

| SCR (2) |
|---------------|
| 24 to 280 VAC |
| 500 V/us |
| 16 A |
| 8 A |
| 120 mA |
| 250 A |
| 40 A |
| 8 mA |
| 600 Vpk |
| 1.6 VAC |
| 1.6 VAC |
| 312 |
| |

Input Characteristics

| Voltage Range | 80 to 140 DC 90 to 280 VAC |
|--|-------------------------------|
| Must Release Voltage | 10 VAC |
| Nominal Input Impedance | 13000 Ohm |
| Typical Input Current at 5VDC or 240VAC | 20 mA |

Performance Characteristics

| Electrical Life (UL508), Operations at Rated Current (Resistive) | 100000 |
|--|----------|
| Mechanical Life, Unpowered | 1000000 |
| Operating Time (Response Time) - On | 8.3 ms |
| Operating Time (Response Time) - Off | 8.3 ms |
| Rated Insulation Voltage, Input to Output | 2500 VAC |
| Dielectric Strength, Terminals to Chassis | 4000 VAC |

Environment

| Ambient Air Temperature around the Device - Storage | -40 to +100 °C |
|---|----------------|
| Ambient Air Temperature around the Device - Operation | -40 to +80 °C |
| Degree of Protection | IP 20 |

Miscellaneous Characteristics

| Thermal Resistance (Junction to Case) | 1.02 °C/W |
|--|-----------|
| LED Input | Green |
| Input Terminal | M3.5 |
| Output Terminal | M4 |

Product Certifications

| Agency Approvals | UL CE |
|------------------|----------|
| Agency Approvate | CSA |

Solid State Relays – Application Data

Definition: A SSR (solid state relay) can perform many tasks that an EMR (electromechanical relay) can perform. The SSR differs in that it has no moving mechanical parts within it. It is essentially an electronic device that relies on the electrical, magnetic and optical properties of semiconductors, and electrical components to achieve its isolation and relay switching function.

Principle of Operation: Solid State Relays are similar to electromechanical relays, in that both use a control circuit and a separate circuit for switching the load. When voltage is applied to the input of the SSR, the relay is energized by a light emitting diode. The light from the diode is beamed into a light sensitive semiconductor which, in the case of zero voltage crossover relays, conditions the control circuit to turn on the output solid state switch at the next zero voltage crossover. In the case of nonzero voltage crossover relays, the output solid state switch is turned on at the precise voltage occurring at the time. Removal of the input power disables the control circuit and the solid state switch is turned off when the load current passes through the zero point of its cycle.

Applications: Since its introduction the SSR, as a technology, has gained acceptance in many areas, which had previously been the sole domain of the EMR or the Contactor. The major growth areas have come from Industrial Process Control applications; particularly heat/cool temperature control, motors, lamps, solenoids, valves, and transformers. The list of applications for the SSR is almost limitless.

The following are typical examples of SSR applications: industrial automation, electronic appliances, industrial appliances, packaging machines, tooling machines, manufacturing equipment, food equipment, security systems, industrial lighting, fire and security systems, dispensing machines, production equipment, on-board power control, traffic control, instrumentation systems, vending machines, test systems, office machines, medical equipment, display lighting, elevator control, metrology equipment, and entertainment lighting.



Advantages: When used correctly in the intended application, the SSR provides many of the characteristics that are often difficult to find in the EMR; a high degree of reliability, long service life, significantly reduced electromagnetic interference, fast response and high vibration resistance are significant benefits of the SSR. The SSR has no moving parts to wear out or arcing contacts to deteriorate, which are often the primary cause of failure with an EMR.

- Long life (reliability) > 10° operations
- Zero voltage turn on, low EMI / RFI
- Shock and Vibration resistant
- Random turn-on, proportional control
- No contact bounce

- Arc-less switching
- No acoustical noise
- Microprocessor compatible
- Fast response
- No moving parts

Thermal Considerations: One of the major considerations when using a SSR is properly managing the heat that is generated when switching currents higher than about 5 amps. In this scenario one must mount the base plate of the SSR onto a good heat conductor, typically aluminum; along with utilizing a good thermal transfer medium such as thermal grease or heat transfer pad. Using this technique, the SSR case to heat sink thermal resistance is reduced to a negligible value of 0.1 °C/W.

Advantages of the Class 6 Solid State Relay

The Complete System Solution!





We at Magnecraft strive to be your one-stop-shop for all of your solid state relay needs. The new line of 6 series solid-state relays give industrial relay users an energy-efficient current switching alternative. Depending on the application, these solid-state relays offer a number of advantages over electromechanical relays, including longer life cycles, less energy consumption and reduced maintenance costs. This is why great care and attention was given when developing the next generation of "Hockey Puck" style SSRs. These new SSRs will be finger-safe , fit a pre-cut heat transfer thermal pad (sold separately) and have the ability to be mounted onto a factory tested pre-drilled and tapped heat sink (sold separately).

Magnecraft's expertise in both SSR design and thermal management enables us to provide customers with a solution to their solid state relay requirements. This solution comes ready-to-use, virtually eliminating in-house assembly and complex heat sink calculations. Furthermore, each SSR, thermal pad (sold separately) and heat sink assembly (sold separately) utilizes the reliability and technology only available in our 6 series solid state relays. These features, coupled with Magnecraft's superior customer service and engineering support team, provide our customers with a level of convenience not easily found in the market today!



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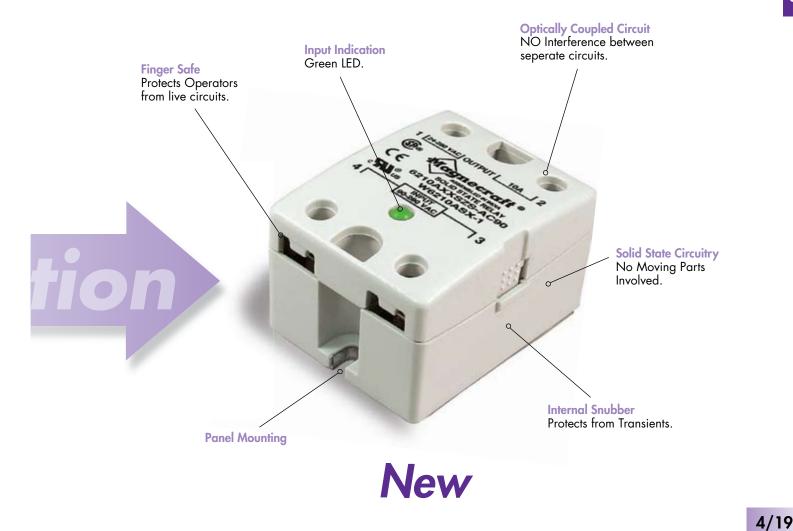
SECTION 4



The new finger-safe Class 6^{*} "Hockey Puck" Style Solid State Relay (SSR) expands and enhances the current Magnecraft Solid State Relay product line.

This product features a finger-safe cover and LED Status Indicator. The optically coupled circuitry isolates the input from the output to give pure solid state performance. This product carries with it agency certifications from UL, CSA, and CE.

*Available for products up to 40 Amps (AC Load) and 12 Amps (DC Load).









Blade Terminals DPST-NO



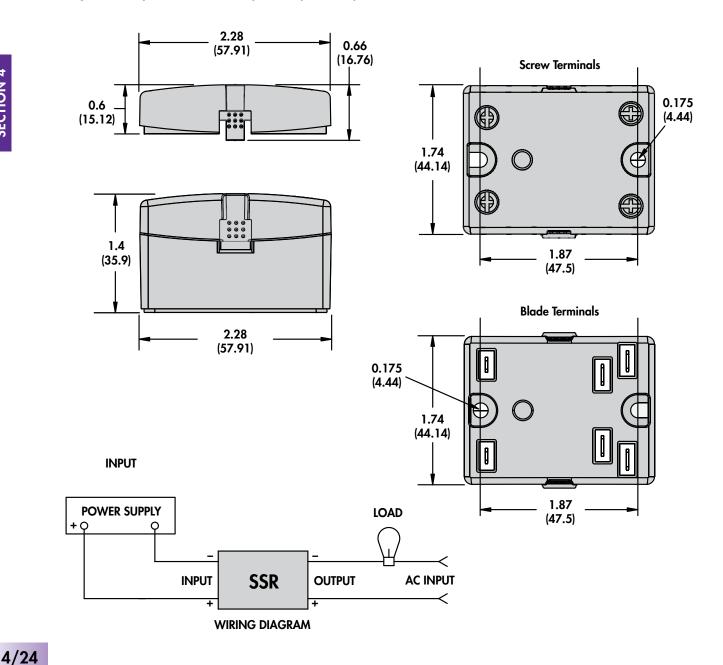
Thermal Pad (SSR-TP-1) Section 3 p.21

| 6225AXXSZS-AC90 | 6250AXXSZS-AC90 | 6275AXXSZS-AC90 | 6210AXXSZS-DC3 | 6225AXXSZS-DC3 | |
|----------------------|-----------------|-------------------|-------------------------|-------------------|--|
| 6225ASX-1 | 6250ASX-1 | 6275ASX-1 | 6210DSX-1 | 6225DSX-1 | |
| SPST-NO | SPST-NO | SPST-NO | SPST-NO | SPST-NO | |
| SCR (2) | SCR (2) | SCR (2) | SCR (2) | SCR (2) | |
| 25 | 50 | 75 | 10 | 25 | |
| 24280 AC | 24280 AC | 24280 AC | 24280 AC | 24280 AC | |
| Zero Cross | Zero Cross | Zero Cross | Zero Cross | Zero Cross | |
| 500 | 500 | 500 | 200 | 500 | |
| 16 | 39 | 39 | 8 | 16 | |
| 8 | 14 | 25 | 4.5 | 8 | |
| 120 | 250 | 250 | 50 | 120 | |
| 250 | 520 | 1150 | 83 | 250 | |
| 40 | 100 | 150 | 24 | 40 | |
| 8 | 10 | 10 | 10 | 10 | |
| 600 | 600 | 600 | 600 | 600 | |
| 1.6 AC | 1.1 AC | 1.8 AC | 1.6 AC | 1.6 AC | |
| 1.6 AC | 1.8 AC | 1.8 AC | 1.6 AC | 1.6 AC | |
| 312 | 1250 | 5000 | 83 | 250 | |
| | | | | | |
| 00 000 46 (00 140 56 | | | 332 | 332 | |
| 90280 AC/80140 DC | | 90280 AC/80140 DC | 332 1 DC | 332 1 DC | |
| 10 AC | 10 AC | 10 AC | | | |
| 13K 20 | 13K 20 | 13K 20 | Current Regulator 16 | Current Regulator | |
| | | | Yes | Yes | |
| N/A | N/A | N/A | res | res | |
| | 1 | | | | |
| 8.3 | 8.3 | 8.3 | 8.3 | 8.3 | |
| 8.3 | 8.3 | 8.3 | 8.3 | 8.3 | |
| 4000 AC | 4000 AC | 4000 AC | 4000 AC | 4000 AC | |
| 4000 AC | 4000 AC | 4000 AC | 4000 AC | 4000 AC | |
| | | | | | |
| UR, CSA, CE | UR, CSA, CE | UR, CSA, CE | UR, CSA, CE | UR, CSA, CE | |
| -40+100 | -40+100 | -40+100 | -40+100 | -40+100 | |
| -40+80 | -40+80 | -40+80 | -40+80 | -40+80 | |
| IP 20 | IP 20 | IP 20 | IP 20 | IP 20 | |
| • | 5 | 25 | | | |
| 1.02 | 0.63 | 0.6 | 3.50 | 1.02 | |
| | | | 100 (3.5) | 100 (3.5) | |
| 100 (3.5) | 135 (4.8) | 200 (7.1) | Green | Green | |
| Green | Green | Green | | | |
| M3.5 | M3.5 | M3.5 | M3.5 | M3.5 | |
| M4 | M6 | M6 | M4 1.0 | M4 1.0 | |
| 1.0 | 1.0 | 1.0 | 1.U | I.U | |

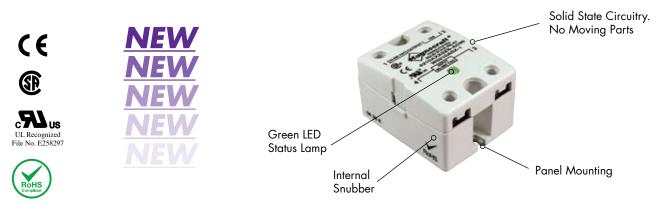
Class 6 Solid State Relays/SPST-NO, SPST-NC, DPST-NO, 10-125 Amp Rating continued



*Finger-safe safety cover is available for products up to 40 Amps.



Class 6 Solid State Relays/SPST-NO, SPST-NC, DPST-NO, 10-125 Amp Rating continued



Standard Part Numbers

BOLD-FACED PART NUMBERS ARE NORMALLY STOCKED

| C Operated, DUAL MARKE | D | Input Voltage Range | Output Voltage Range | Contact Configuration | Switching Type | Rated Curre Load (Amp |
|------------------------|-------------|------------------------|-------------------------|--------------------------|----------------|--------------------------|
| New Part # | Supercedes | | SCR Output | | | |
| 6210AXXSZS-AC90 | W6210ASX-1 | 90280 VAC | 24280 VAC | SPST-NO | Zero Cross | 10 |
| 6225AXXSZS-AC90 | W6225ASX-1 | 90280 VAC | 24280 VAC | SPST-NO | Zero Cross | 25 |
| 6240AXXSZS-AC90 | W6240ASX-1 | 90280 VAC | 24280 VAC | SPST-NO | Zero Cross | 40 |
| 6250AXXSZS-AC90** | W6250ASX-1 | 90280 VAC | 24280 VAC | SPST-NO | Zero Cross | 50 |
| 6275AXXSZS-AC90** | W6275ASX-1 | 90280 VAC | 24280 VAC | SPST-NO | Zero Cross | 75 |
| 6410AXXSZS-AC90 | W6410ASX-1 | 90280 VAC | 48480 VAC | SPST-NO | Zero Cross | 10 |
| 6425AXXSZS-AC90 | W6425ASX-1 | 90280 VAC | 48480 VAC | SPST-NO | Zero Cross | 25 |
| 6440AXXSZS-AC90 | W6440ASX-1 | 90280 VAC | 48480 VAC | SPST-NO | Zero Cross | 40 |
| 6450AXXSZS-AC90** | W6450ASX-1 | 90280 VAC | 48480 VAC | SPST-NO | Zero Cross | 50 |
| 6475AXXSZS-AC90** | W6475ASX-1 | 90280 VAC | 48480 VAC | SPST-NO | Zero Cross | 75 |
| 6690AXXSZS-AC90** | W6690ASX-1 | 90280 VAC | 48600 VAC | SPST-NO | Zero Cross | 90 |
| 66125AXXSZS-AC90** | W66125ASX-1 | 90280 VAC | 48600 VAC | SPST-NO | Zero Cross | 125 |
| C Operated, DUAL MARKE | D | | | 1 | | |
| New Part # | Supercedes | | | | | |
| 6210AXXSZS-DC3 | W6210DSX-1 | 332 VDC | 24280 VAC | SPST-NO | Zero Cross | 10 |
| 6225AXXSZS-DC3 | W6225DSX-1 | 332 VDC | 24280 VAC | SPST-NO | Zero Cross | 25 |
| 6240AXXSZS-DC3 | W6240DSX-1 | 332 VDC | 24280 VAC | SPST-NO | Zero Cross | 40 |
| 6250AXXSZS-DC3** | W6250DSX-1 | 332 VDC | 24280 VAC | SPST-NO | Zero Cross | 50 |
| 6275AXXSZS-DC3** | W6275DSX-1 | 332 VDC | 24280 VAC | SPST-NO | Zero Cross | 75 |
| 6410AXXSZS-DC3 | W6410DSX-1 | 332 VDC | 48480 VAC | SPST-NO | Zero Cross | 10 |
| 6425AXXSZS-DC3 | W6425DSX-1 | 332 VDC | 48480 VAC | SPST-NO | Zero Cross | 25 |
| 6440AXXSZS-DC3 | W6440DSX-1 | 332 VDC | 48480 VAC | SPST-NO | Zero Cross | 40 |
| 6450AXXSZS-DC3** | W6450DSX-1 | 332 VDC | 48480 VAC | SPST-NO | Zero Cross | 50 |
| 6475AXXSZS-DC3** | W6475DSX-1 | 332 VDC | 48480 VAC | SPST-NO | Zero Cross | 75 |
| 6690AXXSZS-DC3** | W6690DSX-1 | 332 VDC | 48600 VAC | SPST-NO | Zero Cross | 90 |
| 66125AXXSZS-DC3** | W66125DSX-1 | 332 VDC | 48600 VAC | SPST-NO | Zero Cross | 125 |
| C Operated, DUAL MARKE | D | | | | | |
| New Part # | Supercedes | | TRIAC Output | | | |
| 6210AXXTZS-DC3 | W6210DTX-1 | 332 VDC | 24280 VAC | SPST-NO | Zero Cross | 10 |
| 6225AXXTZS-DC3 | W6225DTX-1 | 332 VDC | 24280 VAC | SPST-NO | Zero Cross | 25 |
| 6240AXXTZS-DC3 | W6240DTX-1 | 332 VDC | 24280 VAC | SPST-NO | Zero Cross | 40 |
| 6210BXXTZB-DC3 | W6210DTX-3 | 332 VDC | 24280 VAC | DPST-NO | Zero Cross | 10 |
| 6210XXATRS-DC3 | W6210DTX-4 | 332 VDC | 24280 VAC | SPST-NC | Random | 10 |
| 6225XXATRS-DC3 | W6225DTX-4 | 332 VDC | 24280 VAC | SPST-NC | Random | 25 |
| 6240XXATRS-DC3 | W6240DTX-4 | 332 VDC | 24280 VAC | SPST-NC | Random | 40 |
| 6410AXXTZS-DC3 | W6410DTX-1 | 332 VDC | 48480 VAC | SPST-NO | Zero Cross | 10 |
| 6425AXXTZS-DC3 | W6425DTX-1 | 332 VDC | 48480 VAC | SPST-NO | Zero Cross | 25 |
| 6440AXXTZS-DC3 | W6440DTX-1 | 332 VDC | 48480 VAC | SPST-NO | Zero Cross | 40 |
| C Operated, DUAL MARKE | D | | | | | |
| New Part # | Supercedes | | MOSFET Output | | | |
| 6312AXXMDS-DC3 | W6212DDX-1 | 332 VDC | 3200 VDC | SPST-NO | Random | 12 |
| 6325AXXMDS-DC3** | W6225DDX-1 | 332 VDC | 3200 VDC | SPST-NO | Random | 25 |
| 6340AXXMDS-DC3** | W6240DDX-1 | 332 VDC | 3200 VDC | SPST-NO | Random | 40 |

**Only Legacy (superceding) part is currently available.

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