

**Features**



- Visible class 1 laser with small, effective beam size
- Excellent optical performance throughout sensing range, even close up
- Easy push-button SET options: Maximum Excess Gain or Low-Contrast SET, depending on model, plus Manual Adjust
- Easy-to-read operating status indicators, with 8-segment bargraph display
- Bipolar discrete outputs, PNP and NPN
- Selectable 30 millisecond OFF-delay
- Models available with 2 m or 9 m (6.5' or 30') cable or integral quick-disconnect
- Tough ABS housing rated IEC IP67; NEMA 6
- Compact housing, mounting versatility – popular 30 mm threaded nose or side-mount

*Excellent for applications where high sensing power and small beam size are important. Operates over sensing ranges typically accomplished only by conventional opposed-mode photoelectrics; uses a special filter to polarize the emitted light, filtering out unwanted reflections from shiny objects.*



*Visible Red, Class 1 laser; 650 nm*

**Models**

Model	Range and Use	Spot Size at Focus	Cable*	Supply	Output Type	Excess Gain	
						With Supplied Target BRT-36X40BM	With Supplied Target BRT-TVHG-2X2
QS30LLP	0.2 to 18 m (0.67' to 60') Maximum Excess Gain SET for Long-Range Applications	Approx. 4 mm at 10 m (0.16" at 33')	2 m (6.5') 5-wire Cable	10 to 30V dc	Bipolar NPN/PNP		
QS30LLPQ			Integral 5-pin Euro-style QD				
QS30LLPC	0.2 to 18 m (0.67' to 60') Low-Contrast SET for Small Object Detection		2 m (6.5') 5-wire Cable				
QS30LLPCQ			Integral 5-pin Euro-style QD				

\*9 m (30') cables are available by adding suffix "W/30" to the model number of any cabled sensor (e.g., QS30LLP W/30). A model with a QD connector requires a mating cable (see page 10).



**WARNING . . . Not To Be Used for Personnel Protection**

**Never use this product as a sensing device for personnel protection. Doing so could lead to serious injury or death.**

This product does NOT include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition. Consult your current Banner Safety Products catalog for safety products which meet OSHA, ANSI and IEC standards for personnel protection.

# WORLD-BEAM® QS30 Series – Polarized Retroreflective Laser Sensors

## Overview

QS30LLP and QS30LLPC Series sensors are easy-to-use, high-performance laser sensors whose many configuration options make them suitable for demanding applications. Each sensor features two identically configured outputs, one each NPN and PNP.

The compact housing has a large, easy-to-see bargraph display plus bright LEDs for easy configuration and status monitoring during operation. The sensor can be side-mounted, using integral mounting holes, or front-mounted, via the 30 mm threaded barrel.

**Model QS30LLP(Q)** is configured using the Maximum Excess Gain SET procedure. It is useful for long-range applications and high variations in contrast, such as beam-break applications where the target objects are larger than the beam. See page 4 for more information.

**Model QS30LLPC(Q)** is configured using the Low-Contrast SET procedure. It is useful for small object detection and other applications with small variations in contrast, such as yarn- or thread-break applications. See page 5 for more information.

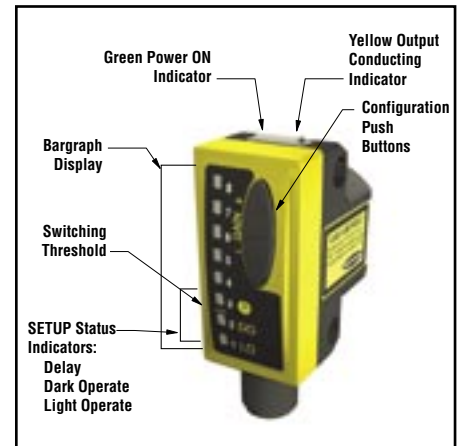


Figure 1. Model QS30LLP features

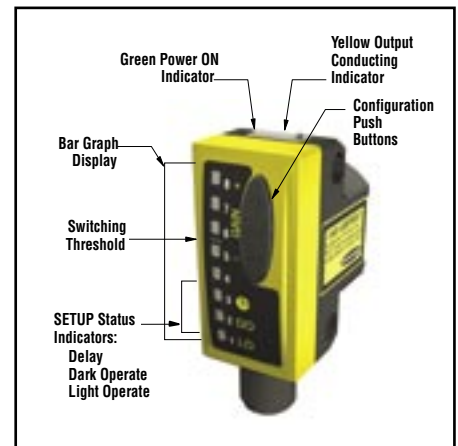




Figure 2. Model QS30LLPC features

# WORLD-BEAM® QS30 Series – Polarized Retroreflective Laser Sensors

## Specifications

<b>Supply Beam</b>	650 nm visible red																			
<b>Beam Size at Aperture</b>	Approx. 3 mm																			
<b>Laser Classification</b>	Class 1																			
<b>Supply Voltage</b>	10 to 30V dc (10% max. ripple @ 10% duty cycle) @ 35 mA max current, exclusive of load																			
<b>Supply Protection Circuitry</b>	Protected against reverse polarity, over voltage, and transient voltages																			
<b>Delay at Power-Up</b>	1 second max.; outputs do not conduct during this time																			
<b>Output Configuration</b>	<b>Bipolar:</b> 1 current sourcing (PNP) and 1 current sinking (NPN)																			
<b>Output Rating</b>	150 mA maximum load <b>OFF-state leakage current:</b> < 10 µA at 30V dc <b>ON-state saturation voltage:</b> <b>NPN:</b> < 1.0V @ 150 mA load <b>PNP:</b> < 2.0V @ 150 mA load																			
<b>Output Protection</b>	Protected against output short-circuit, continuous overload, transient over-voltages, and false pulse on power-up																			
<b>Output Response Time</b>	500 microseconds																			
<b>Repeatability</b>	70 microseconds																			
<b>Adjustments</b>	2 push buttons and remote wire <ul style="list-style-type: none"> <li>• Easy push-button configuration</li> <li>• Manually adjust (+/-) thresholds (push buttons only)</li> <li>• LO/DO and OFF-delay configuration options</li> <li>• Push-button lockout (from remote wire only)</li> </ul>	<b>Factory Defaults:</b> <ul style="list-style-type: none"> <li>• No Delay</li> <li>• Dark Operate</li> <li>• Push buttons enabled</li> </ul>																		
<b>Indicators</b>	<b>Green LED:</b> Power ON <b>Yellow LED:</b> Output conducting <b>8-Segment Red Bargraph</b> <b>SETUP mode:</b> LED 3  : Flashes Red when delay is selected LED 2 (DO): Flashes Red when Dark Operate is selected LED 1 (LO): Flashes Red when Light Operate is selected <b>RUN mode:</b> Signal strength (excess gain), relative to switchpoint <table border="0" style="width: 100%; text-align: center;"> <thead> <tr> <th style="width: 50%;"><b>Model QS30LLP</b></th> <th style="width: 50%;"><b>Model QS30LLPC</b></th> </tr> </thead> <tbody> <tr><td>LED 8: &gt;6X</td><td>LED 8: &gt;2X</td></tr> <tr><td>LED 7: 5-6X</td><td>LED 7: 1.5-2X</td></tr> <tr><td>LED 6: 4-5X</td><td>LED 6: 1-1.5X</td></tr> <tr><td>LED 5: 3-4X</td><td>LED 5: 0.8X</td></tr> <tr><td>LED 4: 2-3X</td><td>LED 4: 0.6X</td></tr> <tr><td>LED 3: 1-2X</td><td>LED 3: 0.4X</td></tr> <tr><td>LED 2: 0.5-1X</td><td>LED 2: 0.2X</td></tr> <tr><td>LED 1: 0-0.5X</td><td>LED 1: 0X</td></tr> </tbody> </table> <b>Sensor calibration failure:</b> Alternating even-numbered and odd-numbered LEDs flash		<b>Model QS30LLP</b>	<b>Model QS30LLPC</b>	LED 8: >6X	LED 8: >2X	LED 7: 5-6X	LED 7: 1.5-2X	LED 6: 4-5X	LED 6: 1-1.5X	LED 5: 3-4X	LED 5: 0.8X	LED 4: 2-3X	LED 4: 0.6X	LED 3: 1-2X	LED 3: 0.4X	LED 2: 0.5-1X	LED 2: 0.2X	LED 1: 0-0.5X	LED 1: 0X
<b>Model QS30LLP</b>	<b>Model QS30LLPC</b>																			
LED 8: >6X	LED 8: >2X																			
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LED 2: 0.5-1X	LED 2: 0.2X																			
LED 1: 0-0.5X	LED 1: 0X																			
<b>Construction</b>	ABS plastic housing; acrylic lens cover																			
<b>Environmental Rating</b>	IP67, NEMA 6																			
<b>Connections</b>	5-conductor 2 m (6.5') PVC cable, 9 m (30') PVC cable, or 5-pin integral Euro-style quick-disconnect fitting																			
<b>Operating Conditions</b>	<b>Temperature:</b> -10° to +50°C (+14° to 122°F) <b>Max. relative Humidity:</b> 90% @ 50°C (non-condensing)																			
<b>Vibration and Mechanical Shock</b>	All models meet Mil. Std. 202F requirements. Method 201A (Vibration: 10 to 60Hz max. double amplitude 0.06", maximum acceleration 10G). Also meets IEC 947-5-2 requirements: 30G, 11 ms duration, half sine wave.																			
<b>Certifications</b>																				

# WORLD-BEAM® QS30 Series – Polarized Retroreflective Laser Sensors



## CAUTION ... Do not Disassemble for Repair

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure; per EN 60825. **Do NOT attempt to disassemble this sensor for repair.** A defective unit must be returned to the manufacturer.

## Description of Laser Class

### Class 1

Lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Reference 60825-1 Amend. 2 © IEC:2001(E), section 8.2.

### CLASS 1 LASER PRODUCT

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated 7-26-01.

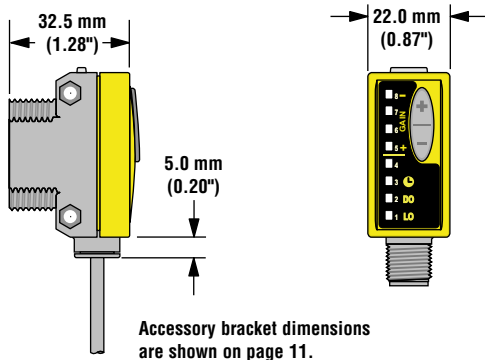


### For Safe Laser Use

- Do not permit a person to stare at the laser from within the beam.
- Do not point the laser at a person's eye at close range.
- Locate open laser beam paths either above or below eye level, where practical

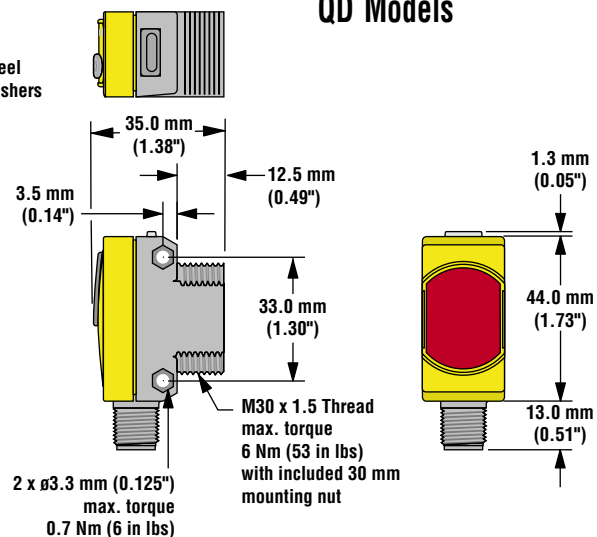
## Dimensions

### Cabled Models



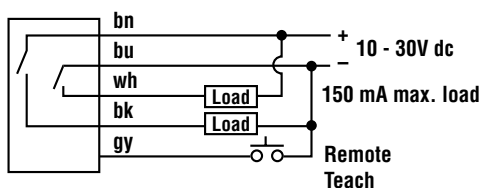
Hardware Included:  
(2) M3 x 0.5 x 28 stainless steel machine screws, nuts and washers

### QD Models



## Hookups

### Cabled Models



### QD Models

