METHOD	IA DOLLOAG	NE OTAN	DADD										
TEMPERATURE RANGE	APPLICAL		DARD			lero	DAGE		_				
STEAM VOLTAGE			RERANGE -55 °C TO 85 °C		(1)	TEMPERAT				-10 °C TO 60 °C ⁽²⁾			
CURRENT	RATING	VOLTAGE	100 V AC			RANGE				40 % TO 80 %			
TTEM		CURRENT	0.5 A RAN				GE			40 % TO 70 % ⁽²⁾			
CONSTRUCTION (SIGUALLY AND BY MEASURING INSTRUMENT). ACCORDING TO DRAWING. X X GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT. ACCORDING TO DRAWING. X X X MARRINGG CONTACT RESISTANCE 100 m/ (DC OR 1000 Hz). 50 mΩ MAX. X X CONTACT RESISTANCE 20 mW MAX. 1 ma(DC OR 1000 Hz). 60 mΩ MAX. X X METHOD 250 V DC. 100 MΩ MIN. X X X METHOD 250 V DC. 100 MΩ MIN. X X MECHANICAL CHARACTERISTICS MEAURED BY APPLICABLE CONNECTOR INSERTION FORCE : 80 N MAX X X MECHANICAL OFDERS MECHANICAL OF SERVICE STORES MECHANICAL OF SERVICE STORES MESTION FORCE : 80 N MAX X X X VIBRATION FREQUENCY 10 TO 55 Hz. MAPLITUDE : 0.75 mm. OR DOMAGE, CRACK AND LOOSENESS OF PARTS. Q) PARTS. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. NO				SPEC	IFICAT	<u> 101</u>	IS						
GENERAL EXAMINATION VISUALILY AND BY MEASURING INSTRUMENT, ACCORDING TO DRAWING, x x x x x x x x x	ITE	EM	TEST METHOD				REQUIREMENTS					AT	
MARKING													
ELECTRICAL CHARACTERISTICS 100 ma (DC OR 1000 Hz) 50 mΩ MAX × -		CAMINATION	1		TRUMENT.		ACCOR	DING TO	DR/	WING.	×	-	
CONTACT RESISTANCE 100 m/s (DC OR 1900 Hz). 50 m/s MAX. x - CONTACT TRESISTANCE MILLINOLT LEVEL 20 mV MAX. 1 ms(DC OR 1000Hz) 60 m/s MAX. x - MILLINOLT LEVEL MILLINOLT LEVEL METHOD 100 M/s MIN. x - MECHANICAL CHARACTERISTICS 100 M/s MIN. x - - INSERTION AND MESAURED BY APPLICABLE CONNECTOR INSERTION FORCE: 80 N MAX x - WITHDRAWAL FORCES MASSURED BY APPLICABLE CONNECTOR INSERTION FORCE: 80 N MAX x - WITHDRAWAL FORCES MASSURED BY APPLICABLE CONNECTOR INSERTION FORCE: 80 N MAX x - WITHDRAWAL FORCES MASSURED BY APPLICABLE CONNECTOR INSERTION FORCE: 80 N MAX x - WITHDRAWAL FORCES MASSURED BY APPLICABLE CONNECTOR INSERTION FORCE: 80 N MAX x - WITHDRAWAL FORCES MASSURED BY APPLICABLE CONNECTOR INSERTION FORCE: 80 N MAX x - WITHDRAWAL FORCES MASSURED BY APPLICABLE CONNECTOR INSERTION BY QUARTICLE CONNECTOR QUARTICLE CONNECTOR QUARTICLE CONNECTOR											×	×	
CONTACT RESISTANCE 20 mV MAX,		•	ACTERISTICS										
MILLIVOLT LEVEL METHOD INSULATION RESISTANCE VOLTAGE PROOF 300 V AC FOR 1 min. NO FLASHOVER OR BREAKDOWN. × − WECHANICAL CHARACTERISTICS INSERTION AND MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE: 10 N MIN MECHANICAL OPERATION FREQUENCY 10 TO 55 Hz. AMPLITUDE: 0.75 mm. FOR 10 CYCLES IN 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 400 m/s², DURATION OF PULSE 11 ms. AT 3 TIMES FOR 3 DIRECTIONS. SHOULD NOT RESISTANCE: 60 m/g MAX. 2 INSULATION RESISTANCE: 100 M/g Min. AND DAMAGE, CRACK AND LOOSENESS OF PARTS. COPPARTS. AND DAMAGE, CRACK AND LOOSENESS OF PARTS. COPPARTS. DRYHEAT EXPOSED AT 85 °C, 98 h. DRYHEAT EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD) JEIDA-935 SULPHER DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD) JEIDA-935 2) SOLDER TEMPERATURE, 260±5°C FOR 1 Ms. 3) AND DAMAGE, CRACK AND LOOSENESS OF THE TERMINAL. 2) NO DAMAGE, CRACK AND LOOSENESS OF PART 1 Ms. 3) NO DAMAGE, CRACK AND LOOSENESS OF PART 1 Ms. 40 DO CONTACT RESISTANCE: 60 m/g Ms. 48 h. COPPART 1											<u> </u>		
RESISTANCE 200 V AC FOR 1 min. NO FLASHOVER OR BREAKDOWN. X − WINDIAN NO DAMAGE, CRACK AND LOOSENESS OF PARTS. X NO D	CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX, 1 mA(DC OR 1000Hz)				60 mΩ MAX.				×	-	
VOLTAGE PROOF 300 VAC FOR 1 min. NO FLASHOVER OR BREAKDOWN. X − MECHANICAL CHARACTERISTICS INSERTION AND MEASURED BY APPLICABLE CONNECTOR INSERTION FORCE : 80 n MAX WITHDRAWAL FORCE : 10 n Min X − MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE : 10 n Min X − MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE : 10 n Min X − MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE : 10 n Min X − MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE : 10 n Min X − MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE : 10 n Min X − MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE : 10 n Min X − MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE : 10 n Min X − MEASURED BY APPLICABLE CONNECTS OF CONTACT RESISTANCE : 60 min MAX − MEASURED BY APPLICABLE CONNECTS OF PARTS. OF PA	INSULATION		250 V DC.					100 MΩ i	MIN.		×		
MECHANICAL CHARACTERISTICS INSERTION AND MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE: 10 N MIN WITHDRAWAL FORCE: 10 N MIN MECHANICAL OPERATION SOO TIMES INSERTIONS AND EXTRACTIONS. OPERATION FREQUENCY 10 TO 55 Hz, AMPLITUDE: 0.75 mm, FOR 10 CYCLES IN 3 DIRECTIONS. SHOCK 490 mis², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 mis², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS DAMPHEAT (STEADY STATE) STEADY STATE) EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h. (D CONTACT RESISTANCE: 60 mΩ MAX. ② IN DAMAGE, CRACK AND LOOSENESS OF PARTS. OF			300 V AC FOR 1 min				NO ELAGUOVER OR PREAKDOVAN						
MINSERTION AND MEASURED BY APPLICABLE CONNECTOR INSERTION FORCE : 80 N MAX WITHDRAWAL FORCES 10 N MIN MECHANICAL								SHOVE	, UK	DIVENTION AND THE		<u> </u>	
WITHDRAWAL FORCES WITHDRAWAL FORCE: 10 N MIN MECHANICAL OPERATION FREQUENCY 10 TO 55 Hz, AMPLITUDE: 0.75 mm, FOR 10 CYCLES IN 3 DIRECTIONS. SHOCK 490 m/s², DURATION FULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF REVISION S DESIGNED CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 60 mc MAX. 20 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CO					CTOR		INOT	DTION	-000	E . OA NI MAY		1	
OPERATION PREQUENCY 10 TO 55 Hz, AMPLITUDE: 0.75 mm, FOR 10 CYCLES IN 3 DIRECTIONS.	INSERTION AND WITHDRAWAL FORCES		MIEAGURED BY APPLICABLE CONNECTOR								×	-	
VIBRATION FREQUENCY 10 TO 56 Hz, AMPLITUDE: 0.75 mm, FOR 10 CYCLES IN 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE: 11 ms AT 3 TIMES FOR 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS DAMP HEAT (STEADY STATE) RAPID CHANGE OF TEMPERATURE: 55 → 15 → 35 → 485 → 15 → 435 → 485 → 15 → 435 ↔ TIME 30 → 2 ~ 3 → 30 → 2 ~ 3 min UNDER 5 CYCLES. DRY HEAT EXPOSED AT 85 °C, 96 h. CONTACT RESISTANCE: 60 mΩ MAX. (2) INSULATION RESISTANCE: 60 mΩ MAX. (3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS. OF PARTS. OF PARTS. OF PARTS. (3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS. OF PARTS. OF PARTS. OF PARTS. OF PARTS. (4) CONTACT RESISTANCE: 60 mΩ MAX. (2) INSULATION RESISTANCE: 60 mΩ MAX. (3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.				② NO DAMAGE, CRACK AND LOOSENESS				×	-	
SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS DAMP HEAT (STEADY STATE) EXPOSED AT 40±2°C, 90 ~ 95 %, 96 h. (STEADY STATE) RAPID CHANGE OF TEMPERATURE-55→+15→+35→+85→+15→+35°C TIME 30 → 2~3 → 30 → 2~3 min UNDER 5 CYCLES. DRY HEAT EXPOSED AT 85 °C, 96 h. CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR (B. STEADY CORROSION) EXPOSED IN 10 PPM FOR 96 h. (EST STANDARD: JEIDA-38) RESISTANCE TO SOLDER TEMPERATURE, 280±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING HEAT 2) SOLDERING HEAT SOLDER DATS SOLDER TEMPERATURE 240±5°C FOR IMMERSION DURATION, 3 s. Δ DIS-F-002021 KT. D01 BESCRIPTION OF REVISIONS DESIGNED COUNT DESCRIPTION OF REVISIONS DESIGNED A PPROVED HS. 0KAWA 17. D01 18. 0ZAWA 19. OATACT RESISTANCE: 60 mΩ MAX. 20. NO DAMAGE, CRACK AND LOOSENESS OF PART 21. OCONTACT RESISTANCE: 60 mΩ MAX. 22. NO DAMAGE, CRACK AND LOOSENESS OF PART 23. NO DAMAGE, CRACK AND LOOSENESS OF PART 24. D0. CONTACT RESISTANCE: 60 mΩ MAX. 25. NO DAMAGE, CRACK AND LOOSENESS OF PART 26. D0. CONTACT RESISTANCE: 60 mΩ MAX. 26. NO DAMAGE, CRACK AND LOOSENESS OF PART 27. D0. CONTACT RESISTANCE: 60 mΩ MAX. 27. NO DAMAGE, CRACK AND LOOSENESS OF PART 28. NO DAMAGE, CRACK AND LOOSENESS OF PART 29. NO DAMAGE, CRACK AND LOOSENESS OF PART 20. CONTACT RESISTANCE: 60 mΩ MAX. 20. NO DAMAGE, CRACK AND LOOSENESS OF PART 20. CONTACT RESISTANCE: 60 mΩ MAX. 20. NO DAMAGE, CRACK AND LOOSENESS OF PART 20. CONTACT RESISTANCE: 60 mΩ MAX. 20. NO DAMAGE, CRACK AND LOOSENESS OF PART 20. CONTACT RESISTANCE: 60 mΩ MAX. 20. NO DAMAGE, CRACK AND LOOSENESS OF PART 20. CONTACT RESISTANCE: 60 mΩ MAX. 20. NO DAMAGE, CRACK AND LOOSENESS OF PART 20. CONTACT RESISTANCE: 60 mΩ MAX. 20. NO DAMAGE, CRACK AND LOOSENESS OF PART 20. CONTACT RESISTANCE: 60 mΩ MAX. 20. NO DAMAGE, CRACK AND LO	VIBRATION		AMPLITUDE: 0.75 mm,				1 μs.				×	_	
ENVIRONMENTAL CHARACTERISTICS DAMP HEAT (STEADY STATE) RAPID CHANGE OF TEMPERATURE 50 + 15 - +35 + 85 + +15 - +35 * C TIME 30 - 2 - 23 - 30 - 2 - 3 min UNDER 5 CYCLES. DRY HEAT EXPOSED AT 85 °C, 96 h. (1) CONTACT RESISTANCE: 60 mΩ MAX. (2) INSULATION RESISTANCE: 100 MΩ MIN. (3) NO DAMAGE, CRACK AND LOOSENESS (4) C PARTS. DRY HEAT EXPOSED AT 85 °C, 96 h. (2) CONTACT RESISTANCE: 60 mΩ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS (3) NO DAMAGE, CRACK AND LOOSENESS (4) C PARTS. CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR (48 h. (15 CONTACT RESISTANCE: 60 mΩ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS (48 h. (2) NO DAMAGE, CRACK AND LOOSENESS (49 h. (2) CONTACT RESISTANCE: 60 mΩ MAX. (3) NO HEAVY CORROSION. X TESTISTANDER TO SOLDER TEMPERATURE, 280±5° FOR IMMERSION, DURATION, 10±1s. (2) SOLDERING IRONS: 360°C FOR 5 s MAX. (3) NO DEFORMATION OF CASE OF EXCESSIVE (48 h. (15 CONTACT RESISTANCE: 60 mΩ MAX. (49 h) CONTACT RESISTANCE: 60 mΩ MAX. (40 h) CONTACT RESISTANCE: 60 mΩ MAX. (40 h) CONTACT RESISTANCE: 60 mΩ MAX. (40 h) CONTACT RESISTANCE: 60 mΩ MAX. (41 h) CONTACT RESISTANCE: 60 mΩ MAX. (42 h) CONTACT RESISTANCE: 60 mΩ MAX. (43 h) CONTACT RESISTANCE: 60 mΩ MAX. (44 h) CONTACT RESISTANCE: 60 mΩ MAX. (41 h) CONTACT RESISTANCE: 60 mΩ MAX. (42 h) CONTACT RESISTANCE: 60 mΩ MAX. (43 h) CONTACT RESISTANCE: 60 mΩ MAX. (44 h) CONTACT RESISTANCE: 60 mΩ MAX. (45 h) CONTACT RESISTANCE: 60 mΩ MAX. (46 h) CONTACT RESISTANCE: 60 mΩ MAX. (47 h) CONTACT RESISTANCE: 60 mΩ MAX. (48 h) CONTACT RESISTANCE: 60 mΩ MAX. (49 h) CONTACT RESISTANCE: 60 mΩ MAX. (40 h) CONTAC	SHOCK		490 m/s ² , DURATION OF PULSE 11 ms								×	-	
DAMP HEAT (STEADY STATE) (TEMPERATURE 30 → 2 ~3 → 30 → 2 ~3 min) (D CONTACT RESISTANCE: 60 mΩ MAX. × - 0 MAS. × - 0	ENVIRON	/ENTAL C	L									1	
(STEADY STATE) (STEADY STATE) (RAPID CHANGE OF TEMPERATURE-55→+15~+35→+85→+15~+35°C) TEMPERATURE (STEADY STATE) (TIME 30 → 2~3 → 30 → 2~3 min) (NO DAMAGE, CRACK AND LOOSENESS OF PART) (NO CONTACT RESISTANCE: 60 mΩ MAX. 2	DAMP HEAT									ANCE: 60 mQ MAX.	×		
TIME 30 → 2~3 → 30 → 2~3 min UNDER 5 CYCLES. DRY HEAT EXPOSED AT 85 °C, 96 h. (1) CONTACT RESISTANCE: 60 mΩ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS OF PART (3) NO DAMAGE, CRACK AND LOOSENESS OF PART (48 h. (2) NO HEAVY CORROSION. SULPHER DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA-38) (1) SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. (2) SOLDERING IRONS : 360°C FOR 5 s MAX. SOLDERING HEAT SOLDER TEMPERATURE 240±5°C FOR IMMERSION DURATION, 3 s. Δ SURFACE BEING IMMERSED. COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED DATE SURFACE BEING IMMERSED. COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED HS, 074MA 07, 06, 08 SURFACE BEING IMMERSED. COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED HS, 074MA 07, 06, 08 SURFACE BEING IMMERSED. APPROVED HS, 074MA 07, 06, 08 CHECKED HT, VAMAGUCHI 04, 03, 25 CHECKED HT, VAMAGUCHI 04, 03, 25 CHECKED KT, 001 04, 03, 25 CHECKED KT, 001 04, 03, 25 DRAWN KT, 001 04, 03, 2	(STEADY STATE)		LAPOGED AT 4012 -C, 90 1- 95 %, 90 H.				1 -						
EXPOSED AT 85 °C, 96 h. © CONTACT RESISTANCE: 60 mΩ MAX. © NO DAMAGE, CRACK AND LOOSENESS OF PART CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. © NO DAMAGE, CRACK AND LOOSENESS OF PART CONTACT RESISTANCE: 60 mΩ MAX. © NO HEAVY CORROSION. EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA-38) RESISTANCE TO IMMERSION, DURATION, 10±1s. ② SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. ② SOLDERING RONS : 360°C FOR 5 s MAX. SOL	RAPID CHANGE OF TEMPERATURE		TIME 30 → 2~3 → 30 → 2~3 min						, CRA	CK AND LOOSENESS	×	_	
A8 h. SULPHER DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA-38) RESISTANCE TO SOLDERING HEAT 1)SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s MAX. SOLDERED AT SOLDER TEMPERATURE 240±5°C FOR IMMERSION DURATION, 3 s. COUNT DESCRIPTION OF REVISIONS DESIGNED COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED APPROVED HS. 0ZAMA O7. 06. 08 REMARKS 1)TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2)ZHIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to JIS C 5402. SPECIFICATION SHEET PART NO. PART NO. DIS-F-00SEDENCY A NEW UNIFORM COATING OF SOLDER X - SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER X - SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED. APPROVED HS. 0KAWA O4. 03. 25 CHECKED HI. YAMAGUCHI O4. 03. 25 DESIGNED KT. D01 O4. 03. 25 DRAWN KT. D01 O4. 03. 25 DRAWN KT. D01 APPROVED APPROVED HS. 0KAWA O4. 03. 25 DRAWN KT. D01 APPROVED APPROVED HS. 0KAWA O4. 03. 25 DRAWN KT. D01 APPROVED BESIGNED KT. D01 O4. 03. 25 DRAWN KT. D01 APPROVED APPROVED BESIGNED KT. D01 APPROVED BESIGNED CHECKED BESIGNED BESIGNED CHECKED BESIGNED BESIGNED APPROVED BESIGNED	DRY HEAT		1 1 1				② NO DAMAGE, CRACK AND LOOSENESS				×	-	
SULPHER DIOXIDE (TEST STANDARD: JEIDA-38) RESISTANCE TO SOLDERING HEAT 1) SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s MAX. SOLDERED AT SOLDER TEMPERATURE 240±5°C FOR IMMERSION DURATION, 3 s. A SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED. COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED DATE SURFACE BEING IMMERSED. COUNT DIS-F-002021 KT. D01 HS. 0ZAWA 07. 06. 08 REMARKS DIS-F-002021 KT. D01 HS. 0ZAWA 04. 03. 25 CHECKED HT. YAMAGUCHI 04. 03. 25 DESIGNED KT. D01 04. 03. 25 CHECKED HT. YAMAGUCHI 04. 03. 25 DESIGNED KT. D01 04. 03. 25 CHECKED HT. YAMAGUCHI 04. 03. 25 DESIGNED KT. D01 04. 0	CORROSION SALT MIST		1								×	_	
SOLDERING HEAT IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s MAX.	SULPHER DIOXIDE										×		
COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED DATE COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED DATE COUNT DIS-F-002021 KT. D01 HS. 0ZAWA 07. 06. 08 REMARKS REMAR	RESISTANCE TO SOLDERING HEAT		1)SOLDER TEMPERATURE,260±5℃ FOR IMMERSION,DURATION,10±1s.			1s.	1				×	-	
DIS-F-002021 KT. D01 HS. 0ZAWA 07. 06. 08 REMARKS 1)TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2)THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to JIS C 5402. Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-154129-20 PART NO. FX5M1-100S-DSAL (70)	SOLDRABILITY					<u> </u>	SHALL OVER A MINIMUM OF 95 % OF THE				×	_	
DIS-F-002021 KT. D01 HS. 0ZAWA 07. 06. 08 REMARKS 1)TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2)THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to JIS C 5402. Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-154129-20 PART NO. FX5M1-100S-DSAL (70)													
DIS-F-002021 KT. D01 HS. 0ZAWA 07. 06. 08 REMARKS 1)TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2)THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to JIS C 5402. Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-154129-20 PART NO. FX5M1-100S-DSAL (70)	COUN	IT C	ESCRIPT	ON OF REVISIONS	ı	DESI	GNED	T		CHECKED	DA	ATE	
APPROVED HS. OKAWA 04. 03. 25 CHECKED HT. YAMAGUCHI 04. 03. 25 DESIGNED KT. 001 04. 03. 25 DRAWN KT. 001 04. 03. 25 DRAWN KT. D01 04. 03. 25 DRAWN	X					KT.	KT. DOI						
1)TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2)THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to JIS C 5402. Note QT:Qualification Test AT:Assurance Test X:Applicable Test SPECIFICATION SHEET CHECKED HT. YAMAGUCHI 04. 03. 25 DESIGNED KT. DOI 04. 03. 25 DRAWN KT. DOI 04. 03. 25 DRAWN KT. DOI 04. 03. 25 DRAWING NO. ELC4—154129—20 FX5M1—100S—DSAL (70)	REMARKS		JDED WHEN ENERGIZED. A LONG-TERM STORAGE STATE					APPROVED		ED HS. OKAWA D HT. YAMAGUCHI			
Unless otherwise specified, refer to JIS C 5402. Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-154129-20 PART NO. FX5M1-100S-DSAL (70)	2)THIS STORAG	GE INDICATES					CHEC		KED			03, 25	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-154129-20 PART NO. FX5M1-100S-DSAL (70)											04, 03, 25		
HG Statistical Line		· ·				L		L					
HIROSE ELECTRIC CO., LTD. CODE NO. CL575-1012-9-70 1/1	נקב	S	SPECIFICATION SHEET			PART NO.			FX5M1-100S-DSAL (70)				
	11/2	HIF	ROSEE	LECTRIC CO., LTD.	(CODE	E NO.	CL575-1012-9-70 /1 1/				1/1	

FORM HD0011-2-1

