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Ultrasonic Sensor with TEACH-Mode Configuration

#### Features

- 1, 2 and 3 m versions with short dead zones (10% of max range)
- · Built-in temperature compensation
- · Fast, easy-to-use TEACH-mode configuration; no potentiometer adjustments
- · Remote TEACH for security and convenience
- Wide operating temperature range of -40° to +70° C (-40° to +158° F)
- Outputs can be set for either NPN (sinking) or PNP (sourcing), Normally Open (N.O.) or Normally Closed (N.C.)
- Compact, self-contained, right-angle sensor package with fully encapsulated electronics



Models					
Models	Range and Frequency	Cable*	Supply Voltage	Discrete Output	Response Time
T30UXDA	100 mm to 1 m (3.9" to 39")		10 to 30V dc	NPN, PNP, NO, NC, Selectable	45 ms
	224 kHz				
T30UXDB	200 mm to 2 m (7.8" to 78")	Standard 2 m (6.5')			92 ms
	174 kHz	cable			
T30UXDC	300 mm to 3 m (11.8" to 118")				135 ms
	114 kHz				

\* Only standard 2 m (6.5') cable models are listed. For 4-Pin Euro-Style integral QD, add suffix "Q8" to the model number (e.g., T30UXDAQ8). For 150 mm (6") PUR pigtail cable with 4-Pin threaded Euro-Style QD, add suffix "QPMA" to the model number (e.g., T30UXDAQPMA). For 9 m (30') cable, add suffix "W/30" to the model number (e.g., T30UXDAQPMA). For 9 m (30') cable, add suffix "W/30" to the model number (e.g., T30UXDAQPMA). For 9 m (30') cable, add suffix "W/30" to the model number (e.g., T30UXDAQPMA). For 9 m (30') cable, add suffix "W/30" to the model number (e.g., T30UXDAQPMA). For 9 m (30') cable, add suffix "W/30" to the model number (e.g., T30UXDAQPMA). For 9 m (30') cable, add suffix "W/30" to the model number (e.g., T30UXDAQPMA).

A model with a QD connector requires a mating cable; see page 9.

### MARNING . . . Not To Be Used for Personnel Protection

Never use these products as sensing devices for personnel protection. Doing so could lead to serious injury or death.

These sensors do NOT include the self-checking redundant circuitry necessary to allow their use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition. Consult your current Banner Safety Products catalog for safety products which meet OSHA, ANSI and IEC standards for personnel protection.



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#### Overview

The U-GAGE<sup>®</sup> T30UX is an easy-to-use ultrasonic sensor with extended range and built-in temperature compensation. Simple push button configuration provides flexibility for a variety of applications.

Easy-to-see indicator LEDs communicate the status of the sensor (see Figure 1). The Green "Power" LED ON indicates that the sensor is in Run Mode (the sensor's normal operating condition). The Red "Signal" LED indicates the target signal strength. The Amber "Output" LED indicates that the output is enabled and the sensor is receiving a signal within the window limits (depending on NO or NC). The Amber "Mode" LED indicates the currently selected mode.

### **Principles of Operation**

Ultrasonic sensors emit one or multiple pulses of ultrasonic energy, which travel through the air at the speed of sound. A portion of this energy reflects off the target and travels back to the sensor. The sensor measures the total time required for the energy to reach the target and return to the sensor. The distance to the object is then calculated using the following formula:

$$D = \frac{ct}{2}$$

**D** = distance from the sensor to the target

c = speed of sound in air

t = transit time for the ultrasonic pulse

To improve accuracy, an ultrasonic sensor averages the results of several pulses before outputting a new value.

#### **Temperature Effects**

The speed of sound is dependent upon the composition and temperature of the gas in which it is traveling. For most ultrasonic applications, the composition of the gas is fixed, while the temperature may fluctuate.

In air, the speed of sound varies with temperature according to the following approximation:

SI units:

 $C_{m/s} = 20 \sqrt{273 + T_c}$ 

 $C_{m/s}$  = speed of sound in meters per second T<sub>c</sub> = temperature in °C

Or, in US customary units:

$$C_{f_{f/s}} = 49 \sqrt{460 + T_F}$$

 $C_{_{ft/s}}$  = speed of sound in feet per second  $T_{_{F}}$  = temperature in °F

#### Temperature Compensation

Changes in air temperature affect the speed of sound, which in turn affects the total time for the echo measured by the sensor. An increase in air temperature shifts both sensing window limits closer to the sensor. Conversely, a decrease in air temperature shifts both limits farther away from the sensor. This shift is approximately 3.5% of the limit distance for a 20° C change in temperature.

The T30UX series ultrasonic sensors are temperature compensated. This reduces the error due to temperature by about 90%. The sensor will maintain its window limits to within 2.2% over the -40° to +70° C operating range of the sensor.

NOTES:

- Exposure to direct sunlight can affect the sensor's ability to accurately compensate for changes in temperature.
- If the sensor is measuring across a temperature gradient, the compensation will be less effective.



Figure 1. Features

### **Sensor Configuration**

Two TEACH methods may be used to configure the sensor:

- · Teach individual minimum and maximum limits, or
- Use Auto-Window feature to center a sensing window around the taught position.

The sensor may be configured either via its push button, or via a remote switch. Remote configuration also may be used to disable the push button, preventing unauthorized personnel from adjusting the configuration settings. To access this feature, connect the white wire of the sensor to 0V dc, with a remote configuration switch between the sensor and the voltage.

Configuration is accomplished by following the sequence of input pulses. The duration of each pulse (corresponding to a push button "click"), and the period between multiple pulses, are defined as "T":

#### 0.04 seconds < T < 0.8 seconds

Remote line configuration requires a > 1 second pause between pulse sequences.

## Mode Setup – Output Configuration

Sensors can be set up for either NPN (sinking) or PNP (sourcing). In addition, the user can select between Normally Open (NO) and Normally Closed (NC) operation. Normally Open is defined as the output energizing when the target is present. Normally Closed is defined as the output energizing when the target is absent (see figure 2).

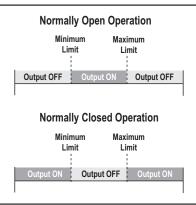
	Push Button 0.04 sec. < "click" < 0.8 sec.		<b>Remote Line</b> 0.04 sec. < T < 0.8 sec.		
	Procedure Result		Procedure	Result	
Output Configuration Mode	• Push and hold <b>MODE</b> push button for > 2 seconds	Power LED: OFF Mode LED: Flashing Amber shows previously selected mode	Double-pulse the remote line	Power LED: OFF Mode LED: Flashing Amber shows previously selected mode	
Select Output	"Click" the <b>MODE</b> push button to cycle to correct selection: NPN - Normally Open NPN - Normally Closed PNP - Normally Closed	Power LED: OFF Mode LED: Flashes to indicate currently selected mode (120 second time out*)	<ul> <li>Single-pulse for NPN - Normally Open</li> <li>Double-pulse for NPN - Normally Closed</li> <li>Triple Pulse for PNP - Normally Open</li> <li>Four-pulse for PNP - Normally Closed</li> </ul>	Power LED: ON Green Mode LED: ON to indicate currently selected mode (Sensor returns to RUN mode)	
Save and Activate Mode	• Push and hold <b>MODE</b> push button for > 2 seconds	Power LED: ON Green Mode LED: ON Amber for selected mode	• No action required; sensor will return to Run Mode	None	

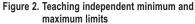
\* The sensor will revert to previously saved configuration and return to RUN mode if TEACH is inactive for 120 seconds after the initial 2 second hold on push button

## **Teaching Minimum and Maximum Limits**

#### **General Notes on Teaching**

- The sensor will return to RUN mode if the first TEACH condition is not registered within 120 seconds after the initial 2 second hold on Discrete push button.
- To exit TEACH mode without saving any changes, press and hold the Discrete push button or remote line > 2 seconds (before teaching the second limit). The sensor will revert to the last saved limits.
- After the first limit is taught, the sensor will remain in TEACH mode until the TEACH sequence is finished or exited by a 2 second hold on the Discrete push button or remote line.





	Push Button 0.04 sec. < "click" < 0.8 sec.		Remote Line 0.04 sec. < T < 0.8 sec.	
	Procedure	Procedure Result		Result
TEACH Mode	• Push and hold <b>Discrete</b> push button for > 2 seconds	Power LED: OFF Output LED: ON	<ul> <li>No action required; sensor is ready for 1st limit teach</li> </ul>	None
t Limit	<ul> <li>Position the target for the first limit (120 second time out)</li> </ul>	imit Signal LED: Must be ON Red or Flashing Red*		Signal LED: Must be ON Red or Flashing Red*
Teach Firs	"Click" the Discrete push button     "Click" the Discrete function		• Single-pulse the remote line	Teach Accepted Power LED: OFF Output LED: Flashing Teach Not Accepted Power LED: ON
<u>1</u>	<ul> <li>Position the target for the second limit (no time out)</li> </ul>	Signal LED: Must be ON Red or Flashing Red	<ul> <li>Position the target for the second limit (no time out)</li> </ul>	Signal LED: Must be ON Red or Flashing Red
Teach Second Limit	<ul> <li>* "Click" the Discrete push button</li> <li>* "Click" the Discrete push button</li> </ul>		• Single-pulse the r remote line	Teach Accepted Output LED: ON or OFF, depending on NO or NC Mode Power LED: ON Teach Not Accepted Output LED: Flashing Power LED: OFF

\* Sensor will not Teach or indicate "Teach Not Accepted" when there is no signal present (Signal LED Red or Flashing Red)

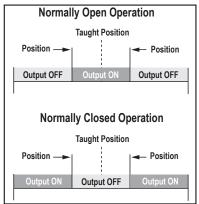


Figure 3. Using the Auto-Window feature for teaching each output

## **Teaching Limits Using the Auto-Window Feature**

Teaching the same limit twice automatically centers a window on the taught position (see figure 4 for window sizes).

#### **General Notes on Teaching**

 The sensor will return to RUN mode if the first TEACH condition is not registered within 120 seconds after the initial 2 second hold on Discrete push button.

Models	Window	
"A" suffix	± 10 mm	
"B" suffix	± 20 mm	
"C" suffix	± 30 mm	

Figure 4. Window size

- To exit TEACH mode without saving any changes, press and hold the Discrete push button or remote line > 2 seconds (before teaching the second limit). The sensor will revert to the last saved limits.
- After the first limit is taught, the sensor will remain in TEACH mode until the TEACH sequence is finished or exited by a 2 second hold on the Discrete push button or remote line.

	Push Button 0.04 sec. < "click" < 0.8 sec.		<b>Remote Line</b> 0.04 sec. < T < 0.8 sec.	
Procedure		Result	Procedure	Result
TEACH Mode	• Push and hold <b>Discrete</b> push button for > 2 seconds	Power LED: OFF Output LED: ON	<ul> <li>No action required; sensor is ready for 1st limit teach</li> </ul>	None
Limit	<ul> <li>Position the target for the center of window (120 second time out)</li> </ul>	Signal LED: Must be ON Red or Flashing Red*	Position the target for the center of window	Signal LED: Must be ON Red or Flashing Red*
Teach First Limit	"Click" the Discrete push button     Teach Accepted     Power LED: OFF     Output LED: Flashing     Teach Not Accepted     Output LED: ON		• Single-pulse the remote line	Teach Accepted Power LED: OFF Output LED: Flashing Teach Not Accepted Output LED: ON
Re-Teach Limit	• Without moving the target, "click" the <b>Discrete</b> push button again	Teach Accepted Output LED: ON or OFF, depending on NO or NC Mode Power LED: ON Teach Not Accepted Output LED: Flashing Power LED: OFF	<ul> <li>Without moving the target,</li> <li>single-pulse</li> <li>the remote line again</li> </ul>	Teach Accepted Output LED: ON or OFF, depending on NO or NC Mode Power LED: ON Teach Not Accepted Output LED: Flashing Power LED: OFF

\* Sensor will not Teach or indicate "Teach Not Accepted" when there is no signal present (Signal LED Red or Flashing Red)

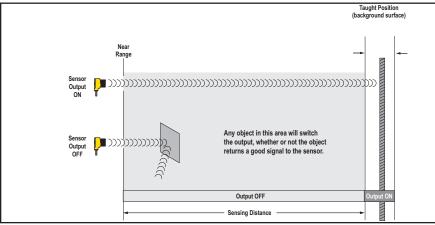


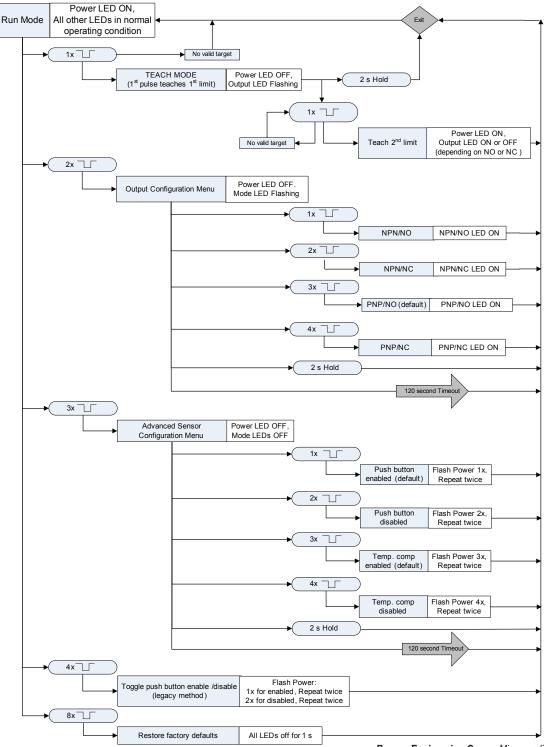
Figure 5. An application for the Auto-Window feature (retroreflective mode)

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## **Remote Line TEACH**

#### **General Notes**

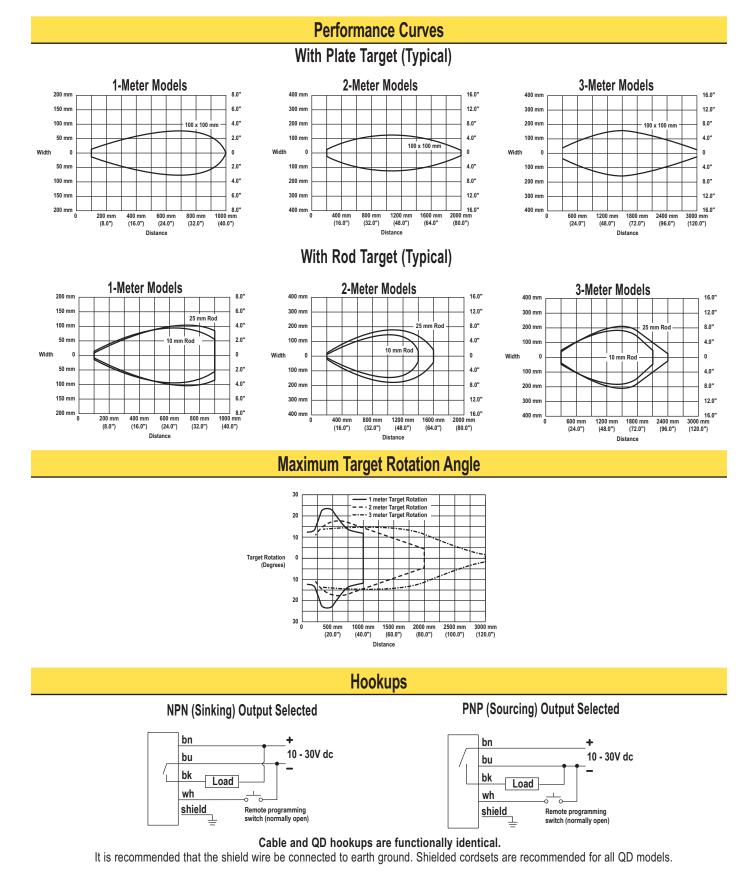
- Run Mode is the sensor's normal operating condition
- The duration of each **Pulse** is defined as "T": **0.04 < T < 0.8 s**
- A Hold will exit TEACH MODE and return to Run Mode with previously saved changes. The duration of a Hold is: T > 2 s
- · A Timeout will occur if a condition is not registered within 120 seconds, causing the sensor to return to Run Mode (during sensor configuration only)
- · Sensor configuration user feedback shown on Green LED. See flow chart below.
- The Red Signal LED will be ON whenever the target is in view

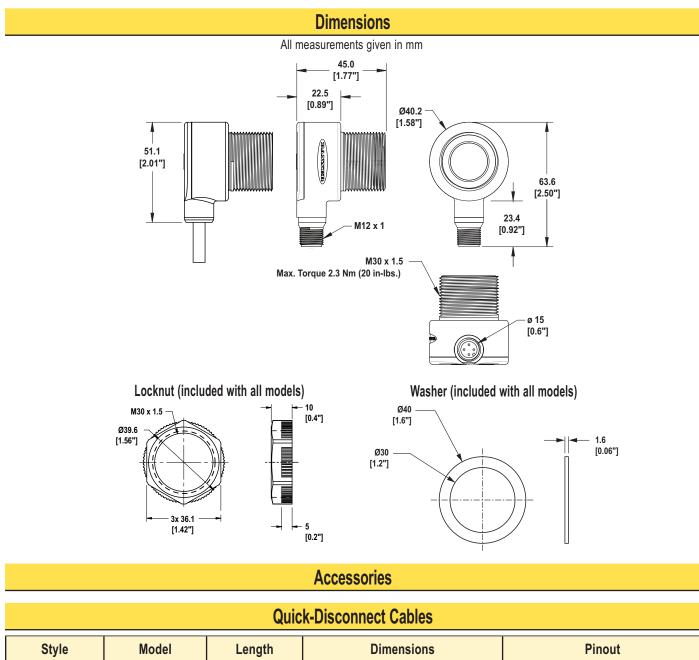


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Specifications				
Sensing Range	<ul> <li>"A" suffix models: 100 mm to 1 m (3.9" to 39")</li> <li>"B" suffix models: 200 mm to 2 m (7.8" to 78")</li> <li>"C" suffix models: 300 mm to 3 m (11.8" to 118")</li> </ul>			
Ultrasonic Frequency	"A" suffix models: 224 kHz "B" suffix models: 174 kHz "C" suffix models: 114 kHz			
Supply Voltage	10 to 30V dc (10% max. ripple) at 40 mA, exclusive of load			
Supply Protection Circuitry	Protected against reverse polarity and transient voltages			
Output Configuration	<b>Discrete (switched) output models:</b> SPST solid-state switch. Configurable as NPN (sinking) or PNP (sourcing) via Mode push button. Normally Open (NO) or Normally Closed (NC) operation is also selectable via Mode push button (see page 3). The default setting is PNP/NO			
Output Rating	Discrete output models: 100 mA max.           OFF-state leakage current: NPN: < 200 μA @ 30V dc (see NOTE 1)			
Output Protection Circuitry	Protected against short circuit conditions			
Output Response Time	<ul> <li>"A" suffix models: 45 milliseconds</li> <li>"B" suffix models: 92 milliseconds</li> <li>"C" suffix models: 135 milliseconds</li> </ul>			
Delay at Power-up	500 ms			
Temperature Effect	0.02% of distance/°C			
Repeatability	<ul> <li>"A" suffix models: 0.1% of distance (0.5 mm min.)</li> <li>"B" suffix models: 0.1% of distance (1.0 mm min.)</li> <li>"C" suffix models: 0.1% of distance (1.5 mm min.)</li> </ul>			
Sensing Hysteresis	<ul> <li>"A" suffix models: 2 mm</li> <li>"B" suffix models: 3 mm</li> <li>"C" suffix models: 4 mm</li> </ul>			
Minimum Window Size	10 mm (0.4")			
Adjustments	Sensing window limits: TEACH-Mode configuration of near and far window limits may be set using the push button or remotely via TEACH input (see pages 4-6). Output Configuration: NPN, PNP, Normally Open (NO), Normally Closed (NC) select (see pages 3 or 6). Advanced configuration options: Push button enabled/disabled, temperature compensation enabled/disabled (see page 6)			
Indicators	See page 2			
Construction	Housing: PBT polyester Push buttons: polyester Transducer: epoxy /ceramic composite			
Environmental rating	Leakproof design, rated IEC IP67 (NEMA 6)			
Connections	2 m (6.5') or 9 m (30') shielded 4-conductor (with drain) PVC cable, 150 mm (6") PUR Euro-style pigtail (QPMA), or 4-pin integral Euro-style connector (Q8)			
Operating Conditions	Temperature: -40 to 70° C (-40 to +158° F) Max. Relative Humidity: 95% at 50°C non-condensing			
Vibration and Mechanical Shock	All models meet Mil. Std. 202F requirements method 201A (vibration: 10 to 60 Hz max., double amplitude 0.06", max acceleration 10G). Also meets IEC 947-5-2; 30G 11 ms duration, half sine wave			
Application Note	The temperature warmup drift upon power-up is less than 1% of the sensing distance.			
Certifications CE Pending				
NOTE 1: NPN < 200 $\mu$ A for load impedance > 3 kO; for load current of 100 mA, leakage < 1% of load current				

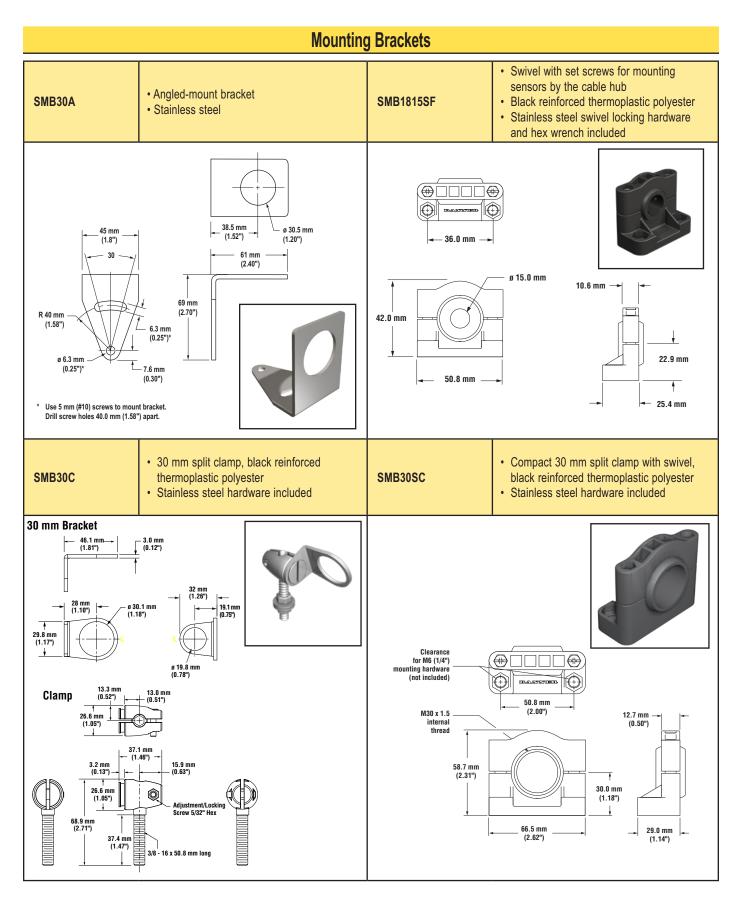
NOTE 1: NPN < 200  $\mu$ A for load impedance > 3 k $\Omega$ ; for load current of 100 mA, leakage < 1% of load current





Style	Model	Length	Dimensions	Pinout
4-pin Euro-style Straight with shield	MQDEC2-406 MQDEC2-415 MQDEC2-430	2 m (6.5') 5 m (15') 9 m (30')	44 mm max. (1.7") (1.7")	White Wire
4-pin Euro-style Right-angle with shield	MQDEC2-406RA MQDEC2-415RA MQDEC2-430RA	2 m (6.5') 5 m (15') 9 m (30')	38 mm max. (1.5') 38 mm max. (1.5'') 38 mm max. (1.5'') 4 112 x 1 5 15 mm (0.6'')	Brown Wire

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