				±0.01	(°/s)/g	
Alignment error				±1			0	
Frequency response		3						
Filter sampling rate	fS			2			kHz	
Pass band ripple		3,5				0.2	dB	
Group delay		5				13	ms	
Passband cut-off frequency	fH	2,5		50			Hz	
Roll-off for f > fH		5		100			dB/dec	
Attenuation for f > 310 Hz		5		85			dB	



Characteristics	Symbol	Note	Specifications				
Characteristics	Symbol	note	Min	No	m	Max	Units
Temperature sensor	·	9				•	
Word length				8			bit
Format			2's complement				
SPI commands			RTMP				
Scale Factor				1			°C/LSB
Full scale signal						•	
-	Tmax	6	010111	11	-	+95°C	
	Tmin		110110	000		-40°C	
Accuracy		7		±2	2		°C

Note 1: Calibrated at  $f_{\Omega}$  =2Hz.

> b01 b11

b21

Note 2:

Note 3:

240	frequency.	
-Sub	nequency.	

LP-filter transfer function: $H(z) = \frac{b_{01} + b_{11} \cdot z^{-1} + b_{21} \cdot z^{-2}}{1 - a_{11} \cdot z^{-1} - a_{21} \cdot z^{-2}} \cdot \frac{b_{02} + b_{12} \cdot z^{-1} + b_{22}}{1 - a_{12} \cdot z^{-1} - a_{22}}$							
	a11	1.91064453125E+00	a12	1.829833984375E+00			
	a21	-9.31640625E-01	a22	-8.40087890625E-01			
	b01	1.0498046875E-02	b02	7.8125E-03			

b12

b22

For any axis. Frequencies < 5.4 [kHz]. Stationary vibrations at resonant modes at frequencies > 5.4 [kHz] may cause larger effects. Note 4:

4.8828125E-03

7.8125E-03

Note 5: By design.

Note 6: At 25 °C.

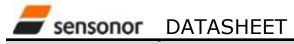
Note 7: At 5.0 VDC. Within -30 to +70  $^{\circ}\text{C}.$ 

Note 8: By Allan Variance method.

Note 9: Maximum temperature gradient ±5K/min.

-1.0498046875E-02

1.0498046875E-02



### 7 Power Supply and Start-up

The SAR150 is designed for a single +5 volt supply. The device has four pins for power connection:  $V_{DD}$ ,  $AV_{DD}$ ,  $V_{SS}$  and  $AV_{SS}$ . The  $V_{DD}$  (pin 16/T14) and  $AV_{DD}$  (pin 14/T16) should be connected together on the printed circuit board as close as possible to the device. The same rule applies to  $V_{SS}$  (pin 28) and  $AV_{SS}$  (pin 2). A simultaneous power-on of the two supplies is essential to prevent internal latch-up conditions.

An external decoupling capacitor is needed for the power supply. This should be a low ESR 100nF capacitor connected on the printed circuit board as close as possible to the  $V_{DD}$  and  $V_{SS}$  pins. The same rule applies for a decoupling capacitor between REFV (pin 4) and  $V_{SS}$ . This should be a low ESR 10nF capacitor.

The SAR150 has a supply voltage surveillance circuit which sets the Status Register flag PRNG\_OK to '1' only if AV<sub>DD</sub> is within specified range. If outside this range, the PRNG\_OK flag is set to '0'.

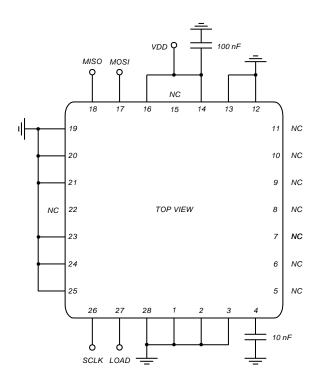


Figure 7-1 SAR150 electrical connections (horizontal mount)

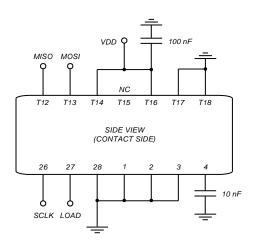
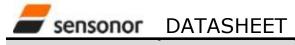


Figure 7-2 SAR150 electrical connections (vertical mount)



Characteristics	Symbol	Note	Specifications				
Characteristics Symbol		Note	Min	Nom	Max	Units	
Supply voltage rise time to VDD-MIN	tD	1	0.001		10	ms	
Start-up time	tINIT	2		90		ms	
Time to rate data within full specifications	tSTABLE	2			500	ms	
AVDD for internal RESET	VRU	3, 7			1.0	VDC	
Detectable AVDD glitch	tG	7	10			ns	
Reset threshold	VRESET	4	2.5		3.5	VDC	
Status Register AVDD OK flag (PRNG_OK)	VPRNGH	- 5	5.55		5.91	VDC	
threshold	VPRNGL		4.2		4.43	VDC	
Reset delay	tRSTN	6, 7	128		208	μS	

Note 1: The voltage  $V_{DD-MIN}$  is the lower limit for  $V_{DD}$  and  $A_{VDD}$  as specified in chapter 3.

Note 2: The startup time is defined as the time until the Status Register EXC\_OK flag goes to '1' (sensor excitation has stabilized). Reading from the device during this time interval causes the device to respond with Error Code. The time to stable data is defined as the time from the end of tINIT until the angular rate data is within full specifications.

Angular rate data can however be read from the device during this time interval.

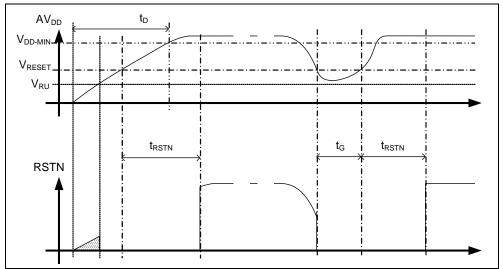
Note 3:

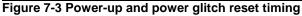
Internal reset signal is defined for supply voltage above  $V_{RU}$ . Internal reset is activated when the supply voltage passes  $V_{RESET}$ . The reset threshold has a small hysteresis (approx. Note 4: 0.1V).

The RARH and RARLX commands return the Error Code when  $AV_{DD} \leq V_{PRNGL}$  or  $AV_{DD} \geq V_{PRNGH}$ . For correct OTP power-down a reset pulse width of minimum 50 µs is needed. Note 5:

Note 6:

Note 7: By design.





# 8 Status Register and Internal Diagnostic Monitoring

Internally in the SAR150, there are 6 error monitoring functions employed to make sure irregular output angular rate is detected. If any of the monitoring functions detects an irregular condition the corresponding flag becomes '0', otherwise it becomes '1'. The Status Register flags are available to the application via the RSR SPI command. It is assumed that a flag can signal an "error" for any length of time. To make sure short error ('0') pulses are visible to the application, the '0' pulses are "stretched" in time to between 1.5 and 2.0 ms.

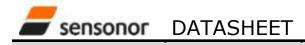
Bit Position	Flag Name	Monitoring function	Recoverable
7	ADC_OK	ADC_OK is '0' if an ADC overflow occurs, otherwise '1'.	Yes
6	SIG_OK	SIG_OK is '0' if an arithmetic overflow or underflow occurs in the digital signal processing, EXCEPT if the signal amplitude exceeds the output range in the final scaling (by the SOINV parameter), otherwise '1'.	No
5	OTPPAR_OK	OTPPAR_OK is '0' if OTP parity check fails, otherwise'1'.	No
4	ATEST_ INACTIVE	ATEST_INACTIVE is '0' if an analog test mode is active, otherwise '1'. This monitoring function will not result in any Error Code signaling.	-
3	PRNG_OK	PRNG_OK is '0' if the AVDD voltage is out of range, otherwise '1'.	No
2	DET_OK	DET_OK is '0' if a sensor die detection electrode connection is open or if a leakage current is present on one or both electrodes, otherwise '1'.	No
1	EXC_OK	EXC_OK is '0' if the excitation control loop fails to lock on resonance frequency such that the excitation amplitude falls below a critical level, otherwise '1'.	Yes
0	(no name)	Not used. Always '1'.	-

After power-up, and until the device start-up is complete, the output from the RARH and RARLX commands is substituted by the Error Code, see chapter 5.3. After start-up, if any of the flags go to '0' (the internal monitoring functions indicate that the output is irregular), the Error Code is the output from the RARH and RARLX commands, and also internal digital signal processing is held. This signaling continues indefinitely until the device is powered down, or, in case of some of the 'Recoverable' error conditions in the table above, until the PRCEN command is issued.

The PRCEN command execution must obey the following algorithm:

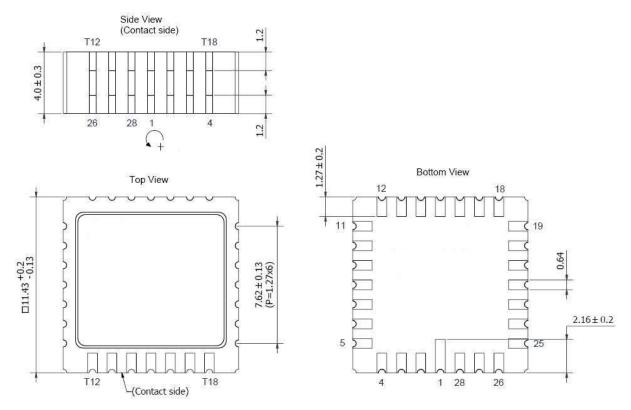
- 1. Wait until no recoverable error conditions are flagged (polling the Status Register)
- 2. Wait minimum 30 ms (recommended 100 ms)
- 3. Execute the SGDIS1, -2 and -3 commands
- 4. Execute the PRCEN command
- 5. Execute the SGEN command

Note that for the PRCEN command to take effect, the Safe Guard must first be disabled by means of the SGDIS1,-2 and -3 commands. To resume normal operation after recovery, the SafeGuard is re-enabled by using the SGEN command. Note also that no error conditions will be latched while the SafeGuard is disabled.



# 9 Package information

### 9.1 Physical dimensions, material and weight



#### Figure 9-1: SAR150 package dimensions. Top, side and bottom view

Notice the direction of positive rotation for SAR150 (indicated in the upper left of the figure).

Characteristics	Specifications
Package type	Ceramic alumina LCC
Number of pins	28
SAR150 weight	1.5 grams

### 9.2 Labeling

Label text	Specifications
SAR150	Product name
###	Angular rate range in °/s
YY	Year
WW	Week
XXX	Lot number
ZZZ	Device serial number

#### **Pin Configuration** 9.3

Horizontal Mount	Vertical Mount	Pin Name	Туре	Direction	Note	Function and comment
1	1	GND	Power			Ground plane of die attach area. Connect to ground
2	2	AVSS	Power			Analog ground. Connect to ground
3	3				1	Test pin. Connect to ground
4	4	REFV				Internal voltage reference. Connect a 10 nF low ESR decoupling capacitor between this pin and ground.
5					2	NC
6					2	NC
7					2	NC
8					2	NC
9					2	NC
10					2	NC
11					2	NC
12	T18				1	Test pin. Connect to ground
13	T17				1	Test pin. Connect to ground
14	T16	AVDD	Power		3	Analog supply voltage
15	T15				2	NC
16	T14	VDD	Power		3	Digital supply voltage
17	T13	MOSI	Digital	Input		SPI data input
18	T12	MISO	Digital	Output	4	SPI data output
19					1	Test pin. Connect to ground
20					1	Test pin. Connect to ground
21					1	Test pin. Connect to ground
22					2	NC
23					1	Test pin. Connect to ground
24					1	Test pin. Connect to ground
25					1	Test pin. Connect to ground
26	26	SCLK	Digital	Input		SPI clock
27	27	LOAD	Digital	Input		SPI load
28	28	VSS	Power			Digital ground. Connect to ground

Note 1:

Note 2:

Connect to ground to minimize noise levels. These pins are not connected to anything. Connect these pins together on the printed circuit board and from there a100 nF low ESR decoupling capacitor to ground. This signal is tri-stated when LOAD is logical '1' (> 0.7V<sub>DD</sub>). Note 3:

Note 4: