

CHEMICALS

GC HEAT SINK COMPOUNDS

Meets Your Great Demands

The technology of today's electronic devices has increased current handling capacity. The additional heat buildup places great demands on heat sink materials. GC offers a complete line of heat sink compounds to meet these demands. The HTC product offers over twice the thermal conductivity of conventional products and is available in silicone and non-silicone versions. The water-soluble heat sink grease offers excellent thermal conductivity and easy cleanup. The standard silicone and non-silicone products continue to meet most requirements. See chart for typical properties.

Silicone (Z9) Rolls

Industry standard zinc oxide filled silicone heat sink grease for most applications. Will not soften at elevated temperatures or dry out or harden. Meets Mil. Spec. C-47113.

Part No. 10-8109 1 fl. oz. Tube Part No. 10-8108 6.5 gms. Tube Part No. 10-8106 1 lb. Can Part No. 10-8106-5GL 5 gal. can



Water Soluble (P)

Easy clean-up, non-migrating. Eliminates use of solvents, is non-reactive, exhibits excellent dielectric properties.

Part No. 10-8132 1 oz. Syringe

Heat Sink Properties (Typical)



stocks. Features excellent heat transfer efficiency, thermal stability, high flow rate, no separation, bleed or migration typical of silicone based greases. MIL-C-47113 Type 2.



oHS m

HTC (High Thermal Conductivity) Higher thermal conductivity formula has all the same benefits of conventional heat sink greases, plus is exceptionally stable in high humidity applications. Available in silicone and nonsilicone versions.

Part No. 10-8135 Silicone Based, 1 oz. Syringe Part No. 10-8135-1 Silicone Based, 1lb. Jar

| Tests | Test Methods | 10-8106 10-8108 10-8109 Standard Silicone | 10-8118 10-8120 10-8126 Standard Non-Silicone | 10-8135 H.T.C. Silicone | 10-8132 Water Soluble Non-Silicone |
|---|---------------------------|---|---|-------------------------------|--|
| Appearance | Visual | White Paste | White Paste | Off-White Paste | White Paste |
| Consistency Penetration 60 Strokes @ 77°F | ASTM D-217 | 290 | 260 | 250-350 | 250-350 |
| Specific Gravity | ASTM D-70 | 2.4 | 2.5 | 2.7 | 2.8 |
| Bleed, 24 Hrs. %Wt. 150°C 200°C | FTM-321 PTM-791.321 | 1/10% | <0.5 | 0.3 | 1.00 |
| Evaporation, 24 Hr. %Wt. 150°C 200°C | FTM-321 PTM-791.321-3M | 3/10% | 0.1 | 0.3 | 1.00 |
| Thermal Conductivity CAL/SEC cm °K | Modified DSC | 1.8 x 10 ⁻³ | 1.8 x 10 ⁻³ | | |
| CAL/SEC cm °C | Hot Wire Method | | | 4.35 x 10 ⁻³ | 2.82 x 10 ⁻³ |
| Dielectric Strength 0.050″ gap volts/mil. | ASTM D-149 | 400 | 420 | 343 | 265 |
| Dielectric Constant 1000 Hz | ASTM D-150 | 4.9 | 4.5 | 5.14 | |
| Dissipation Factor 50 Hz, Ohm-cm 1,000 Hz, Ohm-cm | ASTM D-150 | 0.005 0.001 | 0.0029 0.0029 | 0.0031 | 0.0022 |
| Volume Resistivity Ohm-cm | ASTM D-257 | 2 x 10 ¹⁵ | 2 x 10 ¹⁵ | 1 x 10 ¹⁵ | 3.36 x 10 ¹³ |
| Operating Range | | -40°F to 400°F | -22°F to 390°F | -55°C to 205°C | -40°C to 150°C |
| Arc Resistance, RT Unit: SEC | ASTM D-495 | 77 | 130 | 250 | |
| Shelf Life Months | | 60 | 60 | 60 | |

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All quantities are single; BU's are packages of 10 Unless otherwise noted.

MATERIAL SAFETY DATA SHEET

Complies with OSHA Hazard Communication Standard 29 CFR 1910.1200

| Product Type: | Silicone |
|-----------------|--------------------|
| Product Name: | Heat Sink Compound |
| Part Number(s): | 10-8106 |
| | 10-8109 |
| | 10-8108 |
| | |

| Section 1 - Identification of Product | | | | |
|---------------------------------------|-------------|----|------------------------|-----|
| | | | Least | 0 |
| HMIS | NFPA | | Slight | 1 |
| Health: 1 | Fire | 0 | Moderate | 2 |
| Flammability: 0 | Health | 1 | High | 3 |
| Reactivity: 0 | Reactivity | 0 | Extreme 4 | 4 |
| Personal Protection: I | Spec Hazard | No | Gloves, Safety Glasses | s B |

Section 2 - Hazardous Ingredients

| | | CAS # |
|------------|--------|----------------|
| Zinc Oxide | | 1314-13-2 |
| 00840600 | #5000P | (Trade Secret) |
| 00840600 | #5037P | (Trade Secret) |

•Based on the data available to GC Electronics, this product is not considered a hazard under OSHA Hazard Communication Standard 29 CFR 1910.1200.

•The Zinc Oxide in this product is in paste form and will not pose a dust hazard.

Section 3 - Physical Data

| Solubility in Water (@20 C): |
|-------------------------------|
| Specific Gravity (water=1): |
| Vapor Pressure (mmHg @ 20 C): |
| Evaporation Rate : |
| Percent Volatile (by weight): |
| Vapor Density (air=1): |
| Boiling Point (Deg. F): |
| Appearance and Odor: |
| Freezing Point: |
| |

Insoluble 2.4 Not Available < 0.01 (butyl acetate = 1) Zero Not Available Not Available White paste, odorless -40°F/-40°C

| | Section 4 - Fire & Explosion Hazard Data |
|--|--|
| Flash Point (method): | >400°F/204°C (COC) |
| Flammable Limits-LEL: | Not determined |
| Flammable Limits-UEL: | Not determined |
| Extinguishing Agents: | Dry Chemical, CO2 fire extinguishers, foam are acceptable. |
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| Fire Fighting Procedures and Equipment: | Wear self-contained breathing apparatus for enclosed or confined areas. |
| Unusual Fire & | |
| Explosion Hazards: | None known. |
| | Section 5 - Health Hazard Data |
| | |
| Potential Health Effects and Symptom from Short Term/Acute Exposure: | 18 |
| Eyes: | May cause irritation. |
| Skin: | Prolonged exposure may cause irritation. |
| Inhalation: | None known. |
| | Unknown |
| Ingestion: | UIKIIOWII |
| First Aid Measures: | |
| Eye Contact: | Flush eye with water. |
| Skin Contact: | Wash skin. |
| Ingestion: | If ingested, do not induce vomiting. Consult a physician. |
| | Section 6 - Reactivity Data |
| Stability: | Product is stable Hazardous polymerization will not occur. |
| Materials and | Strong ovidining agonta |
| Conditions to Avoid: | Strong oxidizing agents. |
| Hazardous | None known. |
| Decomposition Products:: | |
| | Section 7 - Spill or Leak Procedures |
| Clean-Up Measures: | Collect product and repackage in a container. |
| Disposal: | Incinerate or dispose of materials in accordance with local, state and federal |

| Section 8 - Special Protection Information | | |
|--|--|--|
| Eye Protection: | Safety glasses are not necessary. | |
| Skin Protection: | Gloves are not necessary. | |
| Respiratory Protection: | Not necessary. | |
| Engineering Controls: Ventilation: | Under normal conditions, no special ventilation is needed. | |
| Work/Hygenic Practices: | Safety glasses and gloves are recommended. | |
| | Section 9 – Special Precautions | |
| Handling: Storage temperatures: | Ambient. | |
| Storage Pressure: | Atmospheric. | |
| General: | Keep container closed. | |
| Disposal: | Incinerate or dispose of materials in accordance with local, state and federal regulations. | |
| Section 10 - Regulatory Information | | |
| DOT Hazardous Material Information: | Not a hazardous material for DOT shipping. | |
| Toxic Substances Control Act: | The components of this product are listed on the TSCA inventory list or are not required to be listed. If you export this product, please ensure that the ingredients meet the inventory listing requirement of the receiving company. | |