#### **Features**

- Up to 32 PAC Control flowcharts running simultaneously
- ➤ Two 10/100 Mbps Ethernet interfaces for host and I/O communication over standard Ethernet networks
- ≥ SNAP-PAC-S1: One RS-485 serial port for connection to Opto 22 serial I/O units and two RS-232 serial ports, one with full handshaking for PPP host connection
- SNAP-PAC-S2: four serial ports, all software configurable for either RS-232 or RS-485 (2-wire or 4-wire); ideal for multiple serial I/O units
- Multiple protocol support: TCP/IP, EtherNet/IP<sup>™</sup>, Modbus®/TCP, SNMP, FTP, and OptoMMP<sup>™</sup>
- > FTP server/client capability; includes file system and removable storage

### **Description**

The SNAP-PAC-S1, SNAP-PAC-S1-FM, and SNAP-PAC-S2 programmable automation controllers provide powerful, real-time control and communication to meet your industrial control, monitoring, and data acquisition needs. As part of the Opto 22 SNAP PAC System, one of these compact, industrially hardened controllers can handle multiple control, automation, and data acquisition tasks involving digital and analog control, serial string handling, PID, and enterprise connectivity.

Connecting to Opto 22 serial- and Ethernet-based I/O systems, a SNAP PAC S-series controller runs control programs written in Opto 22's PAC Control™ software to monitor and control a wide range of devices and equipment. SNAP PAC S-series controllers are well suited to original equipment manufacturers (OEMs), system integrators, and end-users in process control, discrete manufacturing, or hybrid industries and applications.

A SNAP PAC S-series controller simultaneously runs up to 32 PAC Control flowcharts, although the PAC Control strategy can actually contain a much larger number of charts. The total number of flowcharts is limited only by the controller memory available for strategy storage.

#### **Ethernet Communication**

SNAP PAC S-series programmable automation controllers communicate over standard 10/100 Mbps Ethernet networks and can be attached to existing wired or wireless Ethernet networks. The controllers can also be used in an independent control network built with standard, off-the-shelf Ethernet hardware.



SNAP PAC S-series controllers include two 10/100 Mbps Ethernet interfaces for networking through an Ethernet switch to Ethernet hosts, as well as SNAP PAC brains and I/O, which provide local intelligence and the connections to digital and analog sensors and actuators as well as serial devices. These independent Ethernet ports have separate IP addresses that can be used with PAC Project™ Professional software to set up redundant network links to safeguard the availability and reliability of an I/O system, or to segment a control system's network from the enterprise LAN.

#### **Serial Communication**

SNAP PAC S-series controllers provide RS-232 and RS-485 communication as follows:

The **SNAP-PAC-S1** and **SNAP-PAC-S1-FM** have two RS-232 serial ports that support general-purpose communication with serial devices; you can send and receive data from one or two serial devices connected directly to the controller. Port 0 can be connected to a modem using PPP (Point-to-Point Protocol). These controllers also have one pluggable two-wire RS-485 port that can be used for SNAP PAC or *mistic* serial I/O units. For additional serial interfaces, you can add one or more SNAP serial communication modules on SNAP PAC racks connected to the controller.

#### **Part Numbers**

Part	Description
SNAP-PAC-S1	Ethernet-based programmable automation controller with 2 Ethernet interfaces
SNAP-PAC-S1-FM	Ethernet-based programmable automation controller with 2 Ethernet interfaces, Factory Mutual approved
SNAP-PAC-S2	Ethernet-based programmable automation controller with 2 Ethernet interfaces and 4 serial ports
SNAP-PSDIN	SNAP-PAC-S1 controller DIN-rail adapter
SNAP-S2DIN	SNAP-PAC-S2 controller DIN-rail adapter

PAGE

The **SNAP-PAC-S2** has four serial ports that can each be configured using PAC Manager as either RS-232 or RS-485 (2-wire or 4-wire). These serial ports can be used for I/O or for general-purpose serial communication. For the default configuration settings of these ports, see form 1592, the *SNAP PAC S-series User's Guide*.

Configured as RS-232, the ports support remote serial device communication, and any one of the ports can be configured as a PPP modem connection for creating a TCP/IP network over PSTN (Public Switched Telephone Network) lines. Configured as RS-485, the serial ports connect to legacy Opto 22 *mistic*<sup>TM</sup> I/O units, including the serial B3000 brain and remote mistic bricks, and to SNAP PAC SB-series serial brains.

For additional serial host interfaces, you can add one or more SNAP serial communication modules on attached SNAP Ethernet-based I/O units.

### **Backward Compatibility**

S-series controllers have RS-485 serial interfaces for connecting to Opto 22's legacy *mistic* I/O units. The SNAP-PAC-S1 and SNAP-PAC-S1-FM have one RS-485 port, and the SNAP-PAC-S2 can be configured with up to four. This connectivity with legacy serial-based I/O systems, combined with PAC Control Professional's ability to import control programs (or *strategies*) written in OptoControl software, provides a migration path to integrate older Opto 22 I/O systems into modern control hardware running on Ethernet networks. For detailed information on updating control strategies and integrating legacy control hardware into modern systems, see the *FactoryFloor to PAC Project Migration Technical Note* (Opto 22 form 1692).

#### **Software**

SNAP PAC controllers use Opto 22's **PAC Project** Microsoft<sup>®</sup> Windows<sup>®</sup>-compatible automation software for control programming, human-machine-interface (HMI) development, and OPC and database connectivity. Two versions of PAC Project are available:

- **PAC Project Basic** includes PAC Control for developing control programs, PAC Display<sup>™</sup> for creating operator interfaces, and PAC Manager<sup>™</sup> configuration software.
- PAC Project Professional adds expanded versions of PAC Control and PAC Display plus OptoOPCServer<sup>™</sup> software for exchanging data with OPC 2.0-compliant client software applications and OptoDataLink for sharing SNAP PAC System data with ODBC-compliant databases.

The PAC Project software suite includes the following applications:

## **SNAP PAC S-Series Controllers**

**PAC Control Basic** is a graphical, flowchart-based programming tool for machine control and process applications. Using PAC Control, you create, download, and run strategies on a SNAP PAC controller. In addition to flowchart programming with subroutine capability, PAC Control includes a powerful, built-in scripting language based on C and other procedural languages. **PAC Control Professional** adds capabilities to import OptoControl strategies, to support *mistic* I/O units, and to use a SNAP PAC controller's independent Ethernet ports to segment communication links.

PAC Display Basic is an intuitive HMI package for building operator interfaces, or *projects*, for communicating with a SNAP PAC controller. PAC Display offers a full-featured HMI including alarming, trending, and a built-in library of 3,000 industrial automation graphics. PAC Display Professional adds the ability to import projects created in OptoDisplay, part of the Opto 22 FactoryFloor® software suite, and to use redundant communication links on SNAP PAC controllers. PAC Display Professional can also connect to Ethernet-based FactoryFloor controllers running OptoControl strategies or ioProject controllers running ioControl strategies.

**OptoOPCServer** (PAC Project Professional only) is a fast, efficient OPC 2.0-compliant server for communicating with many Opto 22 products, including SNAP PAC controllers running PAC Control strategies, SNAP PAC brains, SNAP Ultimate controller/brains, SNAP Ethernet and SNAP Simple brains, and Ethernet-based FactoryFloor controllers running OptoControl strategies.

Using OptoOPCServer, you can consolidate data from all these Opto 22 systems into the OPC client software of your choice, such as third-party HMI and data acquisition packages, and custom software applications you create with tools such as Visual C++®.

**OptoDataLink** (PAC Project Professional only) transparently provides multiple connections for data exchange with popular databases such as Microsoft SQL Server, Microsoft Access, and MySQL. OptoDataLink connects your SNAP PAC system with the tools used for making business decisions, bringing realtime, accurate data to decision makers.

**PAC Manager** is a utility application for assigning IP addresses to SNAP PAC controllers and brains, reading or changing basic controller configuration, upgrading firmware, and inspecting or testing controllers and I/O.

#### **Software Availability**

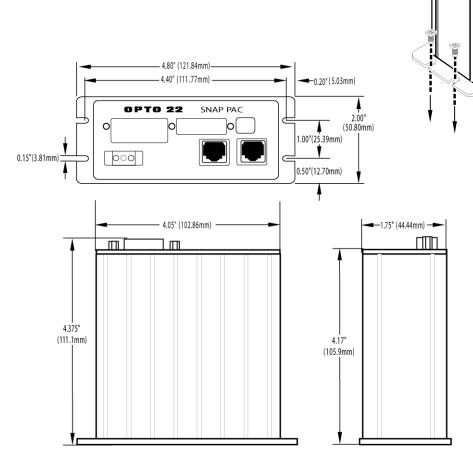
PAC Project Basic is included with SNAP PAC controllers and is a free download from the Opto 22 website. PAC Project Professional is available for purchase. You can also separately purchase PAC Control Professional, PAC Display Professional, OptoOPCServer, and OptoDataLink as needed. For additional information, see the *PAC Project Data Sheet*, Opto 22 form 1699.

## **Technical Specifications**

Processor	266 MHz 32-bit ColdFire <sup>®</sup> 5475 with integrated floating-point unit (FPU)
Memory Total RAM Battery-backed RAM Flash	32 MB (16 MB available for PAC Control strategy) 8 MB 16 MB (7.5 MB available for PAC Control strategy; 4 MB available for file storage)
Removable storage	(Models manufactured November 2008 and later; requires firmware R8.4 or higher) MicroSD card slot: supports MicroSD card up to 2 GB maximum
Backup battery	Rechargeable (recharges whenever the brain has power), 1-year power-off data retention
Ethernet Communication (host and I/O)	Two independent 10/100 Mbps Ethernet network interfaces (RJ-45 connectors). Each interface has a separate IP address (separate subnet).
Serial Communication	
Range (serial multidrop)	For Opto 22 devices, 32 stations maximum between repeaters (controller plus 31 serial I/O units); up to 3000 ft (914 m) between repeaters
SNAP-PAC-S1 RS-232 serial RS-485 serial	Two RS-232 serial ports (one DB-9 and one pluggable connector); one port has full handshaking. PPP is supported only on port 0.  One RS-485 serial port (pluggable connector); two-wire RS-485; optional <i>mistic</i> signal interrupts
SNAP-PAC-S2	Four serial ports that can be used as general purpose ports or for serial I/O units; each port is software configurable as either RS-232 (Tx, Rx, COM, DTR, DCD, RTS, CTS) or RS-485 (2-wire, 4-wire, optional termination, optional biasing); optional <i>mistic</i> signal interrupts
I/O unit compatibility Ethernet-based I/O units Serial-based I/O units	Opto 22 SNAP PAC R-series, SNAP PAC EB-series, SNAP SIO, SNAP EIO, and SNAP UIO brains SNAP PAC SB-series, Serial B3000, SNAP-BRS, B100/B200, <i>mistic</i> remote bricks (G4D16R, G4D32RS, G4A8R)
Power requirements	8–32 VDC ±0.5, 10 VA maximum (SNAP-PAC-S1 controllers with serial numbers below 500,000 use 8–24 VDC)
Environmental Operating temperature Storage temperature Humidity	0 °C to 60 °C -40 °C to 85 °C 0% to 95% relative humidity, non-condensing
Software PAC Project Basic PAC Project Professional	Includes programming, HMI software, and configuration software; included with purchase of controller.  PAC Project Basic plus OPC 2.0-compliant OPC server, OptoControl strategy and OptoDisplay project importing, support for serial <i>mistic</i> I/O units, and Ethernet link redundancy support.
Other features	Multiple protocol support including TCP/IP, FTP, SNMP v2.0c (with firmware 8.2a), Modbus/TCP, EtherNet/IP™, and OptoMMP™. Real-time clock FTP server/client with file system (in RAM and in removable storage) Ethernet link redundancy or network segmenting

**Dimensional Drawings** 

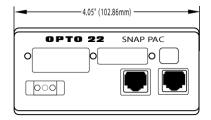
**SNAP-PAC-S1 and SNAP-PAC-S1-FM Panel Mounting** and Dimensions

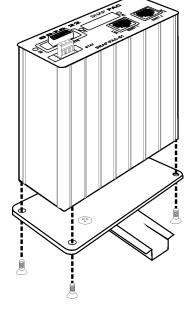


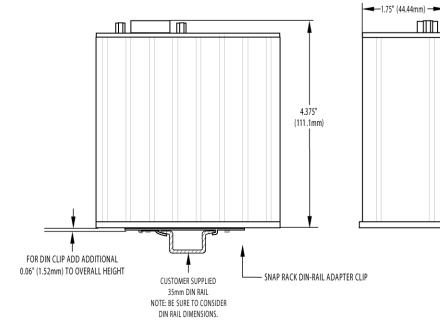
## **Dimensional Drawings (continued)**

SNAP-PAC-S1 and SNAP-PAC-S1-FM DIN-Rail Mounting and Dimensions

Requires a SNAP-PSDIN adapter (purchased separately).

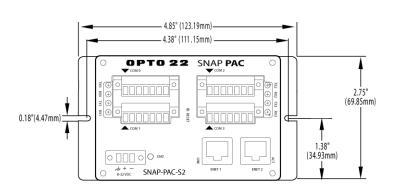


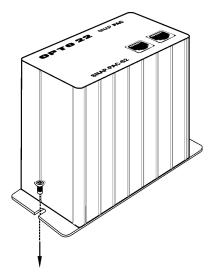


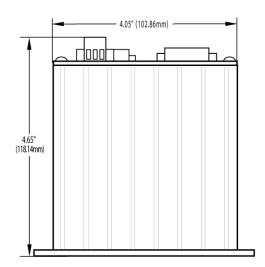


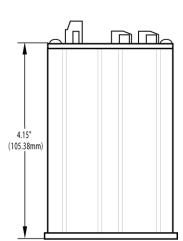
## **Dimensional Drawings (continued)**

### **SNAP-PAC-S2 Panel Mounting and Dimensions**









Form 1584-090114

## **SNAP PAC S-Series Controllers**

### **Dimensional Drawings (continued)**

### **SNAP-PAC-S2 DIN-Rail Mounting and Dimensions**

Requires a SNAP-S2DIN adapter (purchased separately).

